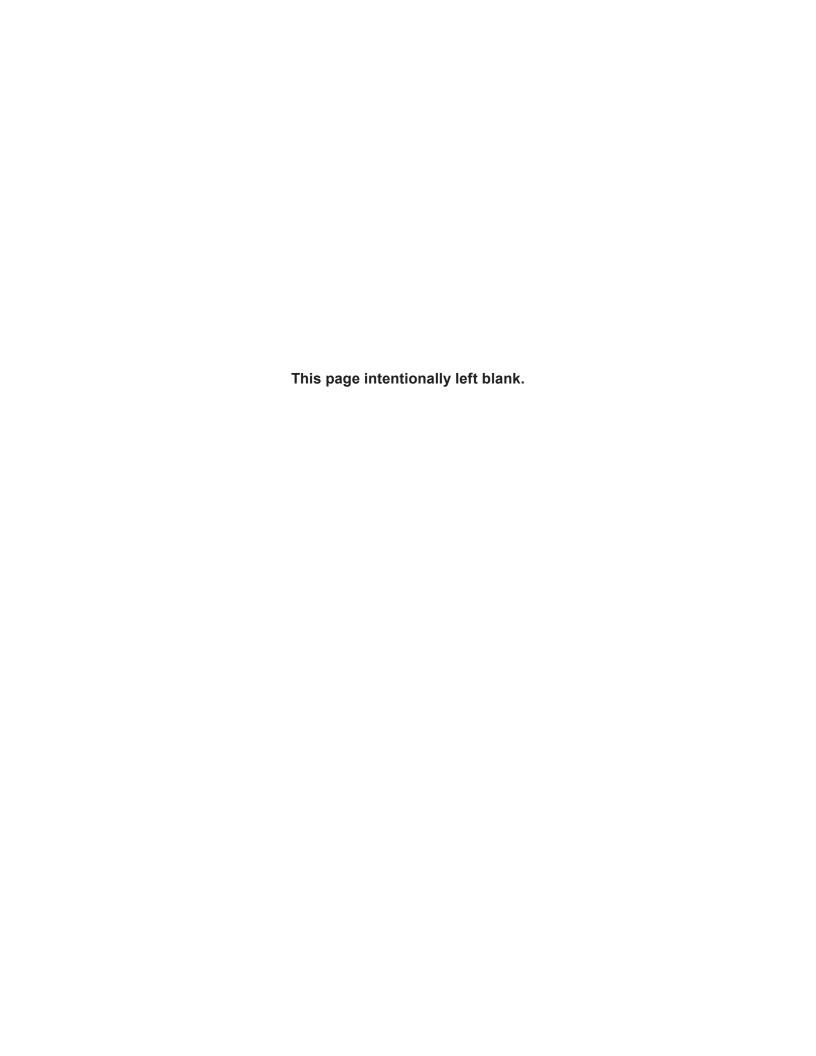
Appendix O. Agency and Public Comments



Agency and Elected Officials' Comments

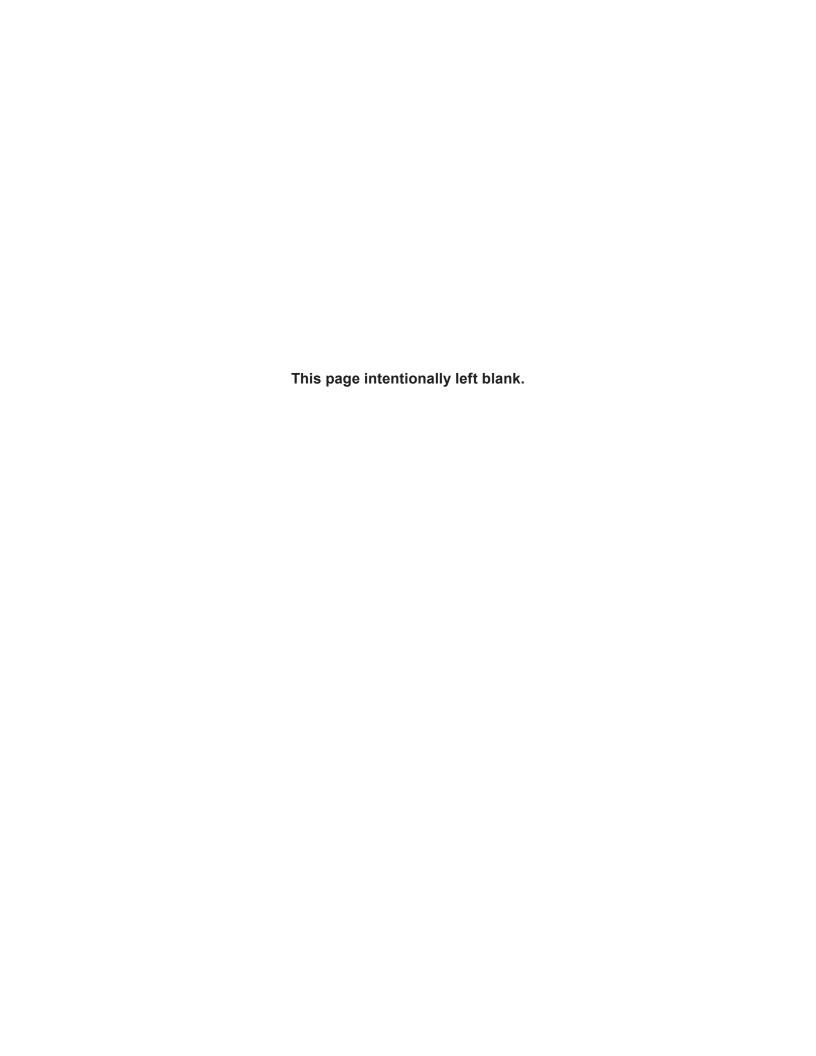
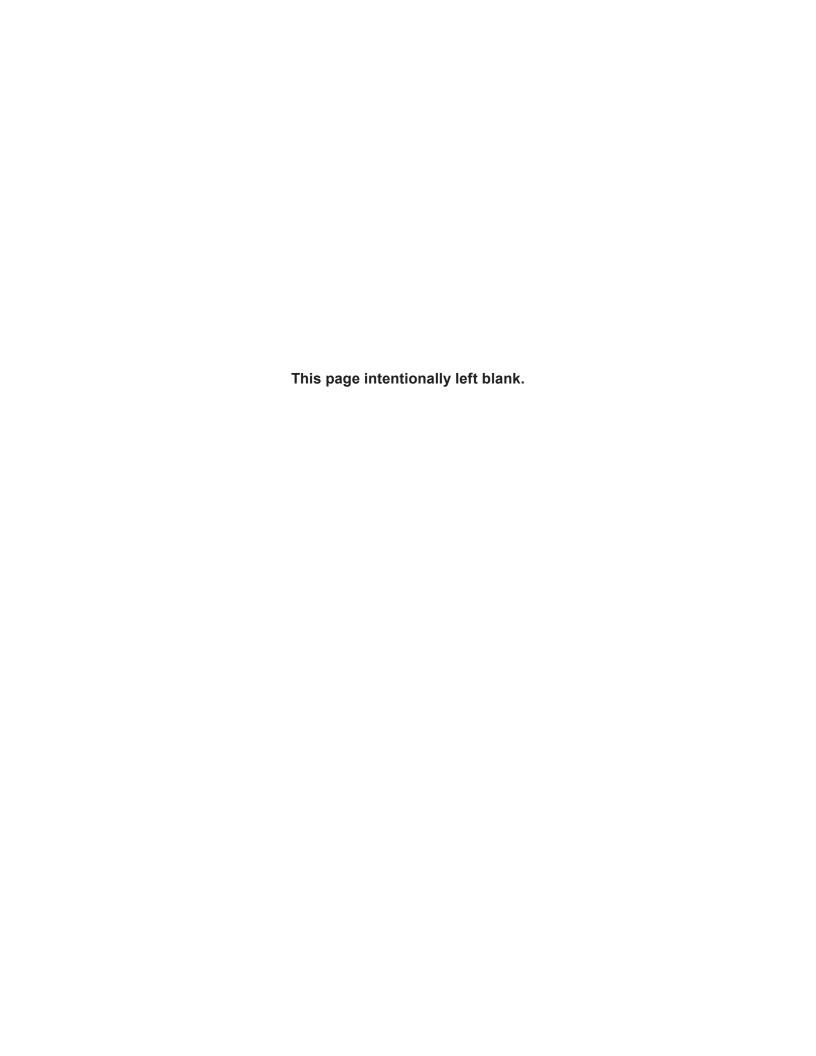


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Organizational Overview: Agency and Elected Officials

The North-South Corridor Study Tier 1 Draft Environmental Impact Statement (DEIS) was completed and made available for public review and comment from September 6, 2019, through October 29, 2019.

Formal public hearings were held in October 2019.

During the comment period, more than 400 comments were received from the public. stakeholders, and agencies.

The comments received and responses are presented side-by-side in this document. Comments are organized into the following groups:

- Agencies and Elected Officials
- Public

Comments within each group are organized alphabetically, with agency comments ordered: federal, state, Native American nation, local agency.

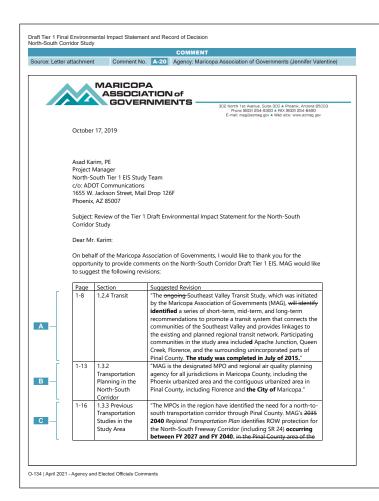
The responses are structured to be comprehensive and address the content of the comments.

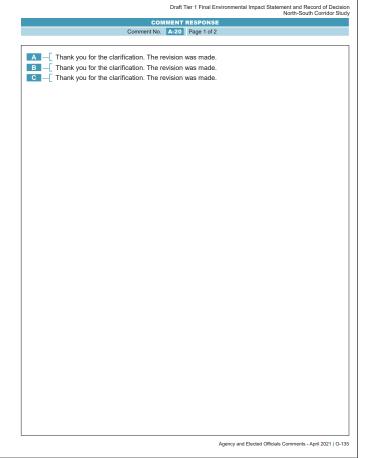
Comments that expressed either support or opposition for the project were reviewed by the study team and simply received a response stating that the comment was noted and thanking the commenter for the input.

The reader may be referred to other similar responses and/or the text in the Tier 1 DEIS or Tier 1 Final Environmental Impact Statement (FEIS) and Record of Decision (ROD); this approach was taken to create a more concise response and to help guide the reader to sections where additional information about the content of the comment can be found.

Comments on the Tier 1 DEIS were submitted through a variety of methods, including:

- Written submittal online form through the study website, emails, written comments or letters, comment forms from the public hearings
- Public hearing transcript testimony from the public hearings
- Voicemail recorded telephone messages





Responses to Frequently Asked Questions: Agency and Elected Officials

This appendix documents the Arizona Department of Transportation's (ADOT's) responses to comments on the Tier 1 Draft Environmental Impact Statement (DEIS) for the North-South Corridor Study (NSCS). A total of 403 comments were received on the Tier 1 DEIS during the public comment period, which lasted from September 6, 2019, to October 29, 2019. The comments were received during public testimony at the three public hearings (held on October 1, 2019, in Florence; on October 10, 2019, in Eloy; and on October 15, 2019, in San Tan Valley) and through written comment forms, emails, voice messages, and online comment forms.

This appendix begins with responses to frequently asked questions (FAQs), which will be of general interest to many readers. It follows with responses to comments made by agency representatives and elected officials during the public comment period for the Tier 1 DEIS.

FAQ: Segment 1 Alternative Preference

Question/Comment:

Commenters expressed an interest in advancing a Western Alternative in Segment 1 of the study area (in the northern portion of the study area) to provide improved access for current residents in San Tan Valley and Queen Creek, rather than advancing an Eastern Alternative to provide for future development and future residents farther east.

Response:

The NSCS Tier 1 Environmental Impact Statement (EIS) seeks to identify a route for a future transportation facility that would serve the mobility needs of both present and future travelers in the area. Through the National Environmental Policy Act (NEPA) process, several alternatives on either side of the Central Arizona Project (CAP) Canal were identified, screened, and ultimately evaluated in the Tier 1 DEIS. The DEIS considered environmental, social, and transportation impacts and benefits. Through the evaluation process, coordination with jurisdictions in the study area, and consultation with regulatory agencies, an Eastern Alternative (E1b Alternative) was identified as the preferred corridor alternative in Segment 1 of the study area.

Key considerations that led to identifying the E1b Alternative as the preferred corridor alternative in Segment 1 were the high risk of impacts on cultural resources with a Western Alternative, the high risk of impacts on the Rittenhouse Army Heliport (an active military training facility) with a Western Alternative, and the potential for homes and other existing development near the CAP Canal to be acquired with a Western Alternative. ADOT acknowledges the need for improved access for existing residents, and that a Western Alternative would better serve the existing population's immediate transportation needs. However, because of the above-noted impacts, design challenges associated with placing a freeway adjacent to the CAP Canal, and the fact that the San Tan Valley Special Area Plan (STVSAP) notes the local roadway network, when completed, would accommodate the area's traffic, an Eastern Alternative (E1b Alternative) was identified as the preferred corridor alternative. See Chapter 6, Section 6.3.1, Identification of Action Corridor Alternatives in Each Segment, for further details.

FAQ: Growth and Traffic Congestion

Question/Comment:

Commenters discussed projected population growth and the need for transportation infrastructure in the San Tan Valley and Queen Creek area to reduce traffic congestion in Segment 1 of the study area, with many commenters noting that a Western Alternative would better address traffic congestion than the Preferred Alternative identified in the Tier 1 DEIS.

Response:

The NSCS was prepared to introduce additional roadway capacity to support projected population and employment growth in Pinal County and across the larger region. In the study area, the existing roadway network cannot meet the future demand and capacity challenges of high-volume, long-distance through trips for moving both people and freight. A north-to-south access-controlled facility would alleviate some regional traffic congestion, but travel modeling of future conditions determined that none of the NSCS alternatives evaluated would eliminate all projected traffic congestion. Additional local roadway network improvements are necessary to address the region's growth, especially in the San Tan Valley and Queen Creek area, where growth has been substantial. See Section 2.5.3.2, *Traffic Conditions*, of the Tier 1 Final Environmental Impact Statement (FEIS) and Record of Decision (ROD). Addressing regional traffic congestion would require more than just the North-South Corridor, and Pinal County has made plans for additional transportation infrastructure improvements to address traffic congestion in the region.

Commenters noted the population growth in the San Tan Valley area, as reported in the STVSAP and in other sources (the 2018 American Community Survey, conducted by the U.S. Census Bureau, reported the area's population as 105,922). This growth has resulted in traffic congestion along key routes in the San Tan Valley and in Queen Creek.

The Pinal County Comprehensive Land Use Plan for the San Tan Valley Area shows moderately low-density residential land uses for much of the planning area and some areas of employment and general commercial uses, with the largest areas of such uses located east of the CAP Canal. The lack of north-to-south routes through the area is a constraint for the predominant direction of travel, which trends to the northwest to reach destinations in Queen Creek and metropolitan Phoenix and to the southeast to reach destinations in Florence.

The Pinal County Comprehensive Land Use Plan for the San Tan Valley Area states that "the large amount of agriculture and undeveloped land represents areas under pressure for future growth and development, however, the low percentages of employment based uses are indicative of the transportation and public facility challenges that are often felt in emerging 'greenfield' development areas that experience rapid growth."

Additionally, the STVSAP states "...the proposed major roadway network can accommodate future growth and development within the planning area. Thus, identification of new roadway alignments is not a primary need. However, in order for the proposed system to work, existing gaps in the arterial network need to be bridged. For example, Germann Road does not exist between Meridian Road and Ironwood Road. Other gaps include Meridian Road from Combs to Pima Road, and Magma Road from Hunt Highway to Gary Road." The STVSAP also notes that, "[A]Ithough outside the study area, this plan also recognizes the potential impact the ongoing ADOT SR 24 and North – South Corridor planning, design, and construction efforts will have on the study area" and that development of a corridor may "create a need to reassess the land use composition of the planning area as more detailed plans for these corridors are defined to ensure the impacts of these facilities are appropriately accommodated in a manner that is consistent with the overall vision for the San Tan Valley community."

Pinal County has identified plans to improve the county's major roads, designated as Regionally Significant Routes for Safety and Mobility (RSRSM). North of and including Arizona Farms Road, it identifies Elliot Road, Ray Road, State Route (SR) 24, Germann Road, Ocotillo Road, Riggs-Combs Road, Skyline Drive, and Bella Vista Road connecting with the North-South Corridor. The timing and development of those east-to-west connecting routes depends on development and Pinal County's prioritization of projects. Ironwood Drive is characterized as a principal arterial and, as such, its ultimate build-out configuration is three lanes in each direction. Potential traffic interchange locations on the North-South Corridor with connecting roads are shown in Table 2.3-4 in the Tier 1 FEIS.

FAQ: Existing Development

Question/Comment:

Commenters expressed their concern about existing traffic issues and access to the proposed freeway. Many discussed the need to serve existing development rather than future development, particularly in Segment 1 of the study area. However, some commenters stated their support for serving future development while avoiding impacts on existing neighborhoods.

Response:

Among the various purposes of the North-South Corridor—as described in Chapter 1, *Purpose and Need*, of the Tier 1 DEIS—is for the facility to accommodate existing and future populations and to improve access to future activity centers. These objectives guided the development of the alternatives under study in the Tier 1 DEIS as well as the evaluation of each to identify a preferred corridor alternative. Performance metrics used in the Tier 1 analysis included existing land use impacts, compatibility with general and comprehensive plans, impacts on development plans and conceptual plans, impacts associated with property acquisitions, and future 2040 population, employment, and activity centers within 2 miles of the action corridor alternatives. The analysis that informed the identification of preferred corridor alternatives, as described in the Tier 1 DEIS in Chapter 6, *Evaluation of Alternatives*, was based on all of these factors, with a heavy emphasis on future development, population, and employment.

In Segment 1, the analysis found that the E1b Alternative would be compatible with future land uses because it would cross areas planned for residential or business development, and it would have the least impact on existing development west of the CAP Canal, including the Rittenhouse Army Heliport. Constructing a new freeway facility in an undeveloped area would not displace existing residents, which would be likely with the Western Alternatives. Located closer to existing development in Segment 1, the Western Alternatives would provide better access to enhanced transportation for the greater number of existing residents and improved access to existing activity centers. As part of the analysis, these benefits of the Western Alternatives were considered in concert with the anticipated impacts associated with displacements and impacts on the Rittenhouse Army Heliport. Since the publication of the Tier 1 DEIS, further analysis validated the conclusion that the E1b Alternative is the recommended corridor alternative in Segment 1. This analysis considered public interest in addressing local access in Segment 1 communities.

The Circulation Plan included in the STVSAP identified a number of local arterials to be widened and extended in the communities close to the North-South Corridor's Western Alternatives, based on the Pinal County RSRSM. These roads include Germann Road, Ocotillo Road, Combs Road, Skyline Road, Bella Vista Road, Arizona Farms Road, Meridian Road, Ironwood/Gantzel Road, Schnepf Road, Quail Run Road, and Attaway Road. As a fully developed roadway network, these arterials would provide enhanced mobility and connectivity in the communities adjacent to the Western Alternatives—without the extensive impacts associated with implementation of the Western Alternatives.

In Segment 4, the recommended E4 Alternative would similarly better serve future development because it would be closest to the planned Inland Port Arizona and Pinal Logistics Park. However, the E4 Alternative would be farther away from existing populations and activity centers than the W4 Alternative. The W4 Alternative would result in greater impacts on existing communities. The analysis considered both the benefits and impacts to existing communities, as well as the benefits to future developments, in identifying the recommended E4 Alternative.

FAQ: Property Acquisition

Question/Comment:

Commenters expressed concern regarding the impact a transportation facility may have on their properties, or access to their properties. They also commented on the property acquisition process that ADOT would undertake during the acquisition and relocation of their homes or businesses.

Response:

The Tier 1 DEIS identified a preferred 1,500-foot corridor alternative to allow for further refinement and identification of the final alignment during the Tier 2 study phase. Specific properties that would need to be acquired for the proposed transportation facility have not yet been identified. During the Tier 2 phase, an actual alignment and design would be selected. After the Tier 2 phase, should the project advance to construction, property acquisition and relocation assistance services for the project would be available to all individuals without discrimination, in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, as amended, which provides uniform, fair, and equitable treatment of people whose property is affected or who are displaced as a result of a project, including those with special needs. Advisory assistance services and compensation practices are described in detail in ADOT's *Right of Way Procedures Manual:* https://azdot.gov/business/right-way-properties/booklets-and-manuals-right-way-properties.

Regarding impacts on property values, a review of the literature reveals few detailed and comprehensive analyses of the relationship between transportation infrastructure and residential property values ("Impact of Highways on Property Values: Case Study of the Superstition Freeway Corridor," 2010, *Transportation Research Record*: Journal of the Transportation Research Board, No. 2174, pages 138–47, Transportation Research Board of the National Academies, Washington, D.C.). A recent study by the California Department of Transportation concluded that freeway facilities did not substantially affect sales prices in residential areas adjacent to the facility. The study concluded that the visibility of the freeway may influence the selling price, not distance or noise. As a result, the researchers generally concluded that the more the visibility of a new freeway is reduced, the less it would determine the sales price of homes sold in the area.

FAQ: Community Character

Question/Comment:

Commenters expressed an interest in preserving their neighborhoods' community character and concern about the potential impacts of a North-South Corridor transportation facility located closer to their neighborhoods. Many of the commenters spoke in favor of the Eastern Alternatives because they are farther away from existing neighborhoods.

Response:

The Tier 1 DEIS includes sections discussing land use (Section 3.2) and social conditions (Section 3.3), both of which address the character of the communities within and proximate to the action corridor alternatives. The land use discussions in Section 3.2 identify the existing land uses, noting that more development exists along the western side of the study area, within and near the Western Alternatives. The discussion of future land uses shows that as development occurs—with or without the North-South Corridor—the western part of the study area will develop more densely, with more mixed-use land uses. Together with the information from Section 3.3, which identifies population characteristics and community facilities within a half mile of the action corridor alternatives, Chapter 6 (Evaluation of Alternatives) considers the effects of the action corridor alternatives on communities and assesses potential impacts balanced against the benefits of a new

transportation facility. Ultimately, this evaluation led to the identification of the Eastern Alternatives as the Preferred Alternative. The Eastern Alternatives provide a transportation benefit, improving connectivity and access to activity centers and supporting anticipated growth in currently undeveloped or sparsely developed areas—while being located farther from existing communities with well-defined neighborhoods and community identity.

It is recognized that the study area is changing, and the rural character that defines much of the study area is transitioning to a more suburban development pattern with each new planned development and residential subdivision. This is especially true in the northern portion of the study area (Segment 1). The proposed action's identified purpose is to accommodate existing and future populations, improve access to future activity centers, improve regional mobility, improve north-to-south connectivity, and integrate the region's transportation network, among others. The study area consists of over 90 percent private and State Trust land (see the Tier 1 DEIS, Section 3.2.3.1, *Land Ownership and Management*) and, as a result, undeveloped land in the area of the alternatives is subject to the development plans of these entities. The Arizona State Land Department (ASLD) manages State Trust land on behalf of the trust's beneficiaries, and this land may transfer to private interests through sale or lease for residential, commercial, or employment development or for agricultural or natural resource extraction uses. It is anticipated that much of the future growth in the study area would result from the sale of ASLD land for development, resulting in changes to the area's character.

ADOT has no control over the timing and development of State Trust land, and the North-South Corridor is being proposed based on the anticipated development of this land, as identified in the general plans of Pinal County and the affected jurisdictions. Waiting for this development to occur before planning transportation infrastructure to serve the existing and future population would result in continued traffic concerns.

FAQ: Transportation Network Connectivity

Question/Comment

Commenters discussed the need for better mobility within the region and their concern with the Preferred Alternative's ability to serve existing populations that would make it easier for people to travel between communities within Pinal County and to reach communities outside the county, such as Phoenix and Tucson. Some commenters expressed concern with the Preferred Alternative, considering that it consists of Eastern Alternatives that are farther away from population centers and provide less convenient access for commuters and other travelers.

Response:

The Tier 1 DEIS documents that the Western Alternatives would attract the most traffic and achieve the greatest reduction in regional traffic congestion; however, all of the action corridor alternatives would provide traffic congestion relief to the region. Additionally, the Eastern Alternatives would minimize other environmental impacts that must be considered in the NEPA process, as discussed in the Tier 1 DEIS in Chapter 3, *Affected Environment and Environmental Consequences*. For additional traffic information, see also the Tier 1 DEIS Appendix B, *Traffic Information*—specifically Sections 4.2 to 4.9 of the *Traffic Report, North-South Corridor Study*.

FAQ: Economic Development

Question/Comment:

Commenters stated that the proposed North-South Corridor would spur economic development, particularly in the San Tan Valley and Queen Creek area and in Florence, and some cited this economic benefit as a rationale for supporting a particular alignment for the proposed freeway.

Response:

Land development and population and employment growth are projected to occur in the study area by 2040, regardless of whether a north south corridor is implemented. In their general plans, study area municipalities have identified how and to what extent land would be converted to support new development. These land use plans, with the exception of Apache Junction and Mesa, reference the North-South Corridor. By acknowledging the proposed freeway in their land use plans, study area municipalities expect the proposed action to support and facilitate this development to some degree and are planning accordingly. The proposed freeway may encourage secondary development that could generate additional employment growth and economic benefits. The traffic interchanges along the North-South Corridor would substantially improve access between the local communities and the larger region, which may spur additional or faster development at these locations. Residential communities near these traffic interchange locations would have better access to jobs, schools, shopping, and services, while commercial developments near the interchanges would have good access to suppliers and customers.

FAQ: Pinal Regional Transportation Authority Alignment

Question/Comment:

Commenters discussed the Pinal Regional Transportation Authority alignment for the North-South Corridor and its relation to the Preferred Alternative discussed in the Tier 1 DEIS. Many commenters stated that the Western Alternatives in Segment 1 of the study area (W1a and W1b) represented the Pinal Regional Transportation Authority alignment, and some identified it as the "original" alignment. They also mentioned the need to consider the corridor preferences of Pinal County and municipalities within Pinal County, and the voterapproved sales tax associated with projects identified in the *Pinal Regional Transportation Plan*.

Response:

Pinal Regional Transportation Plan

The 2017 *Pinal Regional Transportation Plan*, which was developed by the Pinal Regional Transportation Authority, describes transportation projects in Pinal County that will be implemented over 20 years and that will be supported by a half-cent sales tax approved by Pinal County voters through a 2018 ballot initiative. The Plan identifies the North-South Corridor as a purple alignment on its map of future projects¹ (see Figure O-1) and includes funding for right-of-way acquisition and construction of portions of the corridor. The Pinal Regional Transportation Authority's depiction of the North-South Corridor alignment is conceptual in nature, noting "Alignments currently under study by the Arizona Department of Transportation"—thus deferring the route definition to ADOT's ongoing NEPA process.

The *Pinal Regional Transportation Plan* presents a single alignment for the North-South Corridor in Segments 1 through 3 of the study area, and two alignments in Segment 4. The route is represented on the Pinal Regional Transportation Plan map as joining U.S. Route 60 (US 60) at Goldfield Road and following a general north-to-south alignment to its juncture with SR 24, which is represented as a due east-to-west

¹ The Pinal Regional Transportation Plan may be found online at: http://www.cagaz.org/RTA/maps/Approved_RTA_MapWithCaptions.pdf

88 Pinal Regional APACHE JUNCTION Transportation Plan North-South Corrido Approved by the Pinal Regional Transportation Authority: June 5, 2017 SUPERIOR Road Impro ROW Preservatio P 587 79 I-10 Traffic Interchange Amount: \$15M FLORENCE KEA MARICOPA 187 COOLIDGE 287 ≧ Alignments currently under study by the Arizona Department of Transportati ELOY Miles: 10 Amount: \$25.6M ia Rd

Figure O-1. Excerpt from Pinal Regional Transportation Plan

Source: http://www.cagaz.org/RTA/maps/Approved_RTA_MapWithCaptions.pdf

connection to Ironwood Drive (where SR 24 is currently proposed to terminate, until it connects with the North-South Corridor). From SR 24, the alignment continues generally south, with a curve to the east near Florence, then continuing generally south again until reaching two potential connection points with Interstate 10 near Eloy.

Because the *Pinal Regional Transportation Plan* map is deemed conceptual, and because it defers the alignment of the North-South Corridor to ADOT, the Plan was not considered to be dictating the specific alignment of the corridor. If the *Pinal Regional Transportation Plan* map were used literally, it would most closely match ADOT's Preferred Alternative by generally following the Eastern Alternatives, except in the case of Segment 4 in the southern portion of the study area, where it identifies both an Eastern Alternative (supported by the City of Coolidge) and a Western Alternative (supported by the City of Eloy).

The NSCS began in 2010 and has consistently included both eastern and western alternatives in Segment 1 of the study area, going back to the 2014 *Alternatives Selection Report* (ASR). In 2017, refined and renamed versions of the ASR alternatives were presented to stakeholders for comment, and these alternatives were evaluated in the Tier 1 DEIS. Figure O-2 shows excerpts from Figures S4 and S5 in the Tier 1 DEIS, showing the alternatives documented in the ASR and Tier 1 DEIS. As shown in both figure excerpts, since 2014 the NSCS has considered alternatives both east and west of the CAP Canal (shown in blue in both figures) in Segment 1. These alternatives can be considered the "original" alignments, and they date to before the 2017 Pinal Regional Transportation Plan. ADOT did not state a preference for an alternative in Segment 1 until publication of the Tier 1 DEIS in September 2019, when it identified the E1b Alternative as the preferred corridor alternative in Segment 1 of the study area.

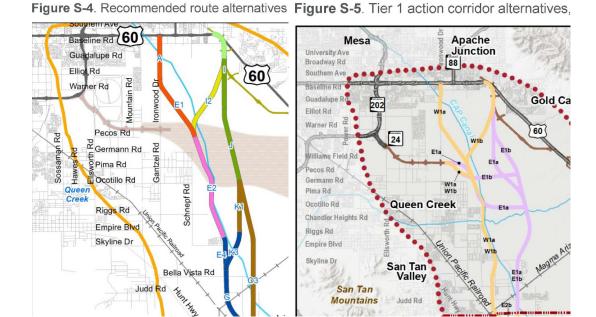


Figure O-2. Excerpts from Tier 1 DEIS show alternatives from ASR (on left) and Tier 1 DEIS (on right)

Pinal County and Municipality Preferences

Beginning in early 2019, a number of municipalities adopted resolutions that reference the Pinal County preferred alternative for the North-South Corridor. Table O-1 shows the municipalities, the dates of their resolutions, and their alternative preference. The resolutions cite the *Pinal Regional Transportation Plan* and Pinal County's preferred alternative.

All of the resolutions listed in Table O-1 were adopted after the Tier 1 DEIS was submitted to the cooperating agencies for review and, therefore, were not discussed in the document. The Tier 1 DEIS does report information on alternative preferences from prior resolutions (Coolidge, Eloy, and Florence had adopted resolutions, or multiple resolutions, in prior years identifying their preferred alignments for the corridor). The Tier 1 EIS has been revised to address the recently adopted resolutions.

To identify a Preferred Alternative in the Tier 1 DEIS, ADOT considered the feedback received from Pinal County and municipalities. The input from those stakeholders and others was considered in conjunction with how the alternatives performed in the areas of transportation and traffic operations, land use planning, and potential impacts on the human, natural, and built environments. As required by NEPA law, ADOT identified a Preferred Alternative that would best meet the proposed action's purpose and need while minimizing potential adverse effects.

Figure O-3 was prepared to show the relationship between the *Pinal Regional Transportation Plan*, the Pinal County and municipality preferences (refer to Table O-1), and the Tier 1 DEIS Preferred Alternative. Figure O-3 shows the Tier 1 DEIS Preferred Alternative (light blue) and the Pinal County and municipality preference (orange) overlaid on the *Pinal Regional Transportation Plan* alignment (purple).

Table O-1. Summary of recent resolutions, with alternative preferences noted

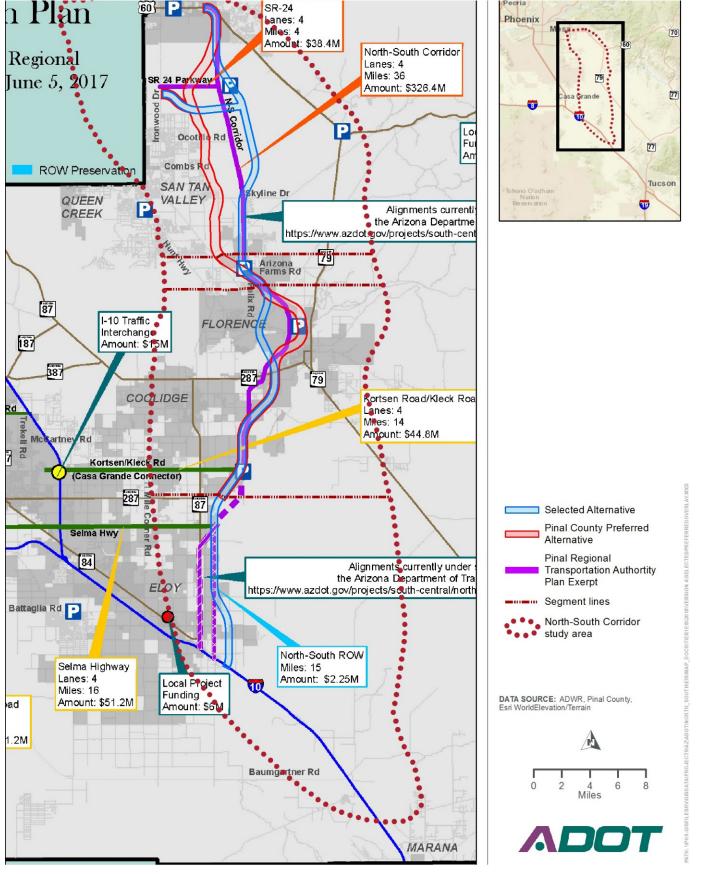
Municipality or agency	Resolution number and date	Alternative preference	Comment
Apache Junction	19-22 7/16/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	DEIS reports preference as: Segment 1: E1b Segment 2: E2a Segment 3: E3b Segment 4: E4
Eloy	19-1454 4/8/2019	Segment 1: — Segment 2: — Segment 3: — Segment 4: E4	No change from what is reported in DEIS.
Coolidge	19-17 8/12/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: E4	DEIS reports preference as: Segment 1: — Segment 2: — Segment 3: E3a/b Segment 4: E4
Pinal County	062619-RD18-091 6/26/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	Associates the resolution with the <i>Pinal Regional Transportation Plan</i> authorizing propositions. DEIS reports preference as: Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —
Queen Creek	1269-19 6/5/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	DEIS reports preference as: Segment 1: W1a Segment 2: — Segment 3: — Segment 4: —
Sun Corridor Metropolitan Planning Organization	2019-03 7/9/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	Associates the resolution with the <i>Pinal Regional Transportation Plan</i> authorizing propositions. No preference identified in the DEIS.
Tohono O'odham Nation	10/20/2016	NoAction Alternative	Opposed any proposed alignments that disturb or negatively affect traditional cultural properties. DEIS reports that if an action alternative is selected, the preference would be: Segment 1: E1b Segment 2: W2b Segment 3: W3 Segment 4: —

Note: DEIS = Draft Environmental Impact Statement

Sales Tax Funding

Pinal County voters approved a half-cent sales tax to invest in numerous transportation improvement projects throughout the county, including the North-South Corridor. It is ADOT's understanding that the Pinal Regional Transportation Authority deferred a final determination of the North-South Corridor alignment to ADOT, allowing ADOT to complete its NEPA process as required to obtain federal approvals and to receive federal funding for the proposed corridor. The approximately \$329 million allocated to the North-South Corridor through the sales tax initiative would account for about one-tenth of the corridor's overall estimated cost of \$3 billion.

Figure O-3. Excerpt from *Pinal Regional Transportation Plan* with overlay of the Pinal County and municipality preference and the Tier 1 Draft Environmental Impact Statement Preferred Alternative



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

ADOT would need to use federal and state funding sources to realize construction of the corridor. The voter-approved sales tax is currently in litigation, with sales tax revenues being collected but currently held in an escrow account until the courts have ruled on the outcome, which is anticipated in spring 2021.

FAQ: Funding

Question/Comment:

Commenters inquired about the cost of the proposed North-South Corridor and about specific issues, such as property acquisition, that might increase the cost of the facility. They also mentioned the possibility of land developers sharing in the cost of the freeway construction.

Response:

The NSCS began as a project-level EIS, but was converted to a tiered environmental process given the realities of limited funding and the need for the study to facilitate long-term planning. This change allows the timing of the final project-level NEPA approval in Tier 2 to more closely correlate with the actual timing of project construction. The Tier 2 studies can be completed over time as additional funding becomes available. Tier 2 projects may occur in segments, with individual NEPA analyses and decisions advancing different segments of the corridor in response to need and funding availability.

Because the Tier 1 DEIS identified a 1,500-foot-wide corridor, specific issues that would affect the cost of the facility—such as the need for property acquisition and the design of traffic interchanges—are not yet defined. Nevertheless, high-level cost estimates were developed for the alternatives based on standard costs per mile of freeway, per bridge (over canals, railroads, and other features), and per traffic interchange (both service and system traffic interchanges), as documented in the Tier 1 DEIS in Appendix C, *Alternatives Screening*. The estimates showed that the preferred full-length corridor alternative (Alternative 7) would cost between \$3.0 billion and \$3.1 billion. Five other full-length corridor alternatives (Alternatives 1, 4, 5, 6, and 8) would cost less or the same, ranging between \$2.8 billion and \$3.0 billion. Two other full-length corridor alternatives (Alternatives 2 and 3) would cost the same or slightly more, ranging between \$2.9 billion and \$3.1 billion.

At this time, no plans are in place to build the proposed North-South Corridor as a tolled facility or as a public-private partnership. Additionally, no funding has been identified for the Tier 2 studies that will develop more detailed design plans and cost estimates.

In 2018, Pinal County voters approved a half-cent sales tax to invest in numerous transportation improvement projects throughout the county, including the North-South Corridor. The approximately \$329 million allocated to the North-South Corridor through the sales tax initiative accounts for about one-tenth of the corridor's overall estimated cost of \$3 billion. Thus, ADOT would need to use federal and state funding sources to realize construction of the corridor. The voter-approved sales tax is currently in litigation.

FAQ: Consistency with San Tan Valley Special Area Plan

Question/Comment:

Commenters stated that the DEIS did not take the San Tan Valley Special Area Plan (STVSAP) into consideration.

Response:

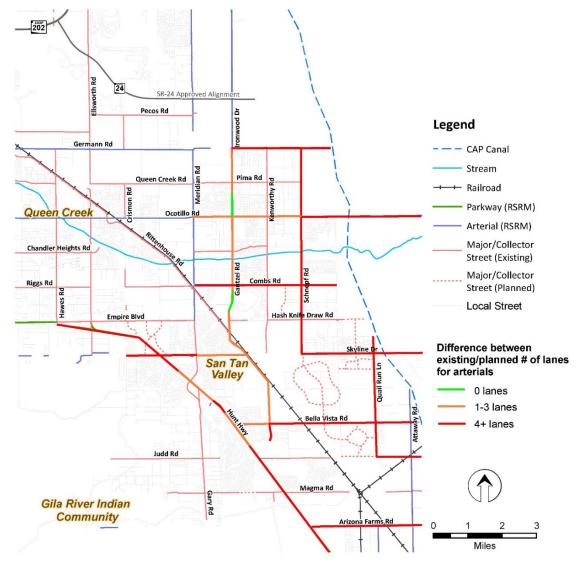
The STVSAP was adopted by the Pinal County Board of Supervisors in late 2018. At that time, the Tier 1 DEIS had been drafted and was under review by the lead agency. The Tier 1 DEIS does not reference the STVSAP, but discussion of the plan has been added to the Tier 1 FEIS and ROD in Section 3.2.3.3, *Planned Land Use*.

The STVSAP is a planning document for the San Tan Valley that focuses on land use, economic development, transportation facilities, utilities, and parks and recreational facilities. It references the same data sources that were used to develop the Tier 1 DEIS. Both documents considered the Maricopa Association of Governments' population and employment projections and relied on the Pinal County RSRSM as a framework for the region's transportation system.

To assess how the adopted RSRSM transportation system will handle the traffic generated by future development upon build out of the San Tan Valley, an analysis of the expected traffic impacts was conducted by the STVSAP authors. This high-level analysis found that the RSRSM primary roadway network, as defined with future widenings and extensions, will provide sufficient capacity to support the estimated trips generated by existing and proposed land uses.

A comparison of the existing roadway network to the STVSAP Figure 6.1, *Circulation Plan*, shows that numerous routes still need to be improved before the RSRSM transportation system will accommodate the traffic generated by development build out (Figure O-4).

Figure O-4. Schematic map showing where the roadway network has gaps in roadway capacity, compared with the ST-VSAP Circulation Map (Figure 6.1 of the plan)



FAQ: Freeway Design

Question/Comment:

Commenters asked about specific design considerations for the proposed transportation facility, including property access, locations of traffic interchanges, and traffic control, among other design features.

Response:

The Tier 1 DEIS provides a high-level analysis of various corridor alternative options to identify a general location for a future transportation facility. The document considers general design criteria, considering the feasibility of locating a transportation facility amidst existing and planned development, existing infrastructure, and environmental constraints, and it identifies a preferred corridor alternative based on several criteria, as described in Chapter 6, *Evaluation of Alternatives*, of the DEIS. The Tier 1 DEIS does not present a specific alignment within the 1,500-foot-wide corridors under consideration, nor any specific designs for the facility or traffic interchange locations. Future Tier 2 studies will identify the exact footprint of the freeway alignment, including traffic interchange locations and other design features. Moreover, the future Tier 2 studies will address specific impacts on private and public property and will determine the approach for maintaining access for property owners. Impacts on local traffic will also be studied, and any required changes to traffic control to mitigate traffic impacts on nearby local roads will be identified. During the Tier 2 studies, the public's active participation in the alternatives development and evaluation process will be encouraged to capture concerns now and in the future.

FAQ: Timing of Freeway Construction

Question/Comment:

Commenters reported that transportation infrastructure capacity is needed now, and questioned the amount of time needed to bring the proposed project to construction.

Response:

An EIS is required by NEPA for federally funded or regulated projects that would have a significant impact on the environment. An EIS is considered the most thorough type of environmental documentation and considers all possible impacts of a proposed project—positive and negative—for many different resources. As a result, the EIS NEPA process takes time to complete.

A Tier 1 EIS is used when funding has not yet been identified for a project. It involves technical analysis completed on a broad scale and is, therefore, an effective method for identifying existing and future conditions and understanding the comprehensive effects of the project on the region. It provides the groundwork for future project-level environmental and technical studies.

A Tier 1 EIS allows the study process to move forward with no identified funding, which is the case with the North-South Corridor, while establishing a wide corridor where the proposed project would ultimately be located. Project-level, or Tier 2, environmental studies and identified funding sources would be required to advance construction of the project, which could occur in phases as funding is available. During Tier 2 studies, more detailed project elements would be defined and assessed, such as the specific alignment (the identified route) and the location of traffic interchanges.

One of the challenges of serving a fast-growing area is that the transportation system improvements necessary to serve the area are difficult to anticipate where development may be distant from the services, jobs, and amenities that serve such development. Developers typically make roadway improvements adjacent to their

development projects, and most developers also pay development impact fees (pursuant to Arizona Revised Statues § 11-1102) to address off-site infrastructure improvements (water, sewer, transportation, etc.) that are needed as a result of the development.

In 2016, the NSCS lead agencies, concerned that the project lacked funding to advance to final design and construction, converted the project-level EIS to a Tier 1 EIS, in accordance with Council on Environmental Quality regulations (40 Code of Federal Regulations § 1502.20). This Tier 1 EIS process is expected to be completed in 2021, and will be followed by detailed project-level (Tier 2) environmental reviews by ADOT for specific alternatives, incorporating and referencing the decisions and analyses conducted as part of this Tier 1 review. Construction of the project, or a project segment (since the project may be developed as "segments of independent utility") would commence only after completion of a Tier 2 study. While Pinal County is collecting a voter-approved sales tax to help fund transportation improvements in the county, including the North-South Corridor, this funding source is currently in litigation. State and federal funding would also be needed to fund construction of the North-South Corridor.

At this time, no funding has been identified to prepare a Tier 2 study that would advance the corridor (or a segment of the corridor) to identify an actual alignment (refer also to FAQ: *Funding*). Once a Tier 2 study is completed, construction could commence.

FAQ: Multimodal Transportation

Question/Comment:

Commenters stated their support for the integration of multimodal transportation, including high-speed rail, into the project. Some supporters would prefer passenger rail and transit either in addition to or in lieu of the proposed freeway project.

Response:

The action corridor alternatives studied in the Tier 1 DEIS are generally 1,500 feet wide to accommodate 400-foot-wide project-level alternatives in Tier 2 studies. The 400-foot width allows for the future consideration of a multimodal transportation facility that includes the freeway corridor, a future passenger rail service, and/or the potential for other uses within the corridor if identified during Tier 2 studies. All action corridor alternatives would be access-controlled freeways with three travel lanes in each direction and would accommodate future passenger rail in the freeway right-of-way.

One of the objectives of the North-South Corridor is to integrate the region's transportation network, and provide the opportunity to integrate with planned passenger rail is one component of this objective. The Tier 1 DEIS also states that one of the proposed action's "other desirable outcomes" is the accommodation of right-of-way (where appropriate and feasible) for intercity passenger rail serving the local population and greater region, including the Tucson and Phoenix metropolitan areas. Moreover, the Federal Railroad Administration signed a ROD in 2016 for the Arizona Passenger Rail Corridor Study Tier 1 EIS. The EIS identifies a routing option that would align with the North-South Corridor from its southern terminus with I-10 to approximately the Magma Arizona Railroad, north of the Gila River.

FAQ: Air Quality

Question/Comment:

Commenters stated their concerns about the proximity of the proposed freeway to their homes and the potential for air pollution impacts. Some commenters noted that the freeway may improve air quality by reducing traffic congestion on arterial streets.

Response:

Through the analysis conducted for this Tier 1 EIS, no issues related to air quality have been identified that would preclude construction of the proposed action. Based on available information such as expected traffic volumes in 2040, the level of service for traffic throughout the study area, and guidance from the Federal Highway Administration and U.S. Environmental Protection Agency, implementation of the proposed action would not result in substantial vehicle-related air emissions and, therefore, would not likely cause an exceedance of national standards for transportation-related criteria pollutants. Ongoing programs to control hazardous air pollutants from mobile sources would reduce mobile source air toxic emissions in the future. The vehicle miles traveled with any of the action corridor alternatives would be similar; therefore, no appreciable difference in overall mobile source air toxic emissions among the various alternatives is expected. Further, the proposed action would reduce traffic congestion on the local transportation network and would remove pass-through traffic from key local roadways in the study area, resulting in decreased travel times in the study area.

Future air quality analyses prepared for Tier 2 studies will be required to demonstrate that the proposed project has been modeled with a conforming regional transportation plan and that it is consistent with local air quality conformity requirements. The need for quantitative hot-spot modeling will be determined through interagency consultation for Tier 2 alternatives (that is, a determination of whether the proposed action is a project of air quality concern under ADOT guidelines).

Subsequent analyses related to air quality for the Tier 2 environmental evaluation should involve a review of current air quality attainment status in the study area and a review of the most recently available air quality monitoring data to document existing air quality conditions in the study area. This review should be followed by an updated analysis of the proposed action's contributions to future regional air quality conditions and a review of transportation conformity requirements, if applicable, at the time of the Tier 2 evaluation. Greenhouse gas emissions could be quantitatively assessed during the Tier 2 analysis. During Tier 2 studies, specific measures to avoid or minimize construction-related air quality impacts and greenhouse gas emissions would be identified.

FAQ: Traffic Noise

Question/Comment:

Commenters expressed concern about potential traffic noise impacts with a new freeway constructed near existing homes.

Response:

Because the DEIS is a Tier 1 document, it did not include a quantitative noise analysis typical of project-level EIS documents. The Tier 1 DEIS broadly assessed environmental impacts associated with the action corridor alternatives—it will be followed by detailed project-level (Tier 2) environmental reviews by ADOT for specific alternatives. Typical project-level EIS documents identify locations where noise walls would be necessary to mitigate anticipated traffic noise impacts.

For this Tier 1 study, the alternatives under consideration are 1,500-foot-wide corridors. It is unknown exactly where within the 1,500-foot-wide corridor the transportation facility would be constructed and whether an adverse noise impact would occur, depending on the location of the facility farther east or west within the corridor. Therefore, the Tier 1 DEIS evaluation considered only the risk of noise impacts within each corridor to help inform the identification of a preferred corridor alternative. A full noise analysis will be completed as part of Tier 2 studies conducted during the project-level NEPA environmental review processes. Through the Tier 2 process, noise measurements near sensitive noise receptors, such as homes and schools, would be evaluated to determine whether future traffic volumes would result in adverse noise impacts. As part of that analysis, the need for noise walls would be evaluated and specific locations would be recommended.

FAQ: New Alternative

Question/Comment:

Several commenters expressed an interest in a new alternative not evaluated in the Tier 1 DEIS, particularly in relation to the connection of the North-South Corridor facility with US 60 (the corridor's northern terminus), with Interstate 10 (at the southern terminus), or with another major route.

Response:

The Tier 1 DEIS provides an explanation of how the action corridor alternatives were developed and screened prior to the preparation of the EIS; refer to Section 2.2, *Corridor Alternatives Development and Screening*, for further information and maps illustrating the screening process.

COMMENT

Comment No. A-01 Agency: U.S. Army Corps of Engineers (Michael Langley) Source: Letter attachment



DEPARTMENT OF THE ARMY U.S. ARMY CORPS OF ENGINEERS, LOS ANGELES DISTRICT 3636 NORTH CENTRAL AVENUE SUITE 900 PHOENIX, AZ 85012-1939

October 22, 2019

SUBJECT: Tier I Draft Environmental Impact Statement for the North-South Corridor Study

Carlos Lopez, PE Arizona Department of Transportation 1611 West Jackson Street, MD EM02 Phoenix, AZ 85007

Dear Mr. Lopez:

I have received the North-South Corridor Study Tier I Draft Environmental Impact Statement (DEIS), which is being prepared by the Federal Highway Administration and the Arizona Department of Transportation. The DEIS considers the environmental effects related to a new 55mile freeway that is proposed between U.S. Route 60 in Apache Junction and Interstate 10 near Eloy and Picacho in Pinal County, Arizona. The U.S. Army Corps of Engineers (Corps) is a cooperating agency in the study since the actions proposed in subsequent Tier II analyses will likely require permitting under Section 404 of the Clean Water Act (Corps File Number SPL-2010-00122).

Thank you for the opportunity to review the DEIS. My staff has completed a review of the document and we submit the attached comments for your consideration. If you have any questions, please contact Jesse Rice at (602) 230-6854 or via e-mail at Jesse.M.Rice@usace.army.mil. Help me evaluate and improve the regulatory experience for others by completing the customer survey form at http://corpsmapu.usace.army.mil/cm apex/f?p=regulatory survey.

Sincerely,

LANGLEY.MICHAEL. Digitally signed by LANGLEY.MICHAEL.WAYNE.12164 WAYNE.1216496864 96864 Date: 2019.10.23 10:38:23 -07'00'

Sallie Diebolt Chief, Arizona Branch Regulatory Division

Enclosure

COMMENT RESPONSE

Comment No. A-01 Page 1 of 2

Comments in this letter have been addressed on following pages.

COMMENT

Source: Letter attachment Comment No. A-01 Agency: U.S. Army Corps of Engineers (Michael Langley)

	Comment	response
	tice, Regulatory Project Manager, USACE	
1.	(Section 3.13, Page 3-161) Thank you for revising the definition of Waters of the United States (WUS) in the first paragraph. However, I recommend not describing the 2015 Clean Water Rule in the EIS. The repeal of this Rule was announced in September 2019 and a new WUS definition is expected to be announced in 2020. Implementation of the new rule may be further delayed by litigation, continuing the uncertainty. I recommend referencing the current definition and state that it is subject to change as Tier 2 projects are implemented. I would also carry the Rapanos reference in to the last paragraph of introductory section.	
2.	Currently, it's not clear why ephemeral systems are called out in the introduction of 3.13. Section 3.13.3, Page 3-163). Last line of the 4 th paragraph. 'Delineation' should be 'determination'.	
	(3.13.6.1, Page 3-168; 6.3.1, Page 6-19 to 6-23). The LEDPA consistency analysis demonstrates that waters of the U.S. were thoroughly considered during the Tier 1 analysis. However, for Segment 1, the justification for Alternative E1b being the preliminary LEDPA isn't conclusive when considering the information provided in Chapter 3.	
3.	I suggest that additional, clear justification be included in the consistency statement as to why the preferred alternative may be the LEDPA. For Segment 1, the document could discuss that although the western alternatives impact more drainages, these are generally low-quality ephemeral drainages and that the risks associated with the western alternatives may result in adverse environmental impacts which may be significant. It could also be mentioned (in both Chapter 3 and 6) that eastern alternatives would avoid an effluent-fed reach of Siphon Draw near Ironwood Drive, which supports moderate-quality riparian and aquatic habitat. The document could also reference that the final number of washes impacted may vary based on final location and design, which may result in any of the alternatives having the lowest number of crossings.	
	Regarding other segments of the preferred alternative, the Corps does not object with the preliminary LEDPA determinations made for Segments 2, 3, and 4 based on the consistency analysis completed.	

COMMENT RESPONSE

Comment No. A-01 Page 2 of 2

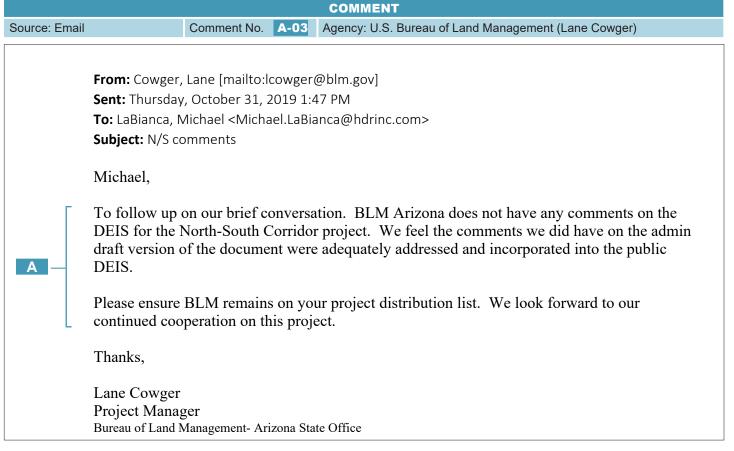
Thank you for your comments. The text has been updated as suggested to reflect current and future regulations (see Section 3.13, *Waters of the United States*). The description of ephemeral washes was moved to Section 3.13.3, *Affected Environment*.

B — Thank you for the clarification. The revision was made.

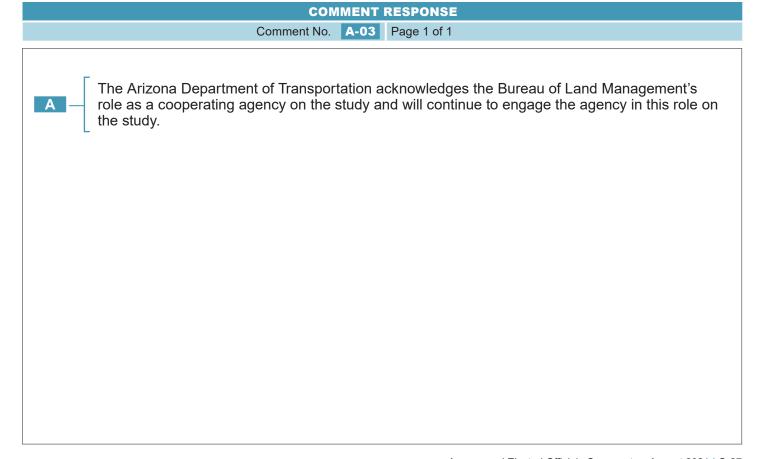
C

The *LEDPA Consistency* section for Segment 1 was revised to more explicitly note the justification of the Selected Alternative for this segment. Because a jurisdictional delineation has not been completed at this stage, it is not possible to accurately determine the level of impacts on Waters of each alternative. Once Waters have been delineated and submitted to the U.S. Army Corps of Engineers for a jurisdictional determination, it will be possible to assess and refine the level of impacts resulting from each alternative. Please note that given the fluctuating definition of Waters between current regulations and the Navigable Waters Protection Rule that has yet to go into effect, it is not possible at this time to accurately determine whether impacts on ephemeral washes in the study area would be considered a loss of Waters during the Tier 2 analysis.

			COMMENT
Source: Email	Comment No.	A-02	Agency: U.S. Bureau of Indian Affairs (Beau Golstein)
	From: Goldstein, Beau [mail	:o:beau.	goldstein@bia.gov]
	Sent: Tuesday, November 12	2, 2019 1	10:09 AM
	To: LaBianca, Michael < Mich	ael.LaBia	anca@hdrinc.com>
	Subject: Re: [EXTERNAL] AD	OT NSCS	S DEIS Comments
A -	the SCIP system, not SCII	D. And	Diversion Dam is a SCIP facility and it diverts water into d I don;t know what the Phoenix Valley is, but the system fiddle Gila Valley, including Reservation and non-
В	landowners, including BIA	/SCIP;	n't owned by BIA per se; there are various underlying in most cases we have an easement or something to store naged by SCIDD; it is managed by SCIP.
C —	Page 3-145 double-check	with SC	CIDD; but I believe their primary source of water is SCIP.



Comment No. A-02 Page 1 of 1 A — Thank you for the information. The text revision was made. B — Thank you for the information. The text revision was made. The San Carlos Irrigation and Drainage District irrigates primarily with Gila River water and Central Arizona Project Canal supply, supplemented with groundwater wells. See Section 3.12.3.3 of the Final Environmental Impact Statement and Record of Decision.



COMMENT

Source: Letter attachment

Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)



United States Department of the Interior

OFFICE OF THE SECRETARY Office of Environmental Policy and Compliance 333 Bush Street, Suite 515 San Francisco, California, 94104

In Reply Refer To: 19/0407

Filed electronically

October 24, 2019

Asadul (Asad) Karim, P.E., Project Manager Arizona Department of Transportation 205 S. 17th Ave., MD 605E Phoenix, AZ 85007 northsouth@azdot.gov

> Subject: Tier 1 Draft Environmental Impact Statement North-South Corridor Study U.S. Route 60 to Interstate 10 Pinal County, Arizona, September 2019

Dear Mr. Karim:

The United States Department of the Interior, through the US Fish and Wildlife Service (FWS) and the Bureau of Reclamation (USBR), has reviewed the Tier 1 Draft Environmental Impact Statement North-South Corridor Study U.S. Route 60 to Interstate 10 Pinal County, Arizona (DEIS), dated September 2019 and we provide attached comments.

The FWS would like to ensure that impacts to endangered and special status plant species are adequately addressed. Please see the FWS attachment for specific comments.

The USBR's main concern is route E1a and E1b in Segment 1 that crosses the Central Arizona Project (CAP) canal on a diagonal. Any features constructed over the CAP must avoid impacts to operations and maintenance of the canal. Additionally, this segment would impact mitigation lands and a flood control berm on Reclamation managed property. The CAP canal has numerous wildlife crossings that were part of mitigation for the canal, as well as a siphon and culvert drainages that are wildlife friendly. The DEIS does not discuss wildlife passage above or below this proposed highway as mitigation for wildlife impacts. Please see the USBR attachment for specific comments.

If you have specific questions regarding the FWS comments, please contact Bob Lehman (robert lehman@fws.gov), FWS Transportation Liaison, at (602) 889-5950, or Greg Beatty (greg beatty@fws.gov) at (602)-889-5941. If you have questions regarding USBR comments,

COMMENT RESPONSE

Comment No. A-04 Page 1 of 11

Comments in this letter have been addressed on the following pages.

COMMENT

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

please contact Sean Heath at <u>sheath@usbr.gov</u> or at (623) 773-6250. For all other questions, please contact me at <u>janet whitlock@ios.doi.gov</u> or at (415) 420-0524.

Sincerely,

Janet L. Whitlock

Regional Environmental Officer

Jane L. What will

enclosures

Cc Shawn Alam, DOI Greg Beatty, FWS Catherine Cunningham, USBR Peter Fasbender, FWS Sean Heath, USBR Robert Lehman, FWS Delfinia Montano, FWS Theresa Taylor, USBR

COMMENT RESPONSE

Comment No. A-04 Page 2 of 2

Comments in this letter have been addressed on the following pages.

COMMENT

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

Comments by the U.S. Fish and Wildlife Service on the North South Corridor Study Route 60 to Interstate 10 Tier 1 DEIS, October 2019

The U.S. Fish and Wildlife Service (FWS) has reviewed the September 2019 *US 60 to 1-10 North-South Corridor Study (NSCS) Draft Tier 1 Environmental Impact Statement* (DEIS) (Project # FHWA-AZ-EIS-19-02-D). Our comments conform to policy outlined in the *U.S. Fish and Wildlife Service Manual*, Section 505, FW 3-4, concerning review of environmental documents. Our review includes general and specific comments on the DEIS and conclusions and recommendations. As part of our general comments, we include brief project and study area descriptions for the benefit of FWS reviewers of this document. The DEIS includes a Section 4(f) evaluation (Chapter 3.19); however, Section 4(f) properties within the NSCS study area include no waterfowl or wildlife refuges, thus FWS comments on the 4(f) evaluation are not required or included.

General Comments on the DEIS

Α

The FWS finds that the project proponents, Arizona Department of Transportation (ADOT), and Federal Highway Administration (FHWA), for the most part have properly identified affected wildlife and other biological resources within the NSCS study area and have adequately addressed potential impacts of the proposed action on those resources from a Tier 1 perspective. Mitigation measures as described in the Tier 1 DEIS, again for the most part, are also adequate for Tier 1-level-purposes, which is to compare action corridor alternatives and select those that best meet the purpose and need of the proposed action while also minimizing impacts to human and natural environments. However, we are concerned that impacts to endangered and special status plant species have not been adequately addressed in the DEIS

Project Description

ADOT and FHWA propose to construct and operate a 55-mile-long access-controlled 6-lane freeway from U.S. Route 60 at Apache Junction to Interstate 10 near Eloy, in Pinal County, Arizona. The freeway would also branch west to connect with State Route 24 in Queen Creek. The facility will introduce additional roadway capacity to support current and projected population and employment growth in Pinal County and the region.

Study Area Description

The NSCS study area encompasses approximately 900 square miles of native Sonoran desertscrub and lands developed primarily for agriculture (see Figure 3.11-1 in the DEIS). Arizona State Lands Department (ASLD) manages over 50 percent of the study area, which may sell or lease lands under its jurisdiction for municipal, industrial, or commercial development. With the exception of the north and northwestern extremes of the study area, urban development is limited to a few small towns and communities. Outside of these municipalities, and beyond areas developed for agriculture, the study area is primarily open and undeveloped. The study area is bisected from east to west by the Gila River and Queen Creek and from north to south by the Central Arizona Project (CAP) aqueduct. Most development in the study area is west of the CAP and most undeveloped open space is to the east.

Action Corridor Alternatives Considered in the DEIS

COMMENT RESPONSE

Comment No. A-04 Page 3 of 11

A —	Comment is acknowledged, and concern raised in last sentence has been addressed with subsequent comment responses.

COMMENT

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

During Tier 1, ADOT and FHWA planners evaluated potential impacts of 15 1,500-foot-wide action corridor alternatives within 4 segments of the NSCS study area (4, 4, 5, and 2 alternatives, respectively, were considered in each of Segments 1-4). Planners configured the 15 action alternatives as two complete corridors that run the full length of the study area: the Western Corridor (shown in orange in Figure 3.11-1); an Eastern Corridor (shown in purple); and options in both cases to assure connectivity between the two corridors if needed. The alternatives and their options provided 40 possible corridors through the NSCS study area, eight of which were studied in detail in the DEIS (see Chapter 2).

The Preferred Alternative

ADOT and FHWA planners selected Alternative 7 as the preferred action corridor alternative (Figure S-6 in the DEIS). The preferred corridor consists of 4 action alternatives from the Eastern Corridor (E1b, E2a, E3b, and E4), that according to planners will best meet the NSCS's purpose and need while also achieving other desired outcomes, including environmental protection and support of local and regional land use plans and preservation goals.

B Effects of the Proposed Action

Impacts of the 15 action corridor alternatives on wildlife and other biological resources are described for each segment and all action alternatives in Chapter 3.11 of the DEIS and are summarized in Chapter 6 (Table 6.2-1) and the January 2019 Corridor Selection Report (CSR). Chapter 4 summarizes indirect and cumulative impacts. The effects analysis relied on existing geo-spatial data from resource and regulatory agencies, including Arizona Game and Fish (AGFD) and FWS web-based environmental review tools, a preliminary AGFD site-specific evaluation, and AGFD field investigations (see Appendix A, *Agency Coordination, Preliminary Evaluation for the Arizona Department of Transportation's North-South Corridor Study Analysis*).

Effects Common to All Segments and Corridor Alternatives

The current transportation network offers few opportunities for co-locating a new freeway with existing highways; thus, nearly all of the proposed facility will be new alignment. All action corridor alternatives will result in the permanent loss of native desertscrub habitat and agricultural lands within the construction footprint, both of which are important to wildlife. The new facility will degrade habitats and contribute to habitat fragmentation in a region that is already generally fragmented and degraded with respect to wildlife habitat (Figure 3.11-1). The facility will open undeveloped, undisturbed areas to future municipal, urban, and commercial development and will introduce another semipermeable barrier to wildlife where the CAP canal, railroads, existing state highways and county roads, and irrigation channels already present such barriers. The proposed corridor will increase unauthorized access into currently undisturbed areas and aid the spread of invasive plants. The project will require a new bridge across the Gila River and crossings of other riparian areas and washes that are important to wildlife. Artificial lighting, noise, permanent and constant human activity, impaired water quality, and reduced air quality will alter currently undeveloped areas. Overall, the facility will displace wildlife and reduce the size of wildlife populations, reduce connectivity between wildlife habitats, impede natural movements, increase competition, and increase direct mortality. Ultimately, development of this new linear facility will result in few if any benefits to wildlife.

COMMENT RESPONSE Comment No. A-04 Page 4 of 11 This discsussion is acknowledged. В

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

Differences Among Corridor Alternatives

When impacts to biological resources are considered segment by segment and specifically for each action corridor alternative, with a few exceptions the differences are relatively slight. None of them are clear differentiators among the 15 action corridor alternatives.

The CSR summarized effects to biological resources based on four performance measures—wildlife, wildlife habitat, conservation and wildlife management lands, and protected native plants—and on five risk levels ranging from no risk (resource not present in the corridor alternative) to high risk (resource present and substantial adverse impacts likely or unavoidable). With the exception of native plants in all Segment 1 corridor alternatives, where high levels of adverse impacts are expected, ADOT and FHWA determined the effects across nearly all segments, corridor alternatives, and performance measures to be minimal to moderate.

C -

In our view, in most cases risks to wildlife and wildlife habitats are somewhat higher than ADOT and FHWA planners judged them to be; however, we acknowledge that the North-South Corridor as planned avoids vast, undeveloped areas of native desertscrub east of the CAP, thus avoiding higher impact levels than they otherwise would be (Figure 3.11-1). Adverse impacts to wildlife and other biological resources, overall, will be somewhat lower in the western alternatives, as compared to the eastern options, because development increases with increasing distance west of the CAP. Thus, Alternative 1, consisting of four corridor options from the Western Corridor (W1a, W2a, W3, and W4) appears to be the alternative that would have the fewest effects on wildlife. All but one mile of Alternative 1 is west of the CAP, and in Segment 4 the proposed highway would be co-located with SR 87.

Effects of the Preferred Alternative

Segment 1, Alternative E1b:

The CSR indicates a moderate risk of permanent adverse impacts to wildlife and wildlife habitats will occur in the E1b corridor alternative of Segment 1. This risk level is because E1b will eliminate planted mesquite/shrub habitats along the CAP canal and flood control structures created to compensate for expected losses of state-protected rare plants.

Segment 2, Alternative E2a:

Transportation facilities, canals, and agricultural developments along its entire length already fragment alternative E2a, and although the new facility will add to existing development, it will not remove or alter unaffected habitat. We expect impacts from this alternative to be low and the alternative will affect no conservation and wildlife management lands.

Segment 3, Alternative E3b:

Moderate impacts are expected in this alternative because it would remove unaffected desertscrub habitat in the northern part of the segment, cross agricultural lands adjacent to the Gila River, and then cross the river before reentering agricultural lands for the rest of its length within Segment 3.

Comment No. A-04 Page 5 of 11 Comments regarding the risks to wildlife and wildlife habitat are noted; the agency's alternative preference and rationale have also been noted.

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

Segment 4, Alternative E4:

ADOT expects impacts of this alternative will be low because it will affect a very small portion of native desertscrub (Figure 3.11.1).

Indirect and Cumulative Impacts

We anticipate population and employment growth will occur in the study area regardless of whether ADOT and FHWA implement the proposed action. In their land use plans, municipalities and other local governments have identified how and to what extent they would convert land within the study area to support new development. Most of these plans reference the North-South Freeway, and by acknowledging the proposed action, local governments are expecting it to support and facilitate this development to some degree. In other words, induced growth along the proposed corridor is a matter of record, is expected to occur, and is part of long-range planning efforts within the NSCS study area.

Potential Avoidance, Minimization, and Mitigation Strategies

ADOT and FHWA described mitigation measures for wildlife and other biological resources in the DEIS in very general terms. They did not describe how effects of the proposed action will be addressed for individual segments or action corridor alternatives, nor was a stand-alone mitigation strategy presented for the preferred alternative. The DEIS cites certain mitigation measures as examples that "could be implemented" to avoid and minimize impacts on protected species, comply with state and federal regulations, and reduce habitat fragmentation, wildlife displacement, impediments to movements, and highway collisions. Measures listed in Chapter 3.11.5, page 3-133, and in Appendix D, *Summary of Mitigation*, are essentially the same standard specifications and best management practices that ADOT applies to all road and highway infrastructure projects. These measures include, but are not limited to:

- Coordination with federal and state wildlife agencies, as required, to determine speciesspecific mitigation measures that may be required;
- Preconstruction surveys, including protocol surveys for species listed under the
 Endangered Species Act (ESA), during Tier 2 within all segments and corridor
 alternatives of the selected alternative (the alternative that will advance to Tier 2 after
 publication of the Record of Decision at the end of Tier 1)—to determine the presence of
 threatened and endangered species and other special status species within the 400-footwide alignment of the new facility (the build corridor);
- Salvaging of individual special status plants—e.g., species listed under the ESA or Arizona Native Plant Act:
- Treatments to control invasive and noxious plant species and prevent their spread during construction and operation of the facility;
- Designation of biological monitors to oversee construction activities to minimize and document take of threatened and endangered species.
- A final alignment and mitigation measures within that alignment developed during Tier 2 studies that allow for continued wildlife movements through the new facility.

In Chapter 4, ADOT and FHWA also addressed mitigation measures for indirect and cumulative impacts of the proposed facility. Like direct impacts, mitigation measures for indirect and

Comment No. A-04 Page 6 of 11

D -	Comment noted; the general nature of the mitigation measures is consistent with the Tier 1 study; with Tier 2 and final design further information about the project will be known, and specific mitigation measures identified.

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

cumulative adverse effects are addressed in the DEIS in general terms. The DEIS indicates that ADOT will collaborate with local jurisdictions, resource agencies, and private stakeholders during Tier 2 to analyze those impacts in more detail and determine if and how the impacts can be controlled and minimized.

SPECIFIC COMMENTS ON THE DEIS

In this section, we address concerns about adverse effects the recommended alternative is likely to have on certain species, species groups, wildlife conservation lands, and other specific resources involving FWS authorities, and the adequacy of mitigation measures outlined in the DEIS for those resources.

Threatened and Endangered Species

The DEIS evaluated potential impacts to threatened and endangered species based on an official species list, dated November 15, 2017, generated by FWS's Information for Planning and Consultation (IPAC) on-line tool. The list contained 7 species: an experimental, non-essential population of the Sonoran pronghorn (*Antilocapra americana sonoriensis*), the endangered California least tern (*Sterna antillarum browni*), the endangered southwestern willow flycatcher (*Empidonax traillii extimus*), threatened western yellow-billed cuckoo (*Coccyzus americanus*), endangered Yuma Ridgway's rail (*Rallus obsoletus yumanensis*), threatened northern Mexican gartersnake (*Thamnophis eques megalops*), and proposed threatened roundtail chub (*Gila robusta*). Proposed critical habitat is present in the NSCS study area for one species—the yellow-billed cuckoo. There is no designated critical habitat in the study area for any listed species.

During Tier 1 analyses, ADOT determined, and we concur, that suitable habitat does not occur in the study area, or if suitable habitat does occur, it is not currently occupied, in the case of the pronghorn, tern, gartersnake, and chub. Three species—the flycatcher, cuckoo, and rail—are likely or known to occur in the study area, as acknowledged in the DEIS. Effects to these species will be addressed during Tier 2 when ADOT plans to undergo section 7 consultation with FWS under the ESA.

Southwestern Willow Flycatcher

Ε

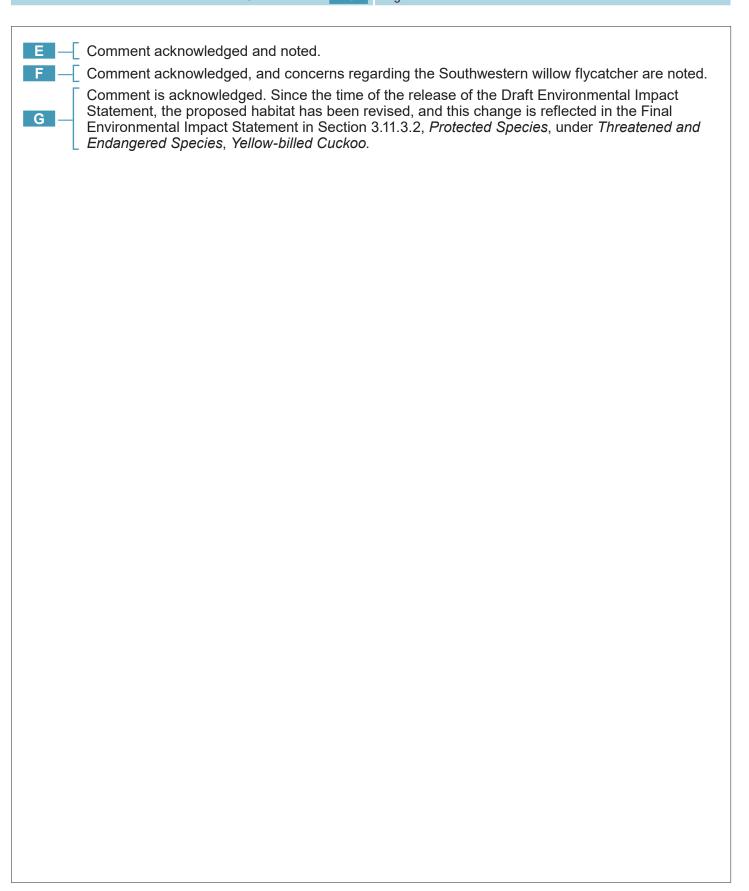
G

In the past, flycatchers bred near Whitlow Ranch Dam near Florence Junction, just outside the NSCS study area; however, the flycatcher's status at this location is currently unknown. The dam is >5 miles east of the preferred alternative; thus, we would not anticipate direct or indirect effects of the proposed action if flycatchers are present at this location when the proposed corridor is built and operated. Flycatchers may be present at the proposed crossing of the Gila River, and because it is a migratory species, rarely or temporarily occur along the corridor.

Western Yellow-billed Cuckoo

The DEIS indicates correctly that the cuckoo may occur at Picacho Reservoir near the southeastern edge of the E4 alternative, and that cuckoo critical habitat has been proposed at the reservoir. The reservoir is approximately 0.3 miles west of the preferred alternative. Because

Comment No. A-04 Page 7 of 11



Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

western yellow-billed cuckoos are a migratory species, could rarely or temporarily occur along the corridor.

Yuma Ridgway's Rail

H –

The DEIS correctly indicates that the Yuma Ridgway's rail may occur at Picacho Reservoir; however, the volume of water that is currently being directed into the reservoir is inadequate to create suitable rail marsh habitat, and no other suitable habitat is known to occur in the NSCS study area.

Other Special Status Species

Sonoran Desert Tortoise

In 2015, FWS removed the Sonoran Desert tortoise from the threatened and endangered species candidate list (80 FR 60321); however, ADOT is a signatory to a Candidate Conservation Agreement (CCA) for the tortoise, issued in May 2015. Pursuant to that agreement, in Chapter 3.11.4 of the DEIS, ADOT indicates it will honor its commitments under the CCA.

We acknowledge ADOT's commitment to tortoise conservation, but take issue with its evaluation of impacts to the tortoise resulting from the proposed action. In Chapter 3.11.4, page 3-134, the DEIS indicates that suitable tortoise habitat would be removed by all Segment 3 action corridor alternatives, and argues that construction of any alternative would not affect tortoise populations or viability because the area where suitable habitat occurs is highly fragmented and isolated. On the contrary, the new highway will further fortify existing barriers to tortoise movements and genetic exchange among regional tortoise populations and increase vehicle strikes and illegal collection.

Rare Plants

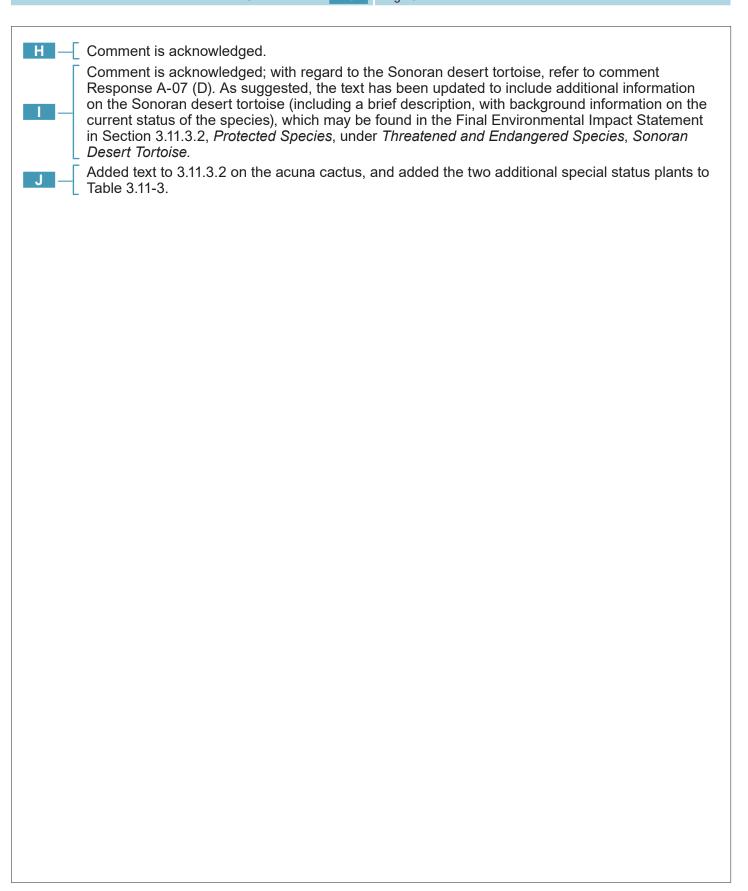
J

The DEIS discussion of rare or special status plant species is limited. Table 3.11.3, which lists special status species, other than those listed under the ESA, lists just two rare plants that are likely to occur in the study area. Yet, we know of up to eight rare plants that occur in or near the study area (that list is available upon request), including the endangered Acuña cactus (*Echinomastus erectocentrus var. acunensis*), which occurs near Florence Junction (we are not sure why this species did not appear on the IPAC report provided to ADOT in 2017). In the DEIS, ADOT discusses mitigation strategies for rare plants in general terms, including the statement provided above to the effect that rare plants will be salvaged within the build corridor. How these plants will be salvaged and their disposition after salvaging are not discussed. FWS cautions ADOT that transplanting is not typically supported as a mitigation measure for threatened and endangered and special status plants because transplanting often results in the death of individual plants.

Bald and Golden Eagles

The DEIS indicates that suitable breeding habitat for bald eagles (*Haliaeetus leucocephalus*) and golden eagles (*Aquila chrysaetos*) does not occur in the study area. In general, we agree with those determinations. In Arizona, golden eagles typically nest in mountainous areas; however bald eagles may nest in areas that were once considered marginal for this bird. Recent nesting

Comment No. A-04 Page 8 of 11



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MM	1-0	

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

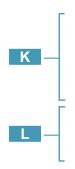
attempts by bald eagles in a lone tree next to a golf course in Phoenix is a case in point. Both bald and golden eagles migrate and winter across vast areas within Arizona and are known to be attracted to and scavenge road killed carcasses, increasing their risk to be hit be vehicles.

ANALYSIS OF TIER 1-LEVEL DETERMINATIONS

One risk of a tiered NEPA process is that a recommended or preferred corridor alternative will advance to Tier 2 based on inadequate data. We conclude that this is not the case with the NSCS, with one exception—rare plants. Overall, we are satisfied that ADOT and FHWA have adequately addressed the questions of what wildlife and other biological resources occur within the NSCS study area, and in general how adverse effects to those resources can be mitigated and reduced to acceptable levels. We acknowledge that in most cases specific mitigation strategies must await the preconstruction surveys, including protocol surveys for listed species that will occur during Tier 2.

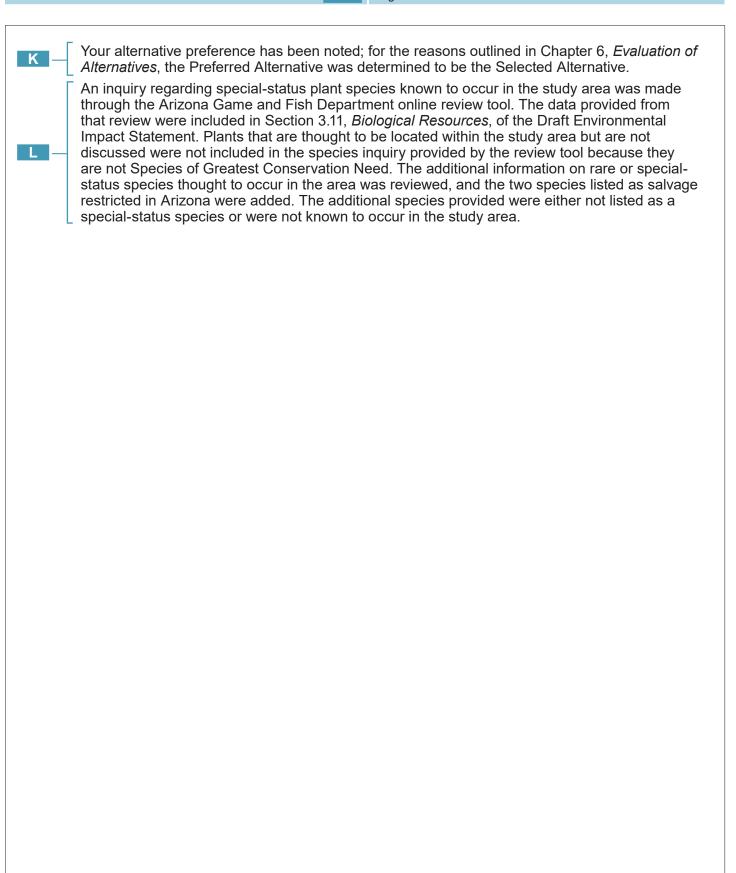
Rare plants, on the other hand, may be widespread within the study area and may occur in any of the action corridor alternatives. Without pre-Tier 2 surveys, it is impossible to predict how up to eight rare plant species are distributed across the study area and to what extent those species will be affected. Accordingly, any selected alternative identified in the ROD that advances to Tier 2 presents serious challenges to whether ADOT and FHWA can adequately mitigate adverse species impacts. In the case of rare plants, including an endangered cactus, ADOT and FHWA's Tier 1-level analysis has likely not provided the level of detail needed to fully inform decision making on expected impacts of the proposed action.

CONCLUSIONS AND RECOMMENDATIONS



- From a wildlife perspective, Alternative 1, which includes action corridor alternatives W1a, W2a, W3, and W4, is the alternative preferred by FWS. This corridor, overall, will have the fewest adverse impacts to wildlife and other biological resources.
- At the least, we recommend that action corridor W4 replace E4 in the selected alternative, as this alternative would be co-located with SR 87. This would reduce the loss of agricultural lands important to wildlife from the proposed action.
- We recommend that ADOT and FHWA conduct pre-Tier 2 studies/survey of threatened, endangered, and special status plant species in all or most action corridor alternatives in Alternative 1 and Alternative 7 to determine the occurrence and distribution of rare plants and to assess likely impacts.

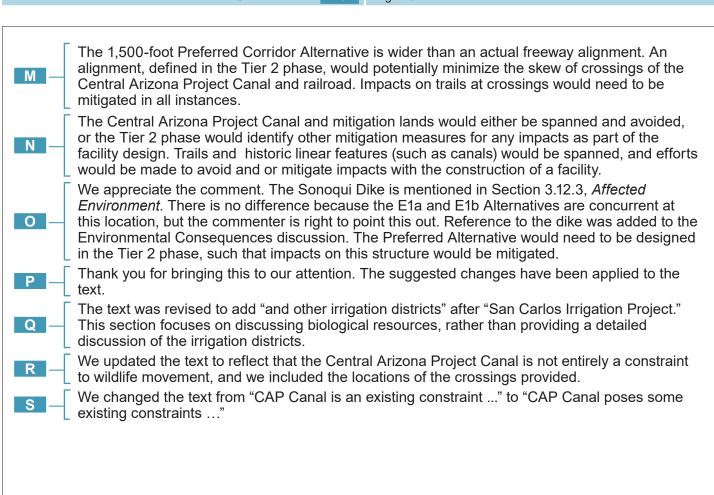
Comment No. A-04 Page 9 of 11



Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

	Cmt#	Chapt er	Page	Comment
M —	1.	Chapter 2		It appears that any alternative that considers E1a or E1b in segment (1) was not ground truthed. This route diagonally crosses the CAP and the Magma Arizona Rail Road bridge just above segment (2). On the east side of the CAP, just north of the tracks is a tall, earthen flood control berm known as Sonoqui Dike that is approximately 20 feet tall (per plan and profile drawings). This is also mitigation lands for the construction of the CAP, as well as additional storage capacity for drainage within the impoundment area. The Crossing would need to maintain 14-foot 6-inch clearance over the dike O&M Rd. Need to maintain same clearance over the canal O&M roads no matter where they cross the canal. Need minimum of 12-foot clearance over the CAP trail on canal right. Crossing of the canal needs to be between 70 and 90 degrees to the canal. Crossing cannot impact storage capacity. The W1b connection to the 60 is also surrounded by Reclamation property. W1a/b in Segment 1 also parallels the CAP for many miles as well as E3a/c in Segment 3. Having a major highway route so close to the water supply for southern Arizona, as well as proposed trails for the citizens may harm the water quality and future CAP trail experience for the public.
N —	2.	Chapter 3 part 1	Table 3.2-6	There is no mention of impacts to the CAP or Reclamation mitigation properties from this route in segment (1) E1a or E1b. The CAP trail is also part of the Pinal County Open Space and Trails Master Plan. The CAP trail is a potential 4f property.
0	3.	Chapter 3 part 2	Page 113	States the following: 3.10.4.2 Action Corridor Alternatives. In Segment 1, the Eastern Alternatives would cross Queen Creek upstream of the CAP Canal, with no noticeable distinction between the E1a and E1b Alternatives when considering the anticipated ground conditions that would be encountered. (No mention of the berm.)
P —	4.	Chapter 3 part 2	Page 119	Missing from the mammalian species list is the mountain lion (<i>Puma concolor</i>), and Desert bighorn sheep (<i>Ovis canadensis nelsoni</i>). We have photos showing that they use the CAP wildlife crossings in segment 4.
Q	5.	Chapter 3 part 2	Page 119	Agricultural Lands: SCIDD is not the only irrigation district that may be impacted by this project. The eastern segments will impact HIDD and CAIDD. The western segments may impact NMIDD and QCID irrigation districts under Reclamation jurisdiction. Another one impacted on the eastern segments is the Sun Valley Farm units that are not affiliated with Reclamation. These lateral water lines would have to be piped and/or relocated.
R —	6.	Chapter 3 part 2	Page 120	Wildlife connectivity: There are numerous wildlife crossings across the CAP. There are 5 crossings between interstate 10 and the pumping plant to the north skirting around the Picacho Mountains. There is another wildlife crossing adjacent to the Picacho reservoir and another just south of the Coolidge Airport. There are 2 more above Florence and also at the siphon.
S —	7.	Chapter 3 part 2	Page 130	3.11.4.2 The CAP canal is not entirely an existing constraint to wildlife movement.

Comment No. A-04 Page 10 of 11

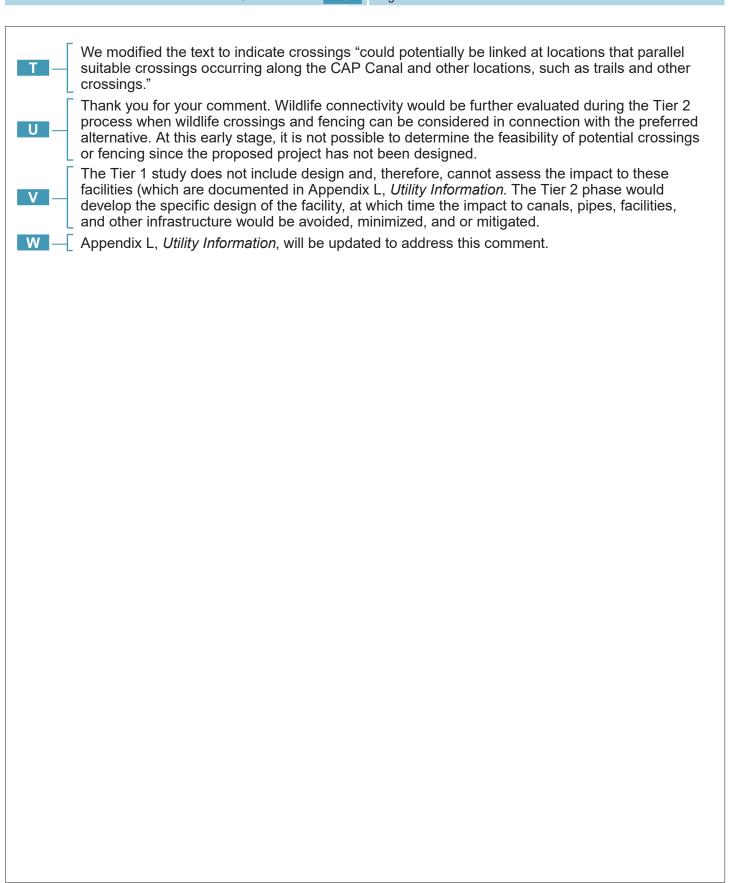


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Letter attachment Comment No. A-04 Agency: U.S. Department of the Interior (Janet Whitlock)

	Cmt#	Chapt er	Page	Comment
	8.	Chapter 3 part 2	Page 131	The CAP has many wildlife crossings as well as road crossings. No new crossings would be possible across the CAP canal. Linking future wildlife crossings, road crossings and trail crossings across the canal and the freeway need to be addressed where they propose to parallel the CAP canal.
U	9.	Chapter 4, Append ix D	Page 12-13 Biological resources	For wildlife connectivity, underpasses or overpasses need to be considered for wildlife. The highway would have to be fenced to funnel wildlife onto these locations.
V —	10.	Append ix D		Missing from the list is mitigation for the loss of irrigation canals, pipes and facilities. Many would have to be relocated.
W —	11.	Append ix L	Table L-1	115 Kv Overhead running along Hanna Rd alignment crossing Hwy 87 is a BOR line and part of the CAP ED2 to Saguaro system.
	12.			-

Comment No. A-04 Page 11 of 11



Source: Letter attachment Comment No. A-05 Agency: U.S. Environmental Protection Agency (Clifton Meek)



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION 9

75 Hawthorne Street San Francisco, CA 94105-3901

October 28, 2019

Paul O'Brien Administrator, Environmental Planning Arizona Department of Transportation 206 South 17th Avenue, MD 100A Phoenix, AZ 85007

Subject: Draft Tier 1 Environmental Impact Statement for the North-South Corridor Study, Pinal

County, AZ (CEQ# 20190214)

Dear Mr O'Brien:

Thank you for the opportunity to review the Draft Tier 1 Environmental Impact Statement (DEIS) for the North-South Corridor Study. Our review was completed pursuant to the National Environmental Policy Act, Council on Environmental Quality regulations (40 CFR Parts 1500-1508), Section 309 of the Clean Air Act, and Section 404 of the Clean Water Act. EPA's comments are directed to ADOT per assumption of National Environmental Policy Act responsibilities from Federal Highway Administration. We note that effective October 22, 2018, EPA no longer includes ratings in our comment letters. Information about this change and EPA's continued roles and responsibilities in the review of federal actions can be found on our website at: https://www.epa.gov/nepa/epa-review-process-under-section-309-clean-air-act.

The DEIS identifies a new 55-mile freeway corridor between US 60 in Apache Junction and Interstate 10 near Eloy in Pinal County, Arizona. The freeway would also connect with State Route 24 in Queen Creek. The purpose of the proposed action is to enhance the area's transportation network to accommodate existing and future populations, improve access to future activity centers, improve regional mobility, provide an alternative to avoid traffic congestion on Interstate 10, improve north-to south connectivity, and integrate the region's transportation network.

Throughout programmatic analysis for the North-South Corridor Study, EPA has provided written and verbal feedback to the Arizona Department of Transportation (ADOT) during monthly Cooperating Agency meetings and at multiple coordination points, including comments provided on the project Purpose & Need (July 7, 2017), Tier 1 EIS Evaluation Criteria (September 7, 2017), and Administrative DEIS (April 1, 2019). The extensive early coordination on the development of this DEIS has resulted in the early identification and resolution of many concerns raised by EPA, as well as the addition of valuable information to the environmental document. We are particularly encouraged by the additional discussion provided in Chapter 3.12 regarding the significance of ephemeral and intermittent streams in the study area, and a commitment at the Tier 2 phase to avoid impacts through the use of spanned crossings. Further, we appreciate ADOT's commitment to facilitate implementation of wildlife

Comment No. A-05 Page 1 of 3

Comments in this letter have been addressed on the following pages.

Source: Letter attachment Comment No. A-05 Agency: U.S. Environmental Protection Agency (Clifton Meek)

connectivity studies prior to initiation of Tier 2 projects. This is crucial given the 2-4-year timeline required to collect and analyze sufficient data before draft project design begins to limit options for mitigation.

We thank ADOT for working so closely with our agency throughout development of the DEIS, and look forward to continued coordination as we strive to further avoid and minimize impacts to environmental resources. We provide the attached detailed comments for consideration as you begin to prepare the Final Tier 1 EIS (FEIS). When the FEIS for this project is available for review, please provide a copy to Clifton Meek, the lead reviewer for this project, at the same time the FEIS is formally filed online. Mr. Meek can be reached by phone at 415-972-3370 or by email at meek.clifton@epa.gov.

Sincerely,

Connell Dunning, Acting Manager Environmental Review Branch

onnell During

Tribal, Intergovernmental & Policy Division

Enclosures: EPA's Detailed Comments

Cc via email:

Jay van Echo, Arizona Department of Transportation Asadul Karim, Arizona Department of Transportation Katie Rodriguez, Arizona Department of Transportation Jesse Rice, U.S. Army Corps of Engineers Cheri Boucher, Arizona Game & Fish Department Bob Lehman, U.S. Fish and Wildlife Service

Comment No. A-05 Page 2 of 3

Comments in this letter have been addressed on the following pages.	

Source: Letter attachment Comment No. A-05 Agency: U.S. Environmental Protection Agency (Clifton Meek)

EPA DETAILED COMMENTS ON THE NORTH SOUTH CORRIDOR STUDY DRAFT TIER 1 ENVIRONMENTAL IMPACT STATEMENT, PINAL COUNTY, ARIZONA – OCTOBER 28, 2019

Indirect Impacts of the North-South Corridor

EPA is concerned about the extensive indirect impacts to environmental resources that are likely to result from construction of a future North-South Corridor given that the identified preferred alternative directly fragments large blocks of intact habitat. EPA appreciates the commitments made throughout the EIS to collaborate with local jurisdictions, resource agencies and private stakeholders to ensure indirect impacts are avoided and minimized through context-sensitive design and preservation of habitat and wildlife connectivity. However, it is important at the Tier 1 phase to provide a more concrete vision for how indirect impacts can be addressed, both to shape discussions with stakeholders as well as to ensure options for mitigating indirect impacts remain viable at the Tier 2 stage. While ADOT may not be the responsible party for mitigating all indirect impacts, NEPA requires that all relevant, reasonable mitigation measures be identified, even if they are outside the jurisdiction of the lead agency (See 40 Most asked Questions Concerning CEQ's National Environmental Policy Act Regulations).

Recommendations for the FEIS:

- Outline a clear vision for how indirect impacts to environmental resources can be mitigated in
 the project study area. We recommend referencing the history of the Arroyo Grande Wildlife
 Linkage and Oracle Road (SR-77) Wildlife Crossings and identifying how similar large-scale
 efforts could be viable within the North-South Corridor study area.
- Include additional detail on the long-term planning efforts that exist within the project area (e.g. Superstition Vistas Steering Committee) that could provide a venue for discussions regarding funding and implementation of large-scale mitigation strategies for indirect impacts to environmental resources. Identify the specific state and local jurisdictions, resource agencies, and landowners that must be engaged to cooperatively plan development and ensure that indirect impacts are avoided and minimized throughout the study area.

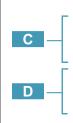
Access Management on Existing Highways

EPA continues to recommend that improved access management and other operational improvements on existing highway facilities be considered in tandem with this study in order to address current and future mobility needs in the project area. EPA is not suggesting these actions as an alternative to the proposed action, but rather as actions that should be addressed concurrently with the proposed action in order to meet the project purpose. Future development plans detailed in the EIS identify residential and other development extending north beyond US 60, west beyond SR 79 and south beyond Interstate 10. As the purpose of this study is to improve regional mobility and enhance the area's transportation network to accommodate future populations, it is important that protections be put in place to avoid degradation of the area's existing transportation network. This degradation has already occurred on US 60 in the northeast portion of the study area, where a lack of access management continues to be a challenge and led to the need for studies of a US 60 Bypass.

Recommendations for the FEIS:

- Identify how access management and/or operational improvements will be addressed on existing highway facilities (SR 79, US 60, SR 87, and SR 287) in the project area in order to avoid further transportation system degradation.
- Identify whether any existing highway facilities can be converted to high capacity freeway
 facilities in order to accommodate future populations and reduce the need for additional new
 freeway construction.





Comment No. A-05 Page 3 of 3

Referenced documents were reviewed; however, it is not believed that at the Tier 1 level, for the study area, that similar efforts are warranted. At the Tier 2 level, should more detailed Α environmental studies be conducted, the Arizona Department of Transportation will consider them. The Arizona State Land Department owns the majority of land in the study area (52 percent). The Arizona Department of Transportation's intent to stay engaged with the Superstition Vistas Steering Committee is noted in Section 3.2.5, Potential Avoidance, Minimization, and Mitigation В Strategies, of the Draft Environmental Impact Statement. Pinal County and local jurisdictions are currently engaged in the planning process as participating agencies, and will continue to be important participants as the study advances to the Tier 2 phase. None of the routes noted by the commenter are fully access-controlled facilities. In rural areas of Arizona, state highways provide through routes for travel and commerce while also accommodating local trips and access. For many rural residents, primary property access is provided by these rural highways. During the Eloy public hearing, a resident stated that farm tractors and trailers routinely use State Route 87, and locating an access-controlled highway on this route would severely hinder the ability to access farmland in the area. Urbanization occurs in these areas typically through large master-planned communities. These developments are permitted through local jurisdictions or Pinal County (for unincorporated areas). Each of these jurisdictions requires impact studies to assess and mitigate the impacts resulting from development, including detailed traffic impact assessments. C Permits are required for driveways accessing the state right-of-way. Encroachment permits are issued by the Arizona Department of Transportation district offices where the encroachment would occur; for most of the state highways in the study area, this would be the Southcentral District (https://azdot.gov/business/permits/encroachment-permits). In addition, construction and access must comply with the Arizona Department of Transportation's traffic control standards through an approved traffic control plan. The level of review (such as a traffic impact assessment) is determined by the district office, and increases with the level of activity planned. The North-South Corridor is intended to be a fully access-controlled facility, unlike the existing state highways that would continue to provide local access. Existing highway facilities were considered in the development of alternatives. The only north-tosouth aligned state highway in the study area is State Route 79, which is on the far eastern edge of the northern portion of the study area. South of Florence, it is aligned northwest-to-southeast, and exits the study area to the east at about the Randolph Road alignment. In Florence, where D the route is closest to the alternatives evaluated, it operates as a local road, with numerous driveways accessing the route. Converting State Route 79 to an access-controlled facility would require collector-distributor roads through Florence, substantially affecting the businesses that operate along the route today.

COMMENT Agency: Arizona Department of Emergency and Military Affairs Source: Email Comment No. A-06 (Dorena Coleman) From: **Dorenda Coleman** < <u>colemand@emo.azdema.gov</u>> Date: Fri, Sep 20, 2019 at 12:29 PM Subject: Arizona Army National Guard North/South Corridor Study Comments To: northsouth@azdot.gov <northsouth@azdot.gov> Thank you for allowing us the opportunity to makes comments on ADOT's preferred segment for the North/South Corridor. While most of the segments work with our installations we are concerned about segment E3 b/d. Using your distance application it shows it only being 4.00 miles from Florence Military Reservation. We are concerned about the "what follows". Buffers, exits, new development around that area that would creep closer and potentially impact our mission on the west side of highway 79. Our preferred segment for that area only would be the western route, W2b and W3. We are agreeable to the other choices; E1b, E1 a/b, E2a/b, E3 a/b and E4. Please let me know if you have any questions. Thank you for your time. Respectfully, **Dorenda Coleman** Planning, Outreach & Encroachment Manager Arizona Army National Guard (AZARNG) 5636 East McDowell Road, Phoenix, AZ 85008 (w) (602) 629-4261 | (c) (602) 540-6606 Colemand@emo.azdema.gov

Comment No. A-06 Page 1 of 1

The agency's concerns regarding growth in vicinity of the Florence Military installation is acknowledged. The North-South Corridor Study is meant to respond to existing and planned development in Pinal County. Much of the area is currently planned for development. Refer to Α Figure 3.2-6 in the Final Environmental Impact Statement and Record of Decision, which shows future land use in 2040 under the action corridor alternatives. B — Your alternative preference has been noted. Thank you for your comment.

Source: Letter attachment Comment No. A-07 Agency: Arizona Game and Fish Department (Cheri Boucher)



October 22, 2019

Carlos D. Lopez, PE Arizona Department of Transportation Multimodal Planning Division 206 S. 17th Avenue Mail Drop 310B Phoenix, AZ 85007

Re: AGFD Comments on the FHWA-AZ-EIS-19-02-D, *Tier 1 Draft Environmental Impact Statement* for the North-South Corridor Study, U.S. Route 60 to Interstate 10, Pinal County, Arizona project (Federal Highway Administration and ADOT; September 2019)

Dear Mr. Lopez:

The Arizona Game and Fish Department (Department) has a key role in the conservation of wildlife populations and the habitats upon which these species rely in trust for the use and enjoyment of Arizona's citizens. The Department also views and supports projects such as the North-South Corridor Study as an important component of this state's economic development. These two positions are compatible with each other so long as planning avoids, to the extent practical, adverse impact to environmental components and where impacts are unavoidable, effective mitigation is in place to offset impacts.

The Department has reviewed the Federal Highway Administration (FHWA)/Arizona Department of Transportation's (ADOT's) Public Draft Tier I Environmental Impact Statement (DEIS) for the North-South Corridor Study. The Department offers the following comments and recommendations on the DEIS:

- 1. Section 3.4: Outdoor recreation accounts for a significant contribution to Arizona's economy, which should be reflected in Section 3.4 of this DEIS. There is no analysis of the economic impacts to tourism and recreation, specifically the outdoor and wildlife-related recreation that occurs in almost all of the Segments, including those running through agricultural crop lands (wildlife viewing and small game hunting) and native desert (hiking, wildlife viewing, OHV riding, hunting, etc.). Outdoor and wildlife-related recreation should be included in the economic analysis, including data from the following sources:
 - The Economic Benefits of Open Space and Trails in Pinal County, Arizona
 http://www.pinalcountyaz.gov/OpenSpaceTrails/Documents/PinalCountyReport_final_lo_June
 %202014.pdf

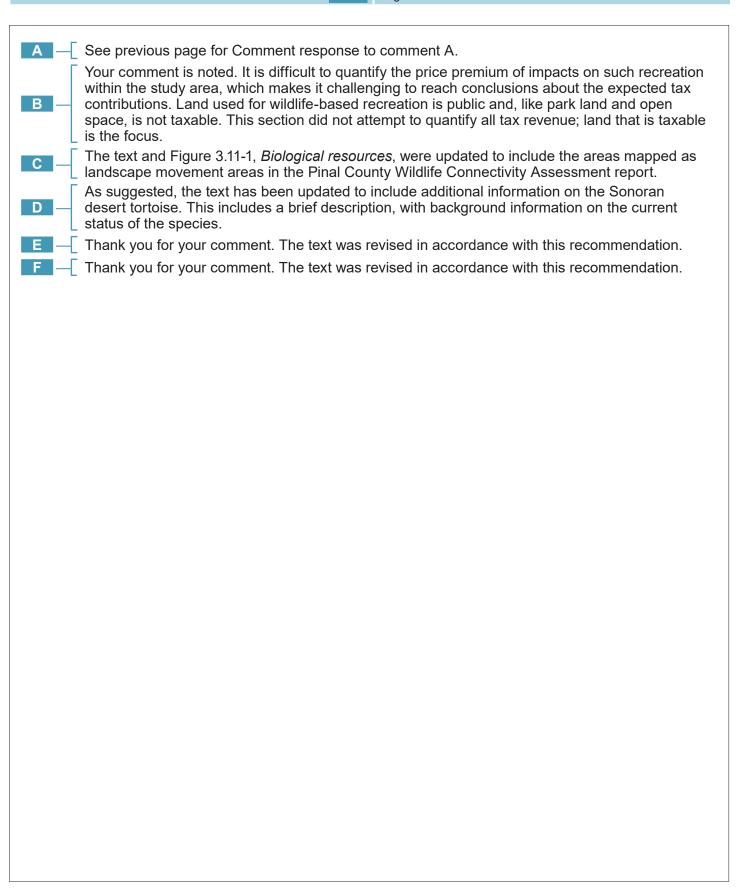
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Comment No. A-07 Page 1 of 4

Section 3.4, *Economics*, of the Draft Environmental Impact Statement references ecotourism; however, the impacts are not estimated because they represent a relatively small portion of total revenues for the communities affected. Improving transportation in the region may benefit Α ecotourism through better access; however, the economic analysis focused on land use conversions, since these impacts would occur with any of the action corridor alternatives, or with the No-Action Alternative.

COMMENT					
urce: Lette	r attachment	Comment No.	A-07 Agency: A	rizona Game and Fish Departm	ent (Cheri Boucher)
	Mr. Carlos D. AGFD Comme		South Corridor Tie	r I Public Draft EIS	
A —	https://- 20Wild 2016 N	wrrc.arizona.edu/s llife%20Viewing% ational Survey of	sites/wrrc.arizona. %20to%20the%20. Fishing, Hunting,	ng to the Arizona Economy: A Cedu/files/TAS_Economic%20C Arizona%20Economy.pdf and Wildlife-Associated Recredionalsurvey/nat_survey2016.pd	ontributions%20of% ation
Γ	2. Section 3.4 this section		sed recreation is c	onsidered part of the tax base a	nd should be added to
В —	be acknow economy, recreation crop lands	rledged within the which should be that occurs in alm	ne DEIS, as it ac reflected in Secti most all of the Seg	ic facility, outdoor/wildlife-relation 3.4 of this DEIS. Outdoor ments, including those running nunting) and native desert (hiking)	ribution to Arizona's r and wildlife-related g through agricultural
C —	Ironwood-l the study a Movement	Picacho wildlife larea" is incorrect Area" by <u>The Pi</u>	inkage corridor co . Much of the pro- inal County Wildl	ne statement in the second nstitutes the only mapped AGF oject area has also been identife Connectivity Assessment: Room this report into the maps an	D wildlife corridor in fied as a "Landscape deport on Stakeholder
D	Endangered species, du a signatory	d Species Act (E e to the Sonoran	SA), it receives a desert tortoise Car sert tortoise should	n the Sonoran desert tortoise in higher level of protection that addidate Conservation Agreement d be discussed in greater detail,	n most of the SCGN nt, of which ADOT is
E —	canal with fragmentate second sen the canal, and engine	in a large tract of ion of habitat east tence to read, "The because existing a	of undeveloped last of the canal wo ne overall effect o agricultural fields, tetworks already b	sts that habitat fragmentation, nd, would be limited; however ould occur from the eastern alt f increased fragmentation would urban and rural development, isect and cover widespread por	er, significant habitat cernatives. Revise the ld be lessened west of , roadways, railroads,
F –	artificial li second sen reduced be	ghting and water tence to read "Fo cause of increase	runoff associated ollowing constructed d disturbance from	Wildlife and their habitat woul with general operation of the ion, habitat quality adjacent to human activity, noise, <u>lighting</u> to vehicular emissions."	highway. Revise the the roadway may be

Comment No. A-07 Page 2 of 4



Source: Letter attachment Comment No. A-07 Agency: Arizona Game and Fish Department (Cheri Boucher)

Mr. Carlos D. Lopez, PE AGFD Comments on the North South Corridor Tier 1 Public Draft EIS Page 3

8. Section 3.11.5 and Appendix D: While many species- and site-specific analyses are appropriate under a Tier 2 level analysis process, the decision to identify a single 1.500-foot wide and 56 to 60-miles long corridor (combined SR24, Eb1, E2a, E3b, E4) has landscape-level implications for habitat fragmentation, habitat loss, wildlife movement, and wildlife related recreation may not meet the intent of NEPA. The Tier 2 analysis will refine the 1,500-foot corridor down to a 400-foot right-of-way which could result in direct impacts to over 1,450 acres of native habitats (400-foot width by approximately 30 miles of new infrastructure). Impact avoidance and minimization measures alone will not be adequate to mitigate the landscape-scale cumulative loss and degradation of habitat. Therefore, a clear acknowledgment is needed that mitigation for habitat loss throughout the corridor, through a combination of habitat preservation and acquisition, is an appropriate mitigation strategy (See 23 CFR 777.5 - FHWA policy permits the expenditure of federal funds by FHWA and State DOTs for habitat mitigation, including establishment of wetlands and acquisition of lands).

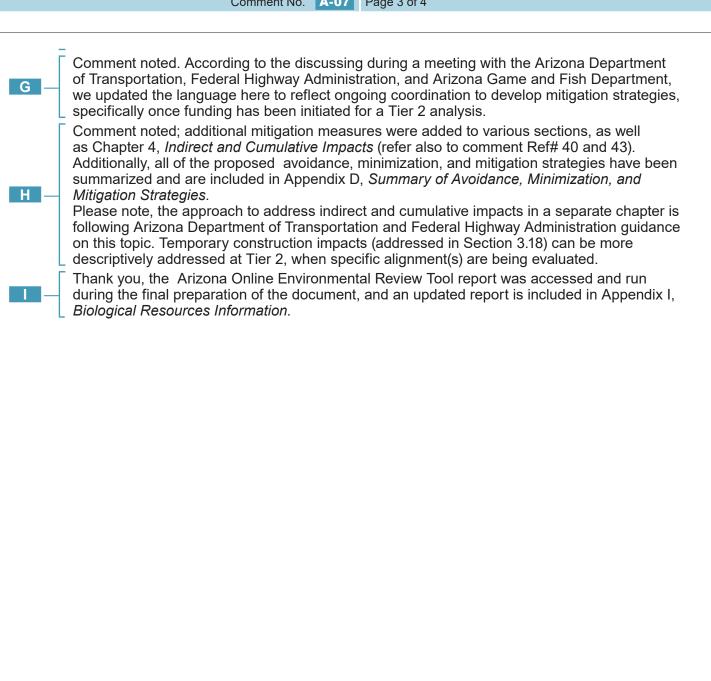
Arizona Game and Fish Commission Policy A1.9 and Department Policy 12.3 states the Department shall seek compensation at a 100% level, when feasible, for actual or potential habitat losses resulting from land and water projects. FHWA's policy authorizing the expenditure of federal Title 23 funds for compensatory mitigation is consistent with the Commission's Policy for compensating for project-related loss of wildlife habitat. A Preliminary Mitigation Plan should be developed in consultation with the Department that identifies key corridor areas and strategies to focus habitat mitigation efforts prior to and during Tier 2 implementation. This Plan can focus on maintaining or enhancing key wildlife linkages and movement areas; vegetation restoration/habitat preservation for special status species; invasive, non-native vegetation control/abatement; runoff and erosion prevention, limiting introduction of nutrients and pollutants and fire abatement strategies for areas identified as high occurrence and/or risk. In addition, key elements of the Preliminary Mitigation Plan should be included within the Tier 1 Record of Decision (ROD).

- 9. Section 3.11.5: Temporary construction impacts and indirect impacts should be included with the other impacts discussions in Section 3.11, instead of being pulled out as a separate analysis. The only way to adequately understand the full scope of impacts to any one resource is to evaluate these impacts as a whole; pulling temporary construction and indirect impacts into separate sections isolates the discussion and does not allow the full impacts to be evaluated in their entirety.
- 10. **Appendix I:** The Arizona Online Environmental Review Tool report (ERT report) presented in Appendix I is outdated. The Department provided an updated ERT report in April of 2019; this update report, or one created more recently by ADOT or HDR, should replace the outdated report in Appendix I.

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Comment No. A-07 Page 3 of 4



Source: Letter attachment Comment No. A-07 Agency: Arizona Game and Fish Department (Cheri Boucher)

Mr. Carlos D. Lopez, PE AGFD Comments on the North South Corridor Tier 1 Public Draft EIS Page 4

The Department looks forward to continuing collaboration with FHWA and ADOT on this important transportation project. If you have any questions or wish to further discuss our comments and concerns, please contact Cheri Bouchér at cboucher@azgfd.gov or 623-236-7615.

Sincerely,

Clayton Crowder

Branch Chief, Habitat, Evaluation, and Lands Branch

cc: Michael LaBianca, HDR Project Manager

Clifton Meek, US EPA Robert Lehman, USFWS

AGFD #M19-09094143

Comment No. A-07 Page 4 of 4

Comr	ments in this letter have been addressed on the previous pages.	

Source: Online Comment No. A-08 Agency: Arizona House of Representatives (David Cook)

From: ADOT To: ADOT NSCS

Subject: Form submission from: North-South Corridor Study Comments

Date: Tuesday, October 1, 2019 2:16:14 PM

NORTH-SOUTH CORRIDOR STUDY

DEIS COMMENTS

Comments: North-South Corridor Team c/o ADOT

Communications

1655 W. Jackson St., Mail Drop 126F

Phoenix, AZ 85007

Re: Draft Tier 1 Environmental Impact Statement

Thank you for the opportunity to comment on the Draft Tier 1 Environmental Impact Statement for the North-South Corridor Study released on September 6, 2019. Improving regional connectivity, addressing the lack of capacity, and improving access to future activity centers in the growing area of the Sun Corridor is of the upmost importance to me and the constituents I represent.

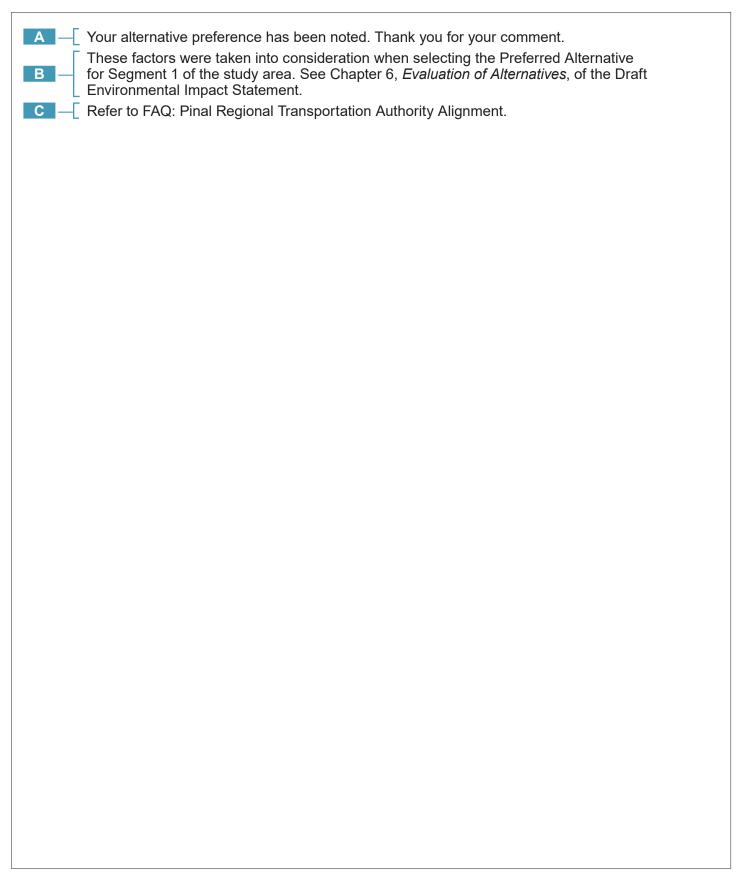
However, selection of the E1b Alternative as the preferred action corridor alternative in Segment 1 does not serve the economic or transportation interests of my constituents but rather is a road through undeveloped State Trust Lands. I urge the Arizona Department of Transportation to reexamine the selected preferred corridor for Segment 1 to ensure the route determined considers the extensive work the Town of Queen Creek has already undertaken with land developers, future land use patterns, and would service unincorporated San Tan Valley to alleviate congestion.

On November 7, 2017, the voters of Pinal County approved Proposition 416, establishing the Pinal Regional Transportation Plan that includes





Comment No. A-08 Page 1 of 3



COMMENT				
Source: Online	Comment No.	A-08	Agency: Arizona House of Representatives (David Cook)	

various projects of key importance to the future growth and economic development of Pinal County and local municipalities. One of the key projects within the Plan is the North-South Freeway Corridor. C However, the selected E1b Alternative as the preferred action for Segment 1 differs from the alignment integrated into the map of the Pinal Regional Transportation Plan as approved by the voters. In tandem, the voters approved Proposition 417, agreeing to a funding mechanism for the North-**South Freeway Corridor and other projects** within the Pinal Regional Transportation Plan. However, the proposed preferred action corridor may not provide a reasonable benefit to the voters who approved the funding mechanism. An analysis of the intended transportation impacts over the course of the next 20 years would show a significantly greater return of investment for the W1a Alternative south of the State Route 24. The W1a Alternative performed better in modeling due to its proximity to population and employment centers. Additionally, in terms of D economic development impact, selection of the W1a Alternative would be considerably more substantial with the population growth and anticipated projections for the 2020 Census. For example, the Maricopa Association of Governments predicts that the population projections for 2030 and 2050 to double over the next 34 years, making the population in San Tan Valley at 119,186 and 157,860 respectively. It appears that studies, such as the San Tan Valley Special Area Plan approved in 2018, have not been taken into consideration. In closing, I am supportive of the North-South Freeway Corridor, a major route of economic development for Pinal County, but urge reevaluation of the preferred corridor for Segment 1. Name: David Cook, State Representative

Comment No. A-08 Page 2 of 3

Refer to FAQ: Pinal Regional Transportation Authority Alignment. The San Tan Valley Special Area Plan was not taken into consideration because it was not adopted at the time of the drafting of the Draft Environmental Impact Statement. The plan, now approved by Pinal County, covers the area west of the Central Arizona Project Canal, and does not show an alignment for North-South Corridor. North of Skyline Road, it generally shows the North-South Corridor study area as east of the Central Arizona Project Canal. In the text, it references the North-South Corridor Study 2014 Alternatives Selection Report map, which does D not show the most current action corridor alternatives developed after the study transitioned to a Tier 1 Draft Environmental Impact Statement in 2016. The North-South Corridor Study also relied on growth projections from the Maricopa Association of Governments and from Pinal County, as documented in its Regionally Significant Routes for Safety and Mobility plan. As further clarification, the Draft Environmental Impact Statement uses a 2040 planning horizon, not 2050. Refer to FAQ: Growth and Traffic Congestion. Refer to FAQ: Consistency with San Tan Valley Special Area Plan.

Source: Online Comment No. A-08 Agency: Arizona House of Representatives (David Cook)

Email: dcook@azleg.gov

This submission came from the ADOT internet website.

Submitted: Tuesday, 1 October, 2019 - 14:16

Comment No. A-08 Page 3 of 3

Comments in this letter have been addressed on the previous pages.

Comment No. A-09 Page 1 of 3

The new State Route 87 interchange with Interstate 10 is a service traffic interchange; a freeflow, system-to-system traffic interchange is necessary for linking fully access-controlled highcapacity roadways. While the State Route 87 service traffic interchange may work as an interim Α facility, ultimately it would have to be reconstructed and access would need to be configured to allow continued access to existing development. B — Refer to FAQ: Pinal Regional Transportation Authority Alignment.

В

CO	\mathbf{T}	_	

Source: Public hearing - verbal Comment No. A-09 Agency: Arizona House of Representatives (David Cook)

County passed on the tax that they put on themselves to 1 improve this North-South Corridor. And when we talk about 2 3 it, I said it and I'm going to clarify it, that the highway 4 goes to the Cardinals Stadium over there. We have a football game every day in this county. And the difference 5 in the freeway that goes to the Cardinals Stadium when 6 7 relevant to there's 2,000 employees that work at the local 8 prisons here in Eloy, we think about the thousands of 9 employees that travel to Florence, and we think about the tens of thousands of people in Queen Creek and San Tan 10 Valley that only have two routes and exits that travel in 11 12 the North-South Corridor over there. 13 Now, I ran the bill my first year in office to get the Meridian Road opened up over that State land to 14 try to relieve some of that pressure which passed, and I 15 16 appreciate ADOT's work on that. And I think that there's 17 an East Valley Transit meeting coming up that Senator David 18 Farnsworth and I and Congressman Biggs attend, and I 19 appreciate that senator's work for putting that together, 20 and I think that you should go to those meetings also in 2.1 the East Valley. 22 The East Valley in this area, in rural 23 Arizona, has been long forgotten. Most of the developments like the I-17 corridor is needed, but only to the fact that 24 25 in Pinal County we have been hamstrung, and we have not

Griffin Group International

Comment No. A-09 Page 2 of 3

B — Refer to FAQ: Pinal Regional Transportation Authority Alignment.

COMMENT				
Source: Public hearing - verbal	Comment No.	A-09	Agency: Arizona House of Representatives (David Cook)	

1	been put on a level playing field, and we have not had the
2	representation probably over the past few years as we've
3	gone through the downturn to bring those highlights here.
4	But I want to tell you what I told the
5	director today. I appreciate you bringing government out
6	to the people. If they choose not to show up and make
7	their voices heard, that's their business, but the fact
8	that you have given them the opportunity and the people in
9	this room that live here to come out and learn about what's
10	happening in their community, that's what we need to do
11	more of.
12	So I appreciate that, and I thank you for
13	your time, and I thank everybody for being here.

Comment No. A-09 Page 3 of 3

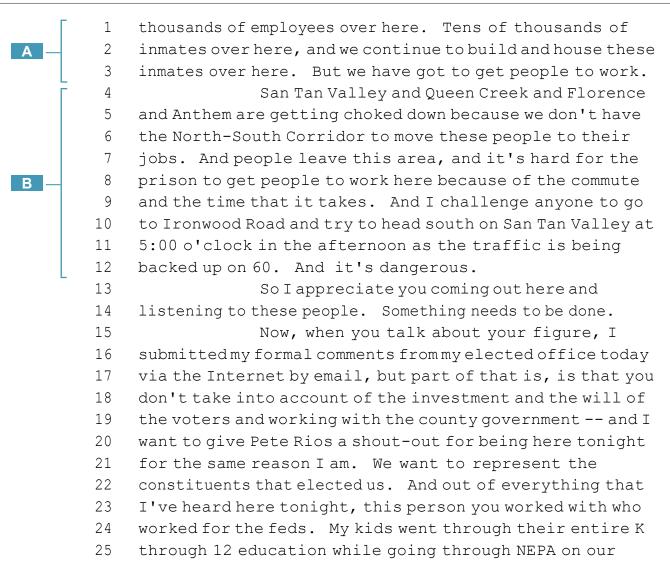
Comments in this letter have been addressed on the previous pages.

Source: Public hearing -	verbal	Comment No.	A-10	Agency: Arizona House of Representatives (David Cook)
1			DAVID	COOK: David Cook.
2				presentative David Cook. I was elected
3	to t			er three years ago to represent the
4				a lot of times the people get confused
5		•		ative is part of the agency of ADOT or
6		_		s not. It's to represent them.
7			So fir	rst of all, I'd like to apologize to
8	ever	yone here	that	when you saw the slide that they had,
9	they	started t	this 1	9 years ago. And this is the problem
10	with	governme	ntis	that the wheel sometimes just doesn't
11	turn	fast end	ough f	or us.
12			Now, t	the voters of this county, they elected
13	to ha	ave an ele	ction	to raise their taxes for North-South
14	Corr	idor to ra	aise m	oney in this county for a much needed
15	tran	sportation	on pro	ject that the State government was not
16	deli	vering to	them.	So then because of a lawsuit from The
17	Gold	lwater Ins	stitut	te, they were unable to touch the
18	\$24 r	million do	ollar	s sitting in a bank account so they can
19	impr	ove their	tran	sportation needs while the State
20	gove	rnment st	ill co	ntinues to build freeways and access to
21	Mari	.copa Coun	ty, es	specially on the west side near Buckeye
22	wher			s Stadium is at.
23				lorence Prison has been located here
24				ehood. I worked for the Department of
25	Corr	ections fo	or ove	r 12 years. Great career. We have

Comment No. A-10 Page 1 of 3

Comments in this letter have been addressed on the following pages.

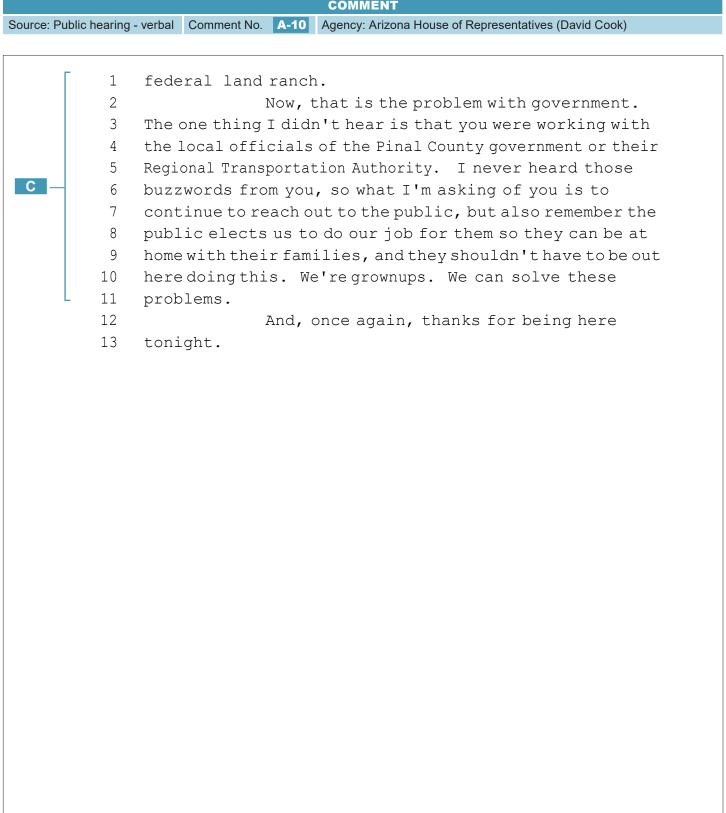
Source: Public hearing - verbal Comment No. A-10 Agency: Arizona House of Representatives (David Cook)



Comment No. A-10 Page 2 of 3

The commenter is correct in bringing up the substantial number of corrections and County employees in the Florence and Eloy areas. The Preferred Alternative would provide these employees with a fully access-controlled route connecting with State Route 24 and Α U.S. Route 60 in the north and with Interstate 10 in the south. The additional travel time resulting from the Preferred Alternative (compared with the Western Alternative) is relatively small, and the Eastern Alternative would still provide substantial travel time savings compared with the No-Action Alternative. Refer to FAQ: Existing Development.

			COMMENT
Source: Public hearing - verbal	Comment No.	A-10	Agency: Arizona House of Representatives (David Cook)



Comment No. A-10 Page 3 of 3

C Refer to FAQ: Pinal Regional Transportation Authority Alignment.

Source: Letter attachment

Comment No. A-11 Agency: Arizona House of Representatives (Warren Petersen)

WARREN PETERSEN MAJORITY LEADER 1700 WEST WASHINGTON, SUITE H PHOENIX, ARIZONA 85007-2844 CAPITOL PHONE (602) 926-4136 TOLL FREE. 1-800-352-8404 wpetersen@azleg.gov



COMMITTEES: RULES ELECTIONS GOVERNMENT

DISTRICT 12

Arizona House of Representatives Phoenix, Arizona 85007

LEGISLATIVE COUNCIL JOINT LEGISLATIVE BUDGET JOINT COMMITTEE ON CAPITOL REVIEW

October 25, 2019

Director John Halikowski Arizona Department of Transportation 206 S. Jefferson Phoenix, Arizona 85007

Re: Concerns with the selection of the proposed North-South Freeway Corridor in the Draft Tier 1 Environmental Impact Statement

Director Halikowski,

I wanted to express my concerns with the selection of the most Eastern alternative of the North-South Freeway in Segment 1 in which my constituents of Legislative District 12 reside. The North-South Freeway Corridor is intended to provide much needed North-South connections in this area to mitigate traffic congestion, divert from arterials, service population and generate economic development. For these reasons, this area would have been best served by the Western alternative selection of route W1a/b.

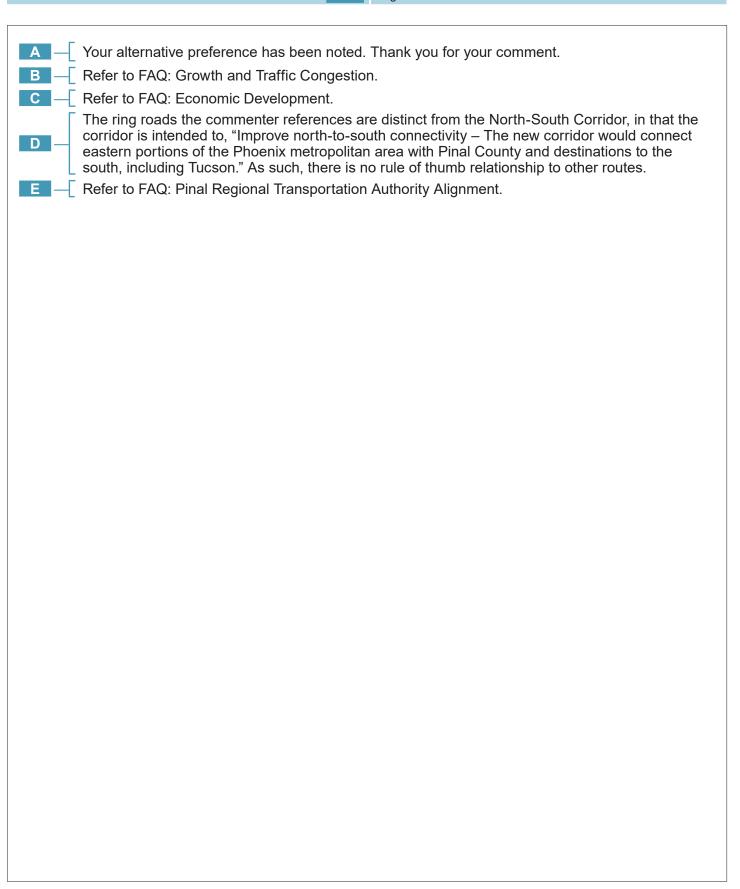


The Town of Queen Creek has a population of approximately 52,000 people and the San Tan Valley area has over 100,000 residents. In the next 20 years, the San Tan Valley area will have 129,000 residents. This figure far surpasses that projected by the Superstition Vistas trust lands (served by the Eastern alignment) of 27,000 residents. Additionally, the development of the Superstition Vistas area isn't anticipated to occur for the next several decades. The Phoenix-Mesa Gateway Airport authority and surrounding area is rapidly becoming a major economic corridor and is primed for additional development today.



Lastly, freeways in the Valley are traditionally planned within 10 miles of directionally situated freeways of the same nature. ADOT's selection of the Eastern Corridor is over 30 miles away from the 101. While it may be needed in 50+ years, it certainly should not replace the Western Wla/b alternative, preferred by Pinal County and approved by the voters through the Pinal Regional Transportation Authority for anticipated construction in the next 20 years.

Comment No. A-11 Page 1 of 2



Source: Letter attachment Comment No. A-11 Agency: Arizona House of Representatives (Warren Petersen)

(Director John Halikowski) October 25, 2019 Page 2

I would strongly urge ADOT's reconsideration of the proposed alternative selected in Segment 1, in favor of the Western alignment, W1a/b. Please feel free to contact my office with any questions.

Sincerely,

Representative Warren Petersen House Majority Leader Legislative District 12

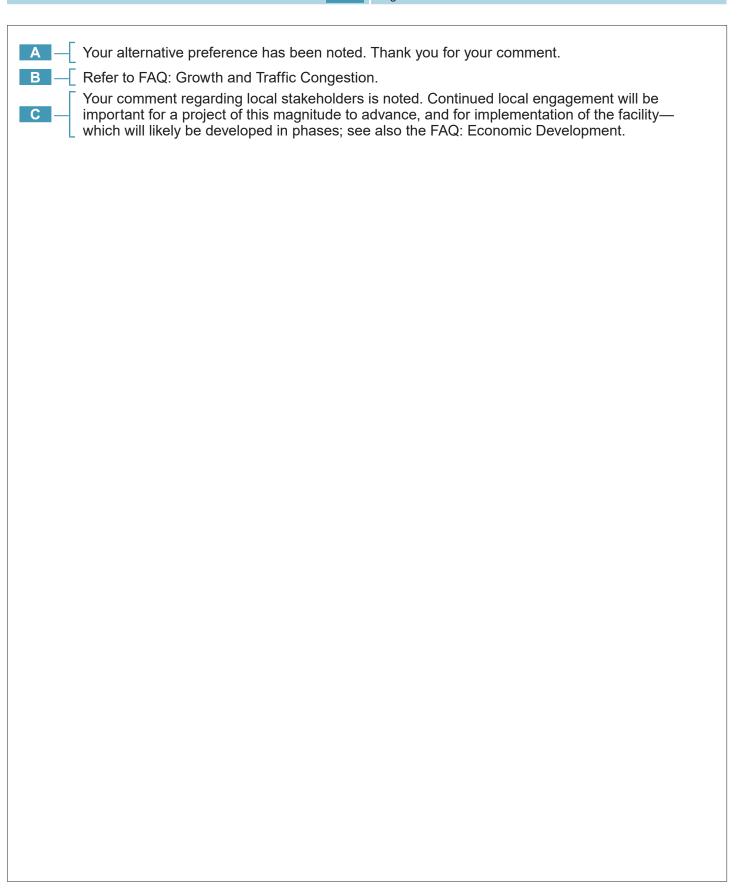
cc: Eric Gudino, Special Assistant to the Director Carlos Lopez, Corridor Planning Group Manager

Comment No. A-11 Page 2 of 2

Comments in this letter have been addressed on the previous page.

	COMMENT									
Source: Email	Comment No. A-12 Agency: Arizona Senate (Verl Farnsworth)									
	On Thu, Oct 24, 2019 at 9:48 AM Verl Farnsworth < VFarnsworth@azleg.gov > wrote:									
A —	I am writing these comments to strongly encourage ADOT to reexamine the proposed location of Segment 1 of the North-South Freeway and reconsider the placement of Segment 1 on the Western alternative.									
В	The San Tan Valley continues to grow, outpacing the existing infrastructure. Due to the lack of highways and public transit options, the people who live in the San Tan Valley spend an inordinate amount of time each week sitting in traffic on existing surface roads.									
	For a number of years, I have regularly met with a group I formed, the East Valley Transportation Infrastructure group. This group, which consists of staff from cities and towns in the region, has often discussed the construction of the North-South freeway and, more recently, the preferred alignment of Segment 1 on the Western alternative.									
C	It is with this in mind that I urge ADOT to reexamine its proposed placement of Segment 1. Not only is the Western alternative the preferred route by those communities directly affected, the Town of Queen Creek and Pinal County, but the Western alternative will result in a more substantial economic development impact than the current proposed selection. Additionally, the Western alternative is nearer to population centers, which are expected to grow significantly over the next decade, and the Western alternative will result in more employment opportunities for this growing population.									
	Thank you for the opportunity to comment.									
	Sincerely,									
	David Farnsworth									
	Arizona State Senator, LD-16									

Comment No. A-12 Page 1 of 1



Source: Letter attachment

Comment No. A-13 Agency: Arizona State Land Department (Karen Dada)

Douglas A. Ducey Governor



Lisa A. Atkins Commissioner

Arizona State Land Department

1616 West Adams, Phoenix, Arizona 85007 (602) 542-4631

October 28, 2019

Mr. Asadul Karim, P.E., Project Manager Arizona Department of Transportation 205 South 17th Avenue, MD 605E Phoenix, AZ 85007

RE: North-South Corridor Study Draft Environmental Impact Statement

Dear Mr. Karim,

Thank you for the opportunity to comment on the Tier 1 Draft Environmental Impact Statement (DEIS) for the North-South Corridor Study (NSCS). The study team deserves credit for the hard work put into this complex and lengthy process. The DEIS presents a thorough evaluation of the NSCS alignment alternatives and clearly substantiates the preferred alignment (Alternative 7, sections E1b, E2a, E3b and E4).

With more than 52% of the land within the study area, the Arizona State Land Department (ASLD) strongly supports the preferred alignment presented in the DEIS. The alignment best supports ASLD's mission and will assist in our efforts to provide positive outcomes for the Trust beneficiaries, including K-12 education. Furthermore, the preferred alignment meets the defined purposes of the study, specifically it addresses transportation needs associated with Pinal County's future growth and development potential.

ASLD has worked closely with Pinal County and the City of Apache Junction to support their long-range development goals, including the respective planned developments of Superstition Vistas and Lost Dutchman Heights. The DEIS's preferred alternative acknowledges the collaborative interagency planning initiatives and will help promote smart growth in Pinal County.

Again, ASLD strongly supports the preferred alternative corridor presented in the DEIS. ASLD requests continued updates and involvement in completion of the final EIS. Deviation from the preferred alignments in sections 1, 2 and 4 could impose detrimental impacts to ASLD's management of Trust resources by constraining future development opportunities on State Trust lands. Therefore, ASLD requests advanced notification if the preferred alignment may be altered. Please continue to work with our Planning and Engineering division, with the primary contacts being Mark Edelman (medelman@azland.gov) and Karen Dada (kdada@azland.gov).

Sincerely,

Lisa A. Atkins Commissioner

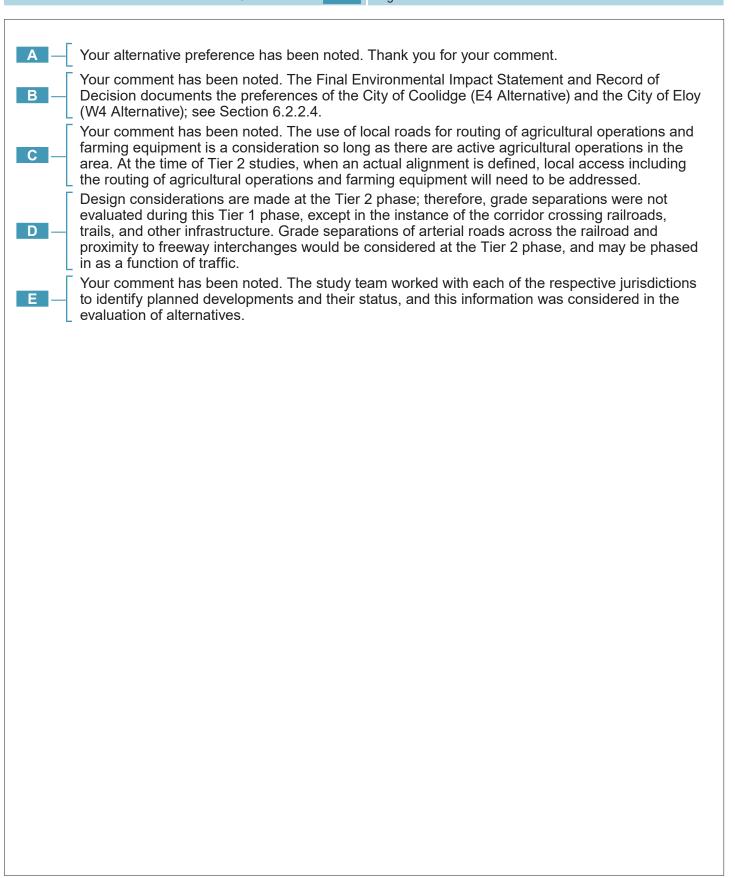
Α

Comment No. A-13 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

COMMENT Source: Online Comment No. A-14 Agency: City of Coolidge (Richard Miller) 10/29/2019 4:59:05 PM The City of Coolidge Mayor and City Council have been very actively involved throughout the planning process for identifying the preferred alignment for the N/S Freeway connecting the U.S. 60 in Apache Junction with I-10 near Picacho. Our comments have been made at public A hearings and in writing and we wish to again express our support for the E4 alignment on the stretch of highway extending between Coolidge and Eloy. We have read and support the findings of the NEPA Tier 1 study that recommends the E4 alignment which is consistent with the City of Coolidge General Plan 2020 and its accompanying Circulation Element. Our alignment is contrary to the alignment that the City of Eloy is advocating for a number of reasons including those identified in the NEPA Tier 1 study. Following my testimony during the public hearing on the Tier 1 Study in Eloy I was approached by a concerned farming family В that brought to my attention an issue that has not been addressed. Her concern is that the current HWY 87 is used extensively for agricultural operations and farming equipment routing. Removing this route for a freeway system will significantly impact local farming operations in the area. In addition, the proposed W4 alignment is in close proximity to the Union Pacific Railroad which will make future grade separated intersection very expensive and impractical. I worked as Planning and Development Director in Eloy for approximately two years at which time the City of Eloy had approved development Agreements with major Property Owners in the area that supported the Eastern alignment. I would recommend that someone evaluate these development agreements. On behalf of the mayor Jon Thompson and the City Council we encourage ADOT to follow the recommendations of the NEPA Study as written. Thank you. rmiller@coolidgeaz.com

Comment No. A-14 Page 1 of 1



		COMMENT
Source: Email	Comment No. A-15	Agency: City of Coolidge (Ben Navarro)

On Sat, Nov 2, 2019 at 9:56 AM Benjamin Navarro < bnavarro@coolidgeaz.com > wrote: Good morning,



I am reaching out to you today to support the current route segment 4 of the North/South corridor. As a sitting council member of the City of Coolidge, myself and the City support this route and find it desirable for our citizens. If there is anything that the City of Coolidge can do to help please let myself, Mayor Thompson, or or city manager Rick Miller know.

Thank you, Ben Navarro

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Comment No. A-15 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

			COMMENT
Source: Public hearing - verbal	Comment No.	A-16	Agency: City of Eloy (Joe Belloc)
	•		

14 JOEL BELLOC: Thank you. My name is Joe Belloc, and I'm presently the Mayor from Eloy. 15 16 I'd like to welcome all of you and each and 17 every one of you that are here tonight. I think this is a very important process. As the representative said, I 18 19 strongly support the idea that you folks come out to our communities and listen and take note and feel our feelings, 20 21 our thoughts, what we're saying. 22 Just wanted to get up and say that because I 23 want to also relate that our City Council have submitted to Α you a position on this route. And I don't know if it was 24 received or not received. I know that we have not received 25 anything back, or heard anything, but we'd appreciate if 1 2 you guys look atit. 3 So I just wanted to get up and make that statement. And so I could go on the record. 4 5 Thank you very much, and I wish you all well 6 traveling back home. Be safe. Thank you.

Comment No. A-16 Page 1 of 1

A — Your comment has been noted and is appreciated.	

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)



October 29, 2019

Mr. Carlos Lopez c/o ADOT Communications 1655 W. Jackson Street, Mail Drop 126F Phoenix, Arizona 85007

Re: City of Eloy Comments in Response to the Draft Tier 1 Environmental Impact Statement North-South Corridor Study

Dear Mr. Lopez:

On behalf of the City of Eloy City Council, I would like to formally respond to the selection of the E4 alignment for Segment 4 of the North-South Corridor Study Draft Tier 1 Environmental Impact Statement. As you are well aware, over the past five years, we have been in constant support for corridors AA/Z, which are synonymous with the W4 Alternative for Segment 4 of the proposed North South Freeway.

Our comments on the D/EIS are focused on selected text and table excerpted from the Summary Chapter of the D/EIS on pages S-21 to S-28 as presented below:

Transportation and Traffic Operations

As modeled, average weekday traffic volumes on the Segment 4 alternatives are greatest with the W4 Alternative, the difference being a function of whether the Corridor is east or west in Segment 1 (the W1a Alternative would generate the most traffic in Segment 4, while the E1a and E1b Alternatives would generate the least traffic in Segment 4). The W4 Alternative is 11.7 miles long, while the E4 Alternative is 12.8 miles long. Where the W4 Alternative is coincident with SR 87, access would need to be provided to properties along the route.

Comments/Questions:

- With the selection of the E1b Alternative above, it would appear to make the statement moot for either the W4 or E4 Alternative.
- As the W4 Alternative is shorter, it would appear reasonable that it would be less expensive to build.
- Using the W4 Alternative, the termination of the North South Corridor is the newly constructed systems interchange at Interstate 10. It would appear reasonable that a reduction in the cost of

Comment No. A-17 Page 1 of 16

Refer to FAQ: Funding.	

Source: Letter attachment

Comment No. A-17 Agency: City of Eloy (Jon Powell)

the overall facility would take place as well as removing the future merging conflicts that would exist with two systems interchanges located approximately two miles apart on Interstate 10.

Land Use Planning

The City of Coolidge has identified a preferred alternative in its 2025 General Plan that is similar to the E4 Alternative. The Eloy 2010 General Plan Update Circulation Element map shows the City's preferred alternative as the W4 Alternative.

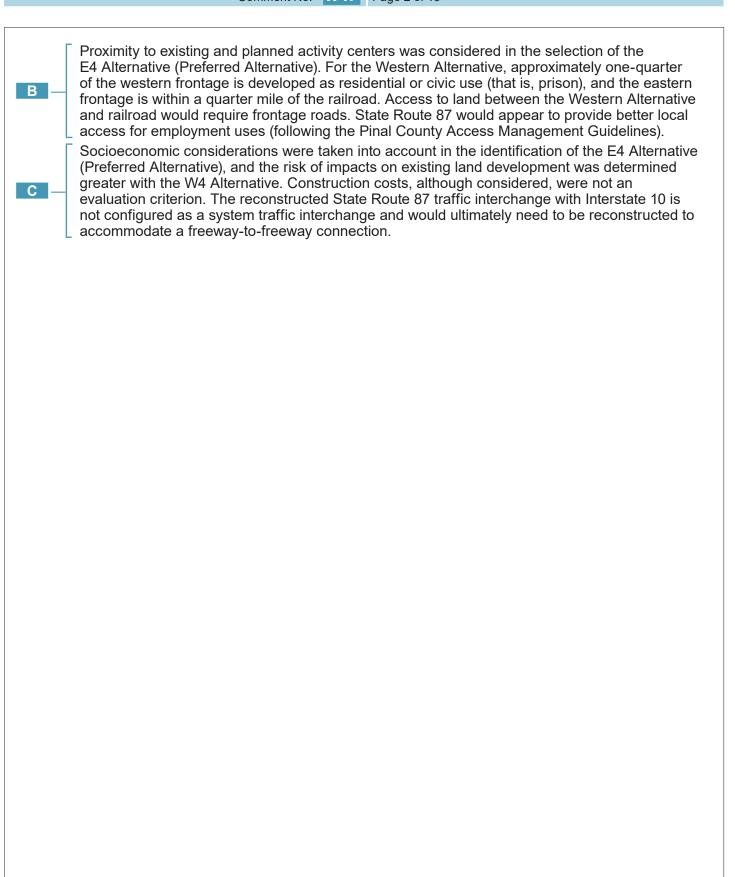
In Segment 4, both alternatives are within 2 miles of moderate population and employment; however, the W4 Alternative is near more activity centers because it is closer to the developed parts of Eloy. The City of Coolidge anticipates the development of the Inland Port Arizona and Pinal Logistics Park east of SR 87 in its incorporated area.

Comments/Questions:

- At the intersection of the proposed North South freeway and Alsdorf Road (the first interchange north of Interstate 10), the W4 Alternative is located approximately 1.5 miles east of Downtown Eloy. The E4 Alternative is located approximately 3.5 miles east of Downtown Eloy. A distance of 1.5 miles provides more than enough land buffer, with future development to integrate the new freeway into the future land use fabric successfully. The City of Eloy anticipates future employment development along both sides of SR-87 in the future.
- It should be noted that both the E4 and W4 Alternatives are located between 1.5 and 3.5 miles to the east of Downtown Eloy, not the City of Coolidge. Through aggressive and creative annexation, the affected E4 corridor is located more than 14 miles south of Downtown Coolidge, and appears to benefit a very limited number of property owners. The W4 Alternative will positively affect a larger number of individual landowners and benefit a greater number of Pinal County residents. As such, it will generate a much greater positive impact to the Arizona economy at far less initial construction cost and reduced ongoing operations and maintenance costs.



Comment No. A-17 Page 2 of 16



Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

Human Environment

Both Segment 4 alternatives would potentially adversely affect community facilities, but the W4 Alternative would also potentially adversely affect minority and low-income populations. The W4 Alternative would have a moderate risk of both residential and business displacements. The E4 Alternative would have a low risk of residential and business displacements. Both alternatives have a high risk of farmland impacts.

Comments/Questions:



- How would the W4 Alternative affect low-income populations? The only residential area within Segment 4 (Villa Grande Rancheros) has housing that is valued between \$150,000 and \$250,000 (Zillow at 75% of published values). With housing values between two and three times higher than the City median (\$80,000) it would be reasonable to assume the household income is not identified as low.
- It would appear that the E4 Alternative would have a higher risk of farmland impacts. Its placement would cut off existing irrigated acreage as opposed to the W4 Alternative being located within a portion of the existing right of way of SR-87 and farmland that functions along its perimeter.

Built Environment

In Segment 4, both alternatives would have a moderate risk of impacts on existing and planned parks and recreational facilities. The W4 Alternative would have a moderate risk of noise impacts, whereas the E4 Alternative would have a minimal risk of noise impacts. Both alternatives would have a moderate risk of impacts on archaeological resources. However, the W4 Alternative would have a moderate risk of

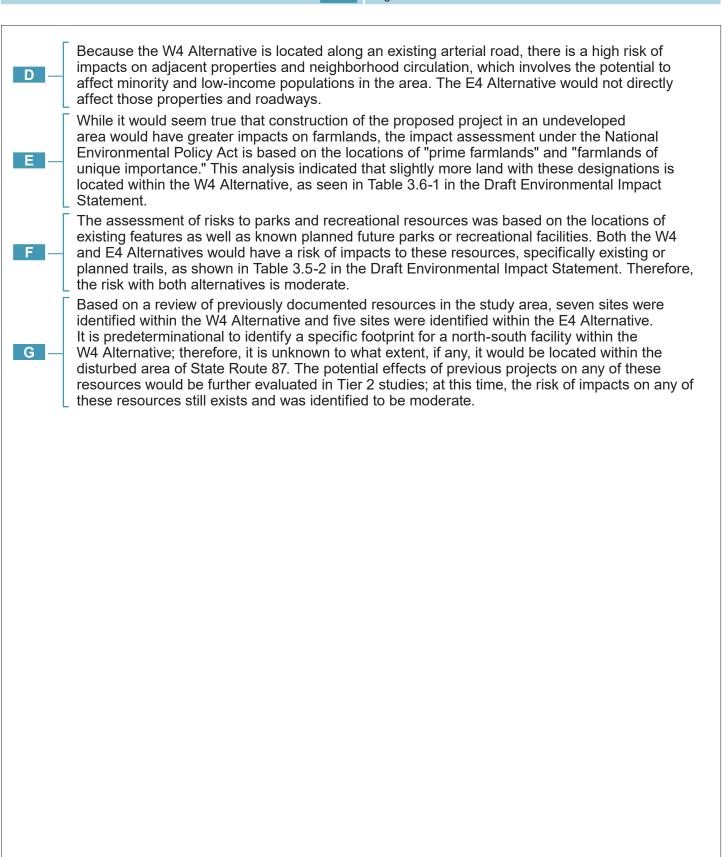
impacts on known historic districts, buildings, or structures, while the E4 Alternative would have no risk. The Southern Pacific Railroad Main Line Sunset Route intersects the E4 and W4 Alternatives. The Southern Pacific Railroad Wellton-Phoenix-Eloy Line intersects the W4 Alternative. The Casa Grande Canal intersects the E4 and W4 Alternatives. The Florence-Casa Grande Canal Extension intersects the E4 and W4 Alternatives. The El Paso Natural Gas Pipeline No. 1007 intersects the E4 and W4 Alternatives.

Comments/Questions:



- How would the W4 Alternative have a moderate impact to either existing or planned parks and recreational facilities when it is primarily located along the SR-87 Corridor?
- How would the W4 Alternative have a moderate risk on archaeological resources if the majority of the corridor has been environmentally cleared prior to the construction of SR-87?

Comment No. A-17 Page 3 of 16



			COMMENT
Source: Letter attachment	Comment No.	A-17	Agency: City of Floy (Jon Powell)



• What is the status of the National Register of Historic Places (NRHP) designated area located at approximately Fast Track/Interstate 10? (Please see attached map).

Natural Environment

Both alternatives in Segment 4 would have a high risk of land subsidence or earth fissure impacts. The biological conditions are about the same, with both alternatives having a low risk of impacts on wildlife, wildlife habitat, conservation and wildlife management land, and protected plant species. Also, both Segment 4 alternatives would have a minimal number of ephemeral drainage crossings. The E4 Alternative would have a moderate risk of floodplain encroachment, while the W4 Alternative would have no risk of floodplain encroachment.

Comments/Questions:



- How would the W4 Alternative have a high risk of land subsidence or earth fissures? It would appear reasonable that the higher amount of impacts would accrue to E4 as it is located closer to the margin of the valley floor and Picacho Mountains, as evidenced on the capture of the mapping provided by the Arizona Geological Society (attached).
- How would the biological conditions be the same when the W4 Alternative is located within a
 portion of the existing roadway corridor and the E4 Alternative is located closer to large tracts of
 native topography and vegetation?
- How would the W4 Corridor have the same amount of ephemeral drainage crossings for both alternatives when it is already developed with drainage improvements to protect SR-87?
- How would the E4 Alternative only have moderate risk, relative to floodplain encroachment, when it is intersecting the flows from the Picacho Mountains, requiring substantial improvements? (see attached map)

Stakeholder Input

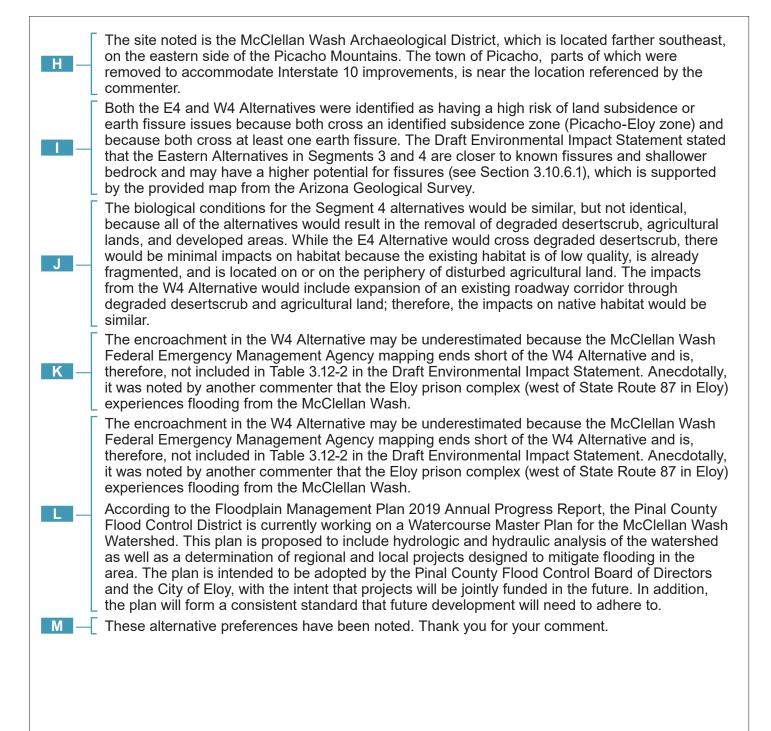
Of the five agencies that provided preferences in Segment 4, the E4 Alternative was preferred by three agencies and the W4 Alternative was preferred by two agencies. The Four Southern Tribes did not identify a preferred alternative in Segment 4. In Segment 4, the greatest public preference and opposition was registered for the W4 Alternative (12 positive comments and 2 negative comments), compared with the E4 Alternative, which received 7 positive comments and 1 negative comment.

Comments/Questions:



• Of the agencies listed on Page S-3, the E4 Alternative and W4 Alternative were each preferred by three agencies, as shown below.

Comment No. A-17 Page 4 of 16



Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

• It would appear that the public comment input showed more support for the W4 Alternative than the E4 Alternative.

Table S-6. Cooperating and participating agency preferences for an action corridor alternative

	Full-length action corridor alternative						tive		Stated preferences
Agency	1	2	3	4	5	6 7 8		8	
Arizona Game and Fish Department	X	>							W1a, W2a, W3, W4
Arizona State Land Department	\supset						x		E1b, E2a, E3b, E4
City of Apache Junction						X	X		E1b, E2a, E3a; no preference in Segment 4
City of Coolidge		>	X				X		No preference in Segments 1 and 2; E3a or E3b; E4
City of Eloy	X	×			X	X			No preference in Segments 1, 2, and 3; W4
City of Mesa	X	X	X	X					W1a; no preference in Segments 2, 3, and 4
Flood Control District of Maricopa County									-
Phoenix-Mesa Gateway Airport Authority	x	x	x	x					W1a or W1b; no preference in Segments 2, 3, and 4
Pinal County		X	X						W1b, E2b, E3a or E3c; no preference in Segment 4
Salt River Project						X	X		E1b, E2a, E3a or E3c; no preference in Segment 4
Town of Queen Creek	X	X	X	X					W1a; no preference in Segments 2, 3, and 4
Four Southern Tribes	- L 11				X			X	E1b, W2b, W3; no preference in Segment 4 ^a
U.S. Army Corps of Engineers		1							
U.S. Bureau of Land Management									
U.S. Bureau of Reclamation		>	x						W1a or W1b; E2a, E2b, or W2a; E3b, E3d, or W3; E
U.S. Environmental Protection Agency	X	>							W1a, W2a, W3, W4

On Page S-22, the identification of the key objectives for the Preferred Alternative identified the following six primary and four environmentally related objectives, as listed below. We provide our thoughts, following each objective, on how the W4 alternative satisfies these qualitative aspirations for the North South Corridor.



Enhance the transportation network and accommodate existing and future populations. The identification of the W4 Alternative would allow for the opportunity to balance future private and state

Comment No. A-17 Page 5 of 16

N -

It is important to note that the purpose of the North-South Corridor is not to balance State land and private development (refer to the project purpose and need); but it does recognize local land use planning. The Eastern Alternative attempts to balance the adopted land use plans with the stated purpose and need, found in Chapter 1, Purpose and Need.

It is true that the North-South Corridor would attract more traffic along the Western Alternative, but E4 does not change the operation of local streets over W4. Refer to Appendix B, Traffic Information, Sections 4.2 to 4.9.

				COMMENT
rce: Letter	attachment	Comment No.	A-17	Agency: City of Eloy (Jon Powell)
	share of veh geographica	icle trips generate Il balance than the I the six-mile wide	d in the re E4 Altern	corridor, maximizing its function to capture and disperse a larger region. The W4 Alternative also creates a more functional native, capturing trips within the five-mile wide area to the west area to the east of SR 87. I-10 would capture the trips five miles
	South corrid rehabilitatio from the fre connection t interchange	lor, having its prox in and vitality. If th eway and passeng to our downtown v	imity to E e W4 Alte er rail cor vould also stop/park	ers. Due to the multi-modal capabilities intended for the North Eloy's downtown area is very important for its future ternative were selected, then the approximate 1.5-mile distance terridor would be adequately buffered. A shorter east-west so result with the opportunity to locate a future k and ride facility adjacent to the corridors' intersection with the dorf Road.
	west, creating Freeway coumilitary ope	ng a more function ald potentially cond	al position nect with d expansi	ernative would position the north-south corridor further to the on for it to extend directly south. In this manner, the North South in a future I-11 corridor, with minimal disruption to existing sion of the Arizona Army Reserve National Guard (AZARNG)
	ready to imp	olement, interim se	gment of	otion on I-10. The selection of the W4 Corridor would provide a of the North South Freeway with immediate connection to the local roadway network.
	with its abili		terim roa	The W4 Segment improves north south connectivity immediately adway to connect the East Valley and Tucson through Central se now in place.
	North South Element of it Interstate 10 Phoenix to T affect the Az	Freeway with the ts General Plan. In Can be leveraged Cucson Metropolita ZARNG Picacho Sta	future Int this manr to foster n areas. I gefield op	network. The City of Eloy envisioned the direct connection of the interstate 11 corridor as communicated through the Circulation inner, the substantial investment in the interchange at SR-87 and radditional and redundant regional interstate mobility from the In addition, the southerly extension of SR-87 will not negatively operations or intended expansion in the future. (If the direct (E4) were to take place).
- [onment along the Corridor. The W4 Alternative would be located s not as prevalent as the east. The W4 Alternative is not located

Comment No. A-17 Page 6 of 16

It is important to note that the purpose of the North-South Corridor is not to balance State land and private development (refer to the project purpose and need), but it does recognize local land use planning. The Eastern Alternative attempts to balance the adopted land use plans with the stated purpose and need, found in Chapter 1, Purpose and Need. N It is true that the North-South Corridor would attract more traffic along the Western Alternative but E4 does not change the operation of local streets over W4. Refer to Appendix B, Traffic Information, Sections 4.2 to 4.9. The commenter's point is noted. There are future activity centers anticipated east and west of the corridor. For reasons noted in Chapter 6, Evaluation of Alternatives, the E4 Alternative was 0 selected. East-west routes in the area, such as Alsdorf Road, will provide connectivity to the E4 Alternative, without the other environmental impacts associated with the W4 Alternative. Since there is no current design or funding for Interstate 11, connectivity with Interstate 11 was not a consideration in the development of alternatives (although it is recognized that either the E4 or W4 Alternatives would be able to connect with a future interstate). The Arizona Air National Guard Picacho Stagefield operation is more than 2 miles south of the E4 Alternative Р connection with Interstate 10. Continuation of the North-South Corridor route to the south is possible without affecting the Arizona Air National Guard facility, should this be the selected alternative. The new State Route 87 interchange with Interstate 10 is a service traffic interchange; a freeflow, system-to-system traffic interchange would be necessary to link fully access-controlled Q high-capacity roadways. While the State Route 87 service traffic interchange may work as an interim facility, ultimately it would have to be reconstructed and access would need to be configured to allow continued access to existing development. An Eastern Alternative allows State Route 87 to continue operating with local access directly to R and from it, and will provide redundancy for roadway incident management on Interstate 10 and the new facility. Since there is no current design or funding for Interstate 11, connectivity with Interstate 11 was not a consideration in the development of alternatives (although it is recognized that either the E4 or W4 Alternatives would be able to connect with a future interstate). The Arizona Air National Guard Picacho Stagefield operation is more than 2 miles south of the E4 Alternative S connection with Interstate 10. Continuation of the North-South Corridor route to the south is possible without affecting the Arizona Air National Guard facility, should this be the selected alternative. Both the E4 and W4 Alternatives were identified as having a high risk of land subsidence or earth fissure issues because both cross an identified subsidence zone (Picacho-Eloy zone) and because both cross at least one earth fissure.

COMMENT			
Source: Letter attachment	Comment No.	A-17	Agency: City of Eloy (Jon Powell)

within a high-risk flood zone as identified by the Federal Emergency Management Agency (FEMA). In addition, it appears that cultural resources located further to the east, within proximity of the E4 Corridor-see attached map- would be subject to far greater disruption. The W4 Alternative provides far less disruption from geotechnical, flood hazards and cultural resources perspectives, reducing capital costs of the facility, more predictable operation and lower maintenance costs, post construction. Support local and regional land use plans and preservation goals. If the W4 Alternative were selected, it would comply with the City of Eloy General Plan Circulation element and the City Councils' longstanding support for the W4 Alternative. Support equitable economic opportunities. The ability to utilize and effectively channel the projected amount of future north-south vehicular traffic utilizing the SR-87 route will allow the City of Eloy to benefit from future job creation and higher density residential potential. We believe that one major multi-modal corridor would enhance the goals of attracting jobs and housing, allowing for a more efficient transition of agriculture and under-utilized land, while saving existing and valuable views, landforms and native vegetation. Complement other planned transportation improvements along new and established corridors in the study area. The City of Eloy General Plan-Circulation Element identifies the southern extension of the North South Freeway from Interstate 10 to ultimately connect with the future Interstate 11 Corridor. In W this manner, regional mobility can be maintained to ensure that economic commerce throughout the State is adequately served through a connected Interstate system.

In conclusion, I trust that the discussion provided above clearly communicates our desire to see Segment 4 of the North-South Corridor located on the W4 alignment. We should also make it known, that we are in support of the North South Corridor, wherever its segments are located.

Thank you for the opportunity to submit our comments and communicate our intentions. If you have any questions, or require additional information, please do not hesitate to contact me at jbelloc@eloyaz.gov or at 520.466.9201.

Sincerely,

Micah Powell, Vice Mayor

City of Eloy

Comment No. A-17 Page 7 of 16

Both the E4 and W4 Alternatives were identified as having a high risk of land subsidence or earth fissure issues because both cross an identified subsidence zone (Picacho-Eloy zone) and because both cross at least one earth fissure. It is recognized that the City of Eloy General Plan Circulation element and the Eloy City Council identifies the Western Alternative as the preferred. For the reasons noted in Chapter 6, U Evaluation of Alternatives, the E4 Alternative was identified as the Selected Alternative in the Final Environmental Impact Statement. Your comment has been noted. The Draft Environmental Impact Statement did not reveal inequitable opportunities in the analysis of alternatives. The project purpose and need (see Chapter 1, *Purpose and Need*) states that the project should enhance the transportation network to accommodate existing and future populations. With the anticipated development along State Route 87 and the Pinal Inland Port, eliminating an existing RTA Parkway (as V classified in Pinal County's Regionally Significant Routes for Safety and Mobility [2017]) that would serve local and regional traffic accessing the Eastern Alternative (which would add capacity to accommodate the significant employment, industrial development, and housing noted by the commenter) better meets the existing and future needs. The Tier 1 Final Environmental Impact Statement for the Interstate 11 project was published on July 16, 2021; however, a Tier 2 project (not yet planned) will define the actual alignment. While acknowledging that the concept of linking the routes makes sense, this was not identified as a W purpose for the North-South Corridor. Early in the study, the E4 and W4 Alternatives were assessed for continuation south of Interstate 10, and both were deemed (at a high level) to be viable for extension.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

Cc:

Joel G. Belloc, Mayor
JW Tidwell, Council Member
Dan Snyder, Council Member
Andrew Rodriguez, Council Member
Georges Reuter, Council Member
Jose Garcia, Council Member
Harvey Krauss, City Manager

Frank Pratt, Arizona Senator, District 8
David Cook, Arizona Representative, District 8
T. J. Shope, Arizona Representative, District 8

Pete Rios, Pinal County Supervisor Mike Goodman, Pinal County Supervisor Stephen Q. Miller, Pinal County Supervisor Anthony Smith, Pinal County Supervisor Todd House, Pinal County Supervisor Louis Anderson, Pinal County Manager

Irene Higgs, Executive Director, Sun Corridor Metropolitan Planning Organization (SCMPO)

Rick Miller, City Manager, City of Coolidge

Enclosures: Fissure Mapping
Flood Mapping
Cultural Resources Mapping
Eloy General Plan-Circulation Element Map
Resolution 19-1454
Resolution 15-1343

Comment No. A-17 Page 8 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

RESOLUTION NO. 19-1454

A RESOLUTION OF THE MAYOR AND CITY COUNCIL OF THE CITY OF ELOY IN SUPPORT OF SEGMENT 4, EXTENDING FROM HIGHWAY 287 (FLORENCE BOULEVARD) TO INTERSTATE 10 (I-10), ADVOCATING FOR THE SELECTION OF THE "W4" CORRIDOR OF THE PROPOSED NORTH-SOUTH FREEWAY IN THE TIER ONE DRAFT ENVIRONMENTAL IMPACT STATEMENT (DEIS).

WHEREAS, the Arizona Department of Transportation ("ADOT") is in the process of completing a Tier 1 Environmental Impact Statement, for a proposed freeway connecting Interstate 10 with US Highway 60 ("North-South Freeway") within the central portion of Pinal County;

WHEREAS, ADOT has identified two potential corridors within Segment 4 in which to locate the North-South Freeway identified as "W4" and "E4" that will integrate the North-South Freeway into the City's transportation network and land use pattern, benefitting city-wide and regional mobility, economic growth and diversification and compatible land use relationships;

WHEREAS, the City of Eloy is reaffirming its prior determination in 2015 (of the Z/AA Segment) that is synonymous with their support of Corridor "W4" at this time.

WHEREAS, the selection of Corridor "W4" utilizes the existing right of way of State Route 87, requiring the acquisition of only a portion of new right of way for the ultimate freeway right of way, allowing for the interim use of SR-87 and making the W4 Corridor the more cost effective solution than the easterly corridor;

WHEREAS, the selection of Corridor "W4" significantly diminishes the presence of environmental (i.e. fissures, drainage, etc.) hazards and cultural resources that exist further to the east, expediting the timeframe and reducing the cost of environmental approvals/clearances necessary for the North-South Freeway;

WHEREAS, the location of Corridor "W4" allows for the future freeway to "balance" its capture of vehicle trips to the east and west of SR 87, rather than pushing future freeway access to the east, further from the future development of the City and surrounding area.

Comment No. A-17 Page 9 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

WHEREAS, the utilization of Corridor "W4" places the freeway closer to downtown Eloy, providing opportunities to capture economic development opportunities and patronage, as well as transit access-rather than the alternative segment, which will function as a by-pass.

WHEREAS, the utilization of Corridor "W4" allows for the potential southerly extension of the freeway to serve the southern portion of the City and its planning area, and connecting with the future Interstate 11.

NOW, THEREFORE, BE IT RESOLVED BY THE MAYOR AND CITY COUNCIL OF THE CITY OF ELOY, ARIZONA AS FOLLOWS:

1. The City advocates for the selection of the "W4 Corridor" of the proposed North-South Freeway in the Tier One Draft Environmental Impact Statement (DEIS) as their preferred alignment.

APPROVED this 8th day of April, 2019.

Joel G. Belloc, Mayor

ATTEST:

APPROVED AS TO FORM:

Comment No. A-17 Page 10 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

RESOLUTION NO. <u>15-1343</u>

A RESOLUTION OF THE MAYOR AND CITY COUNCIL OF THE CITY OF ELOY SUPPORTING AND ENDORSING SEGMENT "Z/AA" AS IDENTIFIED IN THE NORTH-SOUTH CORRIDOR STUDY AS THE CITY OF ELOY PREFERRED ROUTE ALTERNATIVE IN THE ENVIRONMENTAL IMPACT STUDY BEING PREPARED BY THE ARIZONA DEPARTMENT OF TRANSPORTATION.

WHEREAS, the Arizona Department of Transportation ("ADOT") has completed initial engineering and environmental studies analyzing potential alignment segments, for a proposed freeway connecting Interstate 10 with US Highway 60 ("North-South Freeway") within the central portion of Pinal County; and,

WHEREAS, ADOT has conducted extensive public outreach to provide information to, and receive feedback from, the City of Eloy (the "City"), its residents, and the surrounding communities that will integrate the North-South Freeway into its transportation network and land use pattern, benefitting both city-wide and regional mobility; and,

WHEREAS, changes in the boundaries of adjacent communities and their respective planning areas have caused the City of Eloy to reevaluate and change its support to the Z/AA Segment rather than the Fast Track Road alignment to preserve economic development efforts of the City as well as increase mobility opportunities for its residents; and,

WHEREAS, the alignment of the Z/AA Segment will provide opportunities for the enhancement of the economy of the City; and,

WHEREAS, ADOT is preparing the Draft Environmental Impact Statement to assess Segment Z/AA and the other remaining segment of the North-South Freeway; and,

WHEREAS, Segment Z/AA utilizes the existing right-of-way of State Route 87, requiring only a portion of new right-of-way, making it more cost effective than the other segment; and,

Comment No. A-17 Page 11 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment

COMMENT			
Comment No.	A-17	Agency: City of Eloy (Jon Powell)	

WHEREAS, the utilization of Segment Z/AA significantly diminishes the presence of environmental (i.e. fissures, drainage, etc.) impediments that exist with the other alternative, allowing for a more cost effective North-South Freeway; and,

WHEREAS, the location of Segment Z/AA allows for the future freeway to capture vehicle trips to the east and west of SR 87 within the City, rather than the alignment to the east; and,

WHEREAS, the utilization of Segment Z/AA places the freeway closer to downtown Eloy, providing opportunities to capture economic development opportunities and patronage, as well as transit access-rather than the alternative segment, which will function as a by-pass; and,

WHEREAS, the utilization of Segment Z/AA allows for the potential southerly extension of the freeway to serve the southern portion of the City's planning area in the future.

NOW, THEREFORE, BE IT RESOLVED BY THE MAYOR AND CITY COUNCIL OF THE CITY OF ELOY, ARIZONA AS FOLLOWS:

That the City of Eloy supports and endorses Segment Z/AA as the preferred route alternative for the North-South Corridor Freeway in the Environmental Impact Study being prepared by the Arizona Department of Transportation.

APPROVED this 23rd day of March, 2015.

Joef G. Belloc, Mayor

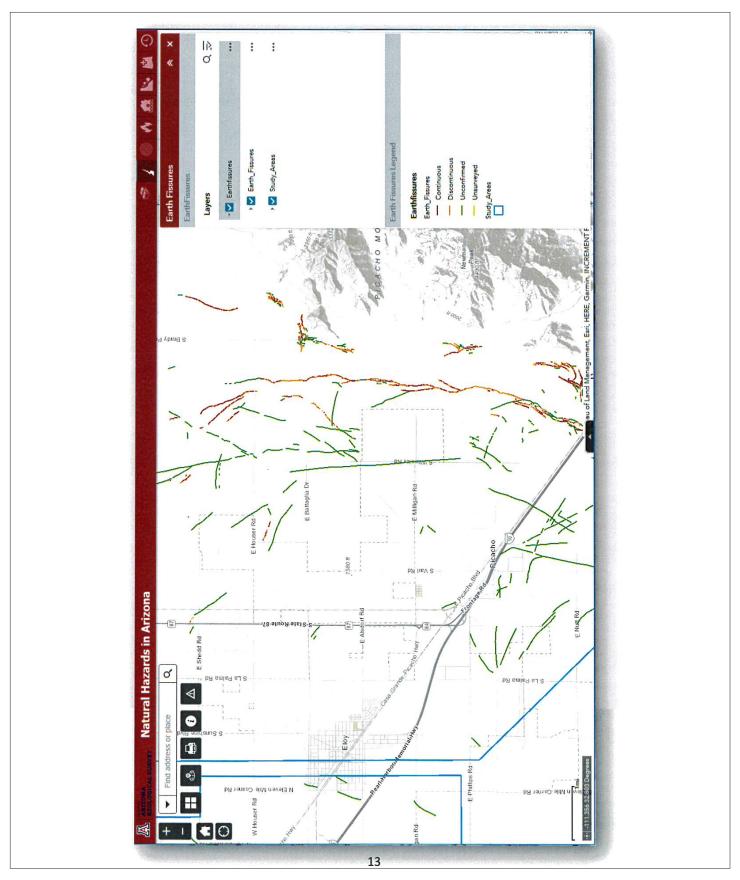
ATTEST:

APPROVED AS TO FORM:

Comment No. A-17 Page 12 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

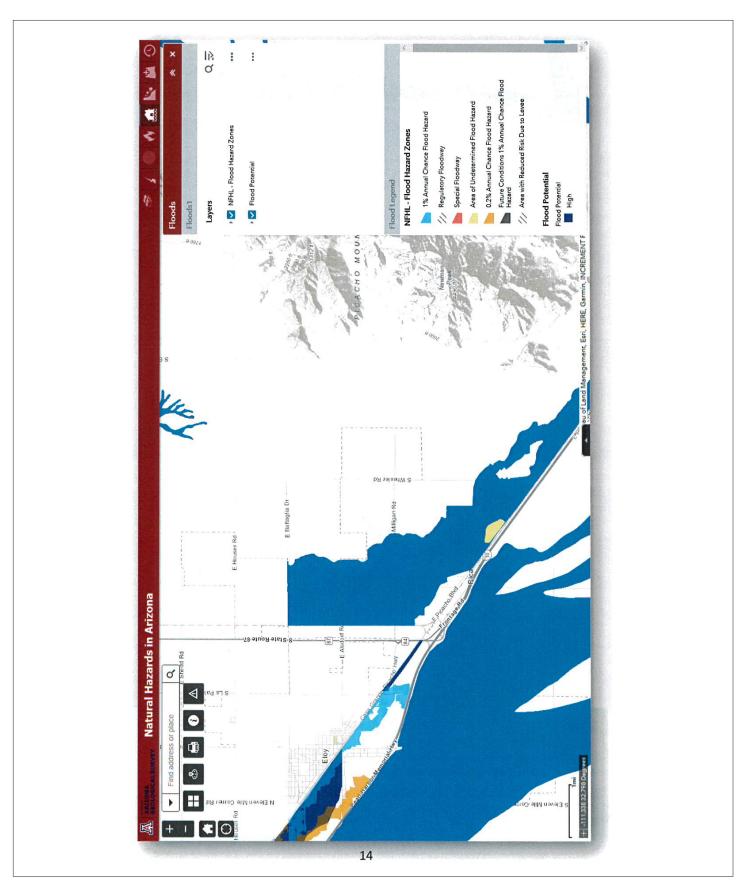


Comment No. A-17 Page 13 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment

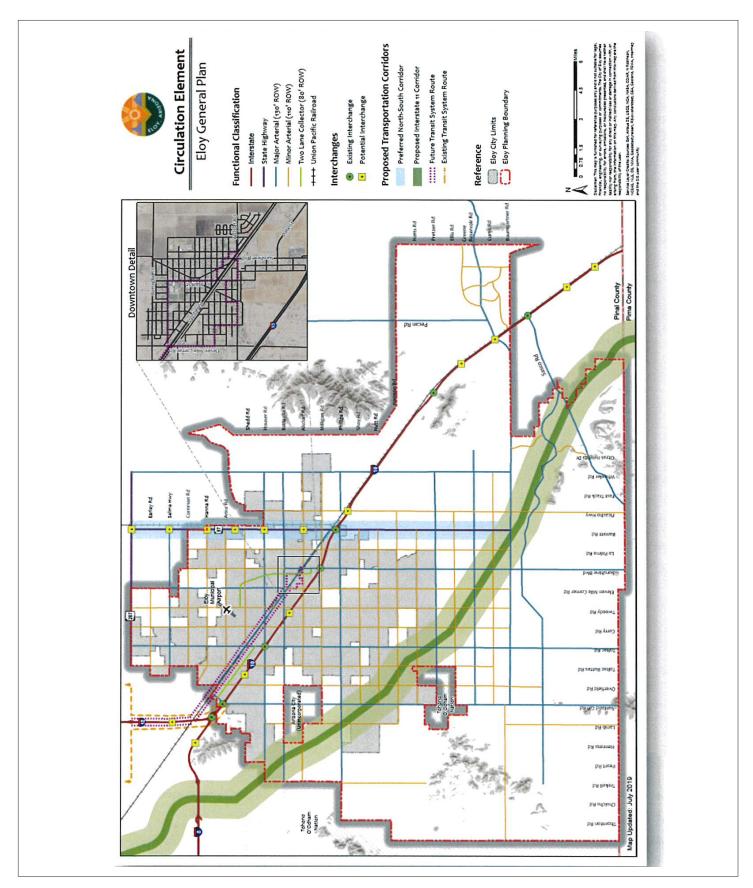
Comment No. A-17 Agency: City of Eloy (Jon Powell)



Comment No. A-17 Page 14 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-17 Agency: City of Eloy (Jon Powell)

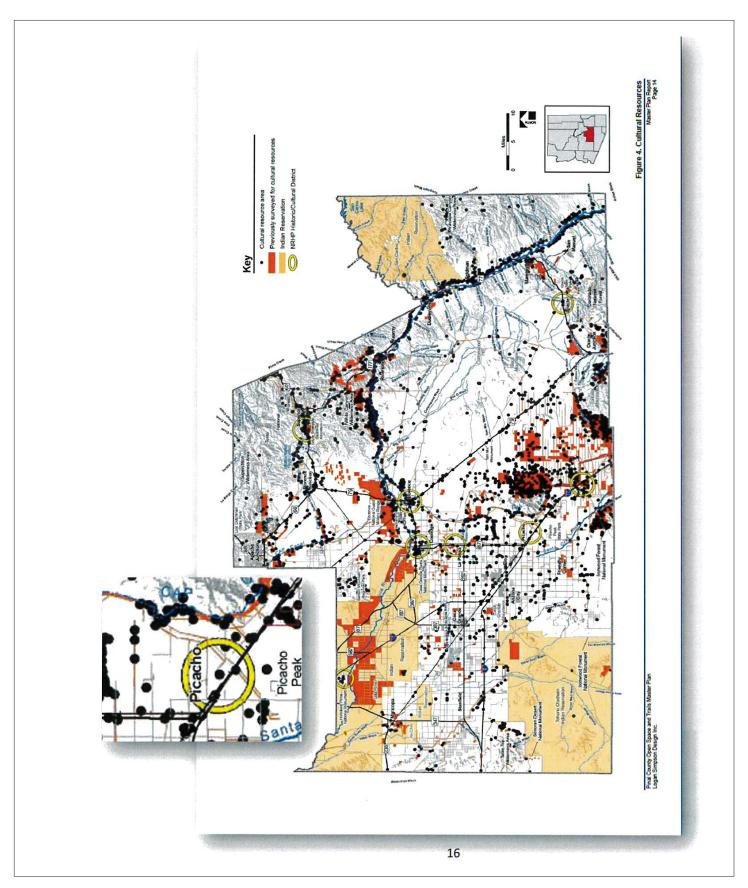


Comment No. A-17 Page 15 of 16

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment

Comment No. A-17 Agency: City of Eloy (Jon Powell)



Comment No. A-17 Page 16 of 16

Comments in this letter have been addressed on the previous pages.	

COMMENT

Source: Public hearing - verbal Comment No. A-18 Agency: City of Eloy (Dan Snyder)

and I'm currently a member of the City Council.

In looking over the plans, one of the things
that I guess concerned me in talking tonight, I wasn't

DAN SNYDER: Dan Snyder. I live here in Eloy

really sure whether those plans were a parkway, expressway, or whatever. I thought that maybe that it's more of a

21 potential six lane with light rail in the middle.

That led me to think a little bit about the intersection with 10. And one of the things that bothers me, just traveling around the country and traveling around Phoenix, is the distance between interchanges and the access roads. Just, I keep thinking in going to the airport and coming up 10 and you have 10 -- or 60 coming in and trying to get over a couple lanes to get off 143 to go to the airport, how a mess that can be.

And even here in Casa Grande with coming down 10 and where 8 merges in, there is an exit within a mile where that merge is. And if you're coming down 10, have to cross over that merging traffic coming off 8, it's very tough. And so I would suggest that if the east route is taken, you take a look at where that intersection might be and maybe even put more distance than two mile between the existing 87 to give -- because it will be a lot of traffic on that road and will give people time to get over to get in to the exit ramp, so forth. So I think that's one of the things we have to look at going forward on road design is just ease of getting into these ramps because three-lane highways are tough to cross two lanes to go over exit ramps and people forget where the exit ramps is sometimes to cut across.

So thank you.

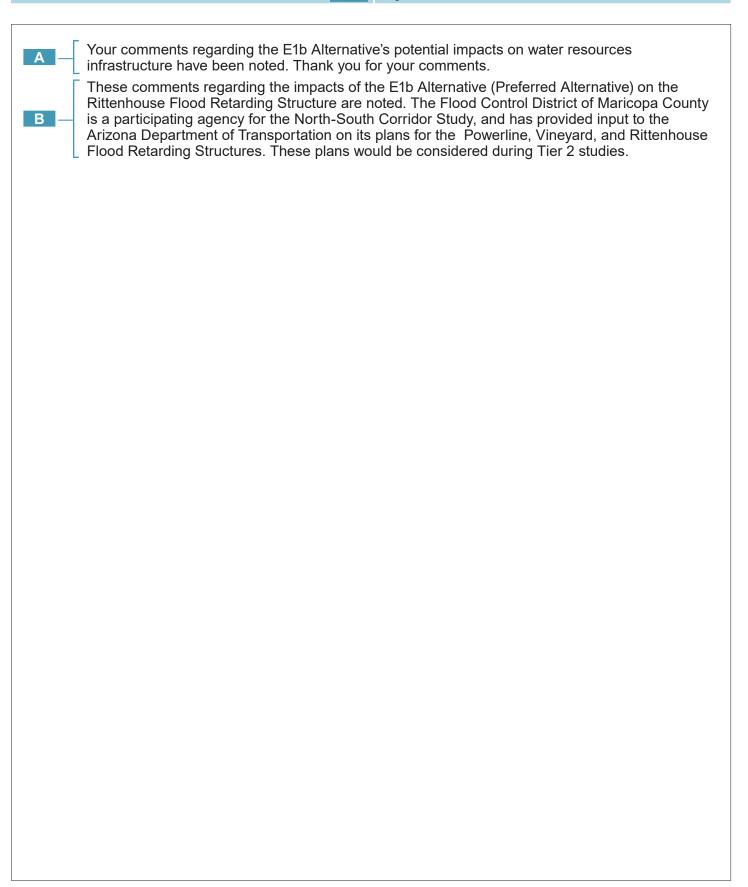
Α

Comment No. A- 18 Page 1 of 1

A — Refer to FAQ: Existing Development.	

North-South Corridor Study COMMENT Source: Online Comment No. A-19 Agency: Flood Control District of Maricopa County (Tom Renckly) 10/29/2019 1:05:28 PM The following comments are provided by the Flood Control District of Maricopa County (FCDMC) On the North-South Corridor study: "Preferred N-S Corridor" Comments Submitted by: Tom Renckly P.E. Dam Safety Branch Manager PPM Division Flood Control District of Maricopa County Office Phone 602-506-8610 FCDMC comments as follows: 1. The alignment currently identified as the "Preferred Corridor, Segment E1b" would cross over an existing operational flood control dam named Rittenhouse Flood Retarding Structure (Rittenhouse FRS) constructed by the Natural Resources Conservation Service and operated and maintained by the Flood Control District of Maricopa County. Α 2. ADOT should expect that technical requirements for the freeway crossing of this existing flood control dam will be; extensive, costly and will take a considerable amount of time to be approved/permitted with a need to meet all requirements of; the Flood Control District of Maricopa County, Natural Resources Conservation Service and Arizona Department of Water Resources (state jurisdictional agency for the dam). 3. The Flood Control District has determined that for dam safety purposes Rittenhouse FRS will be raised and fully rehabilitated at some time in the future, schedule unknown due to funding issues. ADOT should be aware that if the freeway is to be constructed before the raise and rehab of Rittenhouse FRS, then the future dam raise must be accommodated for by the freeway crossing. 4. ADOT is notified that that the Flood Control District of Maricopa County has prior easements В rights from the Arizona State Land Department for the PVR Projects (and future rehab) inclusive of significant land easements at Rittenhouse FRS, downstream of Rittenhouse FRS and upstream of Rittenhouse FRS. 5. ADOT is reminded of the earlier FCDMC comment that alignment Segment E1a if selected would have avoided these significant future freeway issues with the existing flood control dams. tom.renckly@maricopa.gov

Comment No. A-19 Page 1 of 1



Source: Letter attachment Comment No. A-20 Agency: Maricopa Association of Governments (Jennifer Valentine)



302 North 1st Avenue, Suite 300 ▲ Phoenix, Arizona 85003 Phone (602) 254-6300 ▲ FAX (602) 254-6490 E-mail: mag@azmag.gov ▲ Web site: www.azmag.gov

October 17, 2019

Asad Karim, PE
Project Manager
North-South Tier 1 EIS Study Team
c/o: ADOT Communications
1655 W. Jackson Street, Mail Drop 126F
Phoenix, AZ 85007

Subject: Review of the Tier 1 Draft Environmental Impact Statement for the North-South Corridor Study

Dear Mr. Karim:

On behalf of the Maricopa Association of Governments, I would like to thank you for the opportunity to provide comments on the North-South Corridor Draft Tier 1 EIS. MAG would like to suggest the following revisions:

	Page	Section	Suggested Revision
Γ	1-8	1.2.4 Transit	"The ongoing Southeast Valley Transit Study, which was initiated
			by the Maricopa Association of Governments (MAG), will identify
			identified a series of short-term, mid-term, and long-term
			recommendations to promote a transit system that connects the
A —			communities of the Southeast Valley and provides linkages to
			the existing and planned regional transit network. Participating
			communities in the study area include d Apache Junction, Queen
			Creek, Florence, and the surrounding unincorporated parts of
L			Pinal County. The study was completed in July of 2015."
Γ	1-13	1.3.2	"MAG is the designated MPO and regional air quality planning
		Transportation	agency for all jurisdictions in Maricopa County, including the
В —		Planning in the	Phoenix urbanized area and the contiguous urbanized area in
		North-South	Pinal County, including Florence and the City of Maricopa."
L		Corridor	
Γ	1-16	1.3.3 Previous	"The MPOs in the region have identified the need for a north-to-
		Transportation	south transportation corridor through Pinal County. MAG's 2035
C —		Studies in the	2040 Regional Transportation Plan identifies ROW protection for
		Study Area	the North-South Freeway Corridor (including SR 24) occurring
			between FY 2027 and FY 2040. in the Pinal County area of the

Comment No. A-20 Page 1 of 2

A — Thank you for the clarification. The revision was made. B — Thank you for the clarification. The revision was made. Thank you for the clarification. The revision was made.

COMMEN	

Source: Letter attachment Comment No. A-20 Agency: Maricopa Association of Governments (Jennifer Valentine)

			MAG metropolitan planning area as a currently unfunded project."
D —	2-16	2.2.3.1 Incorporation of the SR 24 Extension into the Action Alternatives	"Given the need for a more comprehensive approach to developing the arterial street system, MAG has proposed a framework study for the southeastern portion of the Phoenix metropolitan area (as of August 2019, this study had not begun). This framework study would evaluate the roadway network needed to support the proposed North South Freeway. As a result, ADOT recommended that the SR 24 study be incorporated into the NSCS, and that the route be evaluated up to the North-South Freeway, but not all the way to US 60 or SR 79—that need would be evaluated by MAG's proposed framework study." (NOTE: this study has been cancelled)
E —	2-16	2.2.3.1 Incorporation of the SR 24 Extension into the Action Alternatives	"The NEPA study and design for the SR 24 extension to Ironwood Drive, completed in 2011, identified three phases of construction. The initial phase of construction (SR 202L to Ellsworth Road) was completed in 2014. The second phase would have continued the route 3 miles east to Meridian Road, and the third phase would have extended it an additional mile east to Ironwood Drive. However, in 2015, with development in the area outpacing what was projected in the final 2011 environmental assessment, MAG prepared the SR-24 Williams Gateway Freeway, Ellsworth Road – Ironwood Road Interim Phase II Feasibility Study. This study triggered a revaluation of the final 2011 environmental assessment, and an interim second phase of construction between Ellsworth Road and Ironwood Drive (see Figure 2.2-3) was approved by FHWA in January 2018. Construction of this segment is planned to commence in 2019 FY 2020."
F -	4-9	4.4.4 Planned and Programmed Transportation Projects	Please update MAG projects and associated descriptions according to the FY 2018-2022 TIP as amended on September 25, 2019 (under View Project Changes and Listings): https://www.azmag.gov/Programs/Transportation/Programming-and-Finance/Transportation-Improvement-Program-TIP

Thank you for the opportunity to comment, and please do not hesitate to contact us if you have any questions.

Sincerely,

Audra Koester Thomas Planning Program Manager

Comment No. A-20 Page 2 of 2

Thank you for the clarification. The revision was made. E Thank you for the clarification. The revision was made. F Thank you for the clarification. The revision was made.

Source: Letter attachment

Comment No. A-21

Agency: Maricopa County Department of Transportation (Reed Kempton)



Maricopa County Department of Transportation

Transportation Systems Management Division 2901 W. Durango Street Phoenix, AZ 85009 Phone: 602-506-8676 Fax: 602-506-8758 www.mcdot.maricopa.gov

October 24, 2019

North-South Corridor Team **ADOT Communications** 1655 W. Jackson Street Phoenix, AZ 85007

RE: North-South Corridor Study

Thank you for the opportunity to review the North-South Corridor Study and the Draft Tier 1 Environmental Impact Statement. Maricopa County Department of Transportation (MCDOT) has reviewed the documents and has no comments at this time.

Even though none of the proposed alternatives are in Maricopa County, their development will have a positive impact on the transportation network in both Maricopa and Pinal counties. MCDOT supports ADOT in the development of a comprehensive and interconnected transportation network for all users and appreciates the invitation to be a partner in this effort.

Sincerely,

Reed Kempton

Senior Transportation Planner

Comment No. A-21 Page 1 of 1

Refer to FAQ: Transportation Network Connectivity.	

Source: Letter attachment Comment No. A-22 Agency: Town of Florence (Brent Billingsley)

Town of Florence	
P.O. Box 2670	October 22, 2010
775 North Main Street	October 22, 2019
Florence, Arizona 85132	
I lorence, it is also to a control	
Phone (520) 868-7500	c/o ADOT Communications
Fax (520) 868-7501	1655 W. Jackson St., MD 126F
TDD (520) 868-7502	Phoenix, AZ 85007
100 (020) 000 1002	7 1100111X, 742 00007
www.florenceaz.gov	DE: Desfe Tien 4 Environmental Invest Otatament (Desfe
	RE: Draft Tier 1 Environmental Impact Statement (Draft
TOWN SERVICES	Tier 1 EIS) for the North-South Corridor Study.
Building Safety	To whom this may concern:
868-7573	
	The Town of Florence appreciates the ability to comment on the Draft
Community Development	Tier 1 Environmental Impact Statement (Draft Tier 1 EIS) for the
868-7575	
	North-South Corridor Study. The Town has been participating in the
Finance	North-South Corridor project for several years and has been in
868-7624	frequent contact with the project team throughout the EIS process.
000-7024	
Pina	Attached to this letter the Project Team will find the Town of
Fire 868-7609	Florence's "technical comments" on the DEIS. This memo is separate
808-7609	from, but supplements, the Mayor and Councilmembers' comment
Grants	letter.
868-7513	
	Of particular interest to the Town of Florence is the location of the
Human Resources	proposed Preferred Alternative. The Town and our regional partners
868-7545	have always supported the eastern alternatives through the Florence
	Town Limits. The Town is in strong opposition to the western
Library	alignment. In addition, the Town of Florence has advocated for an
868-8311	interchange in proximity to the Town core. Although not included in
Municipal Court	the Preferred Alternative, the Town requests that potential "future
868-7514	interchange" be included in the FEIS.
000 /211	
Parks & Recreation	The appreciates your consideration of these technical comments and
* *************************************	looks forward to future communications with the Project Team.
868-7589	
75. 41	
Police	
868-7681	Dognootfully Culpy itted
	Respectfully Submitted
Public Works	
868-7620	TOWN OF FLORENCE
	21 1/1
Senior Center	VIA-1/1/1.
868-7622	By (
	Brent Bill ngsley Jewn Manager
Town Attorney	District Dillingsicy Town Iviahayel
868-7557	
Utility Billing	
868-7680	
000-7000	
Water/Wasternates	
Water/Wastewater	

Α

868-7677

Comment No. A-22 Page 1 of 5

A —	Your alternative preference has been noted. With regard to the potential future interchange, please refer to Response "M" below.

Source: Letter attachment

COMMENT Comment No. A-22 Agency: Town of Florence (Brent Billingsley)

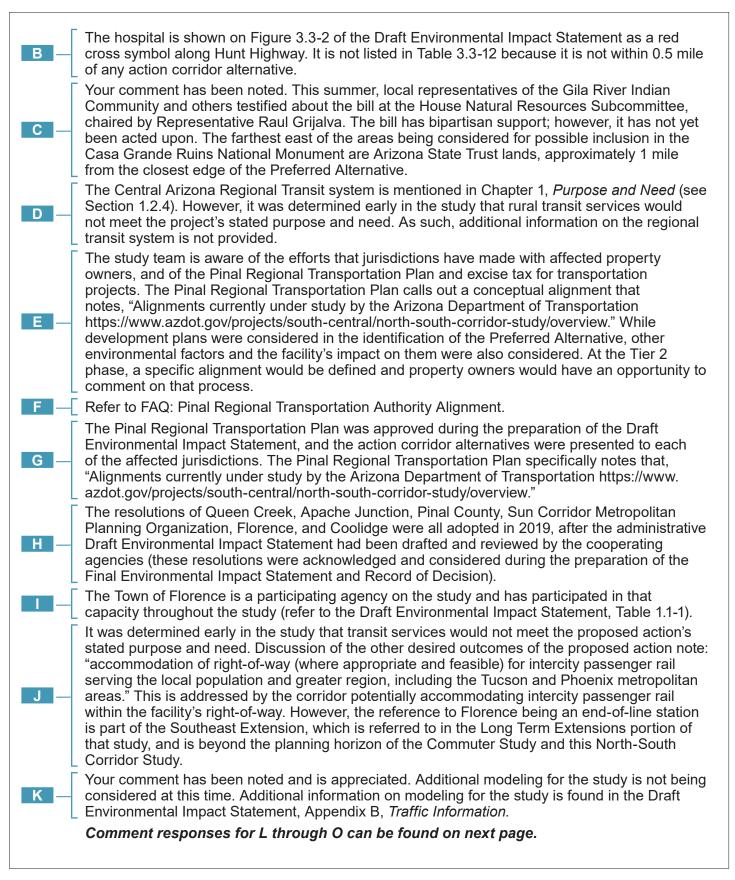
North/South Corridor Tier 1 Draft Environmental Impact Statement

Staff Review October 2019

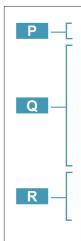
General comments / exclusions that need to be addressed:

- 1. The Florence Anthem Hospital is now open and should be acknowledged.
- 2. The potential Casa Grande Ruins National Monument expansion should be included and addressed.
- 3. The Central Arizona Regional Transit (CART) system should be addressed in more detail.
- 4. The Town of Florence and Pinal County worked with the regional development community to identify an alignment that would support and enhance potentially impacted properties. That preferred alignment became the Transportation District (public approved excise tax) alignment. Were the developers' concessions/plans considered in alternative development?
- 5. Pinal County's Excise Tax should be addressed in more detail including the proposed alignment and plans to locally fund the initial phases of the North/South Corridor project.
- 6. The alignment specified in the Pinal County ½ cent excise tax election and the resolutions described above were not included as one of the 8 alternatives studied in the DEIS. Why was the alignment not included in the analysis?
- The 2019 North/South Corridor Resolutions from Florence, Eloy, Coolidge, Queen Creek, Apache Junction, Central Arizona Governments, and Pinal County should be acknowledged and discussed.
- 8. Florence should be included as a "Participating Agency" we have contributed and commented throughout.
- 9. The MAG Commuter Rail Study should be included and considered. Florence is the planned "End of Line" station.
- 10. The Town has updated traffic counts in the area that may be useful to the study team and has recently completed updated modeling with MAG for our Regional Transportation Plan.
- 11. The study team should contact Pinal County for the most recent Regionally Significant Routes Study. I believe that the information provided is outdated.
- 12. The Town would like the study to include a "future" interchange consideration that would have the potential to provide access to Historic Florence. The Butte Road alignment or future "River Road" alignment would be potential alignments.
- 13. After discussing the intersection locations included as part of the Preferred Alterative with local landowners, there is support for moving the proposed Hunt Highway Intersection north to the Merrill Ranch Parkway alignment. The landowners feel that the MRP location would improve access and stimulate economic development better than the Hunt Highway location. Moving the intersection north would also eliminate impacts to the Copper Basin Railroad, an adjacent solar plant, and Florence Copper's opperations.
- 14. The Town of Florence has a permitted Underground Storage Facility that was not included in the report. The USF is located at the South Wastewater Treatment Plant.

Comment No. A-22 Page 2 of 5

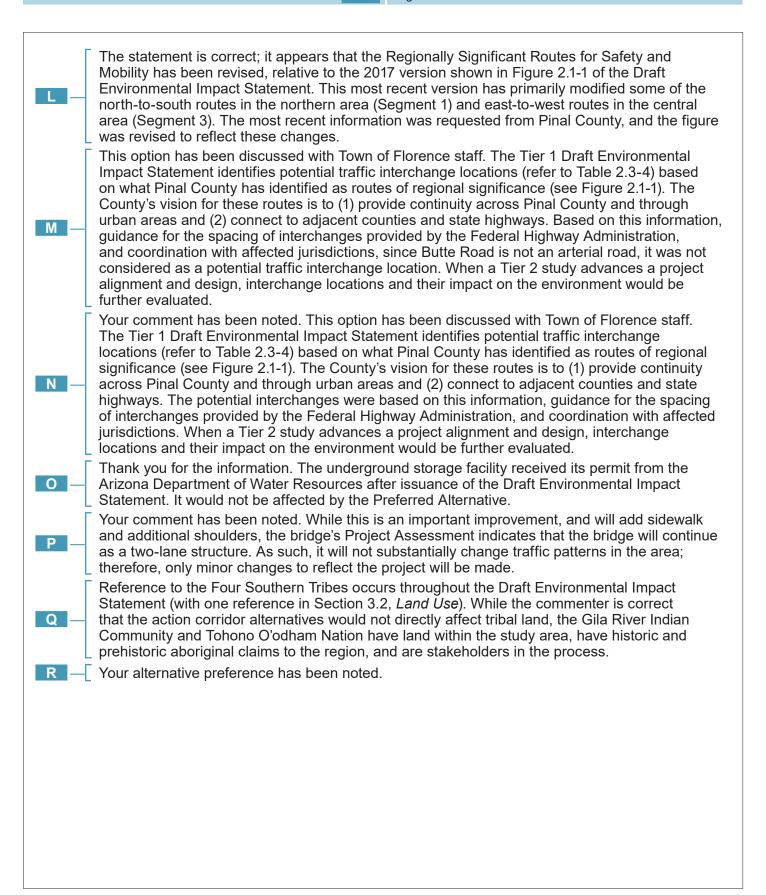


Source: Letter attachment Comment No. A-22 Agency: Town of Florence (Brent Billingsley)

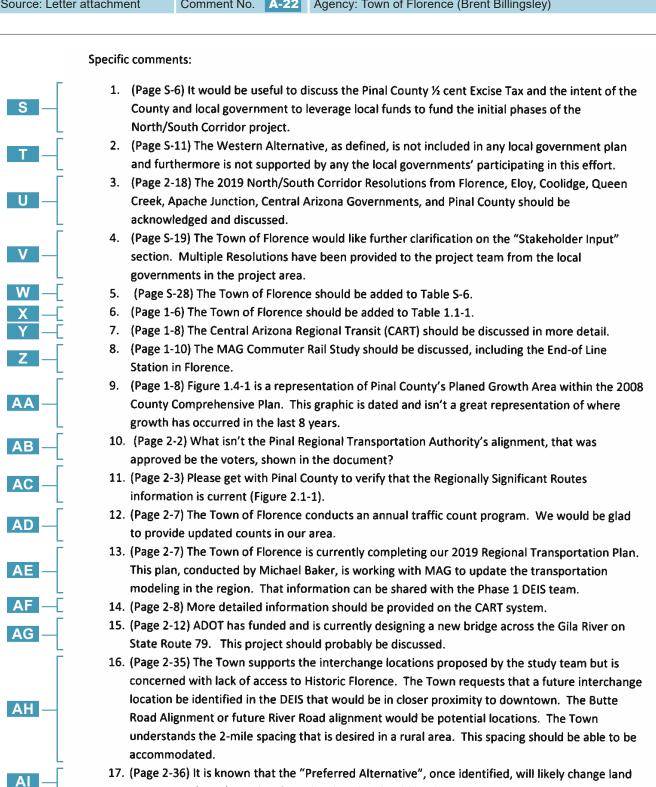


- 15. A discussion should be included regarding the SR79/Gila River Bridge Replacement Project.
- 16. Multiple times in the report it is stated that the Four Southern Arizona Tribes (Ak-Chin Indian Community, Gila River Indian Community, Salt River Pima-Maricopa Indian Community, and Tohono O'odham Nation) support the West Alternative. Since none of the four tribes would be directly affected by any of the North/South Corridor alignments, the Town assumes that this preference relates to potential for cultural/archeological resource impacts. This statement is made almost exclusively in the land use and transportation planning sections of the report, which falls in the Towns' of Florence and Coolidge's jurisdiction.
- 17. The Town of Florence and our regional partners have always supported, and advocated for, the eastern alignments through the Town's municipal boundaries. The Town is in strong opposition to the western alignment.

Comment No. A-22 Page 3 of 5

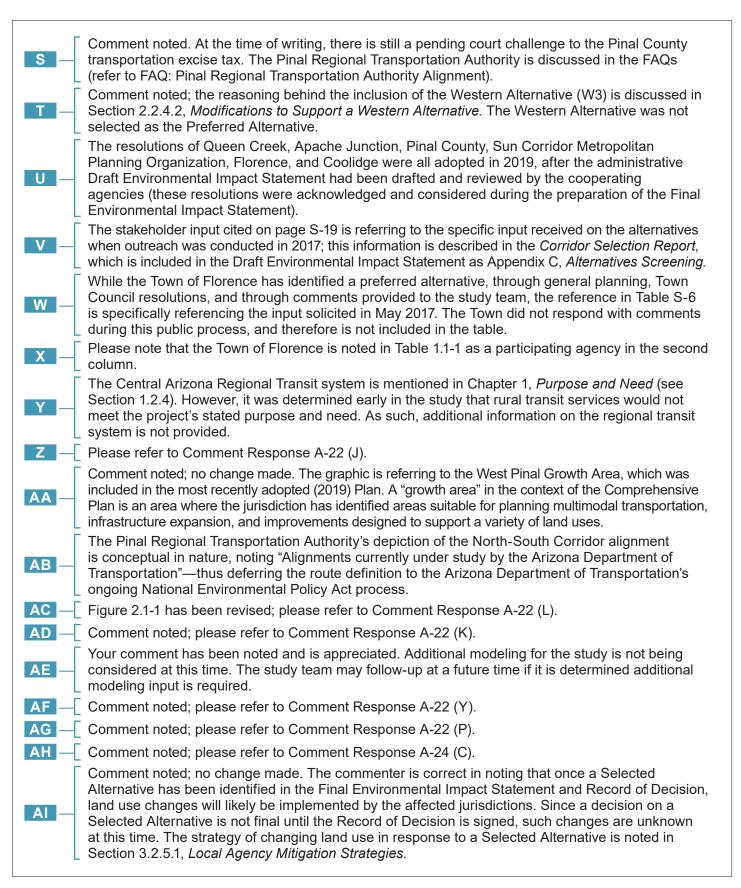


COMMENT				
Source: Letter attachment	Comment No.	A-22	Agency: Town of Florence (Brent Billingsley)	

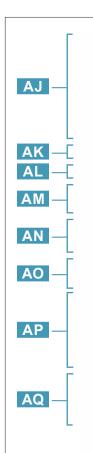


use assumptions that existed previously. This should be discussed.

Comment No. A-22 Page 4 of 5

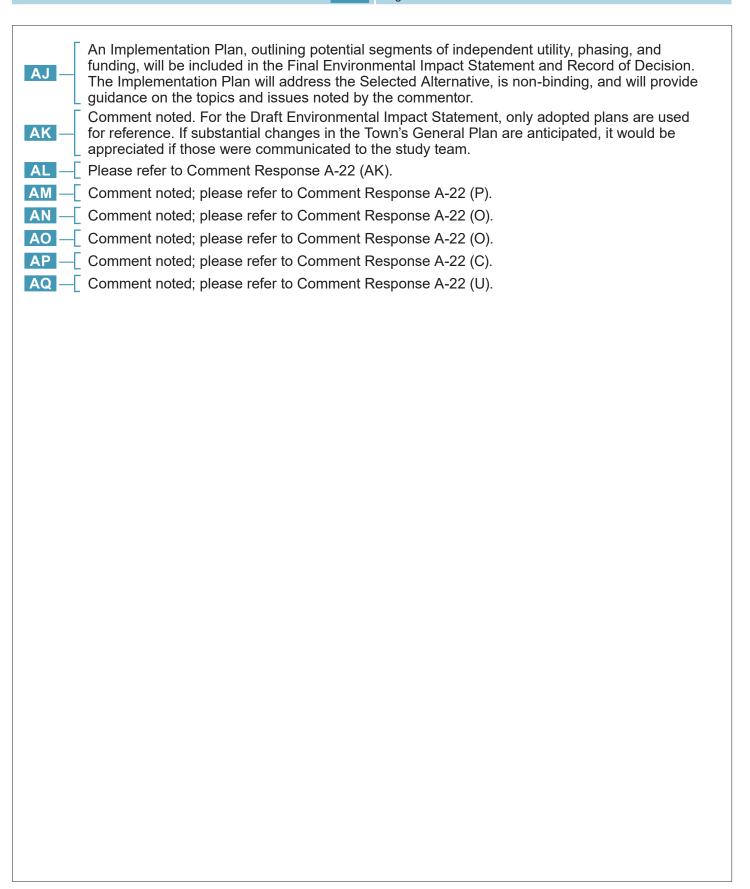






- 18. (Page 2-48) As stated previously, it is highly likely that the local governments participating in this study will invest in the future North/South Corridor in advance of the state or federal government. That investment will be in land use planning, zoning, utilities, right-of-way purchases, and even phased corridor construction. The ½ cent Excise Tax will be a primary funder of these improvements. The study should probably address how this phasing may occur, as well as, how access control should be addressed.
- 19. (Page 3-14) The Town of Florence is currently updating our 2010 "voter approved" General Plan.
- 20. (Page 3-28) The Town of Florence is currently updating our 2010 "voter approved" General Plan.
- 21. (Page 3-142) ADOT has funded and is currently designing a new bridge across the Gila River on State Route 79. This project should probably be discussed.
- 22. (Page 3-145) The Town of Florence has a permitted Underground Storage Facility that was not included in the report. The USF is located at the South Wastewater Treatment Plant.
- 23. (Page 3-147) The Town of Florence has a permitted Underground Storage Facility that was not included in the report. The USF is located at the South Wastewater Treatment Plant.
- 24. (Page 3-172) Congressman O'Halleran has proposed a potential Casa Grande Ruins expansion. The City of Coolidge has supported the legislation to expand the Casa Grande Ruins to protect these properties and their native American cultural resources and significance. This effort should be addressed.
- 25. (Page 6-3) The 2019 North/South Corridor Resolutions from Florence, Eloy, Coolidge, Queen Creek, Apache Junction, Central Arizona Governments, and Pinal County should be acknowledged and discussed.

Comment No. A-22 Page 5 of 5



Source: Public hearing - verbal Comment No. A-23 Agency: Pinal County (Mike Goodman)

```
12
                           MIKE GOODMAN: Good evening. Mike Goodman,
        13
            G-o-o-d-m-a-n. I live at -- I'm a resident here in San Tan
            Valley area. I'm also a Pinal County supervisor on the board of
        15
            supervisors.
         16
                           One of things that I found interesting on your
        17
            slide presentation, and particularly out here in the hallway in
            regards to the communities that are affected economically by
        18
        19
            this North-South Corridor, one area that has not had any kind of
         20
            recognition is the San Tan Valley area. As Mayor Barney stated
            earlier, there's over 100,000 people, residents right here in
         2.1
            this community. That's a huge impact, and with the lack of
         2.2
         23
            infrastructure that we already currently have, it's already
            stressed the community. It's overtaxed our community
         24
         25
            substantially.
         1
                           I've lived -- I'm a native Arizonan. I grew up
            in east Mesa, and I remember when 60 came through, and we were
            still able to ride our horses as kids. And by the time I was an
            adult, it was still at Alma School Road. And then as we looked
            at the 202, and it's been planned for over 40 years, and we're
В
            just starting to get to the level where we are right now. With
         7
            you taking -- and that -- the preferred alignment that you're
            suggesting, the further east of us, that -- all that benefits is
            state land when it comes up into this area right here. You talk
        10
            about economic growth. You talk about being able to assist
        11
            those of us that are citizens in these areas. We already have a
        12
            traffic issue, and by pushing it further out is even going to
C
            create more of an issue for us.
        13
        14
                           I appreciate this opportunity to come and speak
        15
            before you, and as we go forward with this, I hope that you
            really consider some of the things, because as a county, we --
        16
        17 we -- this is not the alignment that we spoke up with, as many
            other communities here, with Apache Junction, as well as the
        19 town of Queen Creek, Florence. There's other issues that we've
        20 been talking about. So thank you.
```

Comment No. A-23 Page 1 of 1

Refer to FAQ: Existing Development. Refer to FAQ: Economic Development. Your comment has been noted and is appreciated. Traffic impacts are a major consideration for the North-South Corridor Study; however, the National Environmental Policy Act process requires that we consider a range of environmental impacts in selecting a Preferred Alternative. C In light of this information, the Eastern Alternative was selected. The rationale for the Preferred Alternative is presented in Chapter 6, Evaluation of Alternatives, of the Draft Environmental Impact Statement.

Source: Letter attachment Comment No. A-24 Agency: Town of Florence (Tara Walter)

Town of Florence P.O. Box 2670 775 North Main Street 23 October 2019 Florence, Arizona 85132 Phone (520) 868-7500 North-South Corridor Study Team Fax (520) 868-7501 c/o ADOT Communications TDD (520) 868-7502 1655 W. Jackson St., Mail Drop 126F Phoenix, AZ 85007 www.florenceaz.gov TOWN SERVICES North-South Corridor Study Team, **Building Safety** 868-7573 On behalf of the Florence Town Council, we want to extend our sincerest appreciation for the extensive work that has gone into the Community Development Draft Environmental Impact Statement for the North-South Corridor 868-7575 Project. Your team has had the difficult task of balancing competing Finance ideas and agendas, while also ensuring the route is suitable for 868-7624 development without harming the valuable natural and cultural resources in the area. Surely this is no easy task. Fire 868-7609 The Town Council would like to reiterate its support for the eastern alignment in Florence (Segment 3). We believe this alignment most Grants closely aligns with the purpose and need for the future freeway. We 868-7513 also believe the Preferred Alternative is an acceptable corridor. The Town cannot give any support to any western alignment in Segment Human Resources 3. As we have stated previously, we concur with the Pinal County 868-7545 preferred route (which includes taking a hybrid approach to the Α corridors by following W1b in Segment 1, before connecting to E2b in Library Segment 2, E3a/c in Segment 3, and either W4 or E4 in the fourth 868-8311 segment). Nonetheless, a fully Western route alternative does not **Municipal Court** seem to meet the purpose and needs of the study, and a strict 868-7514 Eastern route alignment seems to similarly overlook the underlying need for the study. Parks & Recreation 868-7589 We are attaching our general comments about the Study to this letter and attaching technical comments under separate cover from our Police Town Manager. The Council would like to recommend that the Team 868-7681 analyze and address the possibility of an additional interchange within Segment 3. On the attached map, you will see the three currently Public Works В proposed interchanges (as presented in the DEIS). These are in red 868-7620 circles, with the numbers 1 (Arizona Farms Rd.), 2 (Hunt Highway), and 3 (Arizona State Route 287). The Town would like the team to Senior Center assess the possibility of moving interchange #2 to the north to the 868-7622 Merrill Ranch Parkway alignment (which is shown on the map with the teal #4). The Town would also like to see an additional future Town Attorney 868-7557 interchange located at the Butte Avenue alignment (designated by the teal #5). This would provide better access for employees commuting C Utility Billing to their downtown employment and would also allow for greater 868-7680 economic benefit within Historic Downtown Florence. This would Water/Wastewater 868-7677

Comment No. A-24 Page 1 of 3

A Your alternative preference has been noted. Thank you for your comment. This option has been discussed with Town of Florence staff. The Tier 1 Draft Environmental Impact Statement identifies potential traffic interchange locations (refer to Table 2.3-4), based on what Pinal County has identified as routes of regional significance (see Figure 2.1-1). The County's vision for these routes is to (1) provide continuity across Pinal County and through В urban areas and (2) connect to adjacent counties and state highways. The potential interchange locations were based on this information, guidance for the spacing of interchanges provided by the Federal Highway Administration, and coordination with affected jurisdictions. When a Tier 2 study advances a project alignment and design, interchange locations and their impact on the environment would be further evaluated. This option has been discussed with Town of Florence staff. The Tier 1 Draft Environmental Impact Statement identifies potential traffic interchange locations (refer to Table 2.3-4) based on what Pinal County has identified as routes of regional significance (see Figure 2.1-1). The County's vision for these routes is to (1) provide continuity across Pinal County and through urban areas and (2) connect to adjacent counties and state highways. Based on this information, C quidance for the spacing of interchanges provided by the Federal Highway Administration. and coordination with affected jurisdictions, since Butte Road is not an arterial road, it was not considered as a potential traffic interchange location. When a Tier 2 study advances a project alignment and design, interchange locations and their impact on the environment would be further evaluated.

Source: Letter attachment

Comment No. A-24 Agency: Town of Florence (Tara Walter)

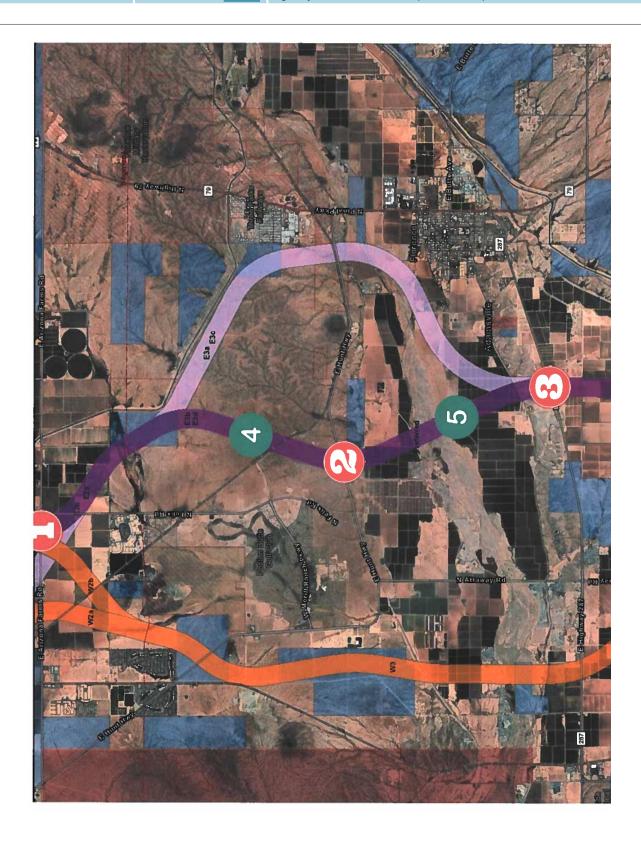
Town of Florence result in a total of four designated interchanges within the 8.25 miles P.O. Box 2670 775 North Main Street of the corridor between State Route 287 and Arizona Farms Rd. Florence, Arizona 85132 Finally, the Town is concerned that it is not listed as a Participating Phone (520) 868-7500 Agency within the document. Obviously, the Town has participated in Fax (520) 868-7501 numerous drafts, iterations, and hearings as they relate to the Study, D TDD (520) 868-7502 and would like to ensure that this participation is reflected throughout the document. www.florenceaz.gov **TOWN SERVICES** Again, we wish to convey our appreciation to the Team for your thoughtful approach to this Study. We look forward to our continued **Building Safety** association as we continue to prepare for our exciting future! 868-7573 Community Development Regards. 868-7575 ua Walter Finance 868-7624 Tara Walter Mayor Fire 868-7609 Grants 868-7513 **Human Resources** 868-7545 Library 868-8311 **Municipal Court** 868-7514 Parks & Recreation 868-7589 Police 868-7681 Public Works 868-7620 Senior Center 868-7622 Town Attorney 868-7557 **Utility Billing** 868-7680 Water/Wastewater 868-7677

Comment No. A-24 Page 2 of 3

Florence has always been recognized as such (see the Draft Environmental Impact Statement, Table 1.1-1). Note that Florence is not noted in the table summarizing input on alternatives in 2017 because we did not receive input at that time. The Town's involvement in the study is D recognized from 2010, when the Town accepted an invitation to become a participating agency, and again after the study transitioned to a Tier 1 Environmental Impact Statement effort in 2016.

Source: Letter attachment

Comment No. A-24 Agency: Town of Florence (Tara Walter)



Comments in this letter have been addressed on the previous pages.

Comment No. A-24 Page 3 of 3

Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)



October 29, 2019

Mr. Paul O'Brien Administrator, Environmental Planning Arizona Department of Transportation c/o ADOT Communications 1655 W. Jackson St., MD 126F Phoenix, AZ 85007

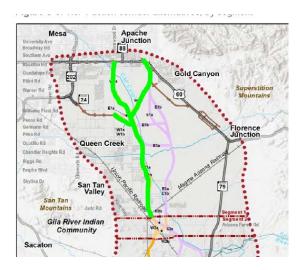
Via e-mail: northsouth@azdot.gov

Dear Mr. O'Brien:

Subject: Town of Queen Creek Comments for the Tier 1 Draft Environmental Impact Statement – North-South Corridor Study

A —

The Town of Queen Creek, as a participating agency since the project's inception in 2010, would like to thank ADOT for recognizing the transportation challenges in the east valley and for conducting the study. The Town of Queen Creek along with Florence and Pinal County passed resolutions that coincide with the selected alternative with the exception of Segment 1 (see map below). Also, as noted in the DEIS, the City of Mesa prefers the most western alignment within Segment 1.





The Town believes that the preferred alternative for Segment 1 is in sharp contrast to FHWA policy (23 CFR § 109) and the ADOT developed Purpose and Needs Statement based on the following:



- 1. Misses the economic opportunity for the area surrounding Queen Creek and San Tan Valley.
- 2. Does not integrate the region's multimodal transportation network.
- 3. Is not consistent with municipal planning initiatives.
- 4. Does not accommodate existing population nor the existing transportation challenges.

22358 S. Ellsworth Road, Queen Creek, AZ 85142 | 480-358-3000 | Fax: 480-358-3001 | www.queencreek.org

Comment No. A-25 Page 1 of 7

A — These alternative preferences have been noted. Thank you for your comment. Refer to FAQ: Economic Development. Refer to FAQ: Multimodal Transportation Page 10 Refer to FAQ: Pinal Regional Transportation Authority Alignment. E Refer to FAQ: Existing Development.

Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)



- 5. Ignores the will of the voters that passed Propositions 416 and 417 to create a dedicated funding source for the North-South Freeway.
- 6. Other environmental and technical considerations as noted below.

Based on the information provided in this letter, the Town believes that the alignment of segment 1 in ADOT's preferred alternative warrants reconsideration.

1. Economic Impact

The proposed Segment 1 E1b route does not serve current and future activity centers such as the developing areas of San Tan Valley, the Town of Queen Creek, the City of Mesa and the future employment center that surrounds the Phoenix-Mesa Gateway Airport.

The area surrounding the Phoenix-Mesa Gateway Airport is forecasted for significant population and employment growth over the next 35 years. On the privately-owned land surrounding the Airport within the Gateway area, it has the capacity to accommodate nearly 220,000 jobs. In addition, publicly-owned land within the Airport boundaries is planned for significant employment growth including:

- SkyBridge an international air freight complex that will have four million square feet of building space and 10,000 to 12,000 jobs.
- ASU Polytechnic Research Park, a 300-acre campus that will specialize in aviation, alternate energy and ondemand digital manufacturing. Ultimately, the Park is expected to generate 12,000 to 15,000 jobs within 3.1 million square feet of building space.

ELILOT FO. WALIDAMS PRIO FO. Airport / Campus District Logistics & Commerce District Logistics & Commerce District

Mesa Gateway Area and Its Sub-Districts

While the Phoenix-Mesa Gateway Area has the capacity to accommodate a significant employment base, MAG forecasts the area will grow from its current employment of 8,700 jobs to 79,300 jobs by 2050. The MAG forecast accounts for the competitive real estate market that the Gateway Area is operating within.

In addition, 30-40 years into the future, some of the older employment areas will likely be redeveloping into more intensive uses, providing even more competition for business parks and industrial areas in the East Valley. The conclusion is that the eastern freeway alternatives, particularly Alternative E1b, are so far out on the periphery of the metro area that any positive impact of the freeway on job growth and economic development will be substantially muted.

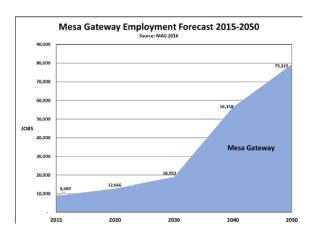
Comment No. A-25 Page 2 of 7



The commenter is correct in noting that the San Tan Valley, the town of Queen Creek, the city of Mesa, and the future employment center that surrounds the Phoenix-Mesa Gateway Airport are actively growing. Accommodating existing and future populations and improving access to future activity centers are stated purposes of the project; however, these objectives must be balanced with other environmental and land use concerns. The Mesa Gateway Area and its sub-districts (which, as noted in the comments, are currently bisected by SR 202L and SR 24) is currently well served by access-controlled facilities—the extension of SR 24 (currently programmed for construction to Ironwood Drive). The San Tan Valley Special Area Plan (Pinal County, 2018) notes that the arterial roadway network, when completed, will provide adequate roadway capacity for the planned development.

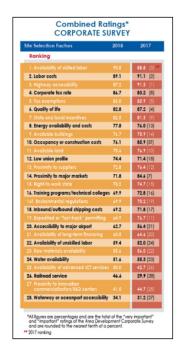
The North-South Corridor is intended to improve regional mobility and provide additional roadway capacity ahead of full development build-out to avoid congestion associated with this anticipated growth, while accommodating existing land uses and constraints that preclude placement of the corridor west of the Central Arizona Project Canal.

Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)



Generally, Greater Phoenix grows like a balloon on its edge. By comparison, the eastern North-South Freeway alternatives will encourage sprawl development, bypassing areas that already have utility services and making for inefficient, illogical and costly growth patterns. Overall, Superstition Vistas is a long-term planning concept that will likely not be auctioned by the Arizona State Land Department (ASLD) or developed over the next 30 years.

Surveys of site selection consultants and corporate real estate executives have consistently shown that highway access and access to labor are the two most important site selection criteria. Over the past three years, these two criteria have dominated the surveys along with labor costs. The following chart outlines the 2018 and 2017 survey results.



Page 3 of 7

G

Comment No. A-25 Page 3 of 7

Comments in this letter have been addressed on the previous and following pages.

		VТ

Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)

G

The impact of freeways and major highways on economic development activity can be substantially verified by observation of the employment and industrial activity along the Loop 202 in Chandler and Gilbert. Goodyear is seeing substantial economic development activity along the newly completed Loop 303 as well. The W1a alternative will strengthen the opportunity for economic development activity near existing population centers (particularly for the San Tan area that needs jobs) and would also supplement the future development activity that is occurring in and surrounding the Phoenix-Mesa Gateway Airport.

The economic impact section of the DEIS is inadequate and primarily speaks to the loss of agricultural revenue and the conversion of land from its current use to transportation use. Within Segment 1 of the Corridor, there is little farming activity. The economic impact section of the DEIS does not address the potential catalytic impacts of the freeway and the development opportunities that would evolve particularly for those freeway alternatives west of the CAP that are closest to existing population and employment centers.

2. Multimodal Approach

The 2018 Town of Queen Creek General Plan also focuses on fostering economic development through an integrated multimodal transportation system. (p. 57 Strategy 1F: Promote multi-jurisdictional transportation planning involving the Town, adjacent municipalities and counties that share a common transportation system and face common transportation issues). The DEIS discussion on Passenger Rail and Transit is very brief. Based on the ROD for the Arizona Passenger Rail Corridor study, one of the three alternatives for Commuter Rail is the "Yellow" alternative which uses the Union Pacific Railroad (UPRR) right of way through Queen Creek and includes one station in the vicinity of Rittenhouse and Ellsworth Loop roads. Of the three remaining alternatives, the "Yellow" alternative was identified as the preferred alternative.

The potential for a commuter rail station in the Town Center, with the possibility of additional stations in Queen Creek, provides a unique opportunity for transit-oriented development. Freeway access and transit service to future passenger rail is a critical component of an effective multimodal solution. Evidence supporting a multimodal solution is exhibited in the North-South Corridor Study Alternatives Selection Report (October 2014) (Figure 26 – Modal alternatives selection). This supports a multimodal, multidimensional solution to address transportation demand in the study area. With multiple modes, TDM/TSM, transit and arterial improvements and a major transportation facility in the study area, approximately 90% of transportation needs can be met. As written, the DEIS is lacking this multimodal approach. We would encourage ADOT to consider how Commuter Rail and Transit systems could connect to the final North-South Corridor Freeway alignment.

3. Municipal Transportation Planning Initiatives

Queen Creek has led numerous planning efforts including the Queen Creek North Specific Area Plan and the Town of Queen Creek General Plan which is currently being updated. In both plans, the North-South Corridor Extension and SR 24 connections are seen as strengths and the lack of direct freeway access as a weakness. A key transportation goal in the North Area Specific Plan is to minimize cut-through traffic through Queen Creek, solved with a western W1a or W1b alignment.

In the DEIS, there was no reference to the San Tan Valley Special Area Plan which was finalized October 31, 2018. It discusses many of the challenges faced with transportation and economic growth in the area. The importance of a North-South Freeway Corridor is important to the area and consideration to moving the alignment closer to the existing population center (W1a and W1b alternatives) would be beneficial and would help to better integrate San Tan Valley within the region (meeting items, 1,2,3,4 and 6 of the Purpose and Need).

According to the plan, "San Tan Valley now represents over 25% of the County's population today. It is expected to increase by 54% over the next 34 years. San Tan Valley will most likely continue to attract the two largest generations, Baby Boomers and Millennials. According to studies completed by the American Planning Association, these two groups demand similar things. They want walkable neighborhoods, smaller homes, places that create unique experiences and multiple transportation choices" (p. 9). In the Town's North Specific Area Plan, there is a focus on re-examining the long-range plan, the investment in infrastructure, and regional cooperation to ensure the best use of resources and improve quality of life for all.

Page 4 of 7

Н

Comment No. A-25 Page 4 of 7

H Please see response to A-25 (C). Please see response to A-25 (D).

Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)

The San Tan Valley region desperately needs an improved regional transportation system and having the North-South Freeway through the populated areas would greatly help this massive problem. Additionally, a new freeway in proximity to San Tan Valley would provide numerous additional opportunities for commercial and employment land uses which will have the potential to bolster the economy in this area, especially if San Tan Valley becomes incorporated in the future.

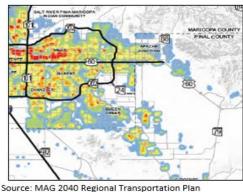
4. Existing Population and Transportation Challenges

In the DEIS, future population areas including Superstition Vistas and Lost Dutchman Heights (formerly known as Portalis) are mentioned multiple times. These developments likely influenced the proposed eastern alignment, but population projections for the term of the study do not support this. Although projections for Superstition Vistas may be significant, they are not reflected in the 2040 planning horizon as documented in the State Demographer's projections (p. S-17). Table 4.4-1 also says construction of the project is anticipated to take place over several decades. There are approximately 3,200 people currently living east of the CAP canal where the alignment is proposed. That figure is only expected to increase to 27,000 people by 2040 despite plans for the development of the Superstition Vistas on State Trust lands.

In the corridor study area, existing LOS conditions are shown in figure 1.4-7. As can be seen, the LOS for key routes such as Ironwood Drive is failing (LOS F). San Tan Valley currently has the largest unincorporated population area in Pinal County with a population base of approximately 100,000 residents. This creates challenges for Queen Creek because many of those commuters, plus those living in the Town are traveling through Queen Creek's arterials to reach the 202 or the 24, creating congestion. Maricopa Association of Governments (MAG) now has new forecasts that encompass most of Pinal County. This data shows the San Tan Valley area is forecasted to grow to 129,000 by 2040. The Town of Queen Creek is the largest incorporated community in the area with 52,000 residents and is expected to grow to 109,000 people by 2040. As is noted with the no-action alternative (figure 2.5-1), the LOS is significantly worse in 2040 showing failing LOS grades through much of the area in table 2.5-1.

The following maps illustrate the 2015 and forecasted 2040 concentration of population in the East Valley as compiled by MAG. Alternative E1b would serve little population east of the CAP Canal compared to the growth expected to occur west of the Canal.





2040 Population Concentration

MAI NOVE PRINAMEDERA

MANDOPA COUNTY

PINAL COUNTY

PIN

In segments 3 and 4, it appears that the proposed route runs within close proximity to major residential areas (Coolidge, Florence); however, in segment 1, the preferred layout is far from residential areas in Queen Creek. Queen Creek has a higher population then Florence and Coolidge combined according to 2017 numbers so the proposed route underserves the current most populous municipality.

Regarding the ability to improve north to south connectivity (item 5 of the purpose and need), the new corridor would connect eastern portions of the Phoenix metropolitan area with Pinal County and destinations to the south, including

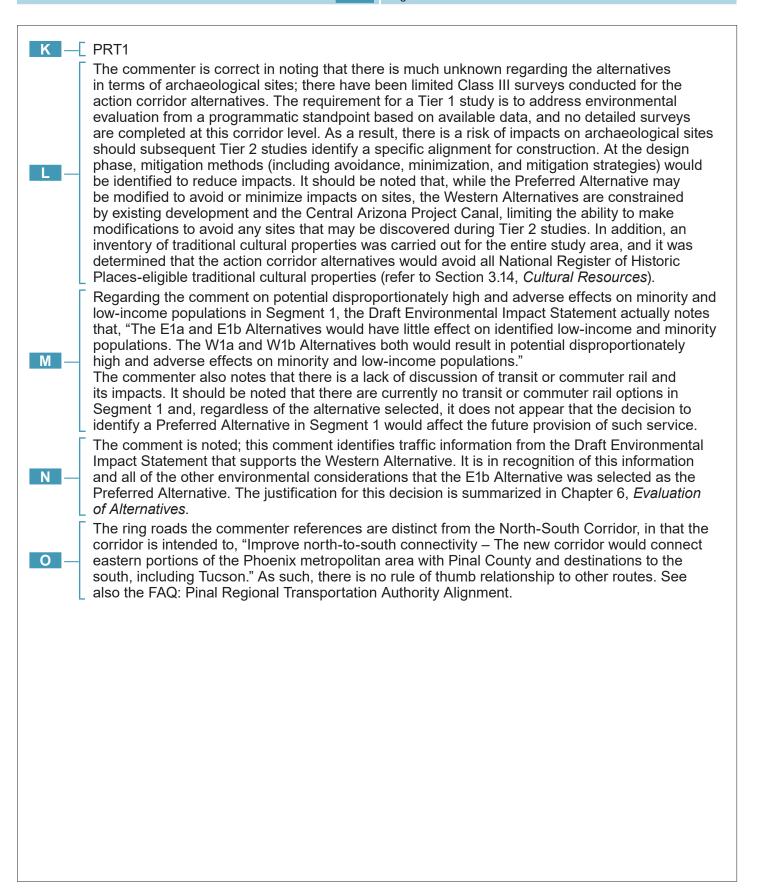
Page **5** of **7**

Comment No. A-25 Page 5 of 7

J — Please see response to A-25 (E).				

COMMENT Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney) Tucson. However, the proposed location is far from existing highly populated residential areas in both Queen Creek and Pinal County (i.e. "San Tan Valley" area). The freeway should be located within closer proximity to the already existing residential areas as they are the users currently creating the need. With a long timeline, the preferred layout is making current property owners bear the cost for a project that will not benefit them. 5. Will of the Voters - Pinal Regional Transportation Authority & Funding In 2017, Pinal County voters passed Propositions 416 and 417 to create a dedicated funding source for freeways. The large voter base located in San Tan Valley along the Western W1a alternative needs a solution now. An eastern alignment, as was proposed, ignores the will of the voters and does not provide any tangible benefit to the majority of taxpayers funding the construction (approximately \$326 million was allocated to the North-South Freeway in the plan). Logistically for commuters traveling to Phoenix from San Tan Valley or Queen Creek, it does not make sense for them to travel 3-8 miles east, then north, then west to Phoenix. As a result, significant congestion would continue to occur throughout the area. 6. Environment and Technical Considerations There are many unknowns including impacts to wildlife in the area east of the CAP canal, the number of potential archaeological sites (only 20% of the eastern alternative area has been surveyed; p. 3-172), floodplains and water resources that may in fact result in greater impacts. The proposed route would run through undisturbed native vegetation that is in its natural state. Options W1a/b run parallel and through areas that are no longer in their natural and vegetative state, but rather have been farmed in some cases for decades. L Cultural Resources (p. 3-172) Only 40% of the western alternatives have not been surveyed, compared to 80% of the eastern alignments. There is potential for there to be significantly more sites in the eastern alignments. One location AZ U:14:73 (ASM) would need to be evaluated as a potential TCP. Environmental Justice and Title VI (p. 3-201) In Segment 1, none of the alternatives would result in disproportionately high and adverse effects on minority and M low-income populations. One gap in the analysis was the lack of discussion on transit or commuter rail and its impacts. Low income populations typically have to rely on public transit instead. The following observations are made, showing the strengths for a western alignment selection of W1a or W1b which the Town supports: Transportation and Traffic Operations (S-16) Average weekday traffic volumes would be greatest with the W1a Alternative and less with the eastern N connections with US 60 (E1a & E1b). All alternatives would have a positive effect by reducing regional congestion, the W1a alternative would result in the greatest reduction in regional congestion, followed by W1b. All alternatives are similar in length (19 (E1a), 18.7 (E1b), 18.8 (W1a) and 19.1(W1b) miles. The W1a and W1b connections to SR 24 would be the shortest at 2.35 and 2.36 miles versus 5.93 for E1b and 8 miles for E1a. Shorter roads generate less air pollution and improve travel times for motorists. **Regional Planning** Regional freeways running North-South are spaced approximately nine miles apart, such as the 101 to the 303 0 and the 101 to the I-17 or 51. The proposed North-South alignment would be over 30 miles away. This is not consistent with regional planning processes surrounding the building of future freeways. Page 6 of 7

Comment No. A-25 Page 6 of 7



Source: Letter attachment Comment No. A-25 Agency: Town of Queen Creek (Gail Barney)

P - [

Land Use Planning (S-17)

- General plans are supportive of a North-South Freeway facility.
- W1a provides access to the largest existing and anticipated population, employment and activity centers.

Built Environment (S-17)

W1a and W1b would have no risk of impacts on historical districts, buildings or structures.

Natural Environment (S-18)

- W1a and W1b would have a low risk of affecting wildlife (versus E1a and E1b which would have a moderate
 risk).
- W1a has no risk to conservation and wildlife management land.
- W1b has a low risk of floodplain encroachment.

Summary Statement



It is noted in the DEIS that it was qualitative in nature vs. quantitative (S-14). There is a concern that without quantitative information, such as accurate population projections and current population counts (particularly those areas directly east and south of Queen Creek), the decision for the proposed alignment should be re-reviewed.

In conclusion, the Town of Queen Creek appreciates the opportunity to comment on the DEIS. We do disagree with the alignment proposed by ADOT and recommend that ADOT reconsider a western alignment including either W1a or W1b connecting to SR 24 in Segment 1. We do not believe the arguments made by ADOT articulate and meet all components of the purpose and need of the study. We do, however, believe that the statewide and regional economic benefits and population base in both the Queen Creek and San Tan Valley area would be better served if a western alignment was selected for segment 1 (W1a and W1b), solving transportation congestion needs existing today. We also encourage incorporating passenger rail and transit reviews into the selection of the proposed alignment.





The proposed alignment should be further evaluated and examined in sections to determine what portions may be best on a segment-by-segment/partial basis, with a preferred selection alternative of W1a, W1b or a combination of the two in line with the Pinal County Preferred Alternative.



We are also requesting a meeting with you and ADOT Director John Halikowski to discuss this in further detail.

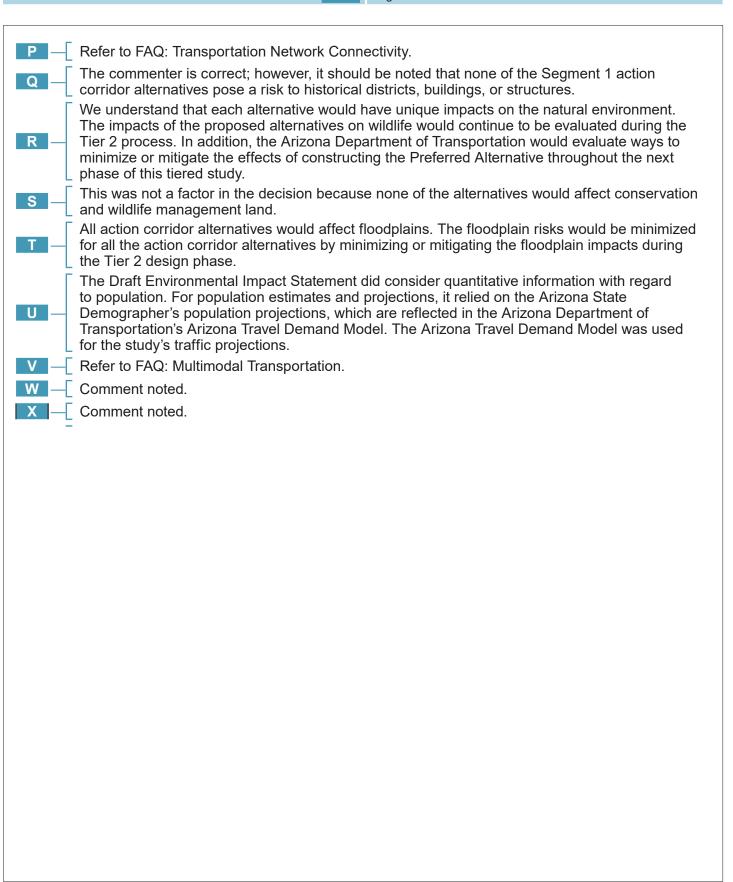
Sincerely,



Cc: Governor Doug Ducey John Halikowski, ADOT Karla Petty, FHWA

Arizona State Transportation Board

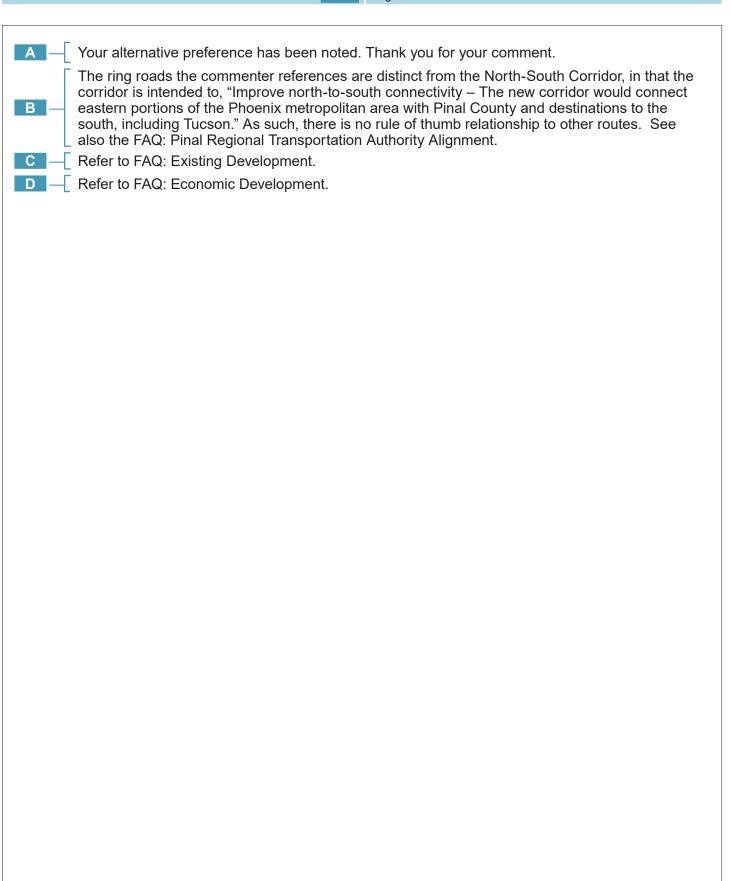
Comment No. A-25 Page 7 of 7



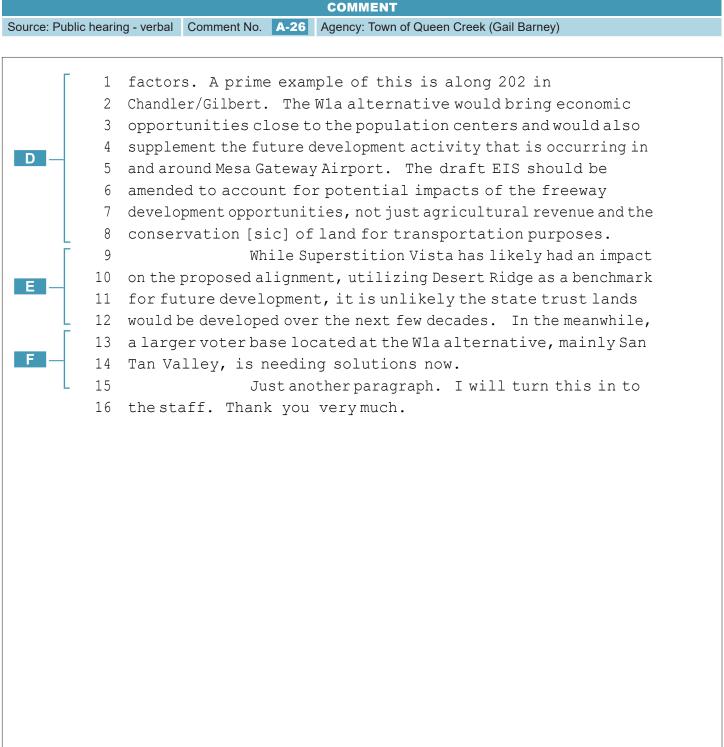
Source: Public hearing - verbal Comment No. A-26 Agency: Town of Queen Creek (Gail Barney)

14 GAIL BARNEY: I am Gail Barney. I am the Mayor of Queen Creek. It is G-a-i-l B-a-r-n-e-y, 85142. 15 16 Queen Creek has been an engaged stakeholder throughout the process and has vested interest in seeing a route 17 that will service the transportation needs of our 52,000 plus 18 19 residents, reduce traffic congestion due to the extensive Α population growth in the area, including San Tan Valley, and for 20 the economic development benefit to the region. Unfortunately, 21 22 the proposed eastern alignment in Segment 1 would not ultimately 23 supply any of these benefits, nor provide much needed 24 transportation options and solutions for northern Pinal County. 25 In the valley, regional freeways running north and south have been spaced approximately nine miles apart, such 1 as the 101, the 303, the 101 to the I-17 or the 51. The В proposed north-south alignment would be over 30 miles away. This is not consistent with the regional planning process surrounding the building of the future freeways. 5 6 Furthermore, there are approximately 100,000 7 people living in San Tan Valley, which is forecasted to grow to over 129,000 people by 2040. These commuters, plus those living in the town of Queen Creek, travel through Queen Creek arterials 10 to reach the 202 or 24, creating congestion. East of the Central Arizona Project canal today -- excuse me -- today where 11 12 the alignment is proposed, there are 2,300 people. That figure is only expected to increase to 27,000 by 2040, despite plans 13 C 14 for development of the Superstition Vista Trust lands. These 15 population projections will be further confirmed upon completion of the 2020 U.S. Census. When building freeway corridors of 16 17 this nature, we should be servicing the maximum population 18 within the study area. The town of Queen Creek has the highest incorporated population. When contrasted to these figures, the 19 selection of the western alignment fares better than the eastern 20 alternative. 21 2.2 With population, follows economic development. 23 Surveys of the site selection consultants and corporate real D estate executives have shown consistently that highway access 24 and access to labor are the two most important site selection

Comment No. A-26 Page 1 of 2



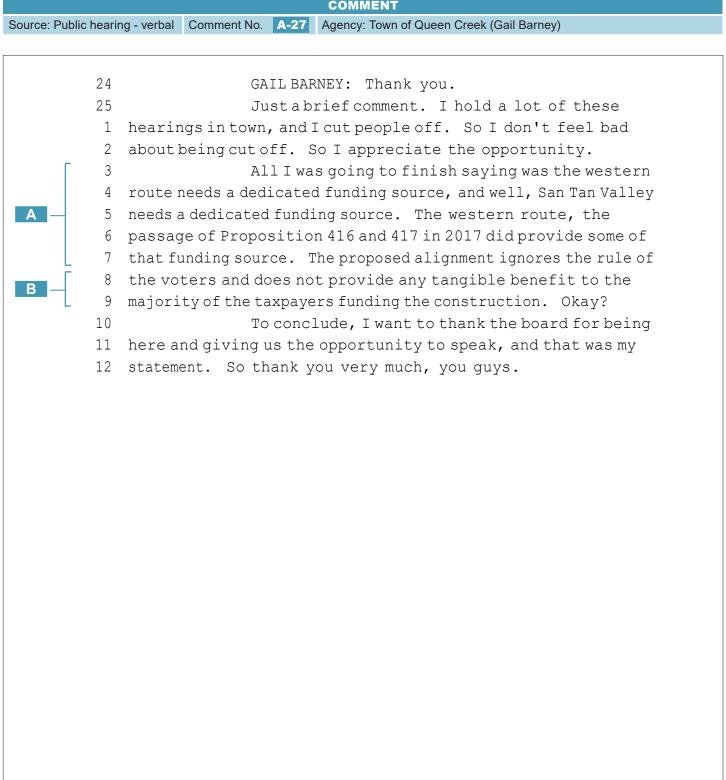
COMMENT Source: Public hearing - verbal Comment No. A-26 Agency: Town of Queen Creek (Gail Barney)



Comment No. A-26 Page 2 of 2

The commenter is correct that the Superstition Vistas planning area was considered, in as much as it is a feature of the Pinal County Comprehensive Plan, and the projections for relatively low future growth in this area through the 2040 planning horizon (as reflected in the Arizona Department of Transportation Travel Demand Model). E The Superstition Vistas planning area covers approximately 275 miles of Arizona State Trust Land in northeastern Pinal County, and encompasses much of the northern portion of the study area. Without commenting on the comparison to Desert Ridge, the projection for development timing is consistent with population projections for the area. Periods of peak hour traffic congestion, lack of network completeness, and travel time reliability F issues in Pinal County are recognized; however, the North-South Corridor, which is in the Tier 1 phase, would not provide immediate relief; see also FAQ: Timing of Freeway Construction.

COMMENT Source: Public hearing - verbal Comment No. A-27 Agency: Town of Queen Creek (Gail Barney)



Comment No. A-27 Page 1 of 1

Α See the FAQ: Funding. The commenter is suggesting that the Preferred Alternative is not consistent with the Pinal Regional Transportation Authority Plan. A comparison of the Preferred Alternative and the Plan (which is characterized as conceptual) shows that the Preferred Alternative is the most consistent with the Plan; however, it should be noted that the Pinal Regional Transportation Authority's depiction of the North-South Corridor alignment is conceptual in nature, noting В "Alignments currently under study by the Arizona Department of Transportation"—thus deferring the route definition to the Arizona Department of Transportation's ongoing National Environmental Policy Act process. See also the FAQ: Pinal Regional Transportation Authority Alignment.

COMMENT				
Source: Email	Comment No.	A-28	Agency: Town of Queen Creek (Heather Wilkey)	

From: **Heather Wilkey** < heather.wilkey@queencreek.org >

Date: Wed, Sep 25, 2019 at 5:17 PM

Subject: Re: N-S Corridor Participating Agencies

To: Eric Gudino < egudino@azdot.gov >, < clopez@azdot.gov >

Eric & Carlos.

Thank you for the additional information and we will get the proper documentation completed to be a "participating agency" moving forward. Eric, as discussed, the Town had endorsed and submitted the attached resolution previously to ADOT regarding the Pinal County "Preferred Corridor" for the North-South Freeway alignment in June. While we are working on our technical analysis to the entire EIS, on a high level we have the following concerns with the proposed corridor:

- The proposed alignment differs from the alignment incorporated into the Pinal Regional Transportation Authority (PRTA) Plan as approved by the voters on November 7, 2017.
- The proposed corridor may not provide a reasonable benefit to the voters who approved the funding mechanism (PRTA tax). We believe an analysis of the intended transportation impacts over the course of the next 20 years, would show a significantly greater return of investment for the western "preferred" alternative.
- The economic development impact would be much more substantial with the selection of the western alignment due to population growth and anticipated projections for the 2020 Census.
- Studies, such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration. Maricopa Association of Governments predicts the following for the population projections of San Tan Valley:

Year	2030	2050	
Population	119,186	157,860	

^{*54%} population increase over the next 34 years.

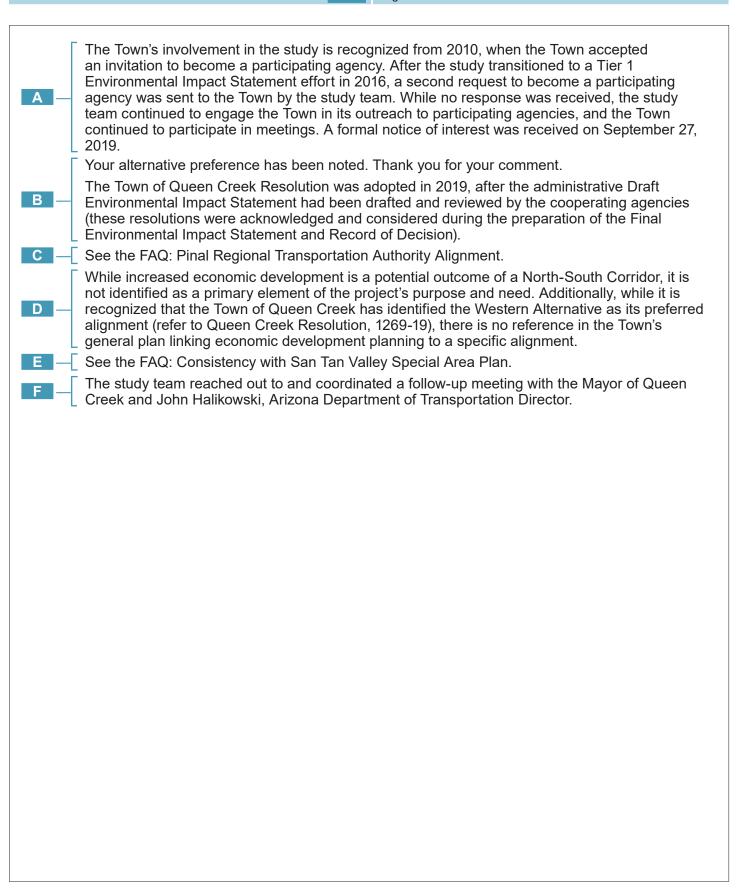
I would like to learn more about ADOT's reasoning and perspective behind choosing the proposed corridor and appreciate any additional information you can supply.

Thanks as always for your assistance,

Heather Wilkey, Intergovernmental Relations Manager | Town of Queen Creek | 22358 S. Ellsworth Road, Queen Creek, AZ 85142 | Phone: 480.358.3913

| Cell: 602.290.1212 | www.queencreek.org

Comment No. A-28 Page 1 of 3



Source: Email Comment No. A-28 Agency: Town of Queen Creek (Heather Wilkey)

RESOLUTION 1269-19

A RESOLUTION OF THE MAYOR AND COMMON COUNCIL OF THE TOWN OF QUEEN CREEK, ARIZONA FURTHER CLARIFYING AND AFFIRMING THE TOWN'S SUPPORT FOR THE PREFERRED ROUTING OF THE NORTH-SOUTH FREEWAY CORRIDOR AS DETAILED IN THE PINAL REGIONAL TRANSPORTATION PLAN APPROVED BY THE VOTERS OF PINAL COUNTY, ARIZONA.

WHEREAS, on November 7, 2017, the voters of Pinal County, Arizona, including residents of the Town of Queen Creek, approved Proposition 416; and,

WHEREAS, Proposition 416 established the Pinal Regional Transportation Plan, laying out various projects of key importance to the future growth and economic development of Pinal County and municipalities; and,

WHEREAS, one of the key projects within the plan is the North-South Freeway Corridor; and,

WHEREAS, on November 7, 2017, Pinal County voters approved Proposition 417, agreeing to a funding mechanism for the North-South Freeway Corridor and other projects within the plan; and

WHEREAS, the North-South Freeway Corridor is planned to serve as a major commercial highway, relieving commercial traffic from frequent delays on Interstate 10, providing a more direct route from U.S. 60 to the East Valley and Phoenix-Mesa Gateway Airport; and,

WHEREAS, the North-South Freeway Corridor will serve as a major route for the future economic development of Pinal County and Queen Creek; and,

WHEREAS, ensuring the route is determined in a way that considers the extensive work the Town has already undertaken with land developers and future land use patterns;

NOW THEREFORE, BE IT RESOLVED by the Mayor and Town Council of the Town of Queen Creek, Arizona as follows:

Section 1: Reaffirms its support for the North-South Freeway Corridor;

Section 1: Supports the routing of the North-South Freeway Corridor detailed in the

plan that was approved by the voters of Pinal County attached in Exhibit A

identified as the "Preferred Corridor".

FURTHER, BE IT RESOLVED that a copy of this resolution be filed with each member of the State Transportation Board, the Director of the Arizona Department of Transportation, the Governor's Office, the Commissioner of the State Land Department, members of the State Legislature and any other bodies that may impact the routing of the North-South Freeway Corridor.

Resolution Page 1 of 2

Comments in this letter have been addressed on the previous page.

Comment No. A-28 Page 2 of 3

Source: Email Comment No. A-28 Agency: Town of Queen Creek (Heather Wilkey)

PASSED AND ADOPTED by the Mayor and Common Council of the Town of Queen Creek, Arizona, this 5th day of June 2019.

FOR THE TOWN OF QUEEN CREEK:

Gail Barney Mayor

ATTESTED TO:

ennifer F. Robinson, Town Clerk

REVIEWED BY:

John Kross, Town Manager

APPROVED AS TO FORM

Dickinson Wright, PLLC Attorneys for the Town

Resolution Page 2 of 2

Comment No. A-28 Page 3 of 3

Comments in this letter have been addressed on the previous page.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)

From: **Rohovit Janeen C** < <u>Janeen.Rohovit@srpnet.com</u>>

Date: Tue, Oct 29, 2019 at 5:55 PM

Subject: From: Salt River Project -- comments on the North-South Freeway Corridor Study

To: northsouth@azdot.gov <northsouth@azdot.gov>

Cc: <u>akarim@azdot.gov</u> < <u>akarim@azdot.gov</u>>, LaBianca, Michael

< <u>Michael.LaBianca@hdrinc.com</u>>, Hardin Floyd E < <u>Floyd.Hardin@srpnet.com</u>>, Heim

Zackary J (Zack) < Zack. Heim@srpnet.com >, LeCheminant Jeffrey G

< <u>Jeffrey.LeCheminant@srpnet.com</u>>, Hays Donald T (Don) < <u>Don.Hays@srpnet.com</u>>

To Whom it May Concern;

RE: the North-South Freeway Corridor Study, attached are written comments as well as reference maps from an SRP field survey that clarify locations of SRP infrastructure described in the comment letter. Per federal guidelines the maps accompanying this submittal are to be considered confidential and not to be shared with the public.

SRP appreciates the opportunity to comment on this important corridor study. Please contact the SRP agency representatives below with any questions.

Sincerely,

Janeen Rohovit; SRP SR Government Relations Representative

Floyd Hardin; SRP Transmission Line Design Project Consultant

Comment No. A-29 Page 1 of 10

Comments in this letter have been addressed on the following pages.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)



Zack Heim, Director
Transmission Line Design Construction and Maintenance
EVS111 | P.O. Box 52025
Phoenix, AZ 85072-2025
Phone: 602-236-0589
zack.heim@srpnet.com

October 29, 2019

North-South Corridor Team C/O ADOT Communications 1655 W. Jackson Street Mail Drop 126F Phoenix AZ 85007

Dear Mr. Karim,

The Salt River Valley Water Users' Association and the Salt River Project Agricultural Improvement and Power District, (collectively "SRP") appreciate the opportunity to provide comments on Arizona Department of Transportation's ("ADOT") Draft Tier 1 Environmental Impact Statement ("DEIS") for the North-South Corridor Study.

SRP is a municipal power utility and water provider located in Phoenix, Arizona. SRP operates seven dams and reservoirs on the Salt and Verde rivers and East Clear Creek and approximately 131 miles of canals that deliver water to the Phoenix metropolitan area. As a political subdivision of the State of Arizona, SRP provides retail electric services to more than one million residential, commercial, industrial, agricultural and mining customers. As a vertically integrated utility, SRP provides generation, transmission and distribution services. In addition, SRP owns, operates and maintains a number of high voltage transmission lines, distribution lines (less than 69kV), substations and associated infrastructure in Arizona. These power lines are essential in serving the Phoenix Metropolitan Area, northern Pinal County, mining and other industrial customers in east-central Arizona.



SRP has taken a sincere interest in the study of the North-South Freeway Corridor ("freeway") and has regularly attended agency stakeholder meetings. SRP finds the eastern alignment to be the least impactful to SRP and therefore supports the ADOT preferred alignment. SRP conducted a field review to identify potential conflicts between the proposed freeway route and existing transmission line infrastructure (69kV and above). There may be additional conflicts with SRP's distribution (12kV and below), telecommunication, and water infrastructure.

Comment No. A-29 Page 2 of 10

Your alternative preference has been noted. Thank you for your comment. Your comments are appreciated. At the Tier 1 phase, utility conflicts were inventoried (refer to the Draft Environmental Impact Statement, Appendix L, <i>Utility Information</i>). At the Tier 2 phase, during the preparation of an alignment and design, coordination would occur with affected utilities so that avoidance, minimization, and mitigation actions could be taken to lessen impacts on utilities.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)

SRP submits the following comments based on review of the DEIS:

Areas of highest concern:

SRP sheet 3 of 12: SRP's 500kV line makes a 90 degree turn, and parallels the freeway corridor.

SRP sheet 4 of 12: SRP's 500kV line turns in a southeasterly direction, the north-south portion of the freeway will parallel SRP's power line.

SRP sheet 6 of 12: The freeway will likely require reconstruction of SRP's 69kV line with taller structures.

SRP sheet 8 of 12: The freeway will cross SRP's 230/500kV line as well as the railroad. SRP suggests avoiding this area if possible and will require additional coordination if the conflict is unavoidable.

SRP sheet 9 of 12: The freeway will cross three lines, SRP's 500kV, 230kV, 115kV lines. SRP suggests avoiding this area if possible and will require additional coordination if the conflict is unavoidable.

SRP sheet 10 of 12: The freeway will cross SRP's 230/500kV line at the Gila River. SRP suggests avoiding this area if possible and will require additional coordination if the conflict is unavoidable.

Areas requiring further investigation by ADOT and SRP:

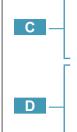
SRP sheet 2 of 12: If the freeway is located south and west of the US60 at this location it will likely avoid conflicts with SRP facilities.

SRP sheet 5 of 12: The proposed route at this location will likely avoid conflicts with SRP facilities. However significant conflicts will occur if alternative W1b is selected in this area (see SRP sheet 5 of 12).

SRP sheet 7 of 12: The proposed route at this location will likely avoid conflicts with SRP facilities.

SRP sheet 11 of 12: The freeway will cross SRP's 230/500kV line.

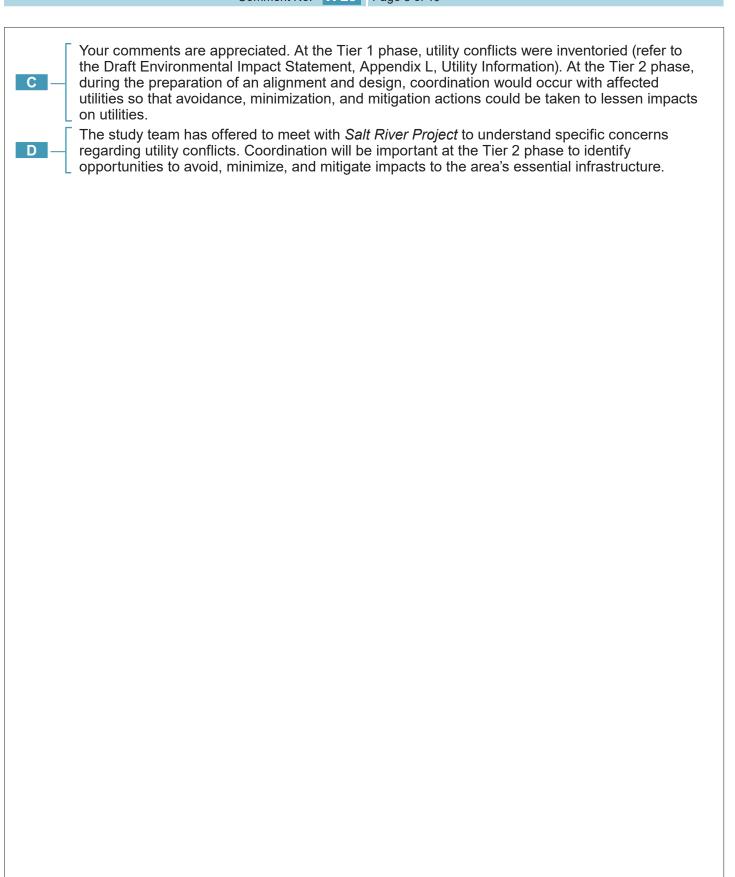
SRP sheet 12 of 12: The freeway will cross SRP's 230/500kV line.



At all crossing locations, SRP prefers the freeway cross at an elevation that provides sufficient clearance to overhead conductors in accordance with the National Electrical Safety Code (NESC) to limit modifications to SRP facilities. SRP prefers that ADOT route the freeway to limit the impact on SRP facilities where crossings do occur.

SRP has communicated with HDR and is submitting comments within the public comment period timeframe. SRP understands there will be future opportunities to meet with the project team once it has reviewed the comments received on the DEIS. HDR offered to follow-up and set a meeting, SRP appreciates this essential collaboration.

Comment No. A-29 Page 3 of 10



Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)

Throughout the study process SRP has worked very hard to communicate the costly nature of changes to transmission line infrastructure. Any relocation of SRP facilities will be at ADOT's expense. In addition, modification to 100kV and higher facilities may require a Certificate of Environmental Compatibility (CEC) issued by the Arizona Corporation Commission. The CEC process may impose additional cost and schedule impacts on this project.

SRP will work collaboratively with ADOT to support the project needs while preserving the safe operation and maintenance of transmission facilities in the area.

Sincerely,

Zack Heim, Director

Transmission Line Design, Construction, and Maintenance

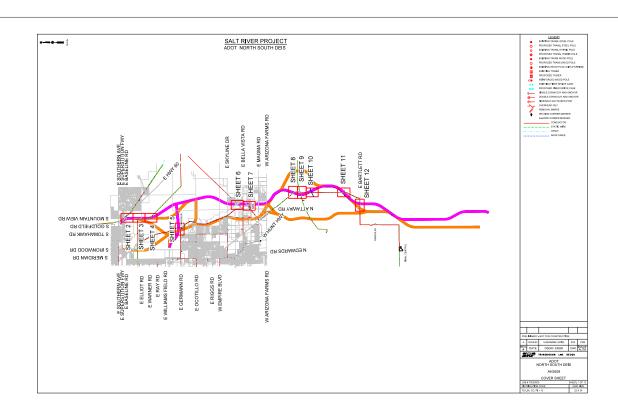
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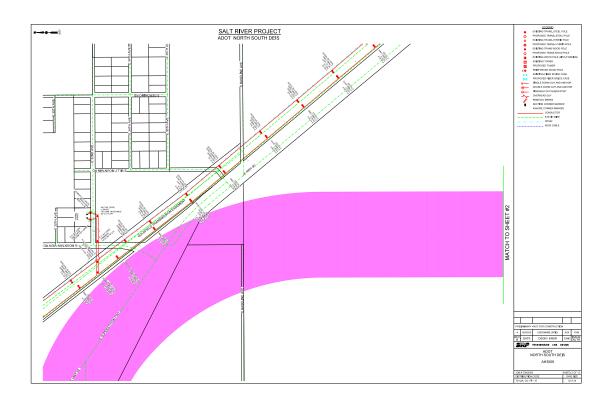
Jeff LeCheminant Don Hays Janeen Rohovit

Comment No. A-29 Page 4 of 10

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)



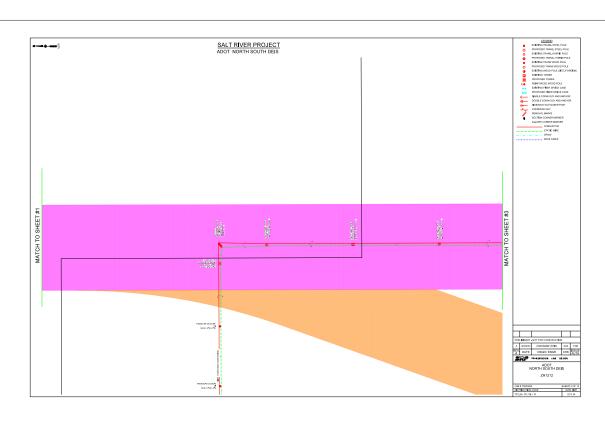


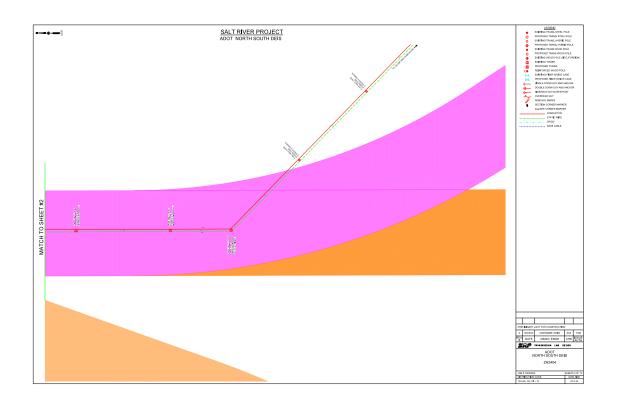
Comment No. A-29 Page 5 of 10

Comments in this letter have been addressed on the previous pages.	

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)

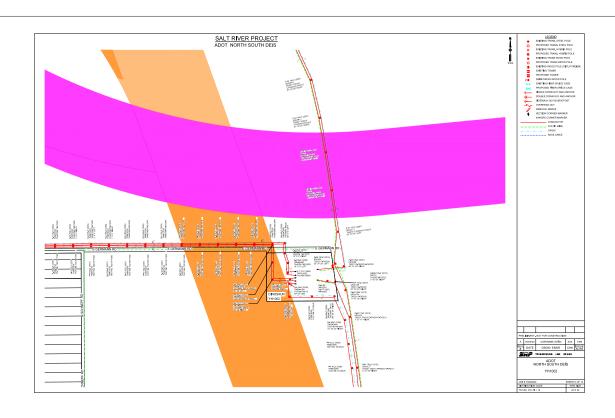


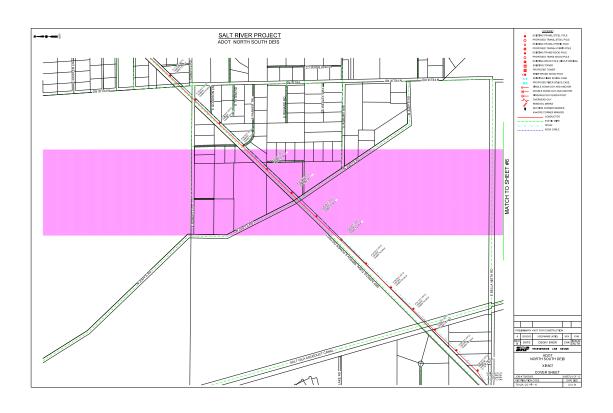


Comment No. A-29 Page 6 of 10

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)



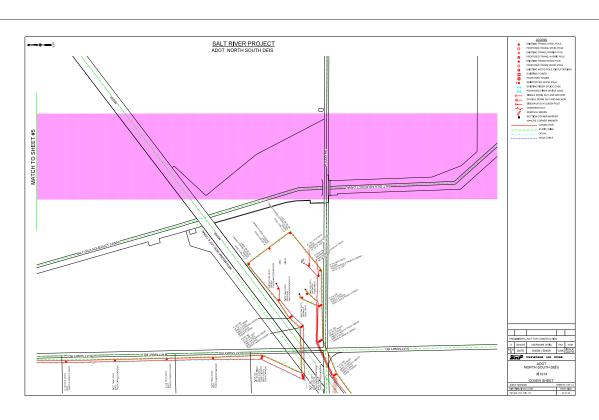


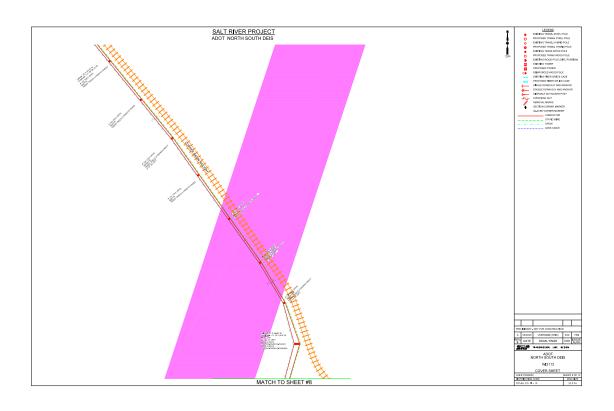
Comment No. A-29 Page 7 of 10

Comments in this letter have been addressed on the previous pages.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)



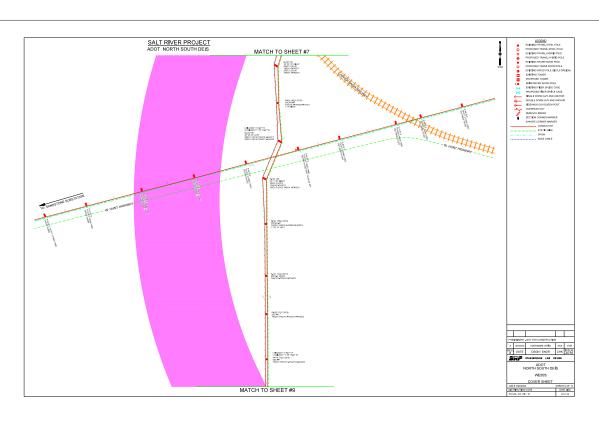


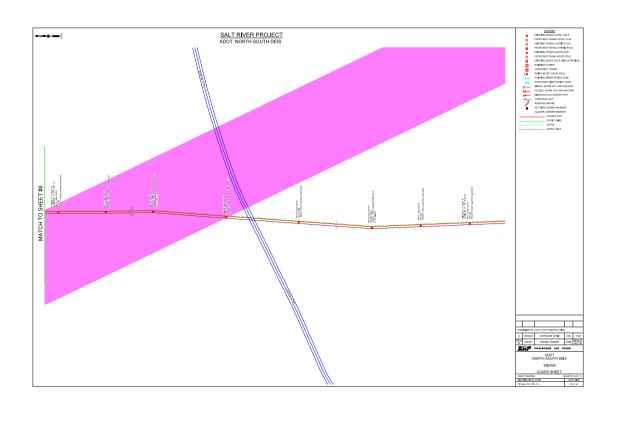
Comment No. A-29 Page 8 of 10

Comments in this letter have been addressed on the previous pages.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)

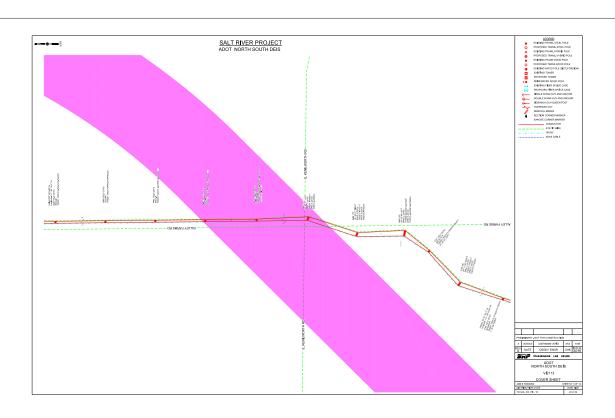


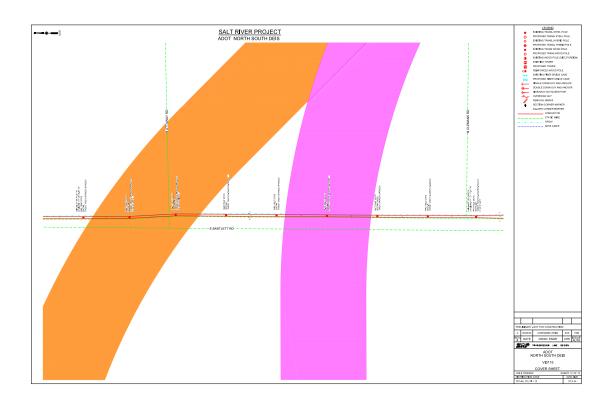


Comment No. A-29 Page 9 of 10

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-29 Agency: Salt River Project (Rohovit Janeen)





Comment No. A-29 Page 10 of 10

Comments in this letter have been addressed on the previous pages.

Source: Letter attachment Comment No. A-30 San Carlos Irrigation and Drainage District (Shane Lindstrom)

SAN CARLOS IRRIGATION AND DRAINAGE DISTRICT

DENNIS BAGNALL, PRESIDENT SEAN KEELING, SECRETARY MIKE CUNDALL NOAH HISCOX GUY RANKIN ROBERT RICE JUSTIN ROBERTS JAMES SHAW DEAN WELLS 120 S. 3RD ST. P.O. BOX 218 COOLIDGE, AZ 85128

SHANE LINDSTROM, GENERAL MANAGER
JARED GRANDY, DISTRICT ENGINEER
BRANDI OGLE, BUSINESS MANAGER

TELEPHONE: (520) 723-5408 FAX: (520) 723-7965

10/26/2019

ADOT Communications 1655 W. Jackson St. MD 126 Phoenix, AZ 85007

RE: San Carlos Irrigation and Drainage District (SCIDD) comments on Tier 1 Draft Environmental Impact Statement - North-South Corridor Study

To Whom It May Concern:

While the San Carlos Irrigation Project (SCIP) is a cooperative agency to the **Tier 1 Draft Environmental Impact Statement**, the San Carlos Irrigation and Drainage District (SCIDD) would like to clarify the interaction between SCIP, the Gila River Indian Community and SCIDD.

SCIP was authorized by Congress in the San Carlos Act of June 7, 1924 (Ch. 288, 43 Stat. 475) and is managed by the BIA on behalf of the U.S. government. SCIP irrigation infrastructure Consists of three components: the Joint Works, (which serves both SCIDD and GRIC lands), the District Works (SCIDD Lands) and the Indian Works (on-reservation lands). SCIP's governing authorities remain in effect, except to the extent modified by the Arizona Water Settlements Act (AWSA) and the Gila River Indian Community Water Rights Settlement Agreement. The canals and pipelines that could be impacted by construction will affect both Joint Works and District facilities.

While SCIDD is mostly in agreement with Section **3.12.5 Potential Avoidance, Minimization, and Mitigation Strategies, f**urther coordination on Tier 2 EA (Section 3.14.6) should include SCIDD input to positively identify and determine the most beneficial way of mitigating the numerous impacts to the SCIDD irrigation system.

Below are the SCIDD general comments to the draft North-South Corridor Study with reference to specific portions of the Tier 1 study:

- All alternatives of the North-South Corridor will bisect the SCIDD and cause multiple impacts to the operation and maintenance of numerous SCIDD main canals, laterals, groundwater wells and pipelines.
- 2. SCIDD is in the process of rehabilitating the earthen, unlined irrigation system of both Joint Works and District facilities into a concrete-lined system. Current construction





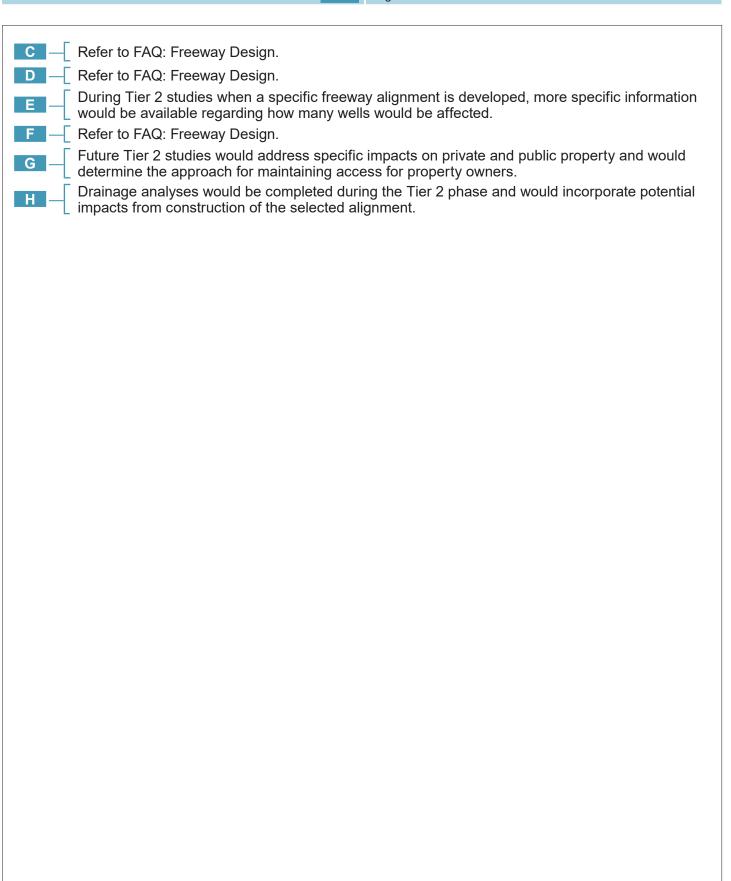
Comment No. A-30 Page 1 of 3

A — Refer to FAQ: Freeway Design. B Refer to FAQ: Freeway Design.

	COMMENT
ource: Letter atta	achment Comment No. A-30 San Carlos Irrigation and Drainage District (Shane Lindstrom)
	schedules are in effect until approximately 2025. Construction schedules of ADOT and SCIDD should be coordinated.
C –	Impacts to the delivery of irrigation water deliveries during construction should be coordinated with SCIDD.
D —	4. Construction impacts will include numerous crossings of unlined irrigation channels and pipelines which will require addressing both current and future, (rehabilitated) conditions. These crossings must be designed and constructed to SCIDD standards that address SCIDD's hydraulic needs and concerns and ensure that such crossings do not interfere with the operation and maintenance of irrigation facilities.
E –	5. In Section 3.12.4.2 it references groundwater wells that could be impacted. Figure 3.12-3 shows the impacted wells but there is not enough clarification to determine how many SCIP wells are impacted. Is it possible to get a better description?
F -	6. Any well that need relocation will need to be coordinated with SCIDD for both location and specifications. We are currently in the process of finalizing well construction specifications for new SCIDD wells and would proposed these specifications be used for any well relocation by ADOT.
G —	7. In addition to crossing-related coordination the new road will impact operations and maintenance of the SCIDD system. Heavy equipment crossings, personnel and other operation and maintenance activities MUST be coordinated during design. This will include coordination during construction and the mitigation of any impacts to the future operations and maintenance of the system. For example, (but not a comprehensive listing):
	a. How will SCIDD personnel cross the new corridor?b. How will SCIDD transport heavy equipment across the corridor?c. How will SCIDD maintain the canals under crossings?d. SCIDD O&M costs cannot increase due to the new corridor.
H –	8. Drainage Impacts. Among the impacts will be the disruption of current drainage patterns. SCIDD is very concerned about the impacts from the drainage off the newly constructed roadway as well, and the uncertainties that the drainage designs are adequate and address local concerns and conditions. All drainage impacts must be fully analyzed to assure there are no unintended consequences to SCIDD and local landowners. a. Section 3.13.3 gives the impression that the CAP is a"barrier". "The CAPpasses through undeveloped desert and agricultural fields and creates an east-to-west

 $C: \label{local-$

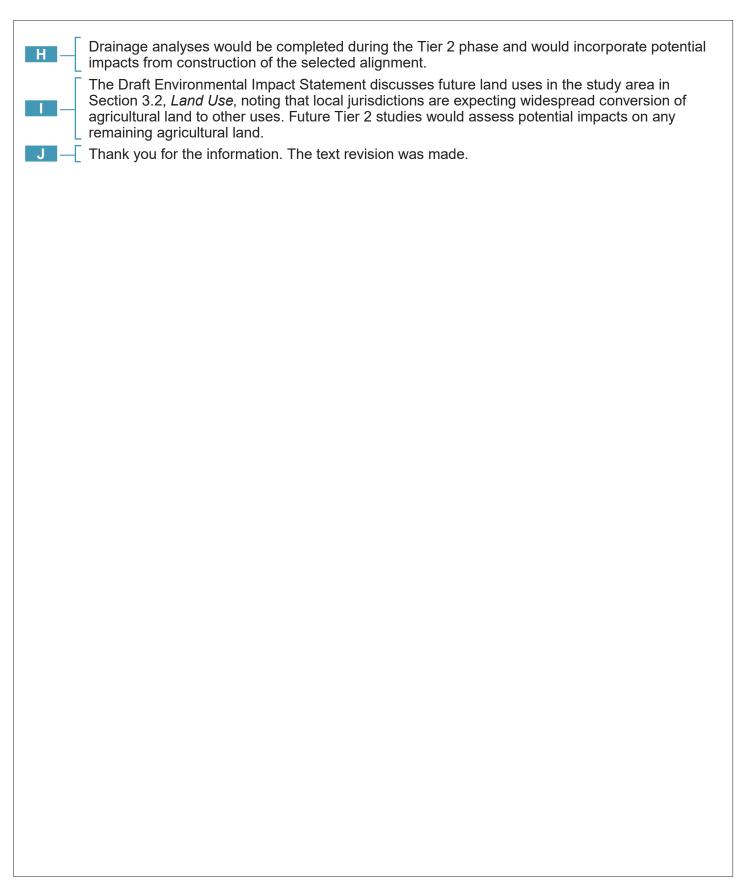
Comment No. A-30 Page 2 of 3



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT
rce: Letter attac	hment Comment No. A-30 San Carlos Irrigation and Drainage District (Shane Lindstrom)
	 barrier for many of the small ephemeral washes." The CAP does not create a "barrier" as overshot structures allow drainage water to past over the CAP canal and enter into the study area b. Section 3.12.3.2 correctly stays, "(t) he CAP Canal was designed to collect, impound, and <i>convey flow over</i> the structure." c. SCIDD has extensive knowledge of all drainage patterns that affect the District.
	9. Besides having to cross numerous open channels, the removal of active farmland will have negative effects on the total agricultural production for the District and Pinal County as many acres of land will be taken out of production forever. These lands will still be subject to annual assessments that will still have to be collected. This process has been coordinated with the State of Arizona before.
	10. Section 13.12.3.3 should reference SCIDD's Gila River water apportionment. "Fed primarily with <i>Gila River water</i> , CAP Canal supply and supplemented with groundwater wells."
	Sincerely,
	Shane Lindstrom
	Shane Lindstrom General Manager San Carlos Irrigation and Drainage District
	C:\Users\sryerson\AppData\Loca\Temp\A9R26ishw_jmrd8m_17w.tmp\SCIDD response to draft Tier 1 N-S EA.docx

Comment No. A-30 Page 3 of 3



C			

Source: Letter attachment

Comment No. A-31 Agency: J.O. Combs Unified School District (Gregory Wyman)



Office of the Superintendent 301 E. Combs Rd. San Tan Valley, AZ 85140 (480) 987-5300 | info@jocombs.org

October 28, 2019

ADOT

Re: North-South Freeway Proposed Corridor

Dear ADOT,

On behalf of the J.O. Combs Governing Board, regarding the 55-mile, North-South Corridor that is being discussed, I am submitting our input for consideration. As one of three school districts serving Northern Pinal County, we have a vested interest in seeing a route that would service this portion of the county. For the residents in our school district, including our parents, transportation is a critical issue. The ability to reduce congestion due to the extensive population growth in the area will be critical for quality of life issues. This proposed alignment would not be the most beneficial nor provide the best transportation options and solutions in Northern Pinal County.

Studies such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration in the draft placement of this corridor. The population growth of San Tan Valley is projected to be near 120,000 in 2030, and increase to more than 155,000 in 2050. Access to the North-South corridor will be critical to easing traffic congestion. The proposed alignment will result in our community continuing to travel north to access State Route 24 rather than the new North-South corridor. For this major reason, the selection of the western alignment is a better option than the eastern alternative. This alignment would allow our community to access both State Route 24 and the North-South corridor, ultimately easing traffic congestion on arterial streets within the school district neighborhoods. This reduction in congestion would ultimately create safer conditions on arterial roads and neighborhoods, making the commute or walk to school also safer for our students.

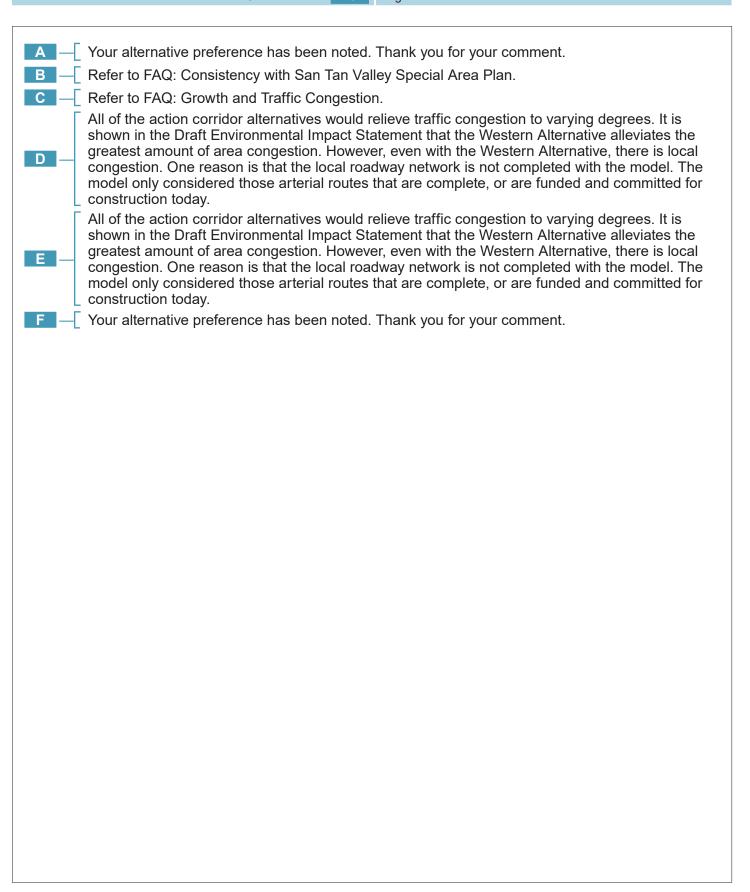
In conclusion, I would strongly encourage a reconsideration of the proposed route in favor of the W1a/b alternative in Segment 1, in order to assist with traffic congestion, allow for population growth and support economic development for this region.

Respectfully,

Grégory A. Wyman, Ed.D

www.jocombs.org

Comment No. A-31 Page 1 of 1



North-South Corridor Study								
			COMMENT					
Source: Letter attachment	Comment No.	A-32	Agency: Queen Creek Unified School District (Perry Berry)					

EXCENT OF EMPONER EMPONER

Dr. Perry Berry, Superintendent 20217 E. Chandler Heights Road Queen Creek, AZ 85142 480.987.5935

EXCELLENCE THROUGH LEADERSHIP

October 23, 2019

ADOT

Re: North-South Freeway Proposed Corridor

Dear ADOT,

On behalf of the QCUSD Governing Board, regarding the 55-mile, North-South Corridor that is being discussed, I am submitting our input. As Queen Creek residents, we have a vested interest in seeing a route that would service the transportation needs of our 52,000+ residents, reduce congestion due to the extensive population growth in the area including San Tan Valley and for the economic development to this area. This proposed alignment would not offer any of these benefits nor provide the needed transportation options and solutions in Northern Pinal County.

Studies such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration in the draft placement of this corridor. The population of San Tan Valley is projected to be near 120,000 in 2030, and increase to more than 155,000 in 2050. These commuters, along with those living the Town are traveling through Queen Creek's arterials to reach the 202 or 24, creating congestion. East of the canal today where the alignment is proposed, are 3,200 people. That figure is expected to increase by 27,000 people by 2040, despite plans for the development of Superstition Vistas Trust lands. When building freeway corridors of this nature, we should be servicing the maximum population and within the study area, the Town of Queen Creek has the highest incorporated population. When looking at these figures, the selection of the western alignment is a better option than the eastern alternative.

In conclusion, I would strongly encourage a reconsideration of the proposed route in favor of the W1a/b alternative in Segment 1, in order to assist with traffic congestion, allow for population growth and support economic development for this region.

Sincerely,

Perry Berry, Ed.D.

School District

Excellence Through Leadership

Comment No. A-32 Page 1 of 1

A Refer to FAQ: Consistency with San Tan Valley Special Area Plan. Refer to FAQ: Growth and Traffic Congestion. C — Your alternative preference has been noted. Thank you for your comment. Pefer to FAQ: Growth and Traffic Congestion.

Source: Letter attachment

Comment No. A-33 Agency: City of Coolidge (Jon Thompson)



Office of the Mayor

130 West Central Avenue Coolidge, Arizona 85128 Phone: (520) 723-5361

TDD: (520) 723-4653 / Fax: (520) 723-7910

City of Coolidge Jon Thompson, Mayor

October 21, 2019

ADOT Community Relations 1655 W. Jackson Street, MD126F Phoenix, AZ 85007

REFERENCE: Comment Form N/S Freeway

Dear Committee Members,

Α

On October 15, 2019 I attended the Public Hearing/Open House regarding the N/S Corridor Environmental Impact Statement at Poston Butte High School in San Tan Valley. I would state as a City Councilmember of the City of Coolidge for 12 years and the Mayor for the last four plus years I have attended a number of meetings and study sessions regarding the proposed "freeway". The proposed route has been debated and changed over the years. Subsequent to review of the current study/statement I support the current proposed route. I find the current route to be an excellent route for a number of reasons particularly in Segment 4. In Segment 4, the E4 Alternative would result in a lower risk of impacts on the human and built environments, would be closest to planned Inland Port Arizona and Pinal Logistics Park (which would benefit region), and would not cause or contribute to significant degradation of waters.



D

I realize this study does not deal with certain items because it is an Environmental Impact Study. I believe the current study clearly points out the reasons why the ADOT recommended route is the best selection for this freeway. I would be remiss if I did not mention the one item that is mentioned every year at the legislature and at every transportation meeting, I attend statewide, lack of funding for transportation needs in the State of Arizona. The recommended route in the Coolidge city limits is adjacent to land which has been purchased by Pinal County as well as land that developers have agreed to dedicate to transportation corridor needs. This would help keep the cost of this project within reason.

Thank you in advance for any consideration you may give this correspondence. Please follow the ADOT proposed route.

Respectfully.

Jon Thompson

Mayor/Coolidge Arizona

Police Dept. 911 S Ariz. Blvd (520) 723-5311

Library 160 W Central Ave (520)723-6030

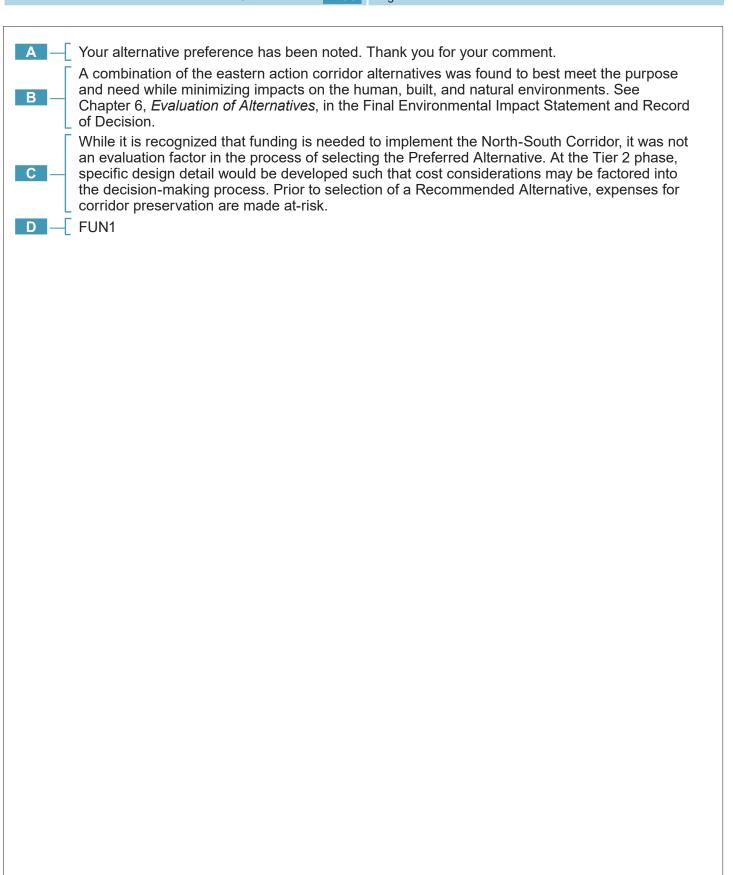
Public Works 1595 W Coolidge Ave (520) 723-4882

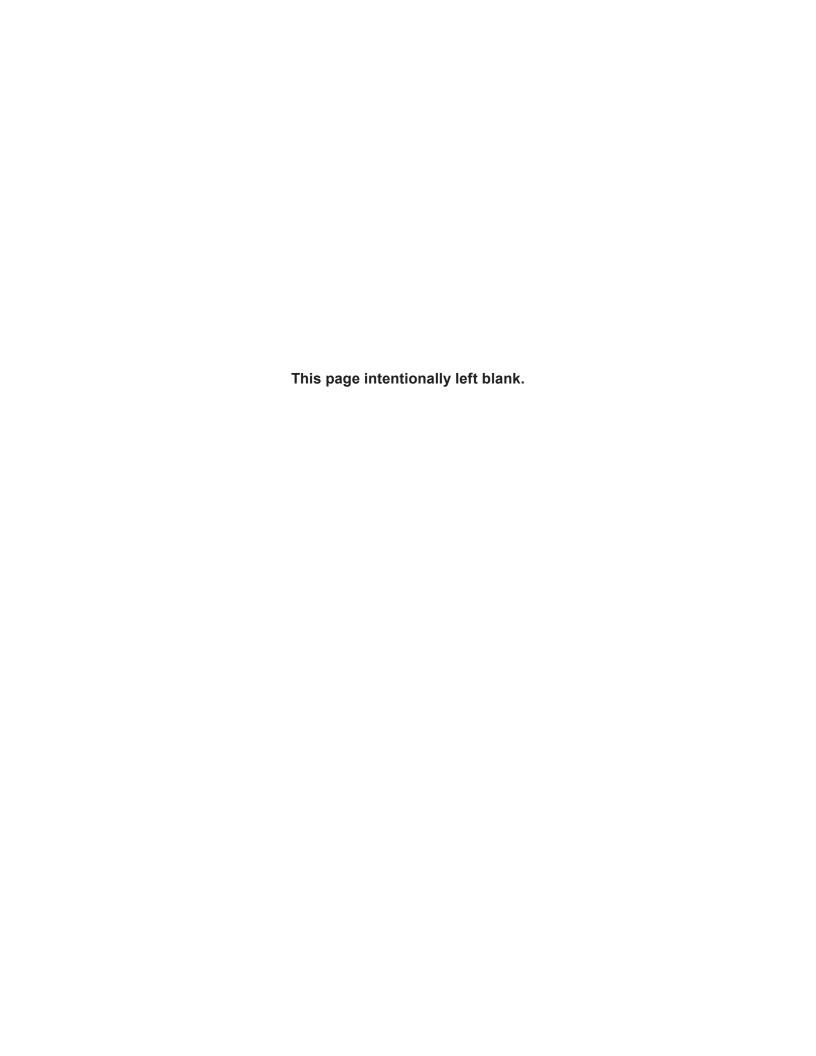
Parks & Rec 660 S Main St. (520) 723-4551 Development Serv. 131 W Pinkley Ave (520) 723-6075

Fire Dept. 103 W Pinkley Ave (520) 723-5361

City Court 110 W Central Ave (520) 723-6031

Comment No. A-33 Page 1 of 1





Public Responses

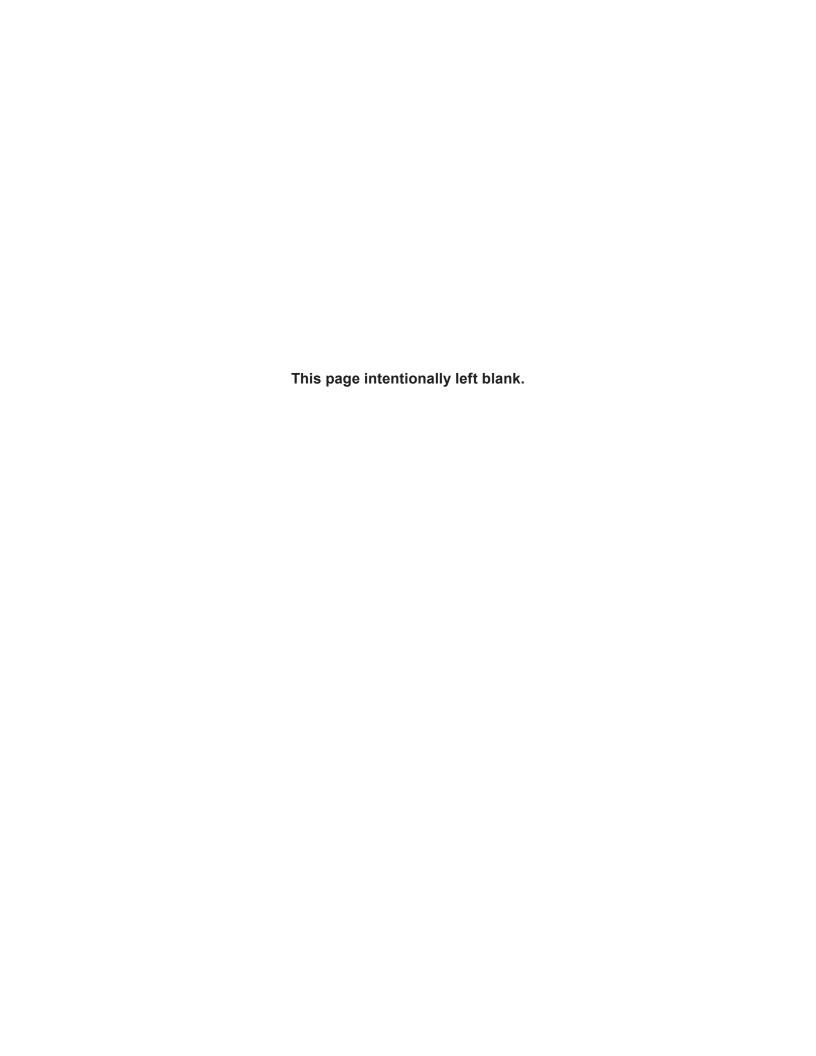
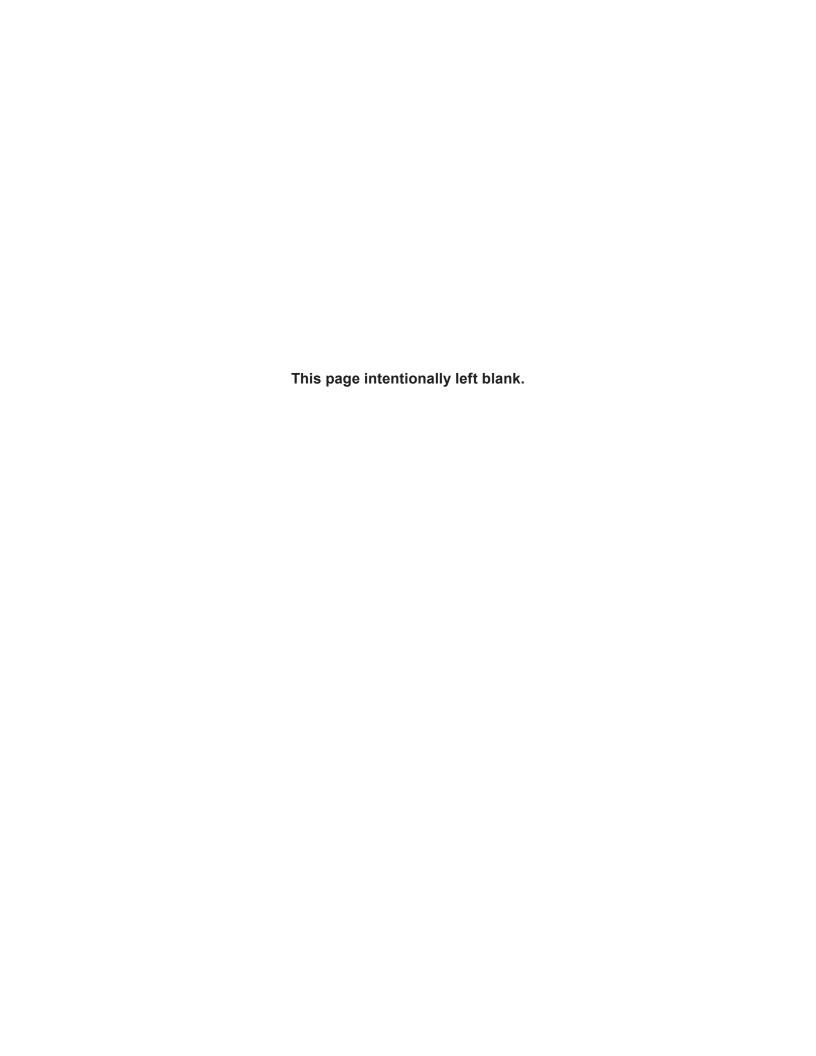


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Organizational Overview: Public

The North-South Corridor Study Tier 1 Draft Environmental Impact Statement (DEIS) was completed and made available for public review and comment from September 6, 2019, through October 29, 2019.

Formal public hearings were held in October 2019.

During the comment period, more than 400 comments were received from the public, stakeholders, and agencies.

The comments received and responses are presented side-by-side in this document. Comments are organized into the following groups:

- Agencies and Elected Officials
- Public

Comments within each group are organized alphabetically, with agency comments ordered: federal, state, Native American nation, local agency.

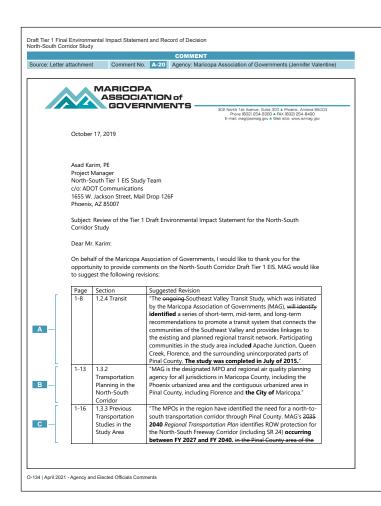
The responses are structured to be comprehensive and address the content of the comments.

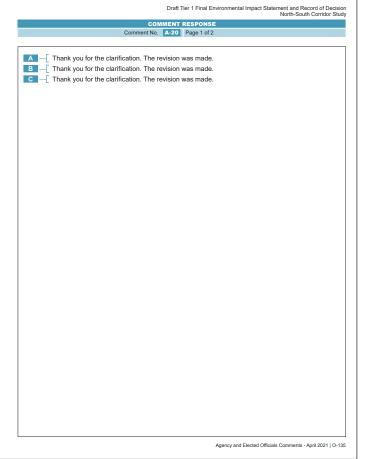
Comments that expressed either support or opposition for the project were reviewed by the study team and simply received a response stating that the comment was noted and thanking the commenter for the input.

The reader may be referred to other similar responses and/or the text in the Tier 1 DEIS or Tier 1 Final Environmental Impact Statement (FEIS) and Record of Decision (ROD); this approach was taken to create a more concise response and to help guide the reader to sections where additional information about the content of the comment can be found.

Comments on the Tier 1 DEIS were submitted through a variety of methods, including:

- Written submittal online form through the study website, emails, written comments or letters, comment forms from the public hearings
- Public hearing transcript testimony from the public hearings
- Voicemail recorded telephone messages





Responses to Frequently Asked Questions: Agency and Elected Officials

This appendix documents the Arizona Department of Transportation's (ADOT's) responses to comments on the Tier 1 Draft Environmental Impact Statement (DEIS) for the North-South Corridor Study (NSCS). A total of 403 comments were received on the Tier 1 DEIS during the public comment period, which lasted from September 6, 2019, to October 29, 2019. The comments were received during public testimony at the three public hearings (held on October 1, 2019, in Florence; on October 10, 2019, in Eloy; and on October 15, 2019, in San Tan Valley) and through written comment forms, emails, voice messages, and online comment forms.

This appendix begins with responses to frequently asked questions (FAQs), which will be of general interest to many readers. It follows with responses to comments made by agency representatives and elected officials during the public comment period for the Tier 1 DEIS.

FAQ: Segment 1 Alternative Preference

Question/Comment:

Commenters expressed an interest in advancing a Western Alternative in Segment 1 of the study area (in the northern portion of the study area) to provide improved access for current residents in San Tan Valley and Queen Creek, rather than advancing an Eastern Alternative to provide for future development and future residents farther east.

Response:

The NSCS Tier 1 Environmental Impact Statement (EIS) seeks to identify a route for a future transportation facility that would serve the mobility needs of both present and future travelers in the area. Through the National Environmental Policy Act (NEPA) process, several alternatives on either side of the Central Arizona Project (CAP) Canal were identified, screened, and ultimately evaluated in the Tier 1 DEIS. The DEIS considered environmental, social, and transportation impacts and benefits. Through the evaluation process, coordination with jurisdictions in the study area, and consultation with regulatory agencies, an Eastern Alternative (E1b Alternative) was identified as the preferred corridor alternative in Segment 1 of the study area.

Key considerations that led to identifying the E1b Alternative as the preferred corridor alternative in Segment 1 were: the high risk of impacts on cultural resources with a Western Alternative, the high risk of impacts on the Rittenhouse Army Heliport (an active military training facility) with a Western Alternative, and the potential for homes near the CAP Canal to be acquired with a Western Alternative. ADOT acknowledges the need for improved access for existing residents, and that a Western Alternative would better serve the existing population's immediate transportation needs. However, because of the above-noted impacts, design challenges associated with placing a freeway adjacent to the CAP Canal, and the fact that the San Tan Valley Special Area Plan (STVSAP) notes the local roadway network, when completed, would accommodate the area's traffic, an Eastern Alternative (E1b Alternative) was identified as the preferred corridor alternative.

FAQ: Growth and Traffic Congestion

Question/Comment:

Commenters discussed projected population growth and the need for transportation infrastructure in the San Tan Valley and Queen Creek area to reduce traffic congestion in Segment 1 of the study area, with many commenters noting that a Western Alternative would better address traffic congestion than the Preferred Alternative identified in the Tier 1 DEIS.

Response:

The NSCS was prepared to introduce additional roadway capacity to support projected population and employment growth in Pinal County and across the larger region. In the study area, the existing roadway network cannot meet the future demand and capacity challenges of high-volume, long-distance through trips for moving both people and freight. A north-to-south access-controlled facility would alleviate some regional traffic congestion, but travel modeling of future conditions determined that none of the NSCS alternatives evaluated would eliminate all projected traffic congestion. Additional local roadway network improvements are necessary to address the region's growth, especially in the San Tan Valley and Queen Creek area, where growth has been substantial. See Section 2.5.3.2, *Traffic Conditions*, of the Tier 1 Final Environmental Impact Statement (FEIS) and Record of Decision (ROD). Addressing regional traffic congestion would require more than just the North-South Corridor, and Pinal County has made plans for additional transportation infrastructure improvements to address traffic congestion in the region.

Commenters noted the population growth in the San Tan Valley area, as reported in the STVSAP and in other sources (the 2018 American Community Survey, conducted by the U.S. Census Bureau, reported the area's population as 105,922). This growth has resulted in traffic congestion along key routes in the San Tan Valley and in Queen Creek.

The Pinal County Comprehensive Land Use Plan for the San Tan Valley Area shows moderately low-density residential land uses for much of the planning area and some areas of employment and general commercial uses, with the largest areas of such uses located east of the CAP Canal. The lack of north-to-south routes through the area is a constraint for the predominant direction of travel, which trends to the northwest to reach destinations in Queen Creek and metropolitan Phoenix and to the southeast to reach destinations in Florence.

The Pinal County Comprehensive Land Use Plan for the San Tan Valley Area states that "the large amount of agriculture and undeveloped land represents areas under pressure for future growth and development, however, the low percentages of employment based uses are indicative of the transportation and public facility challenges that are often felt in emerging 'greenfield' development areas that experience rapid growth."

Additionally, the STVSAP states "...the proposed major roadway network can accommodate future growth and development within the planning area. Thus, identification of new roadway alignments is not a primary need. However, in order for the proposed system to work, existing gaps in the arterial network need to be bridged. For example, Germann Road does not exist between Meridian Road and Ironwood Road. Other gaps include Meridian Road from Combs to Pima Road, and Magma Road from Hunt Highway to Gary Road." The STVSAP also notes that, "[A]Ithough outside the study area, this plan also recognizes the potential impact the ongoing ADOT SR 24 and North – South Corridor planning, design, and construction efforts will have on the study area" and that development of a corridor may "create a need to reassess the land use composition of the planning area as more detailed plans for these corridors are defined to ensure the impacts of these facilities are appropriately accommodated in a manner that is consistent with the overall vision for the San Tan Valley community."

Pinal County has identified plans to improve the county's major roads, designated as Regionally Significant Routes for Safety and Mobility (RSRSM). North of and including Arizona Farms Road, it identifies Elliot Road, Ray Road, State Route (SR) 24, Germann Road, Ocotillo Road, Riggs-Combs Road, Skyline Drive, and Bella Vista Road connecting with the North-South Corridor. The timing and development of those east-to-west connecting routes depends on development and Pinal County's prioritization of projects. Ironwood Drive is characterized as a principal arterial and, as such, its ultimate build-out configuration is three lanes in each direction. Potential traffic interchange locations on the North-South Corridor with connecting roads are shown in Table 2.3-4 in the Tier 1 FEIS.

FAQ: Existing Development

Question/Comment:

Commenters expressed their concern about existing traffic issues and access to the proposed freeway. Many discussed the need to serve existing development rather than future development, particularly in Segment 1 of the study area. However, some commenters stated their support for serving future development while avoiding impacts on existing neighborhoods.

Response:

Among the various purposes of the North-South Corridor—as described in Chapter 1, *Purpose and Need*, of the Tier 1 DEIS—is for the facility to accommodate existing and future populations and to improve access to future activity centers. These objectives guided the development of the alternatives under study in the Tier 1 DEIS as well as the evaluation of each to identify a preferred corridor alternative. Performance metrics used in the Tier 1 analysis included existing land use impacts, compatibility with general and comprehensive plans, impacts on development plans and conceptual plans, impacts associated with property acquisitions, and future 2040 population, employment, and activity centers within 2 miles of the action corridor alternatives. The analysis that informed the identification of preferred corridor alternatives, as described in the Tier 1 DEIS in Chapter 6, *Evaluation of Alternatives*, was based on all of these factors, with a heavy emphasis on future development, population, and employment.

In Segment 1, the analysis found that the E1b Alternative would be compatible with future land uses because it would cross areas planned for residential or business development, and it would have the least impact on existing development west of the CAP Canal, including the Rittenhouse Army Heliport. Constructing a new freeway facility in an undeveloped area would not displace existing residents, which would be likely with the Western Alternatives. Located closer to existing development in Segment 1, the Western Alternatives would provide better access to enhanced transportation for the greater number of existing residents and improved access to existing activity centers. As part of the analysis, these benefits of the Western Alternatives were considered in concert with the anticipated impacts associated with displacements and impacts on the Rittenhouse Army Heliport. Since the publication of the Tier 1 DEIS, further analysis validated the conclusion that the E1b Alternative is the recommended corridor alternative in Segment 1. This analysis considered public interest in addressing local access in Segment 1 communities.

The Circulation Plan included in the STVSAP identified a number of local arterials to be widened and extended in the communities close to the North-South Corridor's Western Alternatives, based on the Pinal County RSRSM. These roads include Germann Road, Ocotillo Road, Combs Road, Skyline Road, Bella Vista Road, Arizona Farms Road, Meridian Road, Ironwood/Gantzel Road, Schnepf Road, Quail Run Road, and Attaway Road. As a fully developed roadway network, these arterials would provide enhanced mobility and connectivity in the communities adjacent to the Western Alternatives—without the extensive impacts associated with implementation of the Western Alternatives.

In Segment 4, the recommended E4 Alternative would similarly better serve future development because it would be closest to the planned Inland Port Arizona and Pinal Logistics Park. However, the E4 Alternative would be farther away from existing populations and activity centers than the W4 Alternative. The W4 Alternative would result in greater impacts on existing communities. The analysis considered both the benefits and impacts to existing communities, as well as the benefits to future developments, in identifying the recommended E4 Alternative.

FAQ: Property Acquisition

Question/Comment:

Commenters expressed concern regarding the impact a transportation facility may have on their properties, or access to their properties. They also commented on the property acquisition process that ADOT would undertake during the acquisition and relocation of their homes or businesses.

Response:

The Tier 1 DEIS identified a preferred 1,500-foot corridor alternative to allow for further refinement and identification of the final alignment during the Tier 2 study phase. Specific properties that would need to be acquired for the proposed transportation facility have not yet been identified. During the Tier 2 phase, an actual alignment and design would be selected. After the Tier 2 phase, should the project advance to construction, property acquisition and relocation assistance services for the project would be available to all individuals without discrimination, in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, as amended, which provides uniform, fair, and equitable treatment of people whose property is affected or who are displaced as a result of a project, including those with special needs. Advisory assistance services and compensation practices are described in detail in ADOT's *Right of Way Procedures Manual:* https://azdot.gov/business/right-way-properties/booklets-and-manuals-right-way-properties.

Regarding impacts on property values, a review of the literature reveals few detailed and comprehensive analyses of the relationship between transportation infrastructure and residential property values ("Impact of Highways on Property Values: Case Study of the Superstition Freeway Corridor," 2010, *Transportation Research Record*: Journal of the Transportation Research Board, No. 2174, pages 138–47, Transportation Research Board of the National Academies, Washington, D.C.). A recent study by the California Department of Transportation concluded that freeway facilities did not substantially affect sales prices in residential areas adjacent to the facility. The study concluded that the visibility of the freeway may influence the selling price, not distance or noise. As a result, the researchers generally concluded that the more the visibility of a new freeway is reduced, the less it would determine the sales price of homes sold in the area.

FAQ: Community Character

Question/Comment:

Commenters expressed an interest in preserving their neighborhoods' community character and concern about the potential impacts of a North-South Corridor transportation facility located closer to their neighborhoods. Many of the commenters spoke in favor of the Eastern Alternatives because they are farther away from existing neighborhoods.

Response:

The Tier 1 DEIS includes sections discussing land use (Section 3.2) and social conditions (Section 3.3), both of which address the character of the communities within and proximate to the action corridor alternatives. The land use discussions in Section 3.2 identify the existing land uses, noting that more development exists along the western side of the study area, within and near the Western Alternatives. The discussion of future land uses shows that as development occurs—with or without the North-South Corridor—the western part of the study area will develop more densely, with more mixed-use land uses. Together with the information from Section 3.3, which identifies population characteristics and community facilities within a half mile of the action corridor alternatives, Chapter 6 (Evaluation of Alternatives) considers the effects of the action corridor alternatives and assesses potential impacts balanced against the benefits of a new

transportation facility. Ultimately, this evaluation led to the identification of the Eastern Alternatives as the Preferred Alternative. The Eastern Alternatives provide a transportation benefit, improving connectivity and access to activity centers and supporting anticipated growth in currently undeveloped or sparsely developed areas—while being located farther from existing communities with well-defined neighborhoods and community identity.

It is recognized that the study area is changing, and the rural character that defines much of the study area is transitioning to a more suburban development pattern with each new planned development and residential subdivision. This is especially true in the northern portion of the study area (Segment 1). The proposed action's identified purpose is to accommodate existing and future populations, improve access to future activity centers, improve regional mobility, improve north-to-south connectivity, and integrate the region's transportation network, among others. The study area consists of over 90 percent private and State Trust land (see the Tier 1 DEIS, Section 3.2.3.1, *Land Ownership and Management*) and, as a result, undeveloped land in the area of the alternatives is subject to the development plans of these entities. The Arizona State Land Department (ASLD) manages State Trust land on behalf of the trust's beneficiaries, and this land may transfer to private interests through sale or lease for residential, commercial, or employment development or for agricultural or natural resource extraction uses. It is anticipated that much of the future growth in the study area would result from the sale of ASLD land for development, resulting in changes to the area's character.

ADOT has no control over the timing and development of State Trust land, and the North-South Corridor is being proposed based on the anticipated development of this land, as identified in the general plans of Pinal County and the affected jurisdictions. Waiting for this development to occur before planning transportation infrastructure to serve the existing and future population would result in continued traffic concerns.

FAQ: Transportation Network Connectivity

Question/Comment

Commenters discussed the need for better mobility within the region and their concern with the Preferred Alternative's ability to serve existing populations that would make it easier for people to travel between communities within Pinal County and to reach communities outside the county, such as Phoenix and Tucson. Some commenters expressed concern with the Preferred Alternative, considering that it consists of Eastern Alternatives that are farther away from population centers and provide less convenient access for commuters and other travelers.

Response:

The Tier 1 DEIS documents that the Western Alternatives would attract the most traffic and achieve the greatest reduction in regional traffic congestion; however, all of the action corridor alternatives would provide traffic congestion relief to the region. Additionally, the Eastern Alternatives would minimize other environmental impacts that must be considered in the NEPA process, as discussed in the Tier 1 DEIS in Chapter 3, *Affected Environment and Environmental Consequences*. For additional traffic information, see also the Tier 1 DEIS Appendix B, *Traffic Information*—specifically Sections 4.2 to 4.9 of the *Traffic Report, North-South Corridor Study*.

FAQ: Economic Development

Question/Comment:

Commenters stated that the proposed North-South Corridor would spur economic development, particularly in the San Tan Valley and Queen Creek area and in Florence, and some cited this economic benefit as a rationale for supporting a particular alignment for the proposed freeway.

Response:

Land development and population and employment growth are projected to occur in the study area by 2040, regardless of whether a north south corridor is implemented. In their general plans, study area municipalities have identified how and to what extent land would be converted to support new development. These land use plans, with the exception of Apache Junction and Mesa, reference the North-South Corridor. By acknowledging the proposed freeway in their land use plans, study area municipalities expect the proposed action to support and facilitate this development to some degree and are planning accordingly. The proposed freeway may encourage secondary development that could generate additional employment growth and economic benefits. The traffic interchanges along the North-South Corridor would substantially improve access between the local communities and the larger region, which may spur additional or faster development at these locations. Residential communities near these traffic interchange locations would have better access to jobs, schools, shopping, and services, while commercial developments near the interchanges would have good access to suppliers and customers.

FAQ: Pinal Regional Transportation Authority Alignment

Question/Comment:

Commenters discussed the Pinal Regional Transportation Authority alignment for the North-South Corridor and its relation to the Preferred Alternative discussed in the Tier 1 DEIS. Many commenters stated that the Western Alternatives in Segment 1 of the study area (W1a and W1b) represented the Pinal Regional Transportation Authority alignment, and some identified it as the "original" alignment. They also mentioned the need to consider the corridor preferences of Pinal County and municipalities within Pinal County, and the voterapproved sales tax associated with projects identified in the *Pinal Regional Transportation Plan*.

Response:

Pinal Regional Transportation Plan

The 2017 *Pinal Regional Transportation Plan*, which was developed by the Pinal Regional Transportation Authority, describes transportation projects in Pinal County that will be implemented over 20 years and that will be supported by a half-cent sales tax approved by Pinal County voters through a 2018 ballot initiative. The Plan identifies the North-South Corridor as a purple alignment on its map of future projects¹ (see Figure O-1) and includes funding for right-of-way acquisition and construction of portions of the corridor. The Pinal Regional Transportation Authority's depiction of the North-South Corridor alignment is conceptual in nature, noting "Alignments currently under study by the Arizona Department of Transportation"—thus deferring the route definition to ADOT's ongoing NEPA process.

The *Pinal Regional Transportation Plan* presents a single alignment for the North-South Corridor in Segments 1 through 3 of the study area, and two alignments in Segment 4. The route is represented on the Pinal Regional Transportation Plan map as joining U.S. Route 60 (US 60) at Goldfield Road and following a general north-to-south alignment to its juncture with SR 24, which is represented as a due east-to-west

The Pinal Regional Transportation Plan may be found online at: http://www.cagaz.org/RTA/maps/Approved_RTA_MapWithCaptions.pdf

Pinal Regional APACHE JUNCTION Transportation Plan Approved by the Pinal Regional North-South Con Transportation Authority: June 5, 2017 SUPERIOR Amount: \$6M Road Improv ROW Preservatio P 587 79 87 I-10 Traffic Interchange Amount: \$15M FLORENCE KFA 187 Local Pro 287 ≦ 87 Alignments currently under study by the Arizona Department of Transportati ELOY Amount: \$25.6M ia Rd

Figure O-1. Excerpt from Pinal Regional Transportation Plan

Source: http://www.cagaz.org/RTA/maps/Approved_RTA_MapWithCaptions.pdf

connection to Ironwood Drive (where SR 24 is currently proposed to terminate, until it connects with the North-South Corridor). From SR 24, the alignment continues generally south, with a curve to the east near Florence, then continuing generally south again until reaching two potential connection points with Interstate 10 near Eloy.

Because the *Pinal Regional Transportation Plan* map is deemed conceptual, and because it defers the alignment of the North-South Corridor to ADOT, the RTP was not considered to be dictating the specific alignment of the corridor. If the *Pinal Regional Transportation Plan* map were used literally, it would most closely match ADOT's Preferred Alternative by generally following the Eastern Alternatives, except in the case of Segment 4 in the southern portion of the study area, where it identifies both an Eastern Alternative (supported by the City of Coolidge) and a Western Alternative (supported by the City of Eloy).

The NSCS began in 2010 and has consistently included both eastern and western alternatives in Segment 1 of the study area, going back to the 2014 *Alternatives Selection Report* (ASR). In 2017, refined and renamed versions of the ASR alternatives were presented to stakeholders for comment, and these alternatives were evaluated in the Tier 1 DEIS. Figure O-2 shows excerpts from Figures S4 and S5 in the Tier 1 DEIS, showing the alternatives documented in the ASR and Tier 1 DEIS. As shown in both figure excerpts, since 2014 the NSCS has considered alternatives both east and west of the CAP Canal (shown in blue in both figures) in Segment 1. These alternatives can be considered the "original" alignments, and they date to before the 2017 Pinal Regional Transportation Plan. ADOT did not state a preference for an alternative in Segment 1 until publication of the Tier 1 DEIS in September 2019, when it identified the E1b Alternative as the preferred corridor alternative in Segment 1 of the study area.

Figure S-4. Recommended route alternatives

Figure S-5. Tier 1 action corridor alternatives,

Figure O-2. Excerpts from Tier 1 DEIS show alternatives from ASR (on left) and Tier 1 DEIS (on right)



Pinal County and Municipality Preferences

Beginning in early 2019, a number of municipalities adopted resolutions that reference the Pinal County preferred alternative for the North-South Corridor. Table O-1 shows the municipalities, the dates of their resolutions, and their alternative preference. The resolutions cite the *Pinal Regional Transportation Plan* and Pinal County's preferred alternative.

All of the resolutions listed in Table O-1 were adopted after the Tier 1 DEIS was submitted to the cooperating agencies for review and, therefore, were not discussed in the document. The Tier 1 DEIS does report information on alternative preferences from prior resolutions (Coolidge, Eloy, and Florence had adopted resolutions, or multiple resolutions, in prior years identifying their preferred alignments for the corridor). The Tier 1 EIS has been revised to address the recently adopted resolutions.

To identify a Preferred Alternative in the Tier 1 DEIS, ADOT considered the feedback received from Pinal County and municipalities. The input from those stakeholders and others was considered in conjunction with how the alternatives performed in the areas of transportation and traffic operations, land use planning, and potential impacts on the human, natural, and built environments. As required by NEPA law, ADOT identified a Preferred Alternative that would best meet the proposed action's purpose and need while minimizing potential adverse effects.

Figure O-3 was prepared to show the relationship between the *Pinal Regional Transportation Plan*, the Pinal County and municipality preferences (refer to Table O-1), and the Tier 1 DEIS Preferred Alternative. Figure O-3 shows the Tier 1 DEIS Preferred Alternative (light blue) and the Pinal County and municipality preference (orange) overlaid on the *Pinal Regional Transportation Plan* alignment (purple).

Table O-1. Summary of recent resolutions, with alternative preferences noted

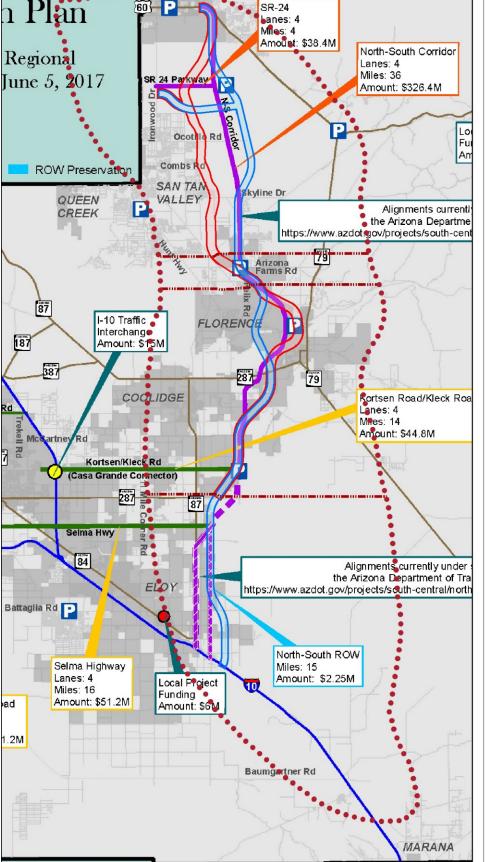
Municipality or agency	Resolution number and date	Alternative preference	Comment
Apache Junction	19-22 7/16/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	DEIS reports preference as: Segment 1: E1b Segment 2: E2a Segment 3: E3b Segment 4: E4
Eloy	19-1454 4/8/2019	Segment 1: — Segment 2: — Segment 3: — Segment 4: E4	No change from what is reported in DEIS.
Coolidge	19-17 8/12/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: E4	DEIS reports preference as: Segment 1: — Segment 2: — Segment 3: E3a/b Segment 4: E4
Pinal County	062619-RD18-091 6/26/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	Associates the resolution with the <i>Pinal Regional Transportation Plan</i> authorizing propositions. DEIS reports preference as: Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —
Queen Creek	1269-19 6/5/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	DEIS reports preference as: Segment 1: W1a Segment 2: — Segment 3: — Segment 4: —
Sun Corridor Metropolitan Planning Organization	2019-03 7/9/2019	Segment 1: W1b Segment 2: E2b Segment 3: E3a Segment 4: —	Associates the resolution with the <i>Pinal Regional Transportation Plan</i> authorizing propositions. No preference identified in the DEIS.
Tohono O'odham Nation	10/20/2016	No-Action Alternative	Opposed any proposed alignments that disturb or negatively affect traditional cultural properties. DEIS reports that if an action alternative is selected, the preference would be: Segment 1: E1b Segment 2: W2b Segment 3: W3 Segment 4: —

Note: DEIS = Draft Environmental Impact Statement

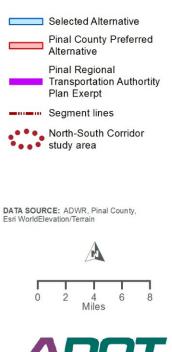
Sales Tax Funding

Pinal County voters approved a half-cent sales tax to invest in numerous transportation improvement projects throughout the county, including the North-South Corridor. It is ADOT's understanding that the Pinal Regional Transportation Authority deferred a final determination of the North-South Corridor alignment to ADOT, allowing ADOT to complete its NEPA process as required to obtain federal approvals and to receive federal funding for the proposed corridor. The approximately \$329 million allocated to the North-South Corridor through the sales tax initiative would account for about one-tenth of the corridor's overall estimated cost of \$3 billion.

Figure O-3. Excerpt from *Pinal Regional Transportation Plan* with overlay of the Pinal County and municipality preference and the Tier 1 Draft Environmental Impact Statement Preferred Alternative







ADOT would need to use federal and state funding sources to realize construction of the corridor. The voter-approved sales tax is currently in litigation, with sales tax revenues being collected but currently held in an escrow account until the courts have ruled on the outcome, which is anticipated in spring 2021.

FAQ: Funding

Question/Comment:

Commenters inquired about the cost of the proposed North-South Corridor and about specific issues, such as property acquisition, that might increase the cost of the facility. They also mentioned the possibility of land developers sharing in the cost of the freeway construction.

Response:

The NSCS began as a project-level EIS, but was converted to a tiered environmental process given the realities of limited funding and the need for the study to facilitate long-term planning. This change allows the timing of the final project-level NEPA approval in Tier 2 to more closely correlate with the actual timing of project construction. The Tier 2 studies can be completed over time as additional funding becomes available. Tier 2 projects may occur in segments, with individual NEPA analyses and decisions advancing different segments of the corridor in response to need and funding availability.

Because the Tier 1 DEIS identified a 1,500-foot-wide corridor, specific issues that would affect the cost of the facility—such as the need for property acquisition and the design of traffic interchanges—are not yet defined. Nevertheless, high-level cost estimates were developed for the alternatives based on standard costs per mile of freeway, per bridge (over canals, railroads, and other features), and per traffic interchange (both service and system traffic interchanges), as documented in the Tier 1 DEIS in Appendix C, *Alternatives Screening*. The estimates showed that the preferred full-length corridor alternative (Alternative 7) would cost between \$3.0 billion and \$3.1 billion. Five other full-length corridor alternatives (Alternatives 1, 4, 5, 6, and 8) would cost less or the same, ranging between \$2.8 billion and \$3.0 billion. Two other full-length corridor alternatives (Alternatives 2 and 3) would cost the same or slightly more, ranging between \$2.9 billion and \$3.1 billion.

At this time, no plans are in place to build the proposed North-South Corridor as a tolled facility or as a public-private partnership. Additionally, no funding has been identified for the Tier 2 studies that will develop more detailed design plans and cost estimates.

In 2018, Pinal County voters approved a half-cent sales tax to invest in numerous transportation improvement projects throughout the county, including the North-South Corridor. The approximately \$329 million allocated to the North-South Corridor through the sales tax initiative accounts for about one-tenth of the corridor's overall estimated cost of \$3 billion. Thus, ADOT would need to use federal and state funding sources to realize construction of the corridor. The voter-approved sales tax is currently in litigation.

FAQ: Consistency with San Tan Valley Special Area Plan

Question/Comment:

Commenters stated that the DEIS did not take the San Tan Valley Special Area Plan (STVSAP) into consideration.

Response:

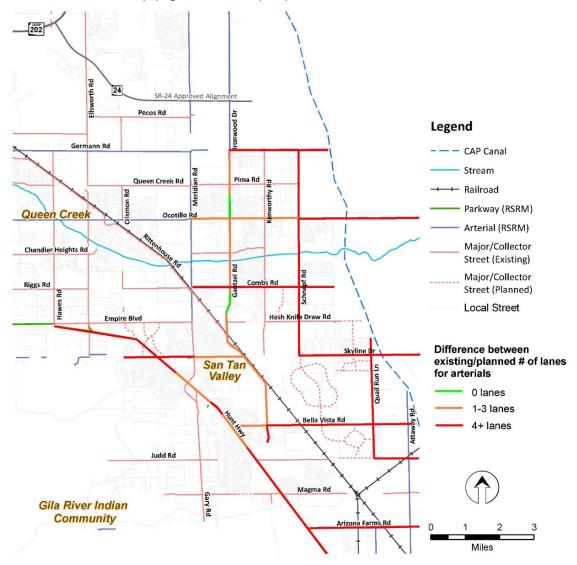
The STVSAP was adopted by the Pinal County Board of Supervisors in late 2018. At that time, the Tier 1 DEIS had been drafted and was under review by the lead agency. The Tier 1 DEIS does not reference the STVSAP, but discussion of the plan has been added to the Tier 1 FEIS and ROD in Section 3.2.3.3, *Planned Land Use*.

The STVSAP is a planning document for the San Tan Valley that focuses on land use, economic development, transportation facilities, utilities, and parks and recreational facilities. It references the same data sources that were used to develop the Tier 1 DEIS. Both documents considered the Maricopa Association of Governments' population and employment projections and relied on the Pinal County RSRSM as a framework for the region's transportation system.

To assess how the adopted RSRSM transportation system will handle the traffic generated by future development upon build out of the San Tan Valley, an analysis of the expected traffic impacts was conducted by the STVSAP authors. This high-level analysis found that the RSRSM primary roadway network, as defined with future widenings and extensions, will provide sufficient capacity to support the estimated trips generated by existing and proposed land uses.

A comparison of the existing roadway network to the STVSAP Figure 6.1, *Circulation Plan*, shows that numerous routes still need to be improved before the RSRSM transportation system will accommodate the traffic generated by development build out (Figure O-4).

Figure O-4. Schematic map showing where the roadway network has gaps in roadway capacity, compared with the STVSAP Circulation Map (Figure 6.1 of the plan)



FAQ: Freeway Design

Question/Comment:

Commenters asked about specific design considerations for the proposed transportation facility, including property access, locations of traffic interchanges, and traffic control, among other design features.

Response:

The Tier 1 DEIS provides a high-level analysis of various corridor alternative options to identify a general location for a future transportation facility. The document considers general design criteria, considering the feasibility of locating a transportation facility amidst existing and planned development, existing infrastructure, and environmental constraints, and it identifies a preferred corridor alternative based on several criteria, as described in Chapter 6, *Evaluation of Alternatives*, of the DEIS. The Tier 1 DEIS does not present a specific alignment within the 1,500-foot-wide corridors under consideration, nor any specific designs for the facility or traffic interchange locations. Future Tier 2 studies will identify the exact footprint of the freeway alignment, including traffic interchange locations and other design features. Moreover, the future Tier 2 studies will address specific impacts on private and public property and will determine the approach for maintaining access for property owners. Impacts on local traffic will also be studied, and any required changes to traffic control to mitigate traffic impacts on nearby local roads will be identified. During the Tier 2 studies, the public's active participation in the alternatives development and evaluation process will be encouraged to capture concerns now and in the future.

FAQ: Timing of Freeway Construction

Question/Comment:

Commenters reported that transportation infrastructure capacity is needed now, and questioned the amount of time needed to bring the proposed project to construction.

Response:

An EIS is required by NEPA for federally funded or regulated projects that would have a significant impact on the environment. An EIS is considered the most thorough type of environmental documentation and considers all possible impacts of a proposed project—positive and negative—for many different resources. As a result, the EIS NEPA process takes time to complete.

A Tier 1 EIS is used when funding has not yet been identified for a project. It involves technical analysis completed on a broad scale and is, therefore, an effective method for identifying existing and future conditions and understanding the comprehensive effects of the project on the region. It provides the groundwork for future project-level environmental and technical studies.

A Tier 1 EIS allows the study process to move forward with no identified funding, which is the case with the North-South Corridor, while establishing a wide corridor where the proposed project would ultimately be located. Project-level, or Tier 2, environmental studies and identified funding sources would be required to advance construction of the project, which could occur in phases as funding is available. During Tier 2 studies, more detailed project elements would be defined and assessed, such as the specific alignment (the identified route) and the location of traffic interchanges.

One of the challenges of serving a fast-growing area is that the transportation system improvements necessary to serve the area are difficult to anticipate where development may be distant from the services, jobs, and amenities that serve such development. Developers typically make roadway improvements adjacent to their development projects, and most developers also pay development impact fees (pursuant to Arizona Revised Statues § 11-1102) to address off-site infrastructure improvements (water, sewer, transportation, etc.) that are needed as a result of the development.

In 2016, the NSCS lead agencies, concerned that the project lacked funding to advance to final design and construction, converted the project-level EIS to a Tier 1 EIS, in accordance with Council on Environmental Quality regulations (40 Code of Federal Regulations § 1502.20). This Tier 1 EIS process is expected to be completed in 2021, and will be followed by detailed project-level (Tier 2) environmental reviews by ADOT for specific alternatives, incorporating and referencing the decisions and analyses conducted as part of this Tier 1 review. Construction of the project, or a project segment (since the project may be developed as "segments of independent utility") would commence only after completion of a Tier 2 study. While Pinal County is collecting a voter-approved sales tax to help fund transportation improvements in the county, including the North-South Corridor, this funding source is currently in litigation. State and federal funding would also be needed to fund construction of the North-South Corridor.

At this time, no funding has been identified to prepare a Tier 2 study that would advance the corridor (or a segment of the corridor) to identify an actual alignment (refer also to FAQ: *Funding*). Once a Tier 2 study is completed, construction could commence.

FAQ: Multimodal Transportation

Question/Comment:

Commenters stated their support for the integration of multimodal transportation, including high-speed rail, into the project. Some supporters would prefer passenger rail and transit either in addition to or in lieu of the proposed freeway project.

Response:

The action corridor alternatives studied in the Tier 1 DEIS are generally 1,500 feet wide to accommodate 400-foot-wide project-level alternatives in Tier 2 studies. The 400-foot width allows for the future consideration of a multimodal transportation facility that includes the freeway corridor, a future passenger rail service, and/or the potential for other uses within the corridor if identified during Tier 2 studies. All action corridor alternatives would be access-controlled freeways with three travel lanes in each direction and would accommodate future passenger rail in the freeway right-of-way.

One of the objectives of the North-South Corridor is to integrate the region's transportation network, and provide the opportunity to integrate with planned passenger rail is one component of this objective. The Tier 1 DEIS also states that one of the proposed action's "other desirable outcomes" is the accommodation of right-of-way (where appropriate and feasible) for intercity passenger rail serving the local population and greater region, including the Tucson and Phoenix metropolitan areas. Moreover, the Federal Railroad Administration signed a ROD in 2016 for the Arizona Passenger Rail Corridor Study Tier 1 EIS. The EIS identifies a routing option that would align with the North-South Corridor from its southern terminus with I-10 to approximately the Magma Arizona Railroad, north of the Gila River.

FAQ: Air Quality

Question/Comment:

Commenters stated their concerns about the proximity of the proposed freeway to their homes and the potential for air pollution impacts. Some commenters noted that the freeway may improve air quality by reducing traffic congestion on arterial streets.

Response:

Through the analysis conducted for this Tier 1 EIS, no issues related to air quality have been identified that would preclude construction of the proposed action. Based on available information such as expected traffic volumes in 2040, the level of service for traffic throughout the study area, and guidance from the Federal Highway Administration and U.S. Environmental Protection Agency, implementation of the proposed action would not result in substantial vehicle-related air emissions and, therefore, would not likely cause an exceedance of national standards for transportation-related criteria pollutants. Ongoing programs to control hazardous air pollutants from mobile sources would reduce mobile source air toxic emissions in the future. The vehicle miles traveled with any of the action corridor alternatives would be similar; therefore, no appreciable difference in overall mobile source air toxic emissions among the various alternatives is expected. Further, the proposed action would reduce traffic congestion on the local transportation network and would remove pass-through traffic from key local roadways in the study area, resulting in decreased travel times in the study area.

Future air quality analyses prepared for Tier 2 studies will be required to demonstrate that the proposed project has been modeled with a conforming regional transportation plan and that it is consistent with local air quality conformity requirements. The need for quantitative hot-spot modeling will be determined through interagency consultation for Tier 2 alternatives (that is, a determination of whether the proposed action is a project of air quality concern under ADOT guidelines).

Subsequent analyses related to air quality for the Tier 2 environmental evaluation should involve a review of current air quality attainment status in the study area and a review of the most recently available air quality monitoring data to document existing air quality conditions in the study area. This review should be followed by an updated analysis of the proposed action's contributions to future regional air quality conditions and a review of transportation conformity requirements, if applicable, at the time of the Tier 2 evaluation. Greenhouse gas emissions could be quantitatively assessed during the Tier 2 analysis. During Tier 2 studies, specific measures to avoid or minimize construction-related air quality impacts and greenhouse gas emissions would be identified.

FAQ: Traffic Noise

Question/Comment:

Commenters expressed concern about potential traffic noise impacts with a new freeway constructed near existing homes.

Response:

Because the DEIS is a Tier 1 document, it did not include a quantitative noise analysis typical of project-level EIS documents. The Tier 1 DEIS broadly assessed environmental impacts associated with the action corridor alternatives—it will be followed by detailed project-level (Tier 2) environmental reviews by ADOT for specific alternatives. Typical project-level EIS documents identify locations where noise walls would be necessary to mitigate anticipated traffic noise impacts.

For this Tier 1 study, the alternatives under consideration are 1,500-foot-wide corridors. It is unknown exactly where within the 1,500-foot-wide corridor the transportation facility would be constructed and whether an

adverse noise impact would occur, depending on the location of the facility farther east or west within the corridor. Therefore, the Tier 1 DEIS evaluation considered only the risk of noise impacts within each corridor to help inform the identification of a preferred corridor alternative. A full noise analysis will be completed as part of Tier 2 studies conducted during the project-level NEPA environmental review processes. Through the Tier 2 process, noise measurements near sensitive noise receptors, such as homes and schools, would be evaluated to determine whether future traffic volumes would result in adverse noise impacts. As part of that analysis, the need for noise walls would be evaluated and specific locations would be recommended.

FAQ: New Alternative

Question/Comment:

Several commenters expressed an interest in a new alternative not evaluated in the Tier 1 DEIS, particularly in relation to the connection of the North-South Corridor facility with US 60 (the corridor's northern terminus), with Interstate 10 (at the southern terminus), or with another major route.

Response:

The Tier 1 DEIS provides an explanation of how the action corridor alternatives were developed and screened prior to the preparation of the EIS; refer to Section 2.2, *Corridor Alternatives Development and Screening*, for further information and maps illustrating the screening process.

COMMENT					
Source: Online	Comment No. P-001	Last: Acton	First: Cathy		

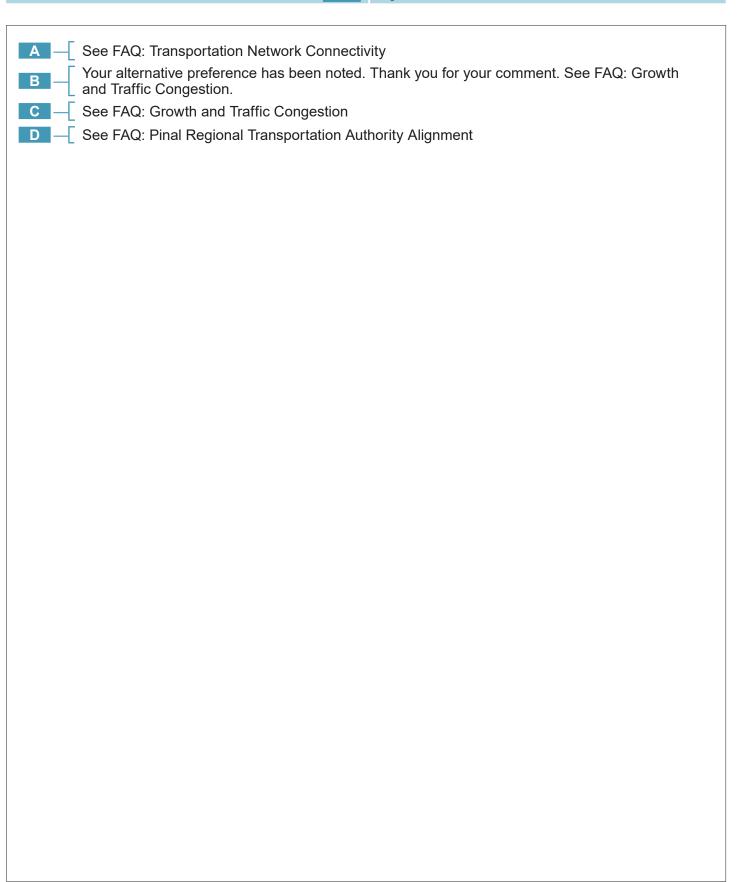
Comments: Route preferredfor north south Corridor is per your map the dark purple, E1 be route Name: Cathy Acton Email: Acton91@msn.com This submission came from the ADOT internet website. Submitted: Wednesday, 16 October, 2019 - 21:40

Comment No. P-001 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

COMMENT							
ource: Online		Comment No.	P-002	Last: Adler	First: Patrick		
	same level of valley is def with the jog impacts the around the I happen and	ist valley, which if proactive plar cient in having in the 202 align east/west trave Phoenix-Mesa A the residents o	ining from adequate ment cho I patterns sirport as f Queen (n ADOT that the no north/south freewa sen to avoid the Ph as well. It would h the Loop 202 made Creek and San Tam	pulation growth, has not received the rth valley has received. The southeast ay corridors. This issue was exacerbated noenix-Mesa Gateway airport, which have been ideal to have the 202 wrap to its loop around the Valley, but that didn't in Valley are experiencing those negative buth and east of the Phoenix-Mesa		
A —	Gateway Air and the surr diagonal alio Creek and S	port is staggeri ounding uses/b Inment of the S Isan Tan Valley o	ng due to uffers (pr outhern F commuter	o the nine (9) square recluding arterial tra Pacific Railroad also rs.	e miles of area occupied by the airport affic flow). To make matters worse, the primarest the traffic flows for the Queen on the daily lives of the Queen Creek and		
В —	San Tan Val Alignment for location has would best s in Segment south freewarmajor mistal	ley residents is or the North-Sor got to be the party the constitution of the North-Say corridor whick to ignore the	significar ath Corric overbial tuents of South Cor h will eve needs of	nt. To now be information is located four (4 straw that breaks the Queen Creek and Stridor. This is a highentually connect the the residents of Que	med that ADOT's Preferred Corridor 4) miles further east of the desired ne camel's back. The alignment which San Tan Valley is the W1a/b alignment hly anticipated and much-needed north/ e US 60 with Interstate 10. It would be a ueen Creek and San Tan Valley and have further to the east.		
C —	powerhouse needs, it wil taken by Ari	. Without ADO restrain the are zona residents	T's proac ea from re and serve	tive planning to ser eaching its full poter e the population wh	se this region is becoming an economic ve this region's major transportation ntial. ADOT needs to follow the lead ere the population congregates. Queen te of 40% within the next decade.		
D -	in Segment for the nega Creek and S the approva	 The north/so tive confluence an Tan Valley of 	outh freev of issues commuter elf-taxation	vay needs to be loc s which have disrup s. The constituents	and select the western W1a/b alternative ated as far west as possible to make up ted the traffic patterns for the Queen in this area have done their part with rove the transportation system and I am		
	padler@pro	ectadvanceme	nt.com				

Comment No. P-002 Page 1 of 1



North-Sodin Con			COMMENT			
Source: Email	Cor	mment No.	003 Last: Alexande		First: Karen	
	On Mon. Oct 28	2019 at 8·13	AM Karen Alevan	ler <seaguest kara<="" td=""><td>en@yahoo.com> wrote:</td><td></td></seaguest>	en@yahoo.com> wrote:	
A —	please accept my Karen Alexander	/ choice of Eas	tern corridor Eb1 . liv	ing in the far east va	lley that is my preference.	

Comment No. P-003 Page 1 of 1 Your alternative preference has been noted. Thank you for your comment.

COMMENT RESPONSE

COMMENT					
urce: Email	Comment No. P-004 Last: Allen	First: Allessandra			
On Wed, Oct 23, 2019 at 7:32 AM ALLESSANDRA ALLEN bubysmom@msn.com wrote: Dear Sirs & Madams, The original plans for this N/S Corridor were supposed to come through or near Florence. With these new plans, not only are you bypassing Florence, the traffic we have now will diminish greatly. This will create a HUGE impact on the town and its businesses and will be detrimental to the livelihood of those who work here. With less people traveling through, it will be at the cost of lost jobs and the ability to support families and killing off the last of what Florence has now turning it into a ghost town. With the State, Federal, and Private Prisons along with Immigration and being the County seat; this corridor would provide a better route for Highway Patrol, County Sheriff's officers, and the guards to get to and through Florence quicker and without having to fight local city traffic in Apache Junction, Queen Creek, San Tan Valley, Eloy and other local area's.					
C	The only influx of traffic we have is when the I-10 is closed Haboob. Please do not bypass our city. We too would love Valley without having to drive through 3 major cities and the Thank you, Allessandra C. Allen	to be able to get to the East			

Comment No. P-004 Page 1 of 1

As noted in Chapter 6 of the Draft Environmental Impact Statement, the far Eastern Alternative (E3a) poses a potential risk to waters of the United States and to floodplains at the crossing of the Gila River. In addition, Butte Avenue is not identified as a potential traffic interchange because that road is not an arterial (and therefore not appropriate as an interchange location). A It is also notable that the Preferred Alternative (E3b) is coincident with the E3a Alternative at State Route 287, resulting in the same distance to downtown Florence from this location (approximately 3.5 miles). B — See FAQ: Existing Development C — See FAQ: Economic Development

	COMMENT						
Source: Email	Comment No. P-005 Last: Anderson First: John						
	On Sun, Oct 27, 2019 at 3:17 PM John Anderson < jla@johnlanderson.com > wrote:						
	 						
A —	I support the Preferred corridor: Alternate 7, with the E1b and E3b options.						
	Demanda						
	Regards,						
	John L. Anderson, 2631 N Presidential Dr., Florence, AZ 85132						
	John E. Anderson, 2031 IV Presidential Dr., Profesiee, AZ 63132						
	520-840-1573						

Comment No. P-005 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

COMMENT				
Source: Email	Comment No. P-006	Last: Anderson	First: Melissa	

On Fri, Oct 18, 2019 at 12:58 PM Melissa Anderson < betrbiz@hotmail.com> wrote:

To Whom it May Concern:

My family currently resides in San Tan Valley and recently saw some posts on social media from Queen Creek Councilman Jeff Brown attempting to create a biased viewpoint on his thread where he asks for a "favor" from Queen Creek residents to move the ADOT preferred N/S corridor to the Western corridor.

Many San Tan Valley and Queen Creek residents voiced their concerns, and disagreed wit Mr. Brown's request to move the freeway back to the Western route. Mr. Brown a publicly appointed individual then deleted all those who opposed HIS preference and blocked them from commenting further. Thus, making his post appear that all of the people commenting were in favor of the Western Route when in fact the majority of us who had our concerns and comments deleted were actually in favor of ADOT's preferred Eastern N/S Corridor.

I suspect that Mr. Brown will use his modified post on Facebook as evidence to attempt to further show adot that the residents in this area prefer the Western Corridor when this is just not accurate. Myself and many others in my community have sent countless emails, participated in studies through the planning years and continue to support the freeway being situated a little farther out to eliminate costs of having to purchase homes (several of which are new build ranches in the 300-600k) range that would be right in the path of potential off/on ramps. There would be inherent risks with livestock in these ranches potentially finding their way onto the freeway being just a few blocks from freeway access points.

Thank you for taking the time to listen, and I support the ADOT Eastern preferred corridor.

Sent from Mail for Windows 10

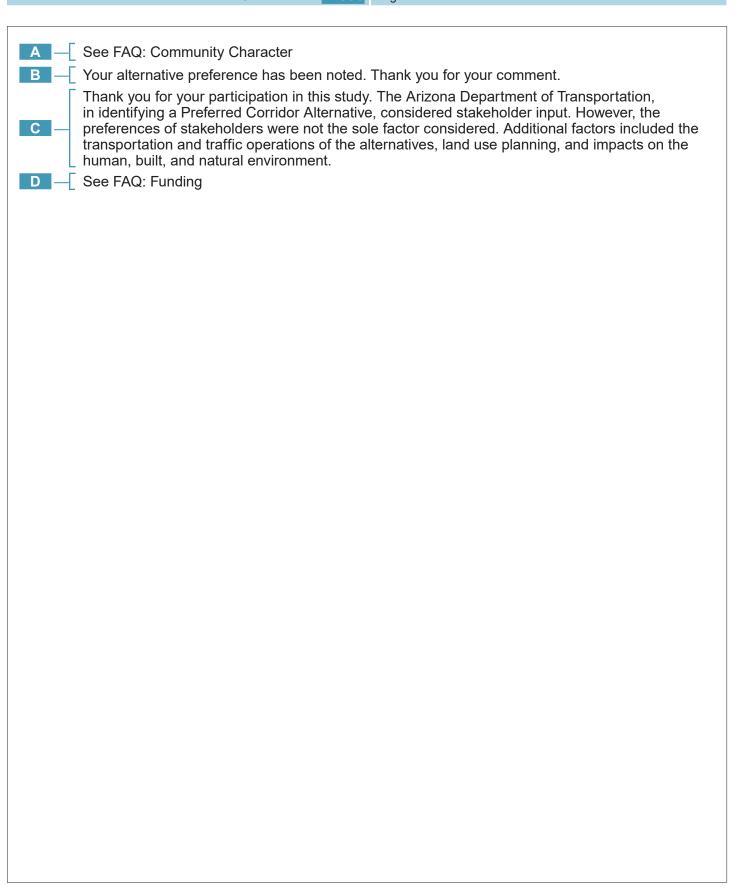
-

Α

В

C

Comment No. P-006 Page 1 of 1



Source: Email Comment No. P-007 Last: Aranda First: Christin On Wed, Oct 16, 2019 at 8:40 PM Christin Aranda christin.nichole@yahoo.com wrote: To Whom It May Concern: Lyould like to voice my opinion against the W1a and W1b sections of the north and south



I would like to voice my opinion against the W1a and W1b sections of the north and south corridor. The proposed W1a and W1b sections come very close to my country home and would destroy my current, relaxed way of life. I moved out to San Tan Valley to get away from the rushed, busy city life. Please do not make me move again.

Kind Regards, Christin Aranda

Sent from Yahoo Mail on Android

COMMENT						
Source: Email	Comr	ment No. P-008	Last: Aranda	First: Christin		
On Wed, Oct 23, 2019 at 2:57 PM Christin Aranda < cnaranda@asu.edu> wrote:						
On Wed, Oct 23, 2019 at 2:57 PM Christin Aranda < <u>cnaranda@asu.edu</u> > wrote: To Whom It May Concern:						

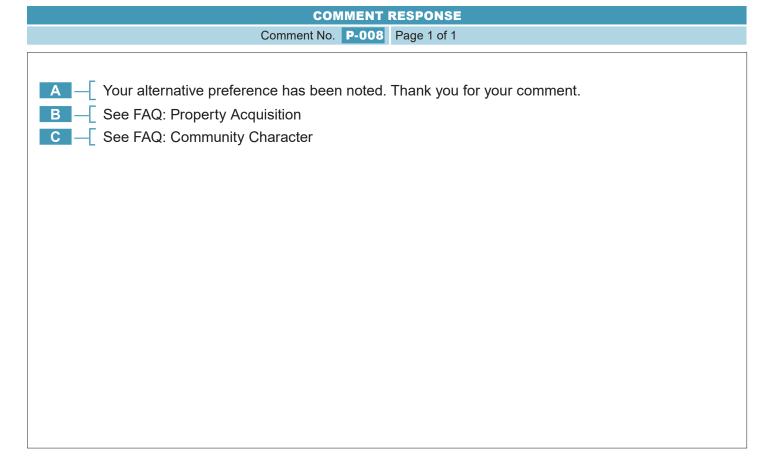


I would like to voice my opinion against the W1a and W1b sections of the north and south corridor. The proposed W1a and W1b sections come very close to my country home and would destroy my current, relaxed way of life. I moved out to San Tan Valley to get away from the rushed, busy city life. Please do not make me move again.

Kind Regards, Christin Aranda

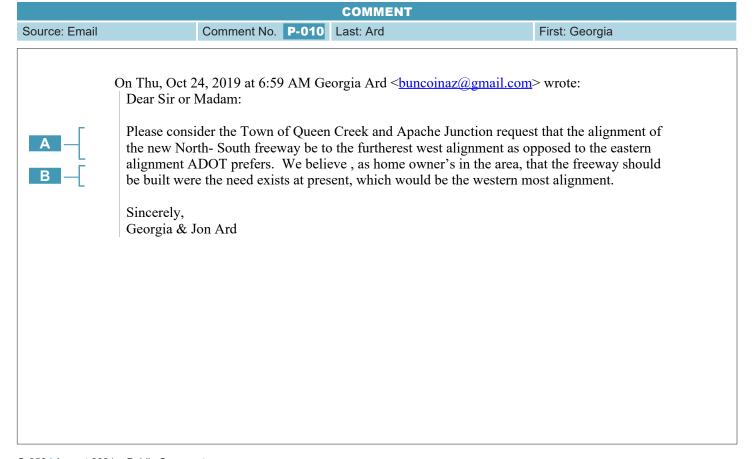
Sent from Yahoo Mail on Android

Comment No. P-007 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character

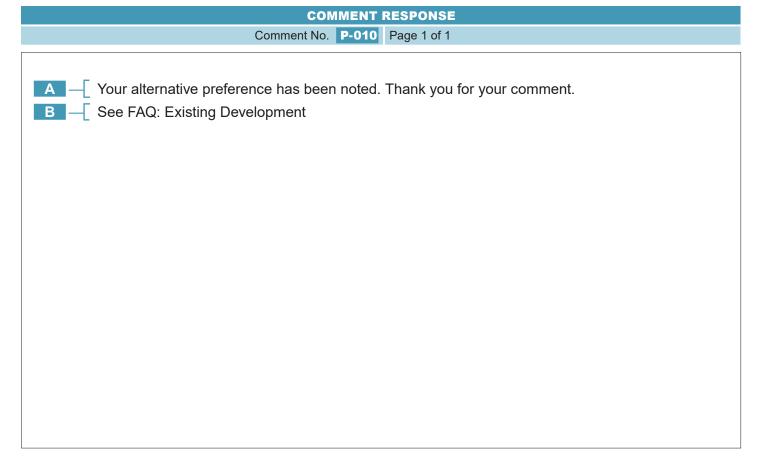


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

				COMMENT		
Source: Online	C	comment No.	P-009	Last: Aranda		First: David
	10/29/2019 10:5	53:13 PM				
A —	I would like to vo	ote [NO] aga	ainst the	w1a and w1b sec	tions of the north	n and south corridor.
	dav_aranda@ya	lhoo.com				



COMMENT RESPONSE
Comment No. P-009 Page 1 of 1
_
A — Your alternative preference has been noted. Thank you for your comment.

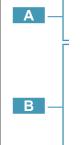


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Email	Comment No. P-011 Last: Ard	First: Georgia and Jon
A — [B — [On Fri, Oct 18, 2019 at 9:11 AM Georgia A. <a &="" -="" 1.="" accessible="" adot="" alignment="" also="" am="" apache="" ard<="" as="" ask="" b="" believe="" completed.="" corridor="" creek="" cruzertoo@="" easily="" exist="" georgia="" hello="" i="" in="" it="" jon="" junback="" listen="" may="" my="" now,="" of="" on="" original="" people="" prefers="" queen="" recently="" segment="" share="" sincerely,="" td="" that="" the="" they="" to="" town="" towns="" views="" w1a="" was="" wester="" where="" wishing="" would=""><td>t for the North-South study which ction and Queen Creek and go akes sense to have the corridor pposed to a further east alignment.</td>	t for the North-South study which ction and Queen Creek and go akes sense to have the corridor pposed to a further east alignment.



On Wed, Oct 23, 2019 at 7:26 AM Deb Aritz < debaritz@gmail.com > wrote:

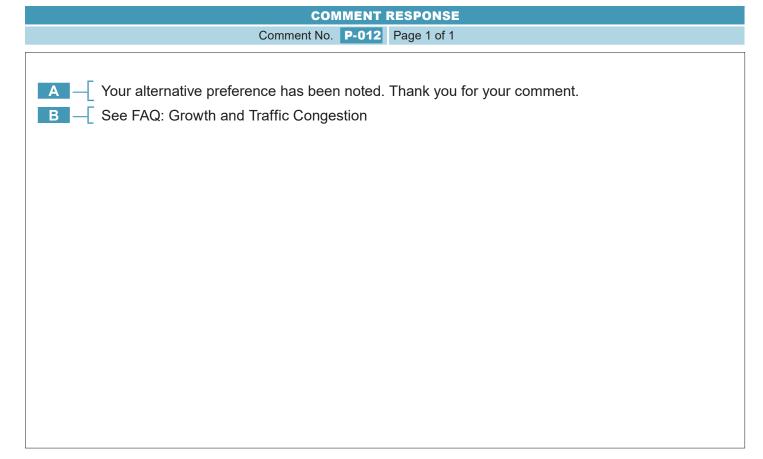


As a Pinal County, AZ homeowner, I am very interested in the location of the proposed highway which will connect Rt 60 with Rt 10. While we were elated about the original plan laid out by Queen Creek which placed the roadway in a strategic location aimed at alleviating the congestion we currently face when traveling this route, the ADOT plan to place the roadway several miles East will do little to help the large majority of area motorists. It is unreasonable to expect that motorists traveling toward the Phoenix/Scottsdale area (the vast majority of cars) would travel miles East to this proposed route and back again to reach their Westerly destination. Growth in Queen Creek is booming, and as a result, traffic congestion will only increase. We certainly agree with ADOT that a connector highway is needed between Rt 60 with Rt 10, but I am hoping that it will be placed in a location which will be most advantageous to the taxpayers in the area.

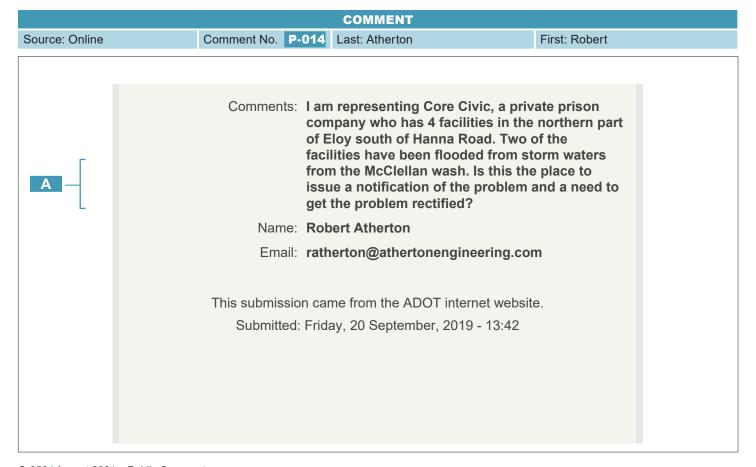
Respectfully, Marilyn Deborah Aritz 35539 N. Morello Dr. Queen Creek, AZ 85140

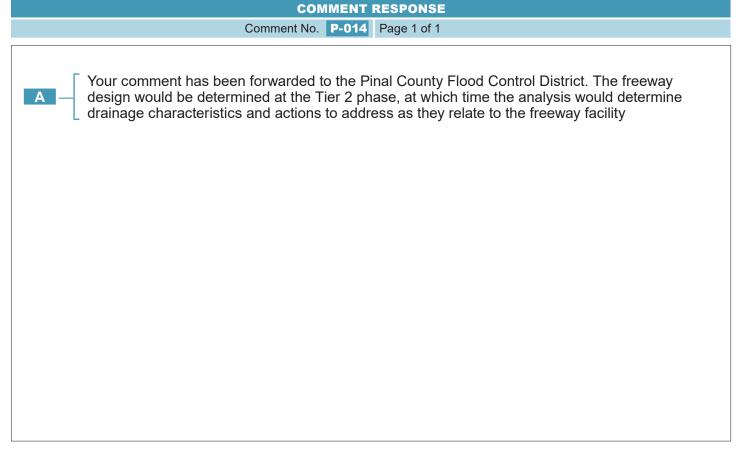
Sent from my iPad

COMMENT RESPONSE
Comment No. P-011 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Transportation Network Connectivity



	COMMENT	
Source: Email	Comment No. P-013 Last: Ashley	First: Nathaniel
A —	On Wed, Oct 23, 2019 at 11:10 PM 117 < nathanielashley0: I believe the proposed Corridor will be a waste of resource update, and widen existing roads or simply add an extend road.	ces. Funds could be used to repair,





COMMENT				
Source: Email	Comment No. P-015	Last: Atherton	First: Robert	

On Wed, Oct 23, 2019 at 12:44 PM Robert Atherton < ratherton@bowmanconsulting.com> wrote:

Δ

I represent Core Civic, a private prison company with 4 facilities located in the northern part of Eloy bounded on the east by Highway 87, on the north by Hanna Road, on the west by LaPalma Road and on the south by Arica Road. Since 2010 they have experienced flooding across their site due to flow from an off chute of the McClellan Wash as it crosses the Santa Rosa Canal. Flows through the over chute of the canal end up in a poorly maintained dirt ditch that inevitably fails when it gets to the Arica Road alignment flowing westerly. On site retention basins get filled up and extensive damage has been done to the adjacent streets. Flooding has yet to occur in any of the housing units but if it did, evacuation of a 2,500 bed facility would be difficult and challenging. I have met with the Pinal County Flood Control District several times to try and resolve the issue but have had no success. This project needs to solve the flooding issue.

Bob

Robert B. Atherton PE, RLS | Vice President **Bowman Consulting**

1295 W Washington Street, Suite 108, Tempe, AZ 85281 phone: 480.267.9965 | Cell: 602.803.0898

ratherton@bowmanconsulting.com | bowmanconsulting.com | E f in





→ Go Green! Please consider the environment before printing this email.

Comment No. P-015 Page 1 of 1

The Tier 1 study does not include design and, therefore, cannot address the flooding mentioned by the commenter. The Tier 2 phase would develop the specific design of the facility; potential flooding concerns would be considered in the design plans, should the project reach that phase.

	COMMENT	
Source: Comment form	Comment No. P-016 Last: Ayala	First: Holly

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly.

My property is located right in the caner of
Cambis Noad & Ashtun lane, which is maybe
a will it two (if that) from the Western
alternative Due to the close paperastor Priximity
If the Western alternative to my property I
Would prefer of Suggest to have the less property
On the property will be highly in protect by an extreme
Acreale in traffic and noise since I am located
with an the corner of Cambis Red of Ashtun Lane.
Now that is assuming that there will be an ext
contact Information (optional)
Name: tolly M. Alyaka
Address: 275 17 N. Ashtun lane, SV, Az 85140
Phone: COT-751-5832
Email Address: Not ly Dombis law your Cambis

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by: 2 1.855.712.8530 | northsouth@azdot.gov | azdot.gov/NorthSouthStudy

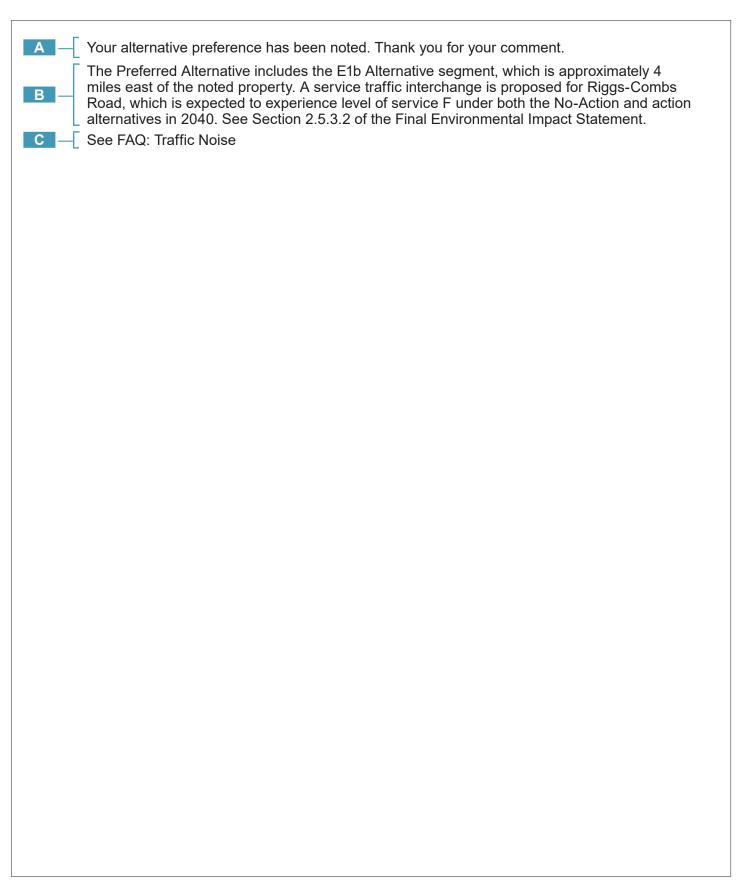
Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

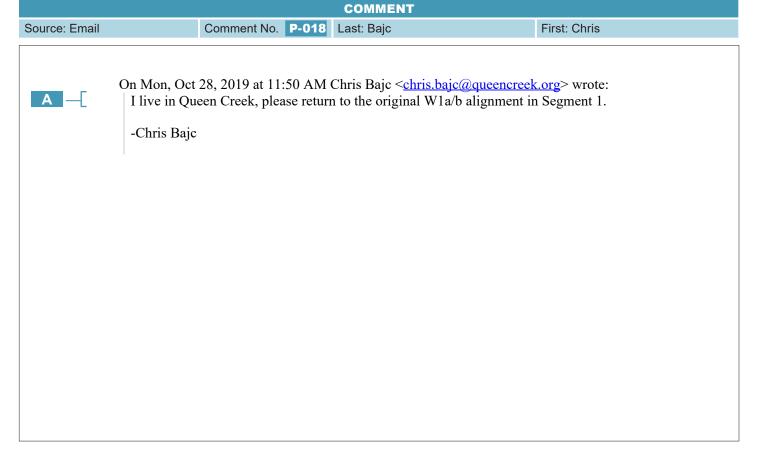
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Comment No. P-016 Page 1 of 1

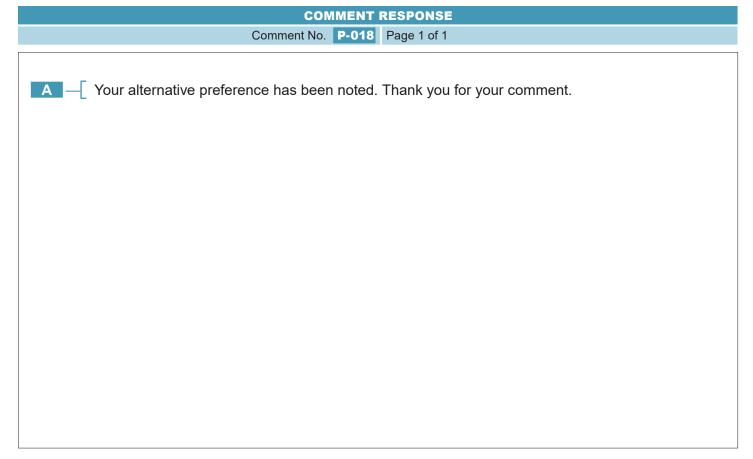


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Email	Comment No. P-017 Last: Ayers	First: Terry
A — [B — [On Fri, Oct 18, 2019 at 9:25 AM terry@terryayers.com < terry Hello, I live just East of Queen Creek and understand there is plan Corridor connecting US 60 to I-10. I very much support th W1a/b alignment closer to Queen Creek. There are many fight traffic congestion everyday that would benefit from the alignment appears to be too far east to be of benefit the over	nning going on for a North-South is but am in favor of the original San Tan Valley residents who nis alignment. The other favored
	Thank you,	
	Terry Ayers	
	35779 N Anthos Way	
	San Tan Valley, AZ 85140	



COMMENT RESPONSE
Comment No. P-017 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Transportation Network Connectivity
_ Goo 17 kg. Halloportation Notwork Confidentity

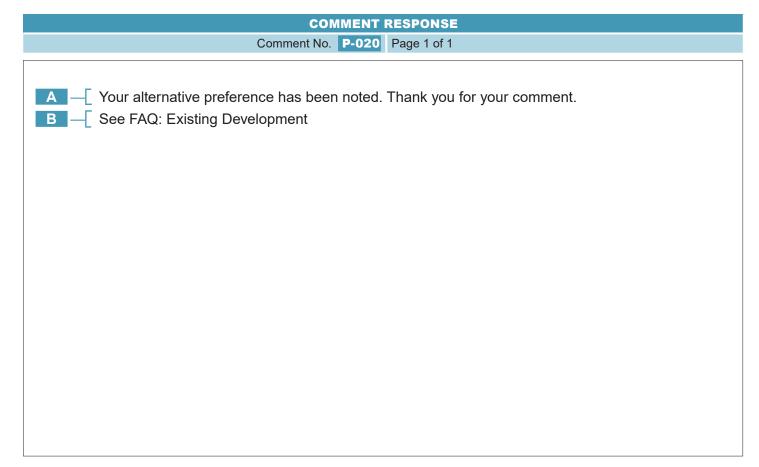


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No. P-0	Last: Baker	First: Rodney	
A —[B —[,	Oct. 2, 2019 - Rodney B Voicemail on ADOT pro pleased with the route on his support for the proj	ject line: He is very chosen and called to offer	
	Name: I	Rodney Baker		
	Email:			
	This submission	came from the ADOT in	ternet website.	
	Submitted:	Thursday, 3 October, 20	19 - 08:08	

			COMMENT		
Source: Online	Commen	t No. P-020	Last: Baker	First: Scott	
					_
A — [Com	pro ST\ infr	posed N/S Corrido /, there needs to b	ort out population in	
		Name: Sco	ott Baker		
		Email: sco	otty@askscotty		
	This su	bmission ca	me from the ADOT	internet website.	
	Sul	omitted: Thu	rsday, 10 October,	2019 - 10:51	

COMMENT RESPONSE
Comment No. P-019 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — Your comment has been noted and is appreciated.
Total comment has soon hotel and is appropriated.



North-South Corridor Study COMMENT Comment No. P-021 Last: Ballard First: Nicole Source: Comment form Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative). When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly. Δ does not impact C

Nicole Ballard Address: Phone: **Email Address:**

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by: \$\tilde{\tau}\$ 1.855.712.8530 | Image: northsouth@azdot.gov | Image: azdot.gov/NorthSouthStudy Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



Contact Information (optional)

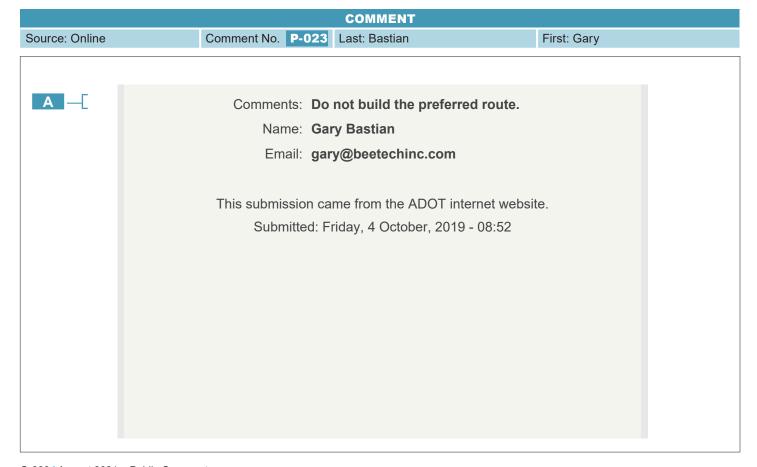
ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

Comment No. P-021 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. B — Impacts to humans and the environment are described in Chapter 3. C — Your comment has been noted and is appreciated.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No. P-0	D22 Last: Barnes	First: Karen	
A — B — C —	Comments:	freeway plans for the N asking that you please W1a/b alignment in Seg would better serve the	changing the proposed lorth-South corridor. I am	
	Name:	Karen Barnes		
	Email:	karenbarnes711@gma	il.com	
	This submission	n came from the ADOT ir	iternet website.	
	Submitted:	Tuesday, 22 October, 20	019 - 18:30	



Comment No. P-022 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion C — See FAQ: Existing Development



					COMMENT			
Source: Po	ublic hearin	g - verbal	Comment	No. P-024	Last: Bates		First: Myk	
	16			MYK BATI	ES: Myname	eis Myk Bates	s, M-y-k	
	17	B-a-t-	e-s.					
	18				-	San Tan Vall	<u> </u>	
	19				-		r prepared for	
	20	the one	e there	. I just	t have some	questions a	fter being	
	21	here.						
	22			Has ADO	T done any	traffic stud	dies on	
	23	Ellswo	rth and	lIronwoo	d to know he	ow much traff	ic's coming in	
	24	and or	it of t	here?				
	25					ey won't ans	-	
	1	questi	ons. T	_	=	what you have	-	
	2			MYK BATI	ES: Oh, I t	thought we we	ere asking	
	3	questi	ons. O	-				
	4					t, please, a		
	5	-			-		swered in the	
	6	enviro	nmenta	al docume	ent when it	c's final.		
	7				=		ust curious as	
	8		-			k there and I	=	
	9			_		ng on Pima Ro		
	10	Ironwo	od, an	d it was	about 7:00	o'clock, and	d I looked up	
	11		_		=	ts all the wa		
	12	60, and	dit's c			th is no bett		
	13					ey've closed		
	14						nts. It makes	
	15	it rea	lly ha			t of San Tan		
A —	16					-	and that will	
	17					_	running very,	
	18	-					out of there,	
	19	=	=				- I'm just one	
	20		_		-	oice. I can'		
	21		•		_	-	't know where	
	22	to go t	o get t	hat to h	appen soon	er because i	t looks like	
	23	it's a	long w	ays out.	I may sti	ll be around	, but some	
	24	people	won't					
	25			If ther	e's some in	formation or	that, that	

Comment No. P-024 Page 1 of 1

The North-South Corridor Study considered traffic in the region for both today and 2040. Ellsworth Road and Ironwood Drive are within the study area, and traffic conditions were projected for the routes (see the Draft Environmental Impact Statement, Appendix B, Traffic Information).	

Source: Public hearing - verbal Comment No. P-024 Last Bales First Myk 1	North-South Corridor Stu	uy			COMMENT	
would be helpful for people like me; and if there's traffic information like that, I'd be curious to know. I've been out there for about 10 years, and in the last, probably, two years, traffic has just escalated. Getting around in San Tan Valley is just as bad as downtown Phoenix if you're trying to get around anywhere from 4:00 to 6:00 o'clock. Traffic's terrible and getting in and out of San Tan Valley is terrible also. So that's all I have. Thank you. Thank you	Source: Public hearing -	· verbal	Comment No.	P-024		First: Mvk
information like that, I'd be curious to know. I've been out there for about 10 years, and in the last, probably, two years, traffic has just escalated. Getting around in San Tan Valley is just as bad as downtown Phoenix if you're trying to get around anywhere from 4:00 to 6:00 o'clock. Traffic's terrible and getting in and out of San Tan Valley is terrible also. So that's all I have. Thank you. Thank you	ocarosi r azmo noamig				20.00	7.11511.1117.1
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two years, traffic has just escalated. Getting around in San Tan Valley is just as bad as downtown Phoenix if you're trying to get around anywhere from 4:00 to 6:00 o'clock. Traffic's terrible and getting in and out of San Tan Valley is terrible also. So that's all I have. Thank you. Thank you	2	info	rmation lil	ke tha	t, I'd be cu	rious to know. I've been
5 San Tan Valley is just as bad as downtown Phoenix if you're 6 trying to get around anywhere from 4:00 to 6:00 o'clock. 7 Traffic's terrible and getting in and out of San Tan Valley 8 is terrible also. 9 So that's all I have. Thank you. Thank you	3	out t	there for a	bout 1	10 years, an	nd in the last, probably,
trying to get around anywhere from 4:00 to 6:00 o'clock. Traffic's terrible and getting in and out of San Tan Valley is terrible also. So that's all I have. Thank you. Thank you	4	two y	ears, traf	fic ha	ıs just esca	lated. Getting around in
7 Traffic's terrible and getting in and out of San Tan Valley 8 is terrible also. 9 So that's all I have. Thank you. Thank you	5	San I	an Valley	isjus	st as bad as	downtown Phoenix if you're
8 is terrible also. 9 So that's all I have. Thank you. Thank you	6	tryi	ng to get a	round	anywhere f	rom 4:00 to 6:00 o'clock.
9 So that's all I have. Thank you. Thank you	7	Traf	fic's terr	iblea	and getting	in and out of San Tan Valley
	8	is t	errible al	Lso.		
10 guys for coming and doing this.	9					
	10	guys	for comin	ng and	doing this	s.

Comment No. P-024 Page 1 of 1 Comments have been addressed on previous page.

COMMENT RESPONSE

	COMMENT
Source: Public hearing	ng - verbal Comment No. P-025 Last: Bates First: Myk
8	MYKBATES: MynameisMykBates,M-y-k9 B-a-
t	-e-s.
10	I want to thank you guys for coming out and
11	hearing the comments. I think that's important. I'm glad that
12	this is being looked at. We definitely need something out here.
13	Where that lies, I don't know. I don't know where that's going
14	to be decided and how you're going to impact somebody somewhere.
15	It's a matter of how many can you make happy and how many can
16	you make sad.
T 17	I do see a lot of development over on the west
18	side. I'm not sure how many more numbers they have than we do,
19	but they they seem to get a lot more freeways and overpasses
L 20	and that type of thing out there that we don't have any of out
21	here. So I'm glad this is at least being looked at.
22	Something else that I wanted to talk about is the
23	expansion of 24 that comes into Ironwood. When I first heard
24	about that, I thought it was a great idea, and the more I
25	thought about it, I thought that means that there's going to be
1	a stoplight on Ironwood. And I understand that's still a few
2	years out before that happens. Ironwood gets a lot of traffic.
3	I'm sure anybody out here that's been up and down knows that.
4	Putting another stoplight there is a really bad idea. We get
B _ 5	congestion just as soon as you get into town. Putting another
6	stoplight further up off of that 24 is going to cause a lot of
7	problems and going to make it even harder to get in and out of
8	San Tan Valley. We have a whole lot of people here on this east
9	side that use that as their only avenue in and out. So while
10	that will let some people go west and east, it's really going to
11	hurt the north-south traffic up through there.
12	Again, I want to thank you for coming. I'm glad
13	that you guys are doing this and at least hearing the comments,
14	and hopefully take those things and make that a part of the
15	planning. Thanks.

Comment No. P-025 Page 1 of 1

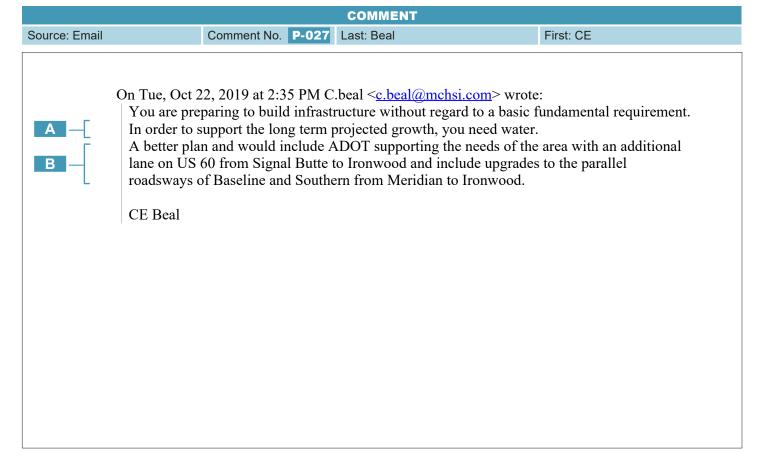
A — See FAQ: Existing Development B See FAQ: Growth and Traffic Congestion Source: Email

Comment No. P-026 Last: Beach

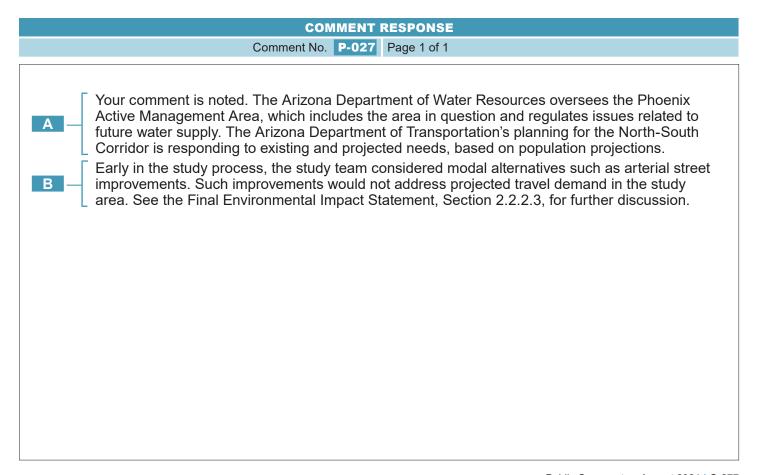
First: Lincoln

On Wed, Oct 23, 2019 at 6:38 AM < lincolnbeach@aol.com > wrote:

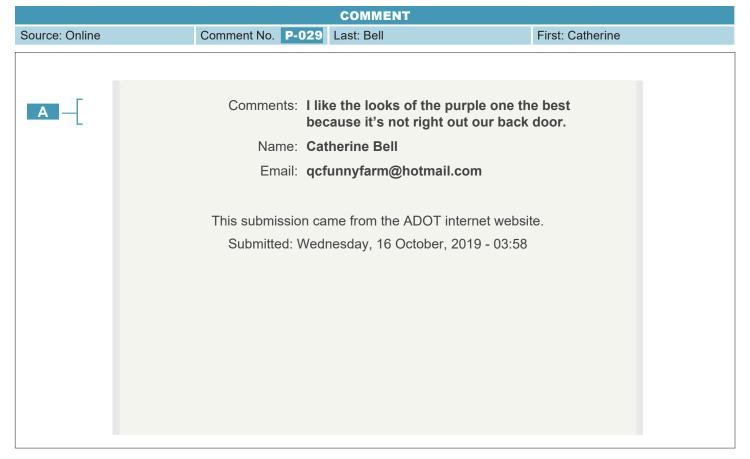
| I'm opposed to the w1a/w1b route because it affects so many homes and my family!!!



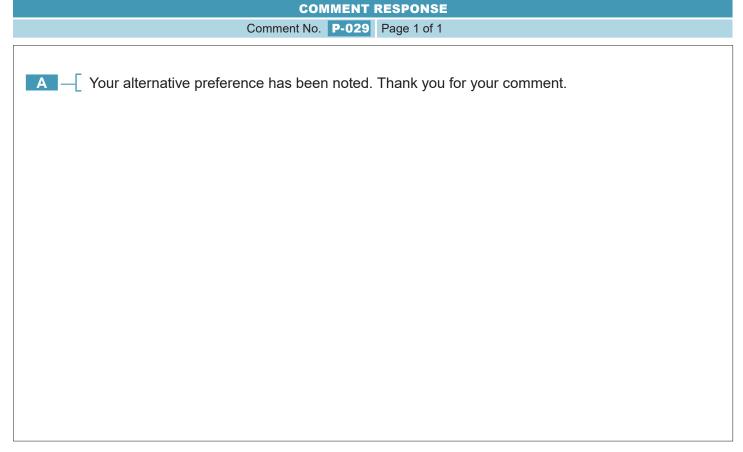
Comment No. P-026 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition



	COMMENT	
Source: Online	Comment No. P-028 Last: Beitl	First: Troy
A —[B —[C —[Comments: I much prefer E1B as it the rural lifestyle of nor will also reduce traffic or	thern San Tan valley an
	Name: Troy Beitl	
	Email: tbeitl@gmail.com	
	This submission came from the ADOT int	tornet website
	Submitted: Wednesday, 16 October, 2	2019 - 01:07

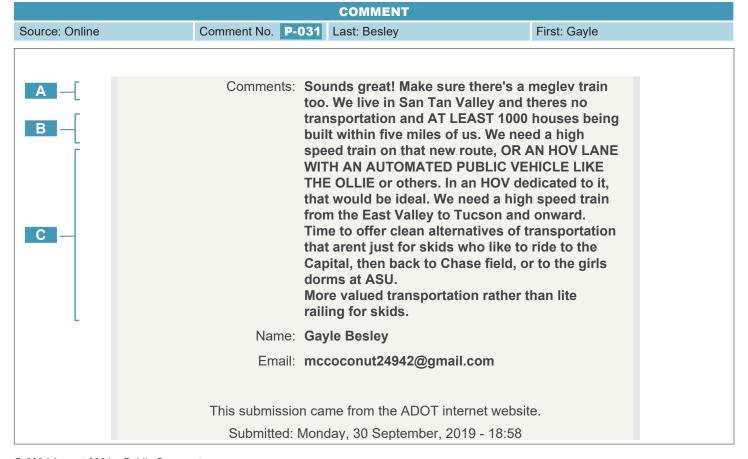


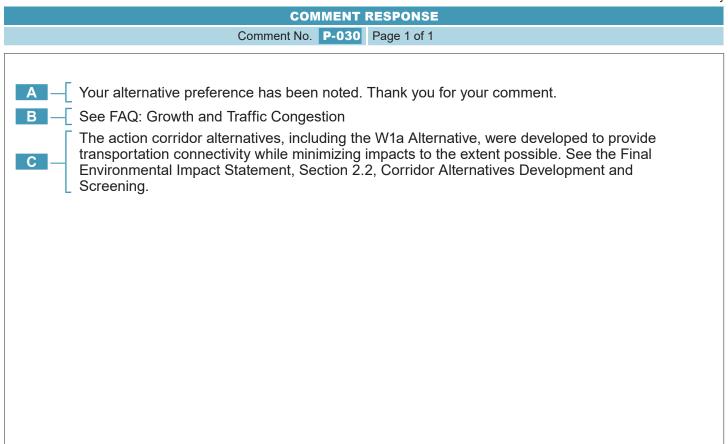
Comment No. P-028 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character C — See FAQ: Growth and Traffic Congestion

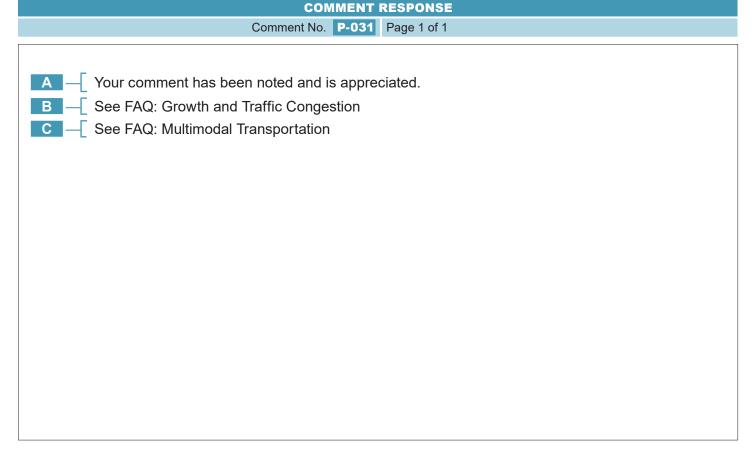


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-030	Last: Benson	First: Maxine
A —[B —[res	y option using "W1A" will sidential communities esta nwood Dr. Increasing traff	blished on
C –	co pr	th already established retine mmunities, residential hon eximity to the schools opti an option at all.	nes, and the close
	Name: Ma	xine Benson	
	Email: jus	sbusiness2u@gmail.com	
		ame from the ADOT internet	
	Submitted: Thur	sday, 12 September, 2019 -	04:21







		COMMENT		
Source: Online	Comment No. P-	032 Last: Besley	First: Gayle	
A —	Name: Email:	operated in the dedica valuable. You could he self contained Lane for passengers, loading a hwy, then at CAC in Selfonwood. Park and rineighborhood loop ricare wasted, yet putting regular traffic is fooling such a valued publical literally billions spent rushers in to personate dedicated lanes. With for a motorcycle or cabecomes an expressidea. I am saying I like college student having automated transit, IF a for your time Gayle Besley mccoconut24942@gm	a key locations like hunt an Tan Valley, then at de. A local team from des connect to them. HOVs g a person transit in ardy. It would have been transit to have invested the on the light rail bum I automated transit with a barrier so it isnt possible ar to weave in, the HOV lane. I k bl ow it isnt a new e the thought of my future g the local loop team to an a dedicated lane. Thanks	
	Submitted:	Monday, 30 September,	2019 - 20:43	

Comment No. P-032 Page 1 of 1

A — See FAQ: Multimodal Transportation

COMMENT

Source: Letter attachment Comment No. P-033 Last: Biede First: Roger



27 October 2019

North-South Corridor Study Team c/o ADOT Communications 1655 W. Jackson St., Mail Drop 126F Phoenix, AZ 85007

North-South Corridor Study Team,

Thank you for the many hours of hard work leading to the publication of the Draft Environmental Impact Statement. As the head of the Greater Florence Chamber of Commerce, I know the positive impact that transportation routes, access, and clarity can have on a business.

Your thoughtful analysis of the proposed alternatives is appreciated. While the route that we feel best serves the needs of our members and future members (the Easternmost route) was not selected as the preferred route, we are supportive of the preferred alternative because of its proximity to the heart of our membership.

The West alternatives, particularly in Segment 3 of the Study Area, would kill businesses and stifle growth in Florence. Furthermore, it would do nothing to improve access to the many businesses and job centers we have in town, and only create additional traffic backups at two of the major entryways into Florence (Hunt Highway and SR-287).

The only possibility for improvement, from our perspective, would be to allow for an additional future interchange near the Butte Avenue alignment in Florence. To accommodate additional spacing for this interchange, future growth, and existing infrastructure (i.e., the rail line sitting on the north side of Hunt Highway), the interchange at Hunt Highway may be more appropriately positioned slightly to the north, at the Merrill Ranch Parkway alignment. Creating this interchange would provide direct access to downtown, thereby also strengthening business and access to the County Seat of Pinal County and the thousands of jobs located within the Historic Downtown, including many State facilities. It would also provide an alternate route for these employees, thereby easing congestion on the local roads and streets that our residents and customers travel every day.

Thank you for your consideration and diligent work to this point.

Regards,

Roger Biede Executive Director Greater Florence Chamber of Commerce

Greater Florence Chamber of Commerce
P.O. Box 929, 24 W. Ruggles, Florence, Arizona 85132
Roger@FlorenceAZChamber.com www.FlorenceAZChamber.com

(520) 868-9433

Α

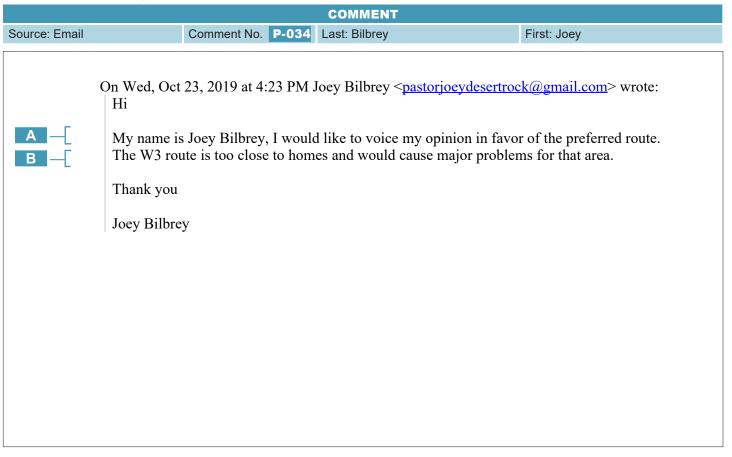
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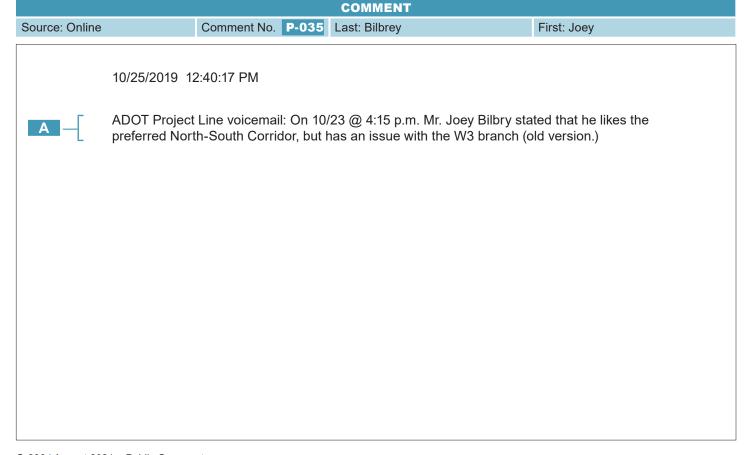
C

Comment No. P-033 Page 1 of 1

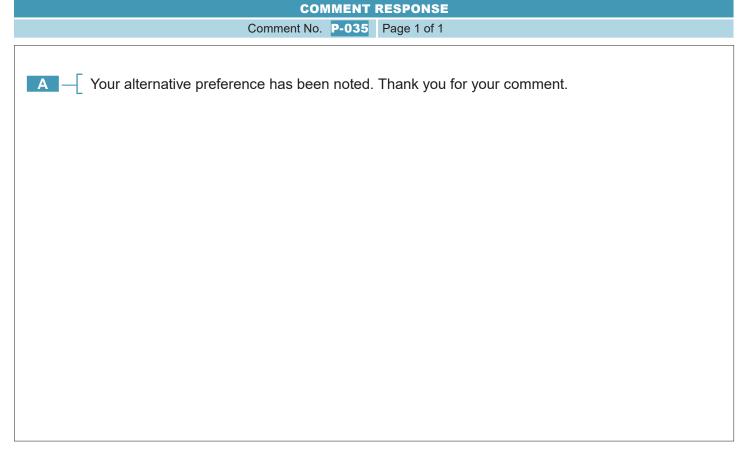
Your alternative preference has been noted. Thank you for your comment. The Tier 1 Draft Environmental Impact Statement identifies potential traffic interchange locations (refer to Table 2.3-4) based on what Pinal County has identified as routes of regional significance (see Figure 2.1-1). The County's vision for these routes is to (1) provide continuity across Pinal County and through urban areas and (2) connect to adjacent counties and state В highways. Based on this information, guidance for the spacing of interchanges provided by the Federal Highway Administration, and coordination with affected jurisdictions, Butte Road was not considered. Butte Road is not an arterial road and, therefore, would be inappropriate for an interchange. When a Tier 2 study advances a project alignment and design, interchange locations and their impact on the environment would be further evaluated. The Tier 1 Draft Environmental Impact Statement identifies potential traffic interchange locations (refer to Table 2.3-4) based on what Pinal County has identified as routes of regional significance (see Figure 2.1-1). The County's vision for these routes is to (1) provide continuity across Pinal County and through urban areas and (2) connect to adjacent counties and state С highways. The potential interchanges were based on this information, guidance for the spacing of interchanges provided by the Federal Highway Administration, and coordination with affected jurisdictions. When a Tier 2 study advances a project alignment and design, interchange locations and their impact on the environment would be further evaluated.

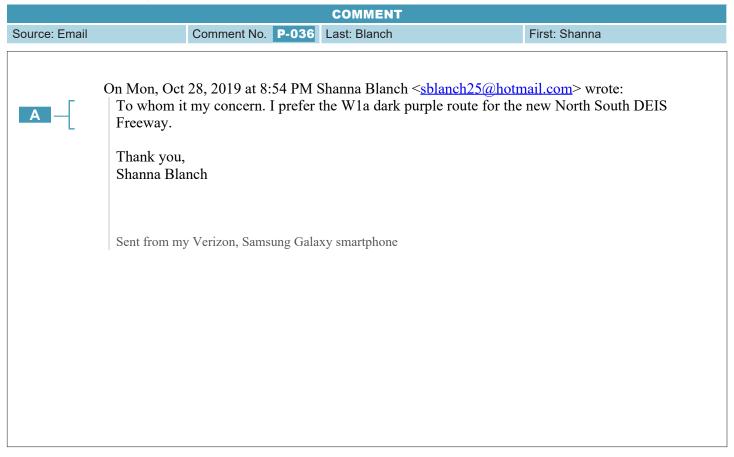
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

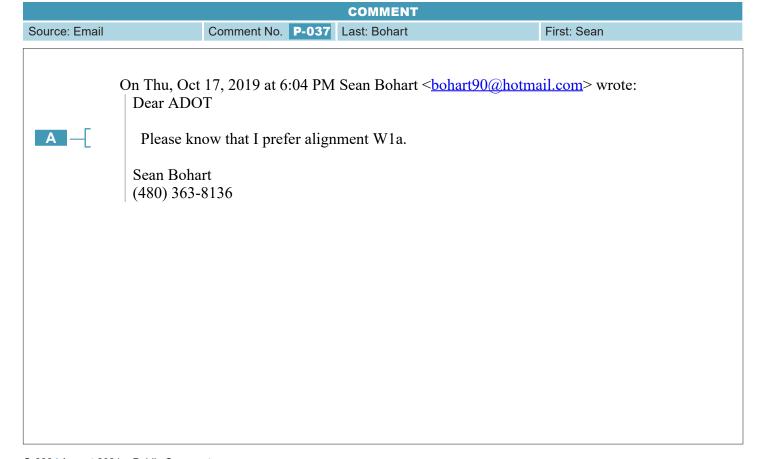




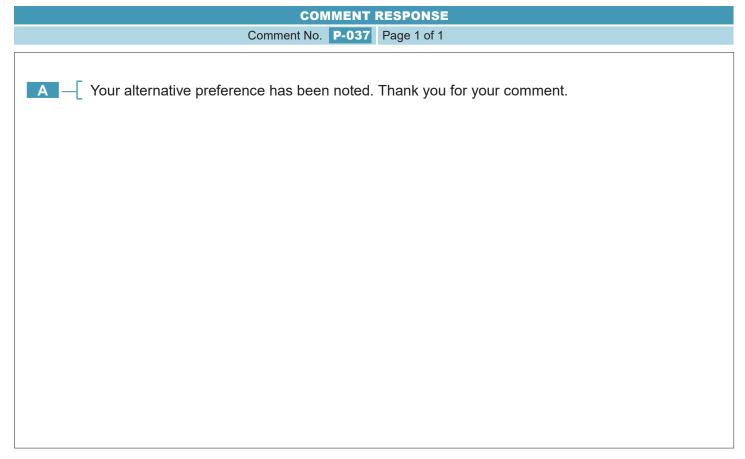
COMMENT RESPONSE
Comment No. P-034 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Property Acquisition
E Coo 17 (Q. 1 Toporty 7 toquisition





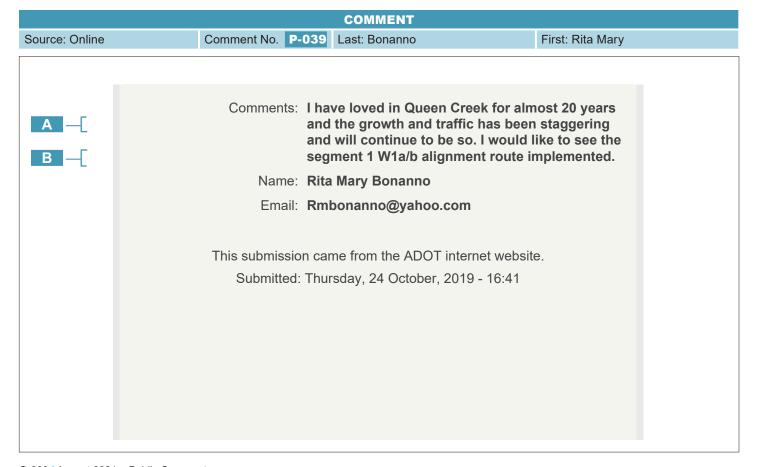


COMMENT RESPONSE
Comment No. P-036 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

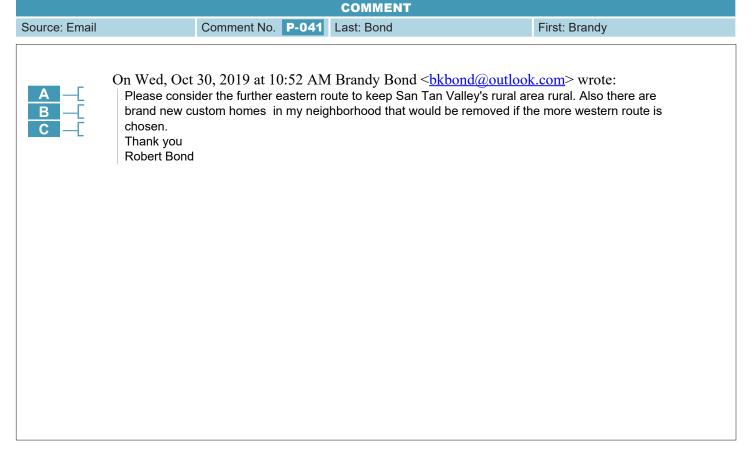
		COMMENT		
Source: Online	Comment No.	-038 Last: Bolt	First: Angie	
A —		Good morning, my name is represent Max Nichols Prop 9304 E. Milligan Road. Parc Section 12-8S-8E. I have no alignment on Fast Track Rowells are East of this road. have access to get on the N to I-10. Stop sign? Left turn stay on Milligan road to Elocemetery? So many questions.	perties located at el # 411-01-0040. problem with the l. I believe all our lorth South freeway Cross over and y Memorial	
		info. Thanks for your help in Bolt	n this matter. Angie	
	Name:	Angie Bolt		
	Email:	Bighouse526@gmail.com		
	This submission	on came from the ADOT interne	et website.	
	Submitte	d: Friday, 18 October, 2019 - 0	9:58	



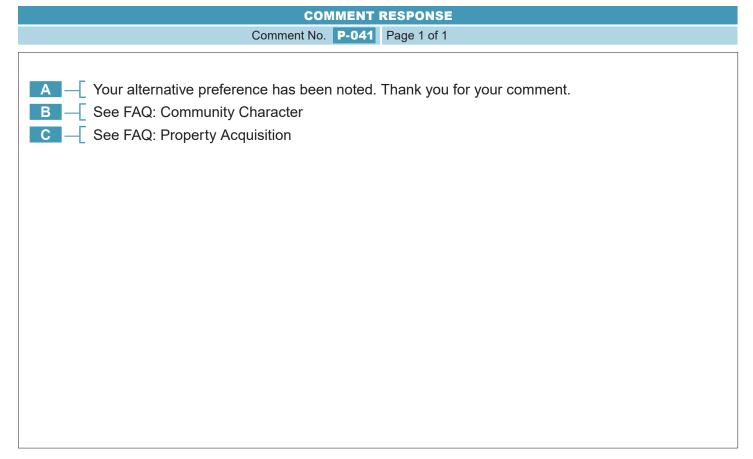
COMMENT RESPONSE
Comment No. P-038 Page 1 of 1
Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Freeway Design
See I AQ. I leeway Design



	COMMENT	
Source: Email	Comment No. P-040 Last: Bond	First: Brandy
A — [B — [C — [On Wed, Oct 30, 2019 at 10:50 AM Robert and Brandy E We request you consider the further east route to preserve San Tan V my neighborhood that would be affected by the western options. Thank you Brandy Bond	



Comment No. P-040 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character C — See FAQ: Property Acquisition



th-South Corrido		COMMENT	
ırce: Email	Comment No.		First: Julio
		3 AM Jborjon8 . < <u>jborjon8</u>	@gmail.com > wrote:
]	To whom it may concern,	,	
A F	Please revert the plan to V	W1a/b alignment in segmen	nt 1 for this roadway project as this
- v	would help alleviate the tr	raffic in the region as the fu	urther highway will not be utilized as
B – n	nuch and will. minimally	/ help	
7	Thank you		
1	mank you		
J	ulio borjon		

Comment No. P-042 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Transportation Network Connectivity

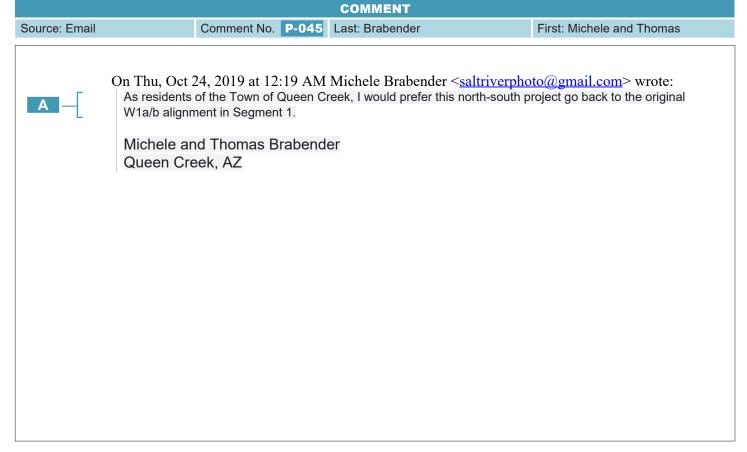
Comment No. P-043 Last: Bouchard First: Wayne Comments: I know this needs to be done, having driven down to Coolidge a number of times but personally, one concern I have is that no matter which path is chosen, it seems to want to claim a decent chunk of agricultural land. Most city dwellers tend to ignore what agriculture means to this state (like I used to) but they shouldn't. These parcels shouldn't simply be viewed as a convenient place to build something but should be valued for what they mean to the state and to the country. Remember, as you walk down the streets of the valley here, you're walking on what was once argued to be some of the best farm land in the entire country if not the world. (The whole reason Phoenix and so forth exist at all is because of the water now impounded by the dams on the Verde and Salt rivers and the system of canals now operated by SRP.) With the growth of the population in Phoenix metro, the farming centers necessarily moved to other areas. Presently, two very important ones are Coolidge itself and the area in the SE valley. In fact, a large revitalization project for a number of
down to Coolidge a number of times but personally, one concern I have is that no matter which path is chosen, it seems to want to claim a decent chunk of agricultural land. Most city dwellers tend to ignore what agriculture means to this state (like I used to) but they shouldn't. These parcels shouldn't simply be viewed as a convenient place to build something but should be valued for what they mean to the state and to the country. Remember, as you walk down the streets of the valley here, you're walking on what was once argued to be some of the best farm land in the entire country if not the world. (The whole reason Phoenix and so forth exist at all is because of the water now impounded by the dams on the Verde and Salt rivers and the system of canals now operated by SRP.) With the growth of the population in Phoenix metro, the farming centers necessarily moved to other areas. Presently, two very important ones are Coolidge itself and the area in the SE valley. In
the country. Remember, as you walk down the streets of the valley here, you're walking on what was once argued to be some of the best farm land in the entire country if not the world. (The whole reason Phoenix and so forth exist at all is because of the water now impounded by the dams on the Verde and Salt rivers and the system of canals now operated by SRP.) With the growth of the population in Phoenix metro, the farming centers necessarily moved to other areas. Presently, two very important ones are Coolidge itself and the area in the SE valley. In
canals is presently underway (the Gila river system, I believe) and among those impacted are canals running near San Tan Valley, showing that agriculture is still important. Whatever path is chosen, it would be my hope that it would consume as little cultivated land as possible.
Name: Wayne Bouchard
Email: web@typo.org

Comment No. P-043 Page 1 of 1

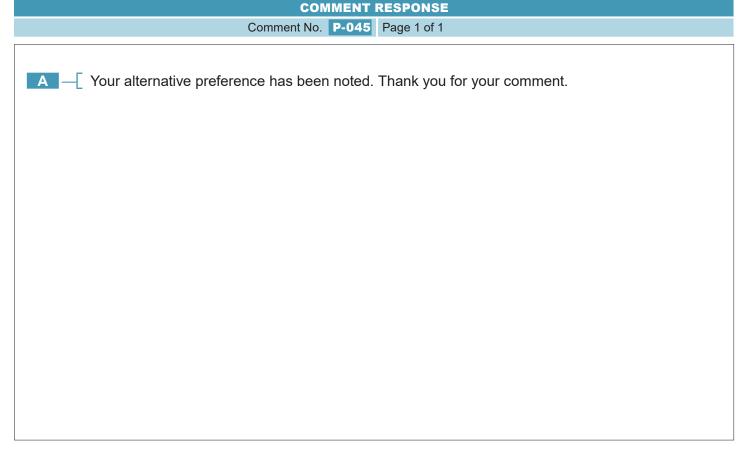
Impacts on agricultural land were considered in the Draft Environmental Impact Statement, and in the selection of a Preferred Corridor Alternative. Refer to the Draft Environmental Impact Statement, Section 3.6, Prime and Unique Farmland, which quantifies the areas of the action Α corridor alternatives that would affect farmland. As the study advances to Tier 2, where a specific alignment would be selected, continued access to property, including agricultural land, would be addressed.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-04	4 Last: Bourne	First: Eugene
A — [tl ir y p b n o s tl	We have owned a 2nd home in Gone past 20 years and have seen ancrease in the amount of traffic thears on U.S. 60. This becomes expoblem during the Renaissance Fackups can be for several miles. ew housing is being built at Peranly contribute to the traffic probitrongly support the idea of a byphe traffic congestion currently profin Gold Canyon and hope that seed one in time to resolve this isseeps getting worseThank You	n incredible ne past few ven more of a Festival when In addition, Ilta which will ems. We ass to relieve esent on U.S. something can ue, which just
	Name: E	ugene E. Bourne	
	Email: g	ebourne@comcast.net	
	This submission	came from the ADOT internet webs	ite.
	Submitted: W	ednesday, 2 October, 2019 - 13:47	

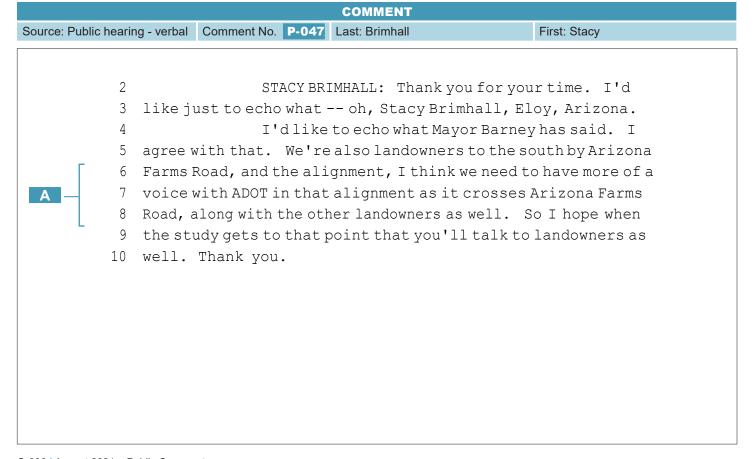


Comment No. P-044 Page 1 of 1 A — See FAQ: Growth and Traffic Congestion The North-South Corridor Study purpose and need identifies the proposed corridor as addressing regional connectivity throughout the eastern Pinal County area. While the traffic conditions in Gold Canyon and the area of U.S. Route 60 were evaluated as part of the traffic analysis (refer to the Draft Environmental Impact Statement, Appendix B, Traffic Information, for additional information), addressing traffic issues on U.S. Route 60 through Gold Canyon is not a primary purpose of the North-South Corridor. Solutions for that issue have been evaluated through the US 60 Alignment Study: Superstition Freeway to Florence Junction Environmental Assessment (prepared by the Arizona Department of Transportation). This study and its recommendations were considered in the development of alternatives for the North-South Corridor.

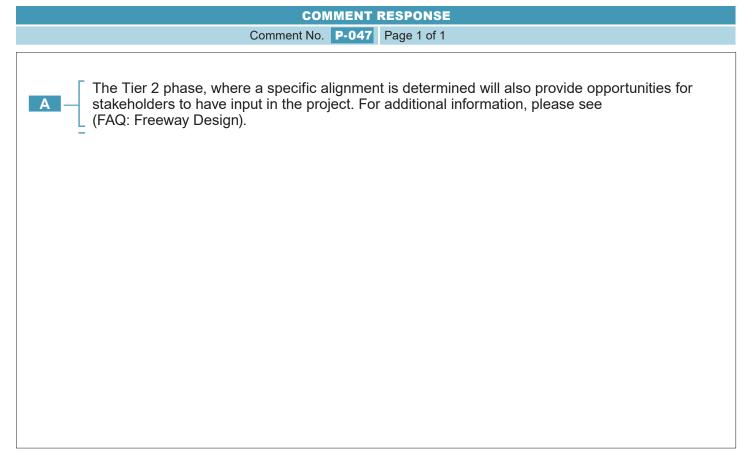


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

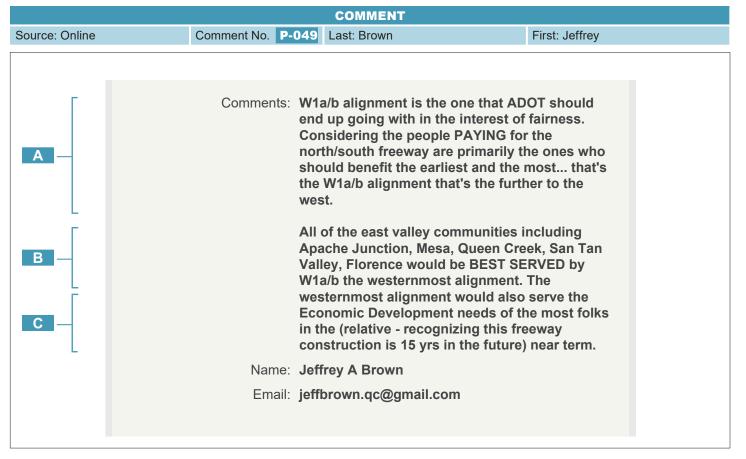
		COMMENT		
Source: Online	Comment No.	-046 Last: Brimhall	First: Josh	
A —	Comment		outh freeway in Pinal! We o, so excited it's finally hurry!	
L .	Name	e: Josh Brimhall		
	Ema	il: brimhalljosh@gmail.c	om	
	This submiss	sion came from the ADOT	internet website.	
	Submitte	ed: Tuesday, 15 October, 2	2019 - 23:49	



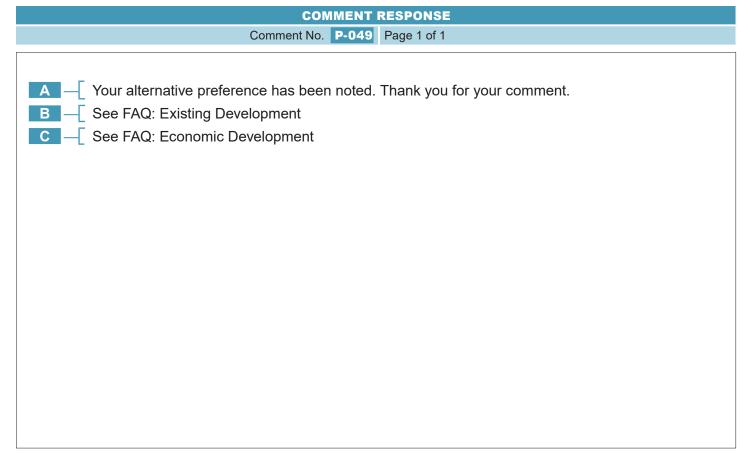
COMMENT RESPONSE
Comment No. P-046 Page 1 of 1
A — Your comment has been noted and is appreciated.
Tour comment has been noted and is appreciated.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study



COMMENT RESPONSE
Comment No. P-048 Page 1 of 1
Your comment has been noted and is appreciated.
B — Your alternative preference has been noted. Thank you for your comment.
Tour alternative preference has seen noted. Thank you for your comment.



	COMMENT	
Source: Email	Comment No. P-050 Last: Brown	First: Tucker
	On Tue, Oct 22, 2019 at 4:46 PM Tucker Brown < tucker.brown2@ To whom it may concern:	wme.com > wrote:
A —	I am asking for you to revert to the original W1a/b alignment in	Segment 1
	Thank you for your consideration!	

Comment No. P-050 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

: Online Comment No. P-051 Last: Brownlee First: Shari
Comments: Regarding the N/S Corridor Alignment commentaries submitted by Mike Goodman and Robin Benning in Facebook. For those who do know, these two are Pinal County and Queen Creek councilmen respectively and seem to have missed the simple point that no one shou be concerned about driving east to get on a freeway to turnaround and come back to the west. The majority of commuters are trying to gnorth and/or west. A "common sense" commuter would simply drive north to access the freeway to then either travel east to gain access to the N/S Corridor, or travel west to the 202 utilizing the 24. The map I viewed shows or option to travel 3.85 miles east to access the freeway they believe is the better route, vs the 7.7 miles to the proposed freeway ADOT appea to be leaning towards which follows the CAP Canal. The 7.7 miles follows Ocotillo Road, and is already in place and developed farther east along the north side of the Castlegate community. Ocotillo Road is already a major road. The 3.85 mile route which is Pima Road, will send traffic through the middle of a large equestrian community. This would become a safety issue for the neighborhood as well as the commuters. Most commuters are not aware of the damage that can happen to a vehicle if they strike a 1000 lb animal, even at 25 mph. Furthermore, the economic feasibility of purchasing these properties that have been developed with extensive exterior buildings (shops, barns), fencing, etc, when there is raw, vacant, state land available as well as Ocotillo

Comment No. P-051 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development See FAQ: Transportation Network Connectivity

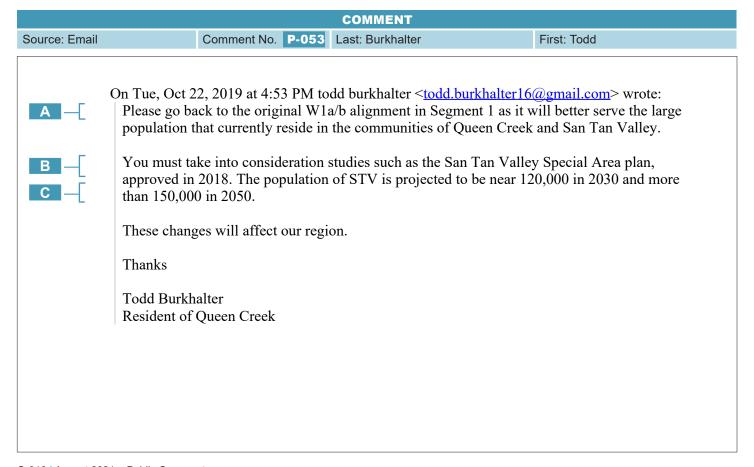
lorth-South Corridor Study Source: Online				
Source: Online		COMMENT		
	Comment No. P-0	D51 Last: Brownlee	First: Shari	
B	Name:	Road, makes zero sense. appears to be approximate Castlegate and Laredo Ra state "This newly propose no one" is a short-sided sthe communities of Magm Manor, Magic Ranch, Qua communities east of Attav Arizona Farms Road, Merr the Town of Florence and This freeway is not just at and Queen Creek. It will all of Florence and Coolidge. far out of the way and merapproximately 10 miles east Queen Creek and the Cifinish Crismon, Signal Bur Roads north, which these have on/off ramps from the the northbound traffic wor considerably. I don't belie Queen Creek are going to even as far as Ironwood R simply drive north up Ells Butte Road or Meridian Rocommuters who use Ironw drive 3.85 miles east where and/or west. Castlegate are communities will drive no however will not want to deast on Pima. Commuters through several stop light US 60 instead of driving on Baseline Road to take Idal 60. The commentaries abordoncerned about being at the majority of drivers, drive one mile to the east already provided. Commo I'm wondering if the 303 F through the same one-side Shari Brownlee	ely 3 miles east of the inch communities. To ed location will serve statement. It will serve it a Ranch, Crestfield il Run, the horse way Road, north of rill Ranch as well as Town of Coolidge. Town of Coolidge. Town of Coolidge. Town of Coolidge. Town of Gold Canyon. The 79 highway is too regs with US 60, ast of Gold Canyon. The Road and Meridian roads are supposed to the 24 (when complete), and diminish ever those who live in consider driving east toad, when then could worth, Crismon, Signal toads to the 24. The wood Road will not an they need to go north and Laredo Ranch will not an they need to go north and Laredo Ranch will sit as waiting to get onto the mile east on the Road north to US ove seem more one mile east, when the option is on sense.	
	Email:	sharibrownlee@msn.com		

Comment No. P-051 Page 1 of 1 Comments to this letter have been addressed on previous page.

COMMENT RESPONSE

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	052 Last: Burke	First: Tara	
A -[Comments:	Please go back to the in Segment 1 ".	original "W1a/b alignment	
B — C —		plan, approved in 2018 been taken into consid placement of this corri San Tan Valley is proje	nn Tan Valley Special Area , do not appear to have leration in the draft dor. The population of ected to be near 120,000 in more than 155,000 in 2050.	
	Name:	Tara Burke		
	Email:	Lumux2@hotmail.com		
		on came from the ADOT in d: Friday, 18 October, 20		

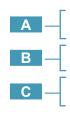


Comment No. P-052 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Consistency with San Tan Valley Special Area Plan C — See FAQ: Growth and Traffic Congestion



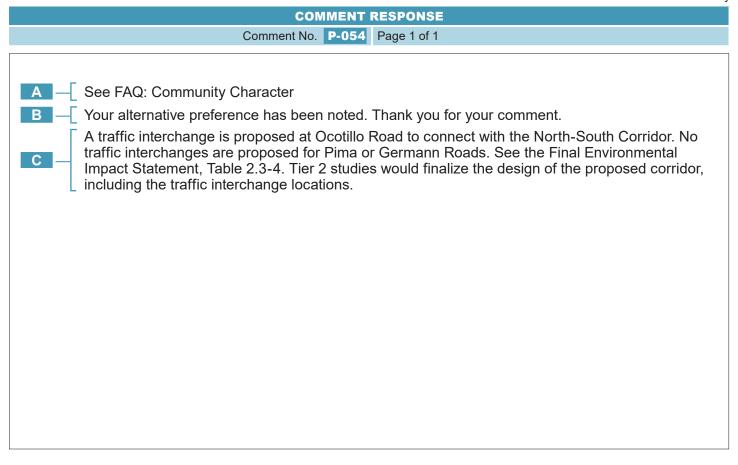
		COMMENT	
Source: Email	Comment No. P-054	Last: Butka	First: Thomas

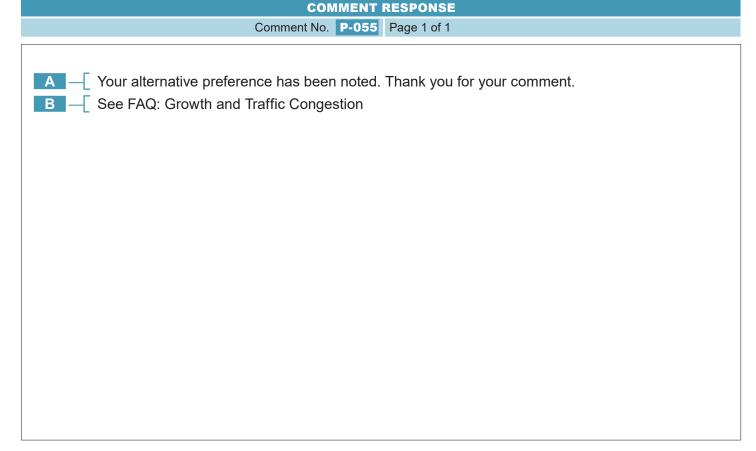
On Tue, Oct 29, 2019 at 9:31 AM Thomas Butka < tbone.ranch9@gmail.com > wrote:



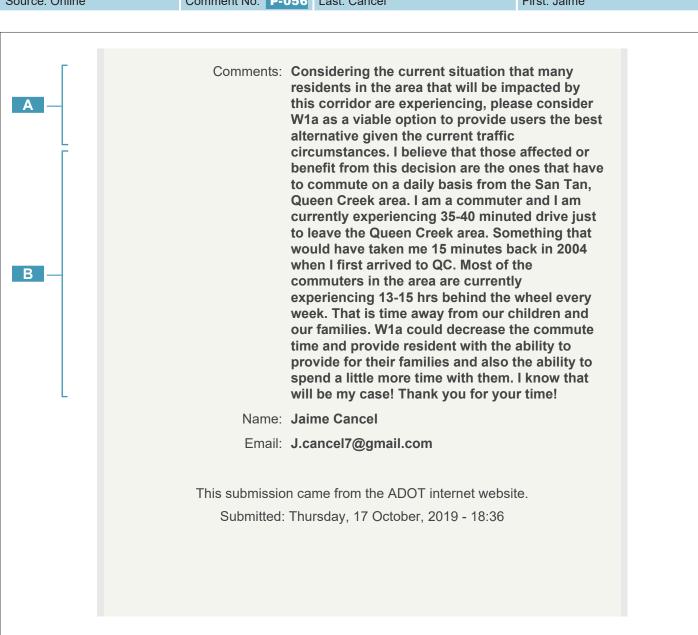
My name is Thomas Butka, I am a long time resident of San Tan Valley, I am a home owner and tax payer we moved out to this area to be away from all of the city related stores,traffic ect. We enjoy our livestock,equine animals and the country way of life, I am begging the state of Arizona to please locate the North/South corridor as far east as humanly possible I believe it to be the Preferred route as discussed several years ago purple color on the map I am looking at, . I would also petition that the state does not make Pima road a pass through to the North/South corridor, as Germann Rd makes the most sense given all of the open state owned trust land. Please do not take this beautiful and peaceful area away from us and construct the corridor as far east as possible. Although I know it is impossible to stop what most would call progress this area has been impacted extremely hard, we have invested our best years making this our home, please do not take this away. Thank you

		COMMENT		
Source: Online	Comment No. P-0	55 Last: Cain	First: Jac	ckie
A — [B — [the traffic is horrendo	reek is growing so fas ous. We desperately no ongestion. The alterna eneficial.	eed
	Name:	Jackie Cain		
	Email:	Jacquline_cain@hotn	nail.com	
	This submission	came from the ADOT	internet website.	
	Submitted:	Thursday, 17 October,	2019 - 18:48	





Source: Online Comment No. P-056 Last: Cancel First: Jaime	СОМ	MENT
Source. Offiline	line Comment No. P-056 Last: C	ncel First: Jaime



Comment No. P-056 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion

		COMMENT	
Source: Online	Comment No. P-057	Last: Carr	First: Robert



Comments: I live in queen creek and we need the alignment

closer to queen creek for this north south corridor. Queen creek is growing rapidly and

this would help our travel to Tucson dramatically. Closer to ironwood

Name: Robert Carr

Email: Txrcarr@gmail.com

This submission came from the ADOT internet website.

Submitted: Tuesday, 22 October, 2019 - 18:58

Comment No. P-057 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development See FAQ: Transportation Network Connectivity

COMMENT

Source: Comment form Comment No. P-058 Last: Carter First: Celeste

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly.

	Comment forms as neceded. I lease print clearly.
	3951 N wheeler &d Has Boon in my family Since 1934
	my grandfather Built the Home its 3 400 Saft
ı_[we thave 2 wells on the property and the of them
L	is providing water to adot of the Llowes there
	are about 30 Homes con this Road-
	I am the 3rd operation that that lived at this
	property - It was come close to my lane
<u> </u>	Drease but up a wall so I don't blowe to
Ė	Hear the free way and protect my property from
	Acradents I would be willing to move if
-	I can only a poper Bid Irombuly,
_	200 500 Center
	I aux Kustankits off of 87 and Central Since 2013
	Contact Information (optional)
	Name: leleste Adele (arter (toll name)
	Address: 3951 N Weller & Coolidge, 12-81/28-
	Phone: 63-31-2680
	Email Address: Sn. D1916461 vahad. Cam
	v /

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by:

1.855.712.8530 | Parksouth@azdot.gov | azdot.gov/NorthSouthStudy

Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

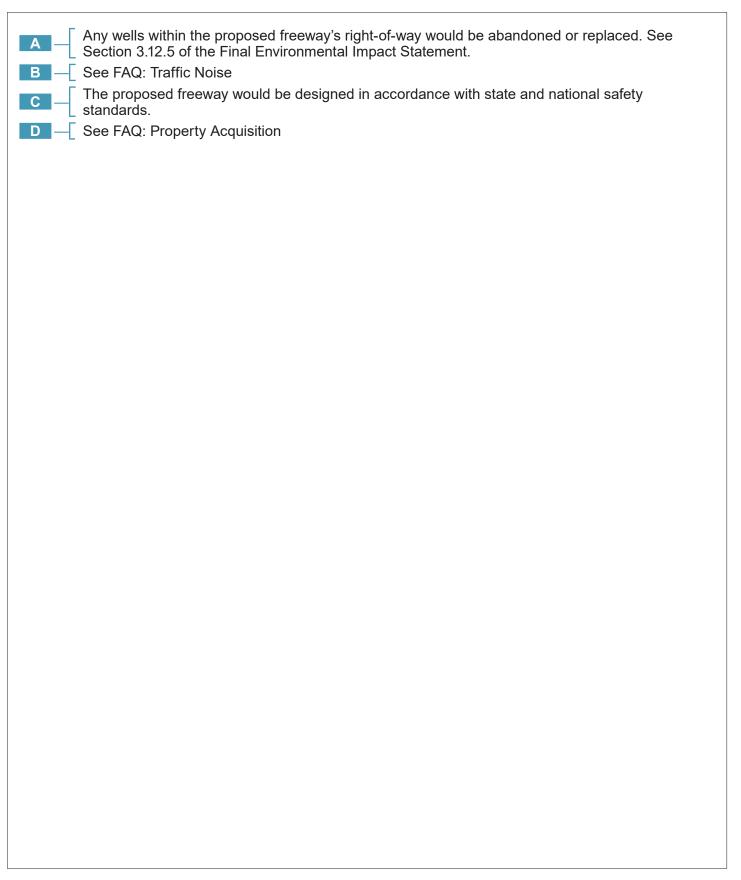
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C

D

Comment No. P-058 Page 1 of 1



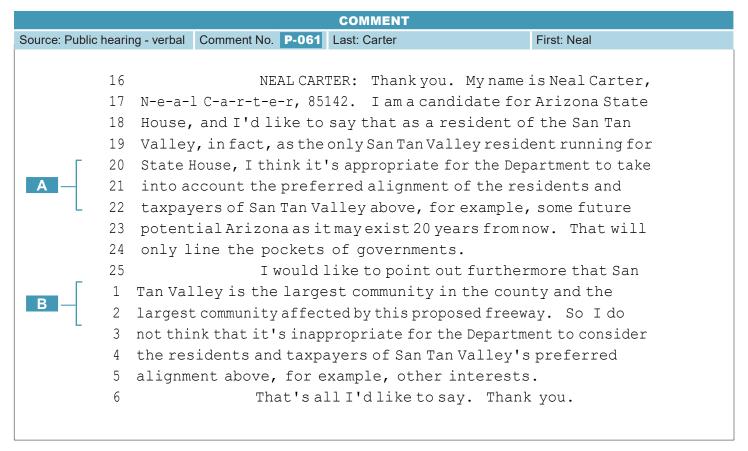
COMMENT				
Source: Publ	lic hearing	- verbal Comment No. P-059 Last: Carter First:Celeste		
	12	CELESTE ADELE CARTER: Good evening.		
	13	My name is Celeste Adele Carter. My family		
	14	came from Oklahoma in 1934 and bought the property that I'm		
	15	on and bought most of the property in the middle of Wheeler		
	16	all the way to Clett. There's about 30 homes out there.		
	17	We have two wells on the property. We provide many of the		
	18	water that those people have, that they use daily with		
	19	their livelihood.		
	20	We have sold a lot of it off. That's why we		
	21	have 30 homes out there. I noticed the corridor, it was		
	22	further west than I was told. Then I was told it was		
	23	further east of the house; and looking at the blue line, it		
_	24	goes right through my property.		
	25	My grandfather built the house, and it's		
A	1	3,400 square foot with a basement. It's been in the family		
	2	all these years. I'm a third generation that lives there.		
<u> </u>	3	I would hate for anything to happen to that home. If the		
	4	freeway did come by, of course, I'd ask, you know, to put a		
В —	5	wall up to kind of do the sound barrier and protect the		
	6	home in case somebody was crazy driving and jumped the wall		
L	7	and hit the property.		
_	8	But the family, you know, left it to me, and		
	9	I've been taking care of it. I was going to do a		
	10	Historical Society with it. I still might do that to		
	11 12	preserve. My grandfather's mother worked at the Casa Grande Ruins and learned how to do the adobe. There's two		
	13	rooms there that they lived in, and most of my aunts and		
	14	uncles were born there at the house. It's pretty well		
	15	you'll know the Carters on the Wheeler tract division.		
C —	16	So my thing is, I'm all for the freeway		
	17	because I do have a business in Coolidge. I've been there		
	18	since 2014, Kustom Kuts. Doing very well considering		
	19	there's 16 hair shops in this little town of 12,000 people.		
	20	So I think the name goes far with who I am, but we do need		
	21	a freeway coming through, but I'd have to lose my home that		
	22	my family has built and preserved all these years.		
	23	Thank you for your time.		

Comment No. P-059 Page 1 of 1

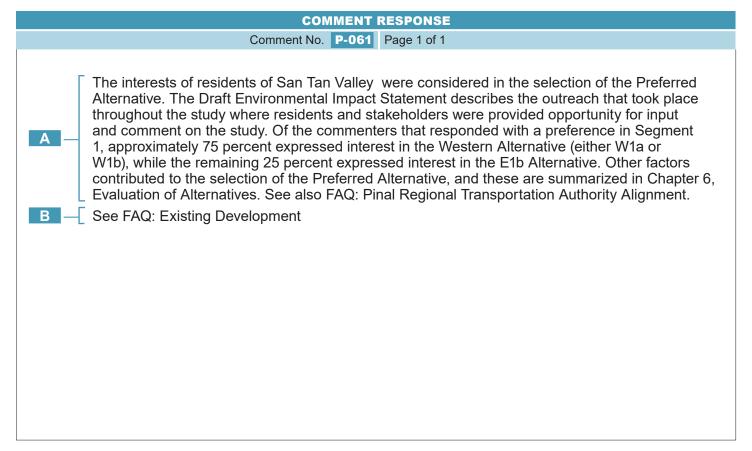
A — See FAQ: Property Acquisition See FAQ: Traffic Noise ─ Your comment has been noted and is appreciated.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

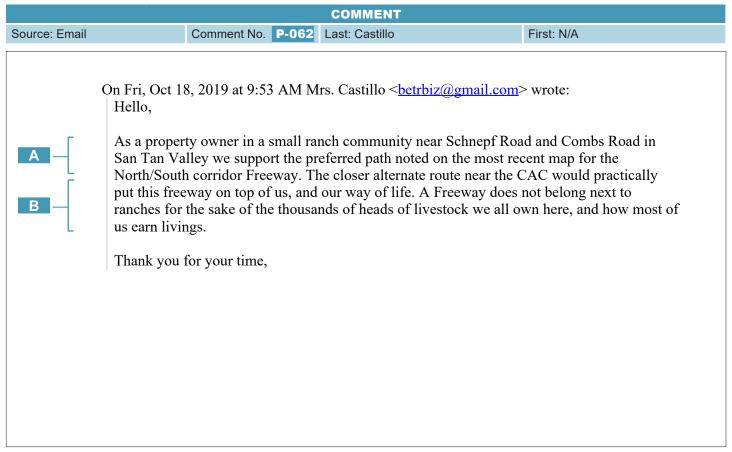
	COMMENT	
Source: Online	Comment No. P-060 Last: Carter	First: Neal
A —[B —[Comments: Please construct as soon use the Westernmost align	
	Name: Neal Carter	
	Email: nealkcarter@hotmail.com	
	This submission came from the ADOT inter	net website.
	Submitted: Tuesday, 15 October, 2019	- 17:49
	•	



Comment No. P-060 Page 1 of 1 A — See FAQ: Timing of Freeway Construction B — Your alternative preference has been noted. Thank you for your comment.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study



COMMENT				
Source: Online	Comment No. P-063	Last: Chambers	First: Breann	

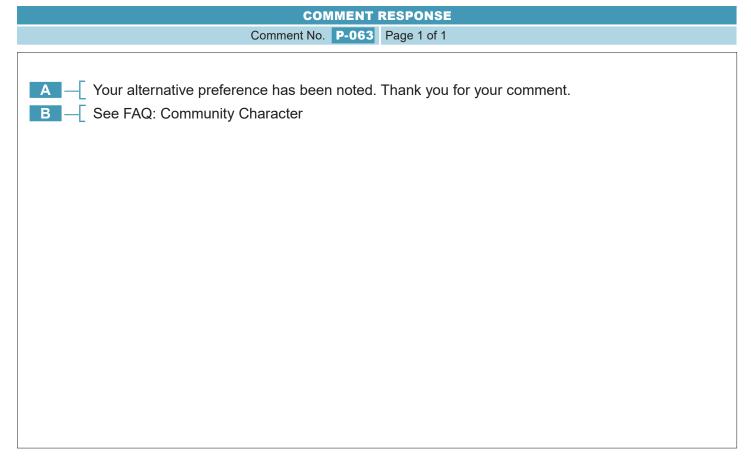
10/29/2019 3:13:19 PM

I live on Suburban Ave in the Queen Creek Suburban Ranches. I have lived there for over 2 years and chose the subdivision I live in for the agricultural community. I have children that enjoy being outdoors that ride their bikes up and down the streets, take their dogs for walks, and their horses on trail rides. It is already starting to become dangerous in the 25 MPH community we live in. Our streets are beginning to be used as "shortcuts" to get to developments behind us. they do not abide the MPH and I already worry about my children's safety. We as an agricultural development chose the life we live with animals and the outdoors and more open space. You will be taking that away from us if you do not choose the Purple (red) route. Please make the corridor further away from our community to preserve the community and they way of life that we chose in the agricultural way.



Chambersbreann@aol.com

COMMENT RESPONSE					
Comment No. P-062 Page 1 of 1					
A — Your alternative preference has been noted. Thank you for your comment.					
B — See FAQ: Community Character					
See FAQ. Community Character					



			COMMENT		
Source: Online		Comment No.	P-064 Last: Chambers	First: Ron	
	10/25/2019 8:	51·57 AM			
	10/23/2019 0.	31.37 AW			
г	We as propert	v owners of O	ueen Creek Panchos want	the Eastern corridor (Purple) that is	· on
A —	your map with	the pass thru	being Ocotillo Rd .anything	g else we will contest	5 011
_		•			
	Ron@wallcon	.team			
	O				

Comment No. P-064 Page 1 of 1

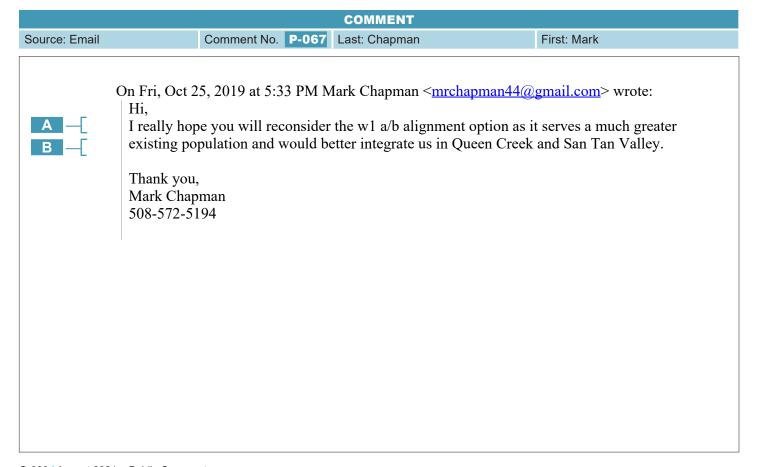
A — Your alternative preference has been noted. Thank you for your comment.

Comment No. P-065 Page 1 of 1

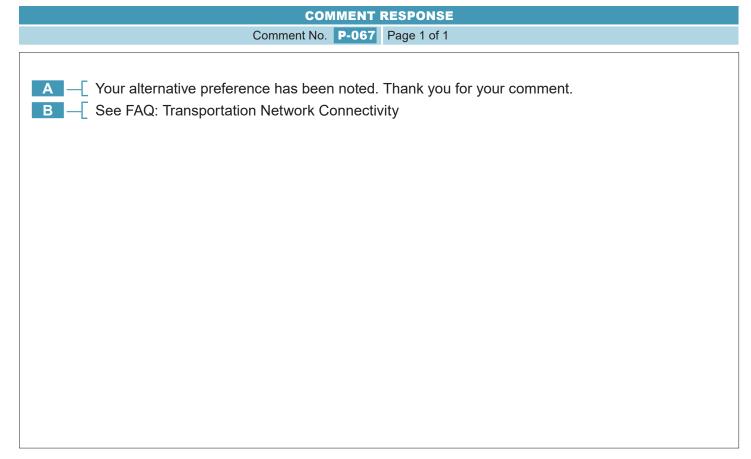
A — See FAQ: Community Character B — Your alternative preference has been noted. Thank you for your comment.				

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

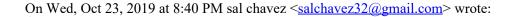
		COMMENT		
Source: Online	Comment No.	066 Last: Chambers	First: Terri	
A —[B —	Comments:	acceptable. We would a corridor East of the CAF	vay (YELLOW hru of Pima Road is NOT ccept the purple (red),	
C —		Which would saving the because it is already a f disrupt ALL the neighbor affecting trying to run the corridor. Thank you	ousands of dollars our lane road and not orhoods you would be	
_	Name:	TERRI CHAMBERS		
	Email:	terriwmi@aol.com		
	This submission	on came from the ADOT int	ernet website.	
	Submitted	: Tuesday, 22 October, 20 ²	19 - 17:41	



Comment No. P-066 Page 1 of 1 A — See FAQ: Property Acquisition B — Your alternative preference has been noted. Thank you for your comment. C — See FAQ: Community Character



COMMENT				
Source: Email	Comment No.	P-068	Last: Chavez	First: Sal



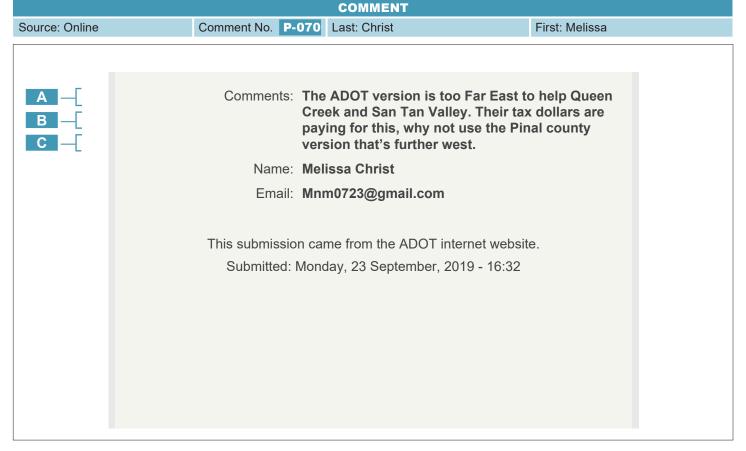
Hello I am a 8 year resident of the Castlegate community and would like to voice my opinion about the corridor phase 1. I strongly reject the idea of the freeway being built right behind our community. We are at NO fault that we purchased our homes not knowing that there was plans of building a freeway directly behind our community. I know that people from Queen Creek much prefer the freeway closer to them without concerns of traffic and our property values tanking. Anybody who does not live directly next to the affected areas are just full of greed who see nothing but \$\$dollar signs who want nothing more than there property values rise, while others suffer the consequences. If anybody wants quick and easy access to the freeway than they can pack up and move closer if it means that much to them. There for those who want a closer freeway they have an easy choice to move closer to the freeway, while we would have to suffer the loss of our equity of our homes and at the same time having to relocate our selves and children to new school districts. If you have ever moved you would understand the whole stress behind it. I strongly support the current proposal and hope that our voices are given more consideration than those who will not be affected by it.

Thank you and hope I can get any updates from the corridor Sent from my iPhone

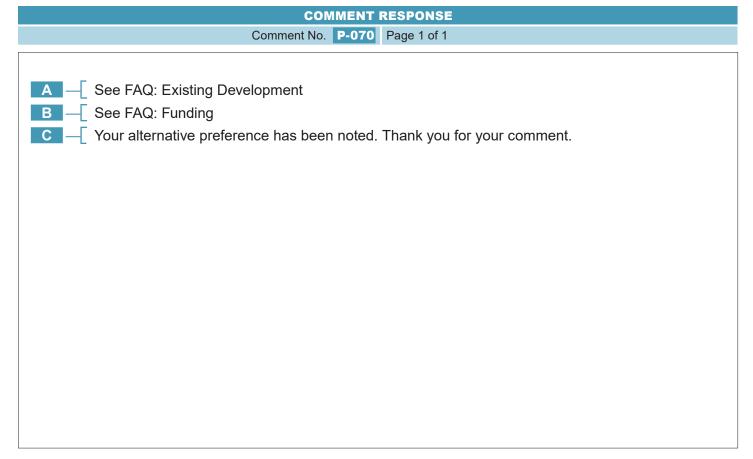
Comment No. P-068 Page 1 of 1

B — See FAQ: Property Acquisition B — Your alternative preference has been noted. Thank you for your comment.

		COMMENT		
Source: Online	Comment No. P-069 L	ast: Christ	First: Jeff	
A —			th corridor proposed by	
B —		_	version does nothing to	
C —		yers paying for this	n Tan Valley, the major	
	Name: Jeff C	hrist		
	Email: Jeff.c	3937@gmail.com		
	This submission came	from the ADOT inter	net website.	
	Submitted: Monday	, 23 September, 201	9 - 16:31	
		·		



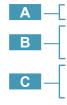
Comment No. P-069 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Funding



COMMENT				
Source: Email	Comment No. P-071	Last: Christ	First: Jeff	

From: **Jeff Christ** <<u>jeff.c3937@gmail.com</u>> Date: Thu, Oct 10, 2019 at 10:01 PM

Subject: North South Allignment To: northsouth@azdot.gov>



As a citizen of San Tan Valley, I prefer the western alignment more. The eastern alignment doesn't make sense. It doesn't support any community. San Tan Valley/Queen Creek residents won't drive for miles east just to go back west another four miles. The goal is to provide relief to the I-10 which is needed. The western alignment provides that even more so why would we use the eastern one when it fails in those two areas. If ours tax dollars are paying for this, we should be able to use it.

Jeff Christ San Tan Valley

Sent from my iPhone

Comment No. P-071 Page 1 of 1



COMMENT				
Source: Email	Comment No. P-072	Last: Christman	First: Randy	

From: Randy Christman < Randy.Christman@pultegroup.com >

Date: Thu, Oct 3, 2019 at 1:34 PM Subject: Preferred Route - Segment 3

To: <u>northsouth@azdot.gov</u> < <u>northsouth@azdot.gov</u>>



Reviewing your maps online, the preferred route bisects the Anthem at Merrill Ranch future planned property.



Attached is our latest land plan. The preferred route labeled E3B & E3D preferred would go right through the middle of the purple section of the attached land plan and a planned school site.

Feel free to contact me via email or at any of the numbers below.

Thank you,



Randy Christman

Manager of Planning & Entitlements

Centex - Pulte - Del Webb

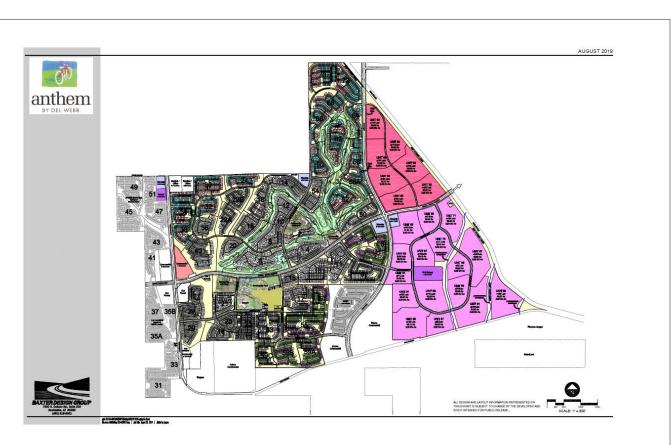
Arizona Division

Comment No. P-072 Page 1 of 2

The Preferred Corridor Alternative is wider than required for an actual freeway alignment, leaving some room to avoid specific conflicts. In developing alternatives, an attempt was made to minimize impacts on existing and planned development, while still serving existing and future Α activity centers. At the Tier 2 phase, when an alignment is defined, efforts will be made to avoid or minimize impacts. B — See FAQ: Property Acquisition

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

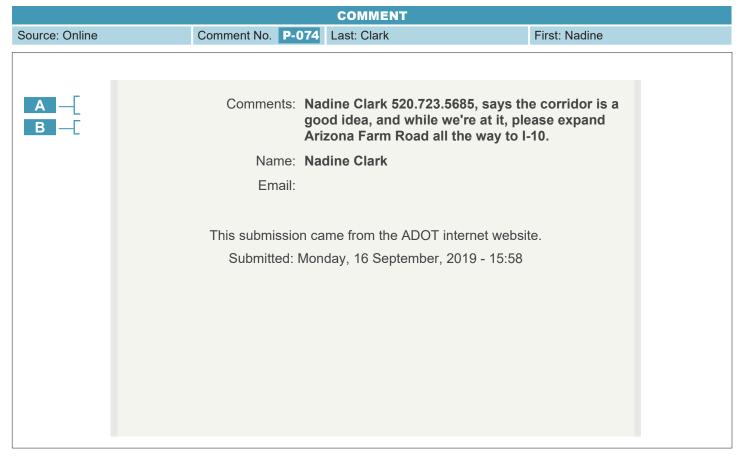
Source: Email Comment No. P-072 Last: Christman First: Randy



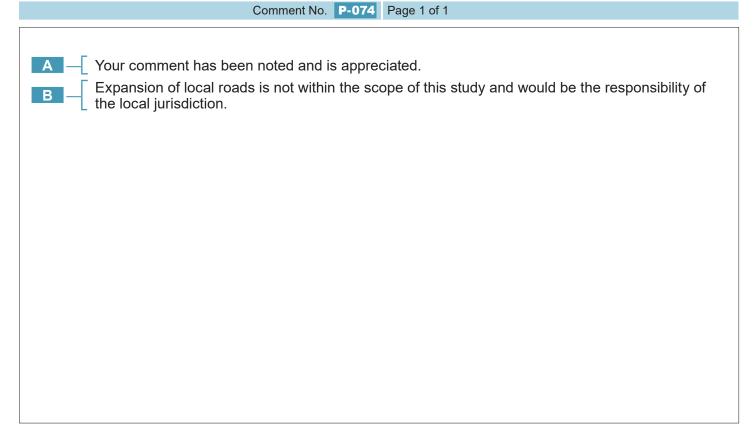
Comment No. P-072 Page 2 of 2

Comments to this letter have been addressed on previous page.

Source: Online Comment No. P-073 Last: Clark First: Chris 10/29/2019 5:41:19 PM It is imperative the western alignment is pursued to provide much needed traffic relief and economic development for the already established population centers of Queen Creek and San Tan Valley. The eastern alignment creates additional problems and does not solve the current issues. The Superstition Vistas are so far in the distant future they may never come to pass. chris@queencreekchamber.com



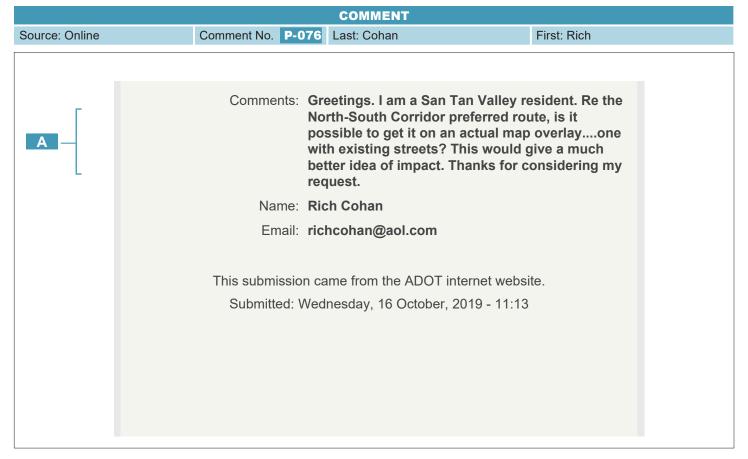
Comment No. P-073 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion C — See FAQ: Economic Development



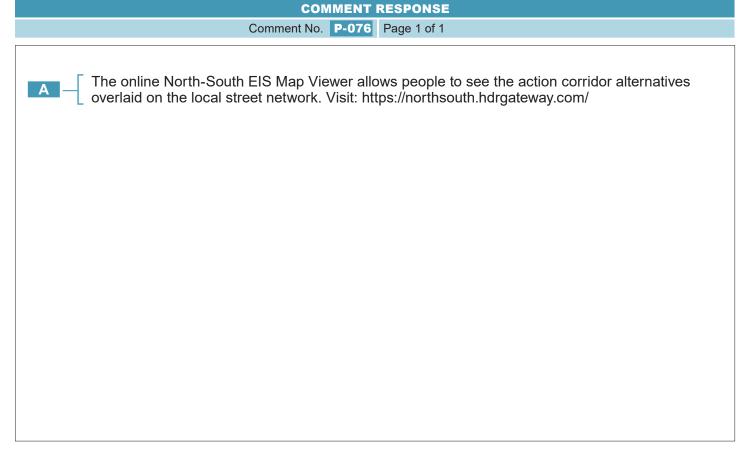
COMMENT RESPONSE

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Comment No. P-075 Last: Cluff Comments: I believe that routes W1A/W1B will be most beneficial to the community at large in the San Tan Valley and Queen Creek areas now and in the future. The closer routes will lead to more efficient commuting, and easier access to the greater number of people. I predict that this route will also get more pushback from the "Not in my backyard crowd" due to it's proximity to some current developments. However, where the road is built development will follow, and some people are going to end up living next to it one way or the other (including me if my preferred route is chosen.) However, the greater benefit to the
beneficial to the community at large in the San Tan Valley and Queen Creek areas now and in the future. The closer routes will lead to more efficient commuting, and easier access to the greater number of people. I predict that this route will also get more pushback from the "Not in my backyard crowd" due to it's proximity to some current developments. However, where the road is built development will follow, and some people are going to end up living next to it one way or the other (including me if my preferred route is chosen.) However, the greater benefit to the
community of the more proximal route leads me to say W1A/W1B are the preferable routes. Name: Brayden Cluff

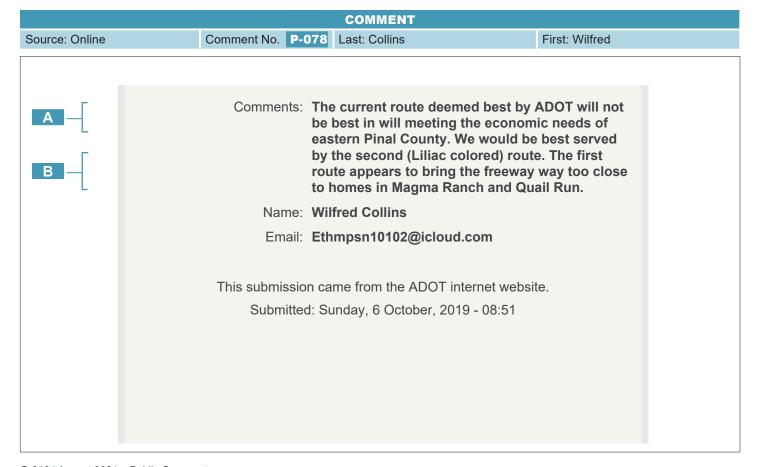


Comment No. P-075 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Property Acquisition



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	077 Last: Collins	First: Anna	
A — [Comments:	ADOT will meet the ec Pinal County. We woul second (Liliac colored	ay way too close to home	
	Name:	Anna Collins		
	Email:	Ethmpsn10102@aol.co	om	
	This submissio	n came from the ADOT in	nternet website.	
	Submitted	d: Sunday, 6 October, 20	19 - 08:48	
		•		



COMMENT RESPONSE				
Comment No. P-077 Page 1 of 1				
·				
A — Your alternative preference has been noted. Thank you for your comment.				
B — See FAQ: Property Acquisition				
_ Goo Tria. Troporty requisition				



COMMENT

Source: Email Comment No. P-079 Last: Cook First: Stephanie

On Wed, Oct 23, 2019 at 10:15 AM Stephanie Cook < scook2@ffres.com > wrote:

Hello,



As a current Queen Creek resident, I would like to lobby for the original W1a/b alignment in Segment 1, keeping the new N/S freeway closer to Queen Creek's center.

Sincerely,

Stephanie Cook

Training Support Specialist - Property Management

o: 214.574.1655

FairfieldResidential.com

Stephanie Cook

Training Support Specialist - Property Management

o: 214.574.1655

	COMMENT	
Source: Online	Comment No. P-080 Last: Cottrell	First: Elizabeth



Comments: Elizabeth Cottrell 801.966.1965, lives in Florence

Gardens. She would like to know how they will turn left out of the development since ADOT will not install a signal. Also, she would like to know if ADOT will build an overpass over 287.

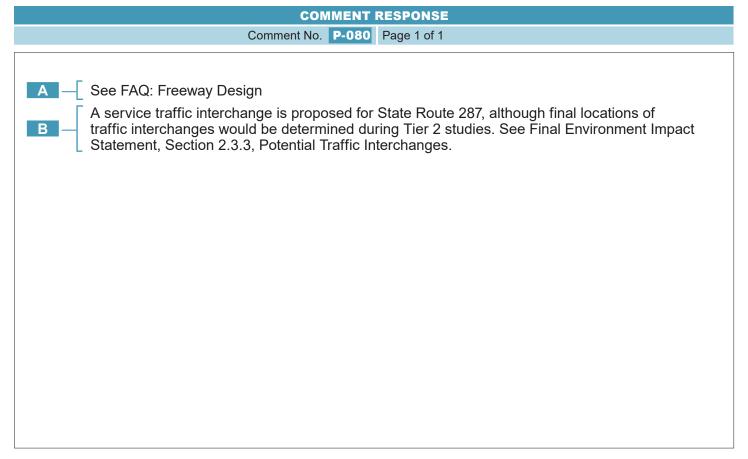
Name: Elizabeth Cottrell

Email:

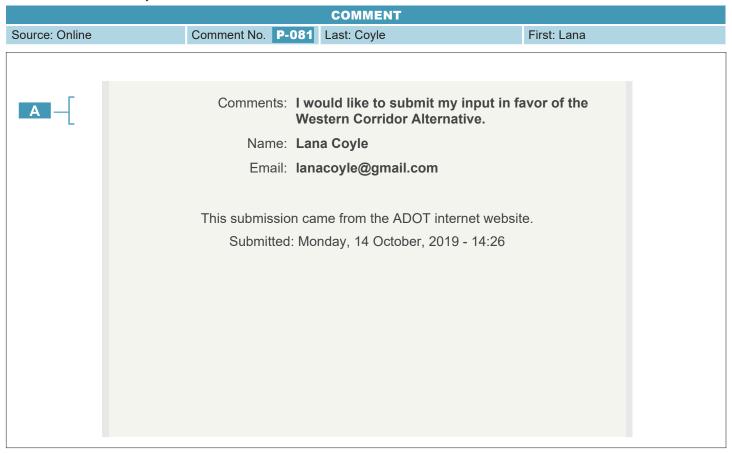
This submission came from the ADOT internet website.

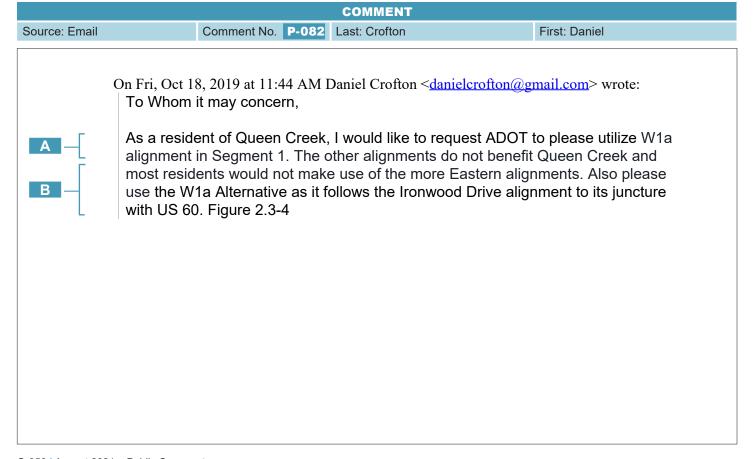
Submitted: Monday, 16 September, 2019 - 15:52

Comment No. P-079 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development

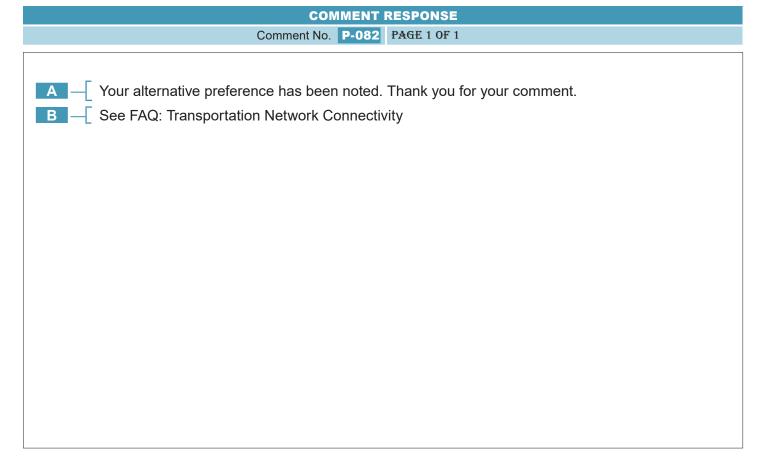


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





COMMENT RESPONSE				
Comment No. P-081 Page 1 of 1				
A — Your alternative preference has been noted. Thank you for your comment.				



		COMMENT	
Source: Email	Comment No. P-083	Last: Dabing	First: Brad



On Tue, Oct 22, 2019 at 11:38 PM braddabing < braddabing@gmail.com > wrote:

I believe the request to pursue the previously adopted and agreed upon W1a/b alignment since it will prove of greatest benefit to the tens of thousands of commuters from Queen Creek, San Tan Valley, Apache Junction and Mesa that have very limited freeway access today and suffer from a lesser quality of life due to unreasonably long commutes.

Other bullet points of concern that one might include...



The proposed alignment differs from the alignment incorporated into the Pinal Regional Transportation Authority (PRTA) Plan as approved by the voters on November 7, 2017.



The proposed corridor may not provide a reasonable benefit to the voters who approved the funding mechanism (PRTA tax). We believe an analysis of the intended transportation impacts over the course of the next 20 years, would show a significantly greater return of investment for the western "preferred" alternative.



• The economic development impact would be much more substantial with the selection of the western alignment due to population growth and anticipated projections for the 2020 Census.



• Studies, such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration in the ADOT proposal.

Comment No. P-083 Page 1 of 1

November of the most incomparable and the second of the se
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development
See FAQ: Existing Development C — See FAQ: Growth and Traffic Congestion
See FAQ: Pinal Regional Transportation Authority Alignment
See FAQ: Funding
See FAQ: Economic Development
G — See FAQ: Consistency with San Tan Valley Special Area Plan

Source: Email Comment No. P-084 Last: Daelick First: Brad

From: John Daelick < <u>jvdaelick@gmail.com</u>>

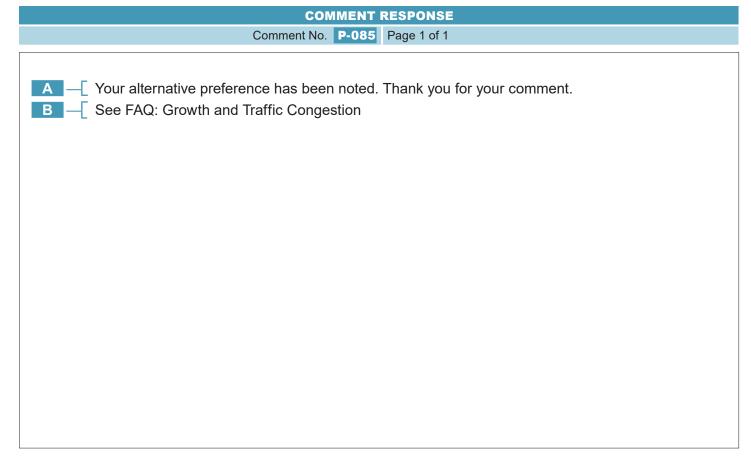
Date: Fri, Sep 13, 2019 at 3:52 PM Subject: North-South Corridor To: <northsouth@azdot.gov>

At this time the half-cent county sales tax increase has yet to be ruled legal. If it is found to be illegal how will this freeway be financed? Thank you

Sent from my iPad

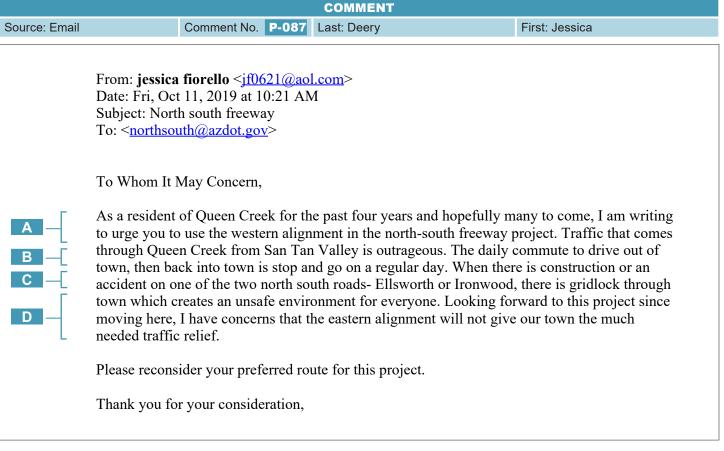
			COMMENT		
Source: Online	Comment No.	P-085	Last: Davidsen	First: Michael	
A —[B —[Comments:	East a	choose W1a. The ot nd won't provide the rements to traffic cor	needed	
	Name:	Michea	al Davidsen		
	Email:	Michea	al.davidsen@gmail.co	om	
	This submissio	n came	from the ADOT interne	et website.	
	Submitted:	Thursda	ay, 17 October, 2019 -	18:19	

CO	OMMENT RESPONSE
Comment No	o. P-084 Page 1 of 1
A — See FAQ: Funding	
_ Soot / te. 1 diffiding	

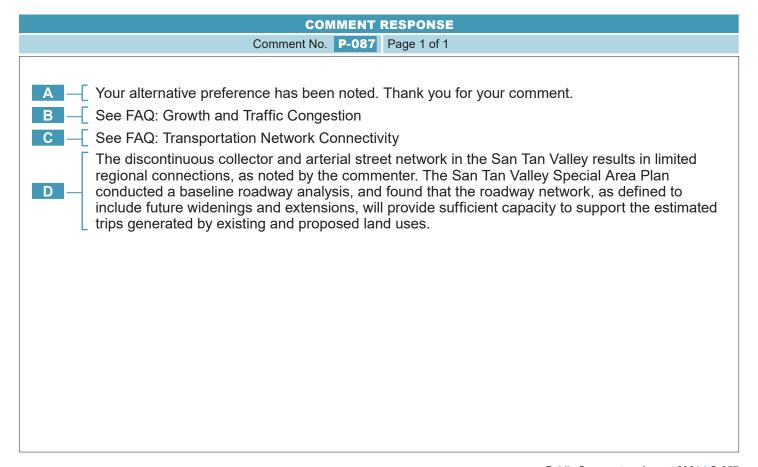


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-086 Last: Deering	First: Josh
A — [so to get away from this amount of added traffic surface streets around Please search for an alt route, and please keep	in relation to our quiet es that move out here do s type of thing. And the it will create on the our neighborhood. ternative to the proposed
	Name: Josh Deering	
	Email: Josh.deering@gmail.co	om
	This submission came from the ADOT into	ternet website.
	Submitted: Wednesday, 16 October, 2	2019 - 17:30



Comment No. P-086 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

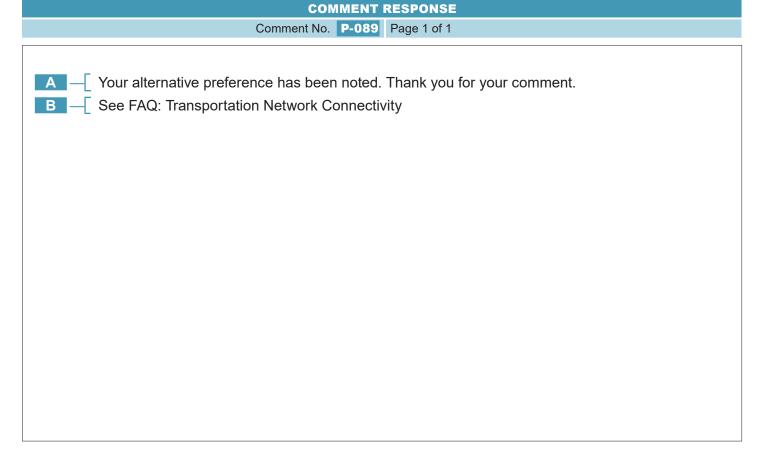


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-088 Last: DeYoung First	st: Jerry
A —	Comments: With regards to the North South corridor fully support ADOT's new route choice definitely DO NOT support the route proby the Town of Queen Creek. Jerry & Sydney DeYoung 1607 E Atole Place San Tan Valley, AZ 85140-5166 480-266-8848	and
	Name: Jerry DeYoung	
	Email: jerrydeyoung1@gmail.com	
	This submission came from the ADOT internet website.	
	Submitted: Thursday, 24 October, 2019 - 09:47	

COMMENT				
Source: Online	Comment No.	-089 Last: Dobbins	First: Darla	
A — [Comments: W1a is by far the better rou Queen Creek and San Tan NEED more north south co be a shame to spend our ta freeway that would not serv		Tan Valley. We seriously n corridors and it would ur tax dollars on a serve QC and STV.	
	Name	Darla Dobbins		
	Email:	Darladobbins1@gmail.	com	
	This submission came from the ADOT internet website.			
	Submitted: Thursday, 17 ()19 - 18:36	

COMMENT RESPONSE				
Comment No. P-088 Page 1 of 1				
A — Your alternative preference has been noted. Thank you for your comment.				



	COMMENT
Source: Public heari	ng - verbal Comment No. P-090 Last: Dougherty First: Don
15	DON DOUGHERTY: Good evening. My name is Don
16	Dougherty. I'm a co-chair of the ADOBE Roads Committee in
_ 17	Gold Canyon.
18	I'm here tonight and thank you, David, for
19	your comments, because that's one of the reasons we're
20	here. I'm here tonight to respond to the North-South
21	Corridor, Tier 1 Environmental Impact Statement Public
A — 22	Hearing that you advertised. The engineering and
23	environmental study for the proposed U.S. 60 Gold Canyon
24	Bypass was approved and completed in 2012 by the Jacobs
25	Engineering Company. It was bought for and paid for by
	ADOT. Funds already expended.
2	The west portion of those studies that went
3	into that is the same portion of the North-South Corridor
4	that connects to the proposed east-west corridor of the
B – 5	present Superstition Freeway which you advertised in the
6	notices in the newspapers with the map showing that the
Г 7	bypass is on there. And it has been approved, and it still
8	is there.
9	Being good stewards of our tax dollars, I
10	would only think it prudent, and it only would make sense,
	to combine these two projects now and include the two
12	
13	Canyon U.S. 60 Bypass. The bypass has been on the schedule
L 14	for almost 20 years.
15	Thank you very much.

Comment No. P-090 Page 1 of 1

The commenter is correct in noting that the approved U.S. Route 60 Bypass is shown on the North-South Corridor Draft Environmental Impact Statement figure; this is because the Arizona Department of Transportation wanted to present those projects that are approved (at the time, the State Route 24 extension to Ironwood Drive was also an approved project, and that project is now going to construction). The Draft Environmental Impact Statement elected to focus on those traffic needs that were associated with the substantial growth occurring west of the corridor, in the San Tan and Queen Creek area. The State Route 24 connection to the North-South Corridor is consistent with the heaviest traffic volume movement (northwest to southeast). Recognizing that the U.S. Route 60 Bypass was prepared to address traffic issues in the Gold Canyon area, this area is not anticipated to experience the substantial traffic growth expected to

the west. At this time, the U.S. Route 60 Bypass does not have a funding source. At the time of the Tier 2 study for the northern segment, the surrounding network would be evaluated and the U.S. Route 60 Bypass may be considered as part of those improvements.

The North-South Corridor Study purpose and need identifies the need for the corridor as addressing regional connectivity through the eastern Pinal County area. While the traffic conditions in Gold Canyon and the area of U.S. Route 60 were evaluated as part of the traffic analysis (refer to the Draft Environmental Impact Statement, Appendix B, Traffic Information, for additional information) addressing traffic issues on U.S. Route 60 through Gold Canyon was not a primary purpose of the North-South Corridor. Solutions for this issue have been evaluated through the US 60 Alignment Study: Superstition Freeway to Florence Junction Environmental Assessment (prepared by the Arizona Department of Transportation). This study and its recommendations were considered in the development of alternatives for a north-south facility.

The commenter is correct in noting that the approved U.S. Route 60 Bypass is shown on the North-South Corridor Draft Environmental Impact Statement figure; this is because the Arizona Department of Transportation wanted to present those projects that are approved (at the time, the State Route 24 extension to Ironwood Drive was also an approved project, and that project is now going to construction). The Draft Environmental Impact Statement elected to focus on those traffic needs that were associated with the substantial growth occurring west of the corridor, in the San Tan and Queen Creek area. The State Route 24 connection to the North-South Corridor is consistent with the heaviest traffic volume movement (northwest to southeast).

Recognizing that the U.S. Route 60 Bypass was prepared to address traffic issues in the Gold Canyon area, this area is not anticipated to experience the substantial traffic growth expected to the west. At this time, the U.S. Route 60 Bypass does not have a funding source. At the time of the Tier 2 study for the northern segment, the surrounding network would be evaluated and the U.S. Route 60 Bypass may be considered as part of those improvements.

В

Α

С

	COMMENT		
Source: Email	Comment No. P-091 Last: Ducharme	First: Eric	
		·	



Comment No. P-091 Page 1 of 1

See FAQ: Growth and Traffic Congestion
B — Your alternative preference has been noted. Thank you for your comment.

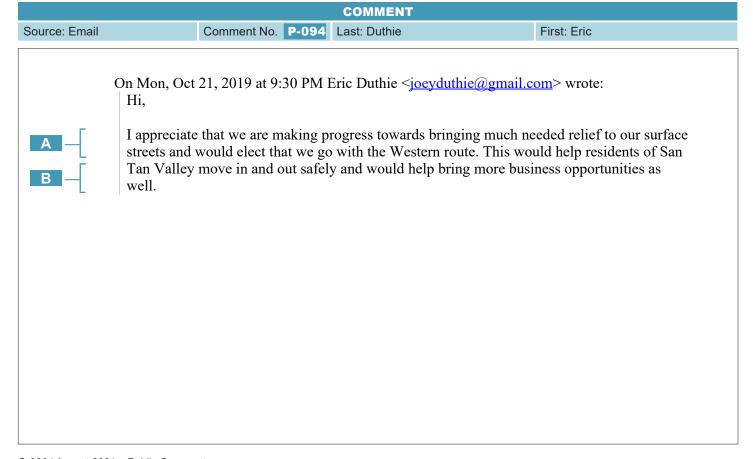
	COMMENT	
ource: Email	Comment No. P-092 Last: Duffell	First: Rachel
A [On Wed, Oct 23, 2019 at 9:55 PM Rachel Duffell < rache Hello, ADOT please to go back to the original W1a/b alignment Encanterra, Queen Creek and STV alignment that will sand growing rapidly.	ent in Segment 1 moving it closer to
в —[The ISSUE - The Arizona Department of Transportation the Tier 1 Environmental Impact Statement for the Norman proposed roadway stretches from US 60 in Apache June The proposed alignment differs from the alignment incommentation Authority (PRTA) Plan. Pinal County, a located within it, endorsed route W1a/b in Segment 1.	th-South Corridor. The 55-mile ction to Interstate 10 in Eloy. orporated into the Pinal Regional
C —[Of note, studies such as the San Tan Valley Special Are appear to have been taken into consideration in the draft population of San Tan Valley is projected to be near 12 than 155,000 in 2050.	ft placement of this corridor. The
	Mrs. Rachel Duffell	

Comment No. P-092 Page 1 of 1

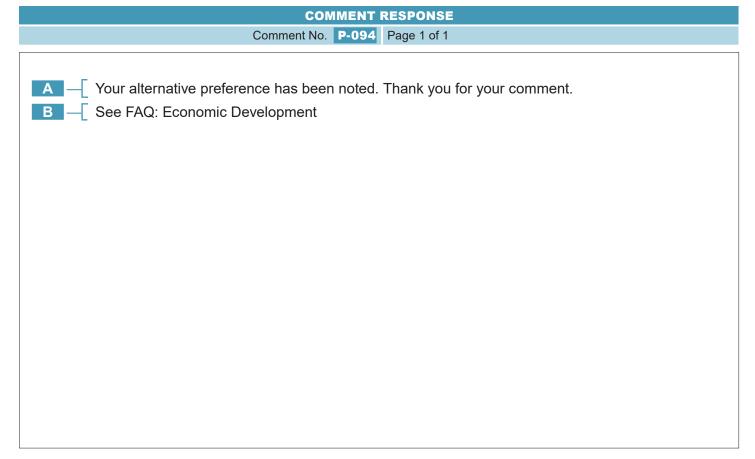
Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Pinal Regional Transportation Authority Alignment C — See FAQ: Consistency with San Tan Valley Special Area Plan D ─ See FAQ: Growth and Traffic Congestion

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

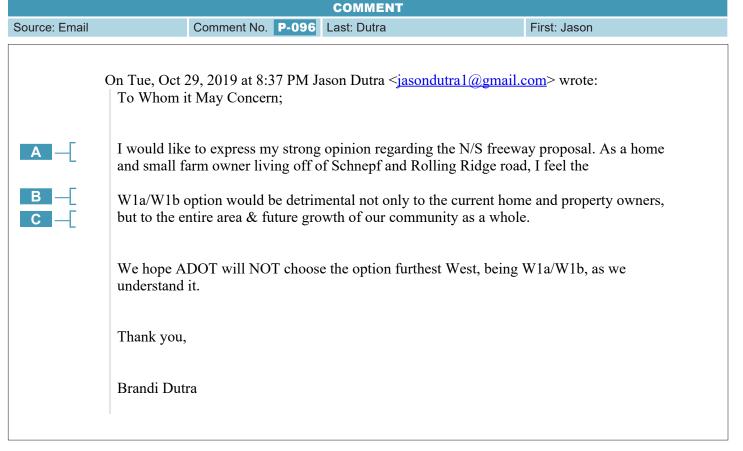
		COMMENT		
Source: Online	Comment No. P-0	D93 Last: Durham	First: Cindy	
A -[Comments:	As a residence of Queen vehemently oppose any corridor other than the page 2.	proposal for the sw purple route. We moved	
В		to this area for quiet enjineighborhood. It is bad building houses every vido not run a freeway or through the middle of o Especially when there a you.	enough that they are where around us. Please major freeway access ur neighborhood.	
	Name:	Cindy M Durham		
	Email:	ms.cmdurham@gmail.c	om	
	This submissio	n came from the ADOT int	ernet website.	
	Submitted	: Monday, 21 October, 201	9 - 20:46	



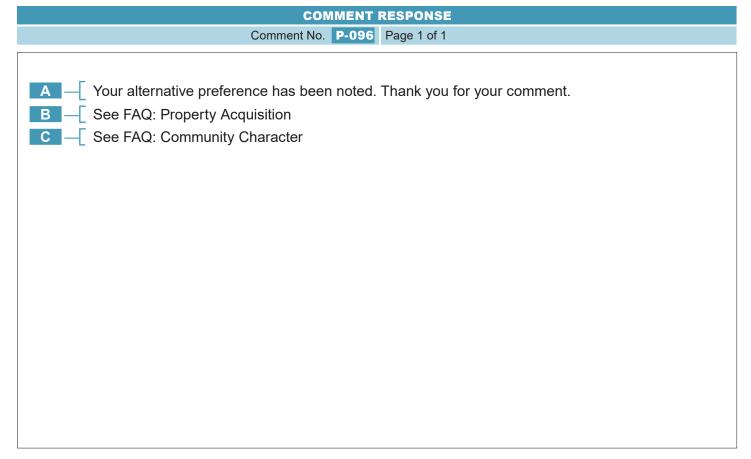
COMMENT RESPONSE
Comment No. P-093 Page 1 of 1
·
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Community Character
E see 17 to seriminally character



	COMMENT	
Source: Email	Comment No. P-095 Last: Dutra	First: Brandi
To V I wo and and what the second se	e, Oct 29, 2019 at 8:35 PM Brandi Dutra < brand Whom it May Concern; uld like to express my strong opinion regarding to small farm owner living off of Schnepf and Rollin/W1b option would be detrimental not only to the other entire area & future growth of our community of the ADOT will NOT choose the option furthest erstand it. nk you, ndi Dutra	the N/S freeway proposal. As a home ing Ridge road, I feel the ne current home and property owners, nity as a whole.



Comment No. P-095 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition C — See FAQ: Community Character

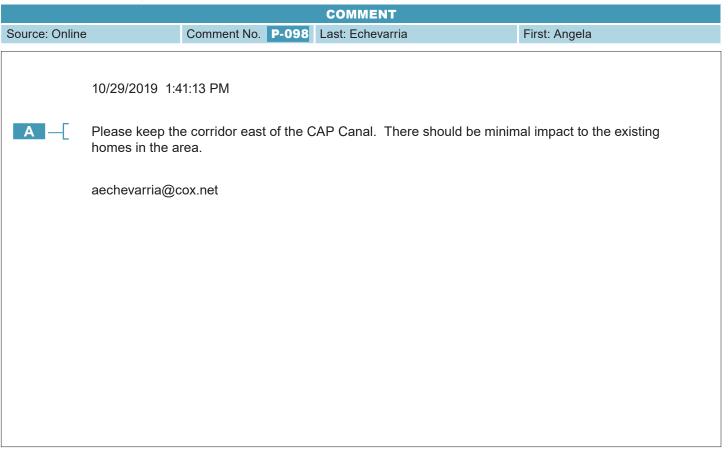


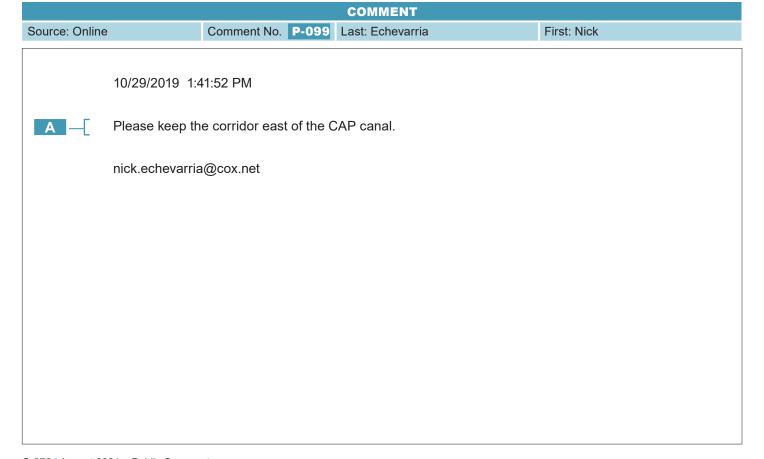
On Fri, Oct 18, To whom it m			Last: Dyck ndall Dyck < <u>rgdyc</u>	First: R k@d-oasis.com> wrot	
To whom it m		PM Raı	ndall Dyck < <u>rgdyc</u>	k@d-oasis.com> wrot	a·
The ISSUE - The Tier 1 Env proposed road The ADOT proposed Transmunicipalities	sly prefer the lace that's he from the Arizona ironmental I way stretche oposed align sportation A located with	closer to closer	and growing rapid ment of Transporta Statement for the N US 60 in Apache J offers from the align of (PRTA) Plan. Pin	Segment 1 ". en Creek and STV alights. tion (ADOT) has poster forth-South Corridor. To an action to Interstate 10 to an action to interstate interpretate interpretation and County, along with	ed their draft of The 55-mile of the Pinal many
Of note, studio appear to have population of than 155,000 : I'm expressing community in Randall Dyck 22018 E Tierr Queen Creek,	es such as the been taken: San Tan Vall n 2050. If my opinion the future. Ta Grande Ct AZ 85142	into con ley is pr as a Qu hank yo	nsideration in the cojected to be near	raft placement of this of 120,000 in 2030, and it because it will also it	corridor. The increase to more
Sent from Pro	coniviaii iviot	one			
	The ISSUE - Tenthe Tier 1 Environment of the ADOT proposed road. The ADOT proposed road appear to have population of than 155,000 if the expressing community in Randall Dyck 22018 E Tierra Queen Creek,	The ISSUE - The Arizona the Tier 1 Environmental Isproposed roadway stretche. The ADOT proposed align Regional Transportation A municipalities located with their constituents. Of note, studies such as the appear to have been taken appear to have been taken appear to have been taken appeared in 155,000 in 2050. I'm expressing my opinion community in the future. The Randall Dyck 22018 E Tierra Grande Ct Queen Creek, AZ 85142	The ISSUE - The Arizona Departre the Tier 1 Environmental Impact Sproposed roadway stretches from The ADOT proposed alignment di Regional Transportation Authority municipalities located within it, entheir constituents. Of note, studies such as the San Ta appear to have been taken into corpopulation of San Tan Valley is put than 155,000 in 2050. I'm expressing my opinion as a Queommunity in the future. Thank you Randall Dyck 22018 E Tierra Grande Ct	The ISSUE - The Arizona Department of Transporta the Tier 1 Environmental Impact Statement for the N proposed roadway stretches from US 60 in Apache J The ADOT proposed alignment differs from the alig Regional Transportation Authority (PRTA) Plan. Pin municipalities located within it, endorsed route W1atheir constituents. Of note, studies such as the San Tan Valley Special appear to have been taken into consideration in the d population of San Tan Valley is projected to be near than 155,000 in 2050. I'm expressing my opinion as a Queen Creek resident community in the future. Thank you for considering Randall Dyck 22018 E Tierra Grande Ct Queen Creek, AZ 85142	Of note, studies such as the San Tan Valley Special Area plan, approved in appear to have been taken into consideration in the draft placement of this oppulation of San Tan Valley is projected to be near 120,000 in 2030, and it than 155,000 in 2050. I'm expressing my opinion as a Queen Creek resident because it will also in community in the future. Thank you for considering my appeal. Randall Dyck 22018 E Tierra Grande Ct Queen Creek, AZ 85142

Comment No. P-097 Page 1 of 1

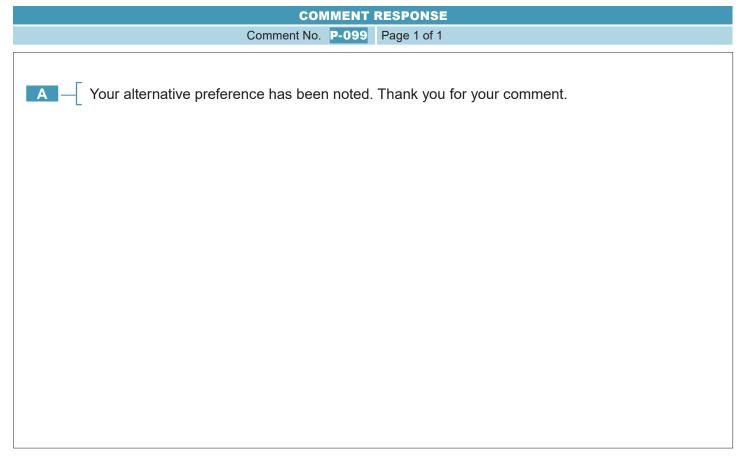
A — Your alternative preference has been noted. Thank you for your comment. See FAQ: Pinal Regional Transportation Authority Alignment ─ See FAQ: Consistency with San Tan Valley Special Area Plan

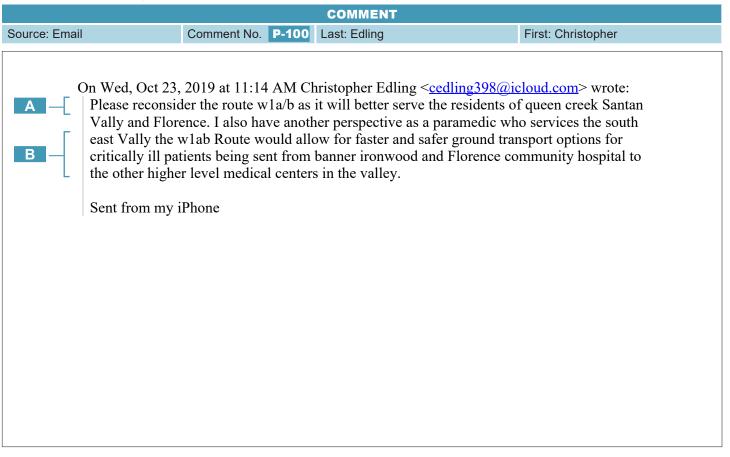
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

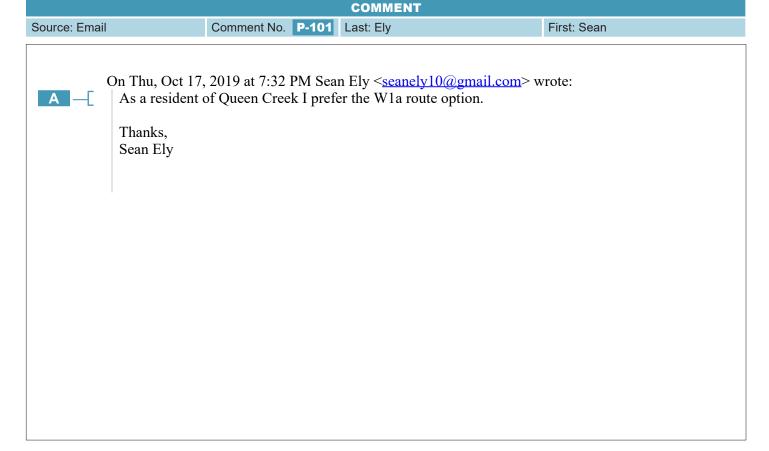




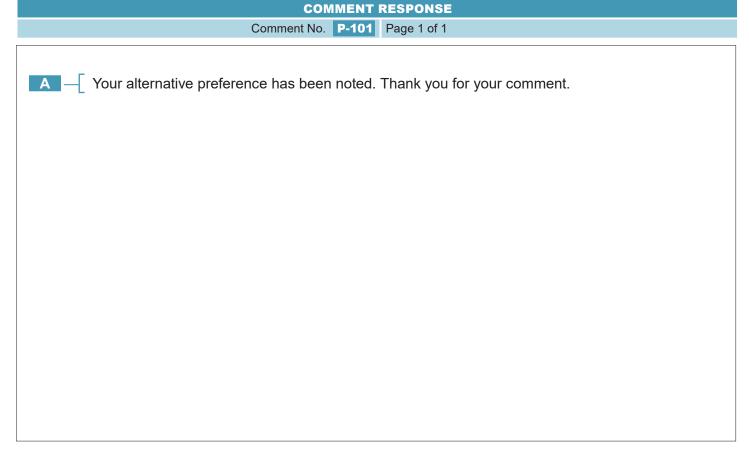
СОМ	MENT	RESPONSE
Comment No.	P-098	Page 1 of 1
A Your alternative preference has been	noted.	Thank you for your comment.



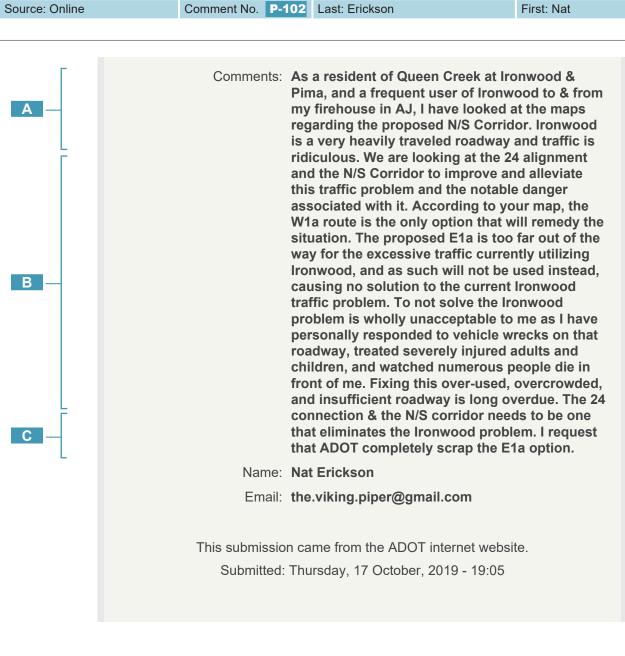




COMMENT RESPONSE
Comment No. P-100 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Transportation Network Connectivity
Coc 17 kg. Hansportation Network Connectivity



COMMENT				
Source: Online	Comment No. P-10	2 Last: Erickson	First: Nat	



Comment No. P-102 Page 1 of 1

See FAQ: Growth and Traffic Congestion It is expected that developing an access-controlled facility through the area would improve safety by reducing local congestion and by separating through trips from local trips. C Your alternative preference has been noted. Thank you for your comment.

COMMENT			
Source: Letter attachment	Comment No. P-103	Last: Farnbach	First: William

North-South Corridor Study Team c/o ADOT Communications 1655 W Jackson Street Mail Drop 126F Phoenix, AZ 85007 29 October 2019

Dear members of the Study Team,

Thank you for the opportunity to review the Tier 1 Draft Environmental Impact Statement. Having recently moved to Pinal County this year after working 30+ years for the California Department of Transportation reviewing and preparing studies, designs, and policies for new and existing highways, I appreciate the opportunity to provide input on how to make our transportation network safe, useful, and cost/environmentally efficient.

My comments focus on Segment 1 only which is adjacent to the San Tan Valley, Queen Creek, and Apache Junction region where I live. I will leave to others more familiar with the area to comment on Segments 2, 3, and 4.

A —

В —

As for Segment 1, I disagree with the selection of E1b as the preferred alternative. This alternative is too far away from existing areas of development to be of any use to those that live in Pinal County and will only promote haphazard sprawl. The Preferred Alternative (E1b) only benefits the Arizona State Lands Department and developers of Superstition Vistas. This alternative would not benefit the residents who, thanks to Proposition 417, will be paying the bulk of the cost to build this roadway. Basically having the public subsidize private developers while having to fight their way on ever congested roadways to get to work. (Note the Traffic Study showed that existing roads would be more congested if E1a and E1b were picked than W1a and W1b and the N/S corridor would have the lowest traffic usage if E1a and E1b were selected.)

C —

D —

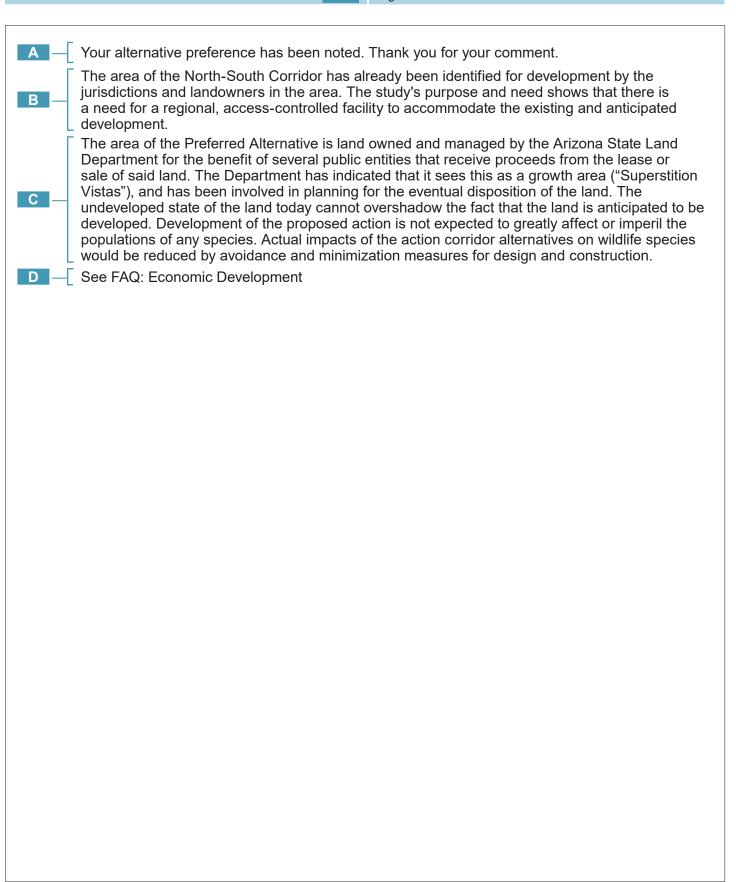
Alternatives E1a and E1b will only foster leap frog development which will cause:

- 1. Greater environmental damage by creating a hodgepodge of development and natural areas that will divide species/habitat and increase water and air pollution that will effect natural resources and residents.
- Greater economic impact because it will require residents to pay more for longer roads, flood protection, water/sewer delivery sources, expanded municipal/county services and other improvements because the land use will be so disconnected and require ultimately more facilities.

Even the report states so in its analysis when it says the following:

"In Segment 1, the Eastern Alternatives pass through areas south of US 60 that are predominantly undeveloped; therefore, the Eastern Alternatives may potentially result in

Comment No. P-103 Page 1 of 4



COMMENT				
Source: Letter attachment	Comment No.	P-103	Last: Farnbach	First: William

unanticipated development or expedite planned development along the Corridor more so than the Western Alternatives." (p. 4-11)

"the E1a and E1b Alternatives would increase habitat fragmentation compared with the W1a and W1b Alternatives because the W1a Alternative and most of the W1b Alternative are located between more intensely developed lands and the CAP Canal" (p. 3-132.)

Growth is likely inevitable in Pinal County but where this growth occurs needs to be managed where it occurs first. By placing the North-South Corridor along the Western alignment corridors, growth will be encouraged to fill in remaining areas west of the Central Arizona Project (CAP) canal (along Ironwood between Germann and Baseline) before reaching out into the vast desert lands to the east. This would include the western portions of the Superstitions Vistas Development Area (which covers all desert between Apache Junction and Florence (http://www.superstition-vistas.org.) Areas east of the canal can fill in later as needed (noticed the 2040 population distribution maps in this study did not show the area around the E1b alignment being developed by 2040.) Developer fees can help build the local street connections to the NS Corridor and help pay for some of the costs to extend SR 24 to US 60 since these are more of a benefit to future than the existing residents.

In addition, building the North-South Corridor adjacent to the CAP canal will allow auxiliary infrastructure needs (like flood control and land subsidence) to be built to the benefit of both rather than having taxpayers pay more money for separate works. Also, since both provide a barrier that impacts community and environmental connectively, have the facilities adjacent to each other will mean there is only 1 impact rather than 2.

Also building W1a and W1b will allow usable segments that can provide real and quick relief to the growing congestion in addition to encouraging development that fills in undeveloped gaps in northern Pinal County. This can be accomplished by building the following priorities:

- Extend SR-24 to the NS Corridor and then build the corridor south the Combs (Riggs Rd.) with connection at Ocotillo and maybe (Germann/Kenworthy). This would give immediate relief/access for northern San Tan Valley residents (current and future).
- 2. Extend NS Corridor south to Arizona Farms Rd (could be 2 lane road at first if traffic and cost is an issue).
- 3. Extend NS Corridor south to Hunt Highway (could be 2 lane road at first if traffic and cost is an issue.)
- * Work on NS Corridor between SR-24 and Route 60 could be built ahead of or with segments 2 and 3 as the area between Baseline and Germann is

Comment No. P-103 Page 2 of 4

Comments to this letter have been addressed on previous and following pages.

COMMENT			
Source: Letter attachment	Comment No. P-103	Last: Farnbach	First: William

I also have some questions after reading the report for your answer and consideration. Please when answering avoid the answer, "Well it was not one of the options conceived or raised by our partners during the process so can't do anything about it now." There needs to be a good reason why this is less desirable that, after the conclusion of this and subsequent studies still proves valid. This is an important project and needs to be done right first.

- 1. Why was Ironwood/US 60 interchange chosen as the northern terminus of the NS Corridor for Alternative W1a as opposed to the Idaho (SR 88)/ US 60 interchange? Unlike the Ironwood terminus which impacts residences, gas station, and gold course, there is absolutely no development for a ½ mile on either side of Idaho Ave south of US 60 and on the west side north of US 60 which would make it much easier, lower impact, and less expensive to build a system interchange at this location than Ironwood. In addition the land use east of Idaho Rd south of US 60 is industrial which is ideal for development next to a freeway.
 - a. How many and what types of existing developed properties are impacted by Alternative W1a between Guadalupe and US 60 under the current proposal? How many would still be if alignment shifted to Idaho Rd? Any new property impacts that cannot be avoided at all?
- 2. Why did the study only look at alignment options for W1a and W1b on the west side of the CAP canal instead of looking at both the east side and west side options?
 - a. What were the reasons the east of the canal was eliminated in the original studies.
 - b. Wouldn't an alignment along the east side reduce noise and property impacts on the west side? How much?
- 3. During the Tier 2 study, if new information found indicate a better route with less environmental impacts exists outside the 1500-ft predetermined corridors, can or would the study change course and investigate these new routes or our we permanently fixed on the 1500-ft corridors?
 - a. Can Idaho Rd and east side of CAP canal be investigated in Tier 2
 - b. What situations or discoveries during the Tier 2 study would trigger a need to stop the Tier 2 study and redo the Tier 1 study?
 - c. Can previously rejected corridors be reconsidered during Tier 2 if new discoveries show that the previously rejected corridor is now a better environmental option?
- 4. Alternative E1a's alignment for SR 24 extension has it follow several miles of W1a alternative along the CAP canal?
 - a. Is it because of this alignment for SR 24 that E1a has more impacts than
 - b. What would be the change in E1a's impacts if SR 24 followed the alignment for E1b?

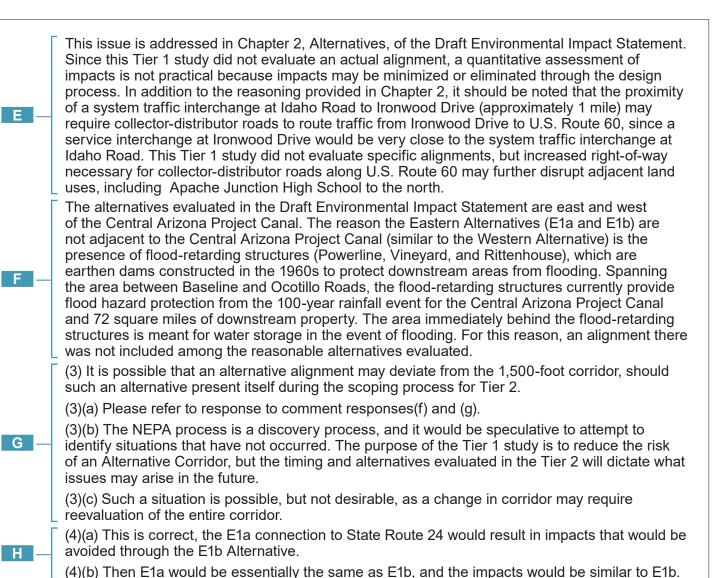
E

F

G

Н

Comment No. P-103 Page 3 of 4



COMMENT			
Source: Letter attachment	Comment No. P-103	Last: Farnbach	First: William



c. Would that change make E1a a preferable alignment to E1b? If not, why not?

In conclusion, the preferred alternative for Segment 1 (E1b) stated in this report will have the worst impact on the environment, community, cost, and health of Pinal County and needs to be changed. I urge the Arizona DOT to reconsider and select either Alternative W1a or W1b as the preferred alternative possibly with some of the modifications raised by the above questions. This is also that stated position on Table S-6 of what a high percentage of participating agencies and local governments recommended who had an opinion on Segment 1.

Thank you for the opportunity to review and comment. Should you have any questions, feel free to contact me.

Respectfully,

William K. Farnbach, P.E. 41413 N Ebony Street San Tan Valley, AZ 85140 916-364-7818

Comment No. P-103 Page 4 of 4

(4)(c) This change would make E1a essentially the same as E1b, so the impacts would be the Н same.

COMMENT			
Source: Email	Comment No. P-104	Last: Farnsworth	First: Kimberly

On Sun, Oct 27, 2019 at 9:10 PM Kimberly Farnsworth kimberlyfarnsworth@yahoo.com wrote:



I am writing as a resident of Queen Creek, a commuter, and a former San Tan Valley resident. I am asking that Section 1 of the North/South Corridor plan be reverted to the original w1a/b route. There are already tens of thousands of residents who would greatly benefit from a w1a/b route. Project that 20 years down the road, and the need for that route will be even greater.

Please consider reverting to the original w1a/b routing.

Sincerely,

Kimberly Farnsworth 18494 E Aubrey Glen Rd Queen Creek, AZ 85143

Addicted to my iPhone

Comment No. P-104 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development	

Comment No. P-105 Page 1 of 2



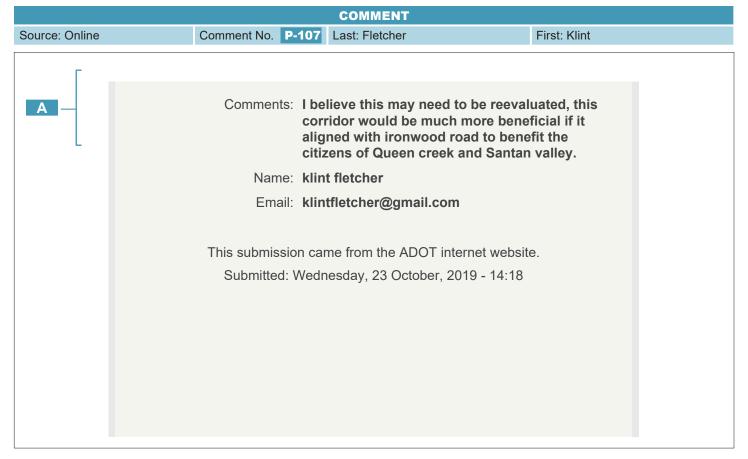
The alternatives evaluated in the Draft Environmental Impact Statement were first identified in the 2014 Alternative Selection Report. The farthest western alternative (coincident with Ironwood Drive) received the lowest favorability rating of the alternatives from local stakeholder agencies and the public (see the Alternatives Selection Report at: https://azdot.gov/planning/transportation-studies/north-south-corridor-study/documents-north-south-corridor-study). An alternative west of Ironwood Drive was not considered, likely because of the potentially substantial environmental impacts (significant existing development is located in the area suggested for an alternative, bisecting the land between Meridian and Ironwood Roads to the south of the North-South Corridor's intersection with State Route 24).

Comment No. P-105 Page 2 of 2

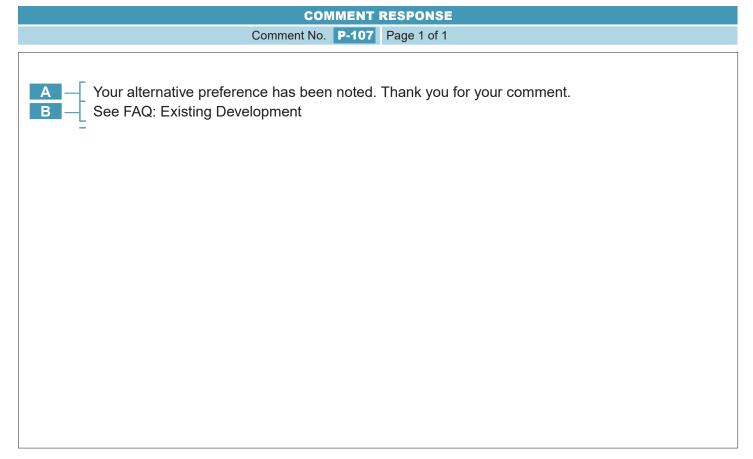
B Your comment has been noted and is appreciated.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-106 Last: Fleming	First: Sandra
Α —	Comments: I would like to see the We	
	as opposed to the Easter	•
L	Name: Sandra Fleming	
	Email: chitown_sandy@yahoo.c	om
	This submission came from the ADOT intel	rnet website.
	Submitted: Wednesday, 23 October, 20	19 - 15:28



COMMENT RESPONSE
Comment No. P-106 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.



Α

В

C

D

Source: Email Comment No. P-108 Last: Ford First: Casey

On Tue, Oct 22, 2019 at 4:56 PM webos02 <<u>webos02@yahoo.com</u>> wrote: To Whom it may concern,

I am writing this letter regarding the proposed North/South Corridor alignment. It has recently come to my attention that ADOT has proposed that the North/South corridor, that connects the US 60 to the I-10 along the east valley, take the far east alignment. Along with alleviating traffic from off the I-10, this freeway could be a huge asset to those that live in the Queen Creek/San Tan Valley area if the Western most alignment (W1A/B) were to be constructed instead. Placing the freeway on the western alignment would invite those that travel along Ironwood and possibly even Ellsworth Roads a quicker option to access the freeway and would be a much needed relief from the already overly crowded roads in this area. The Eastern alignment trends further away from Queen Creek and San Tan Valley, which I feel would not attract nearly as much usage as it should and would not be the relief that the current taxpayers that live in this area are hoping for. I have lived in the Queen Creek area for over a decade now and have truly seen amazing growth in this area. Unfortunately, the amount of traffic that is produced by this growth has overwhelmed the area causing unnecessary traffic delays and unsafe road conditions. This proposed corridor has been a beacon of hope to those who call this area home, that someday we would have a freeway access point nearby that would allow for quicker commute times and safer roads. This will only be achieved by approving the Western most alignment W1A/B that has been thoroughly outlined by the community leaders of Queen Creek and San Tan Valley. Please consider the taxpayers who already live in this area and not the "prospective" taxpayers that have not contributed to this freeway but will only reap its benefits. Thank you for your consideration.

Sincerely, Casey Ford & Family

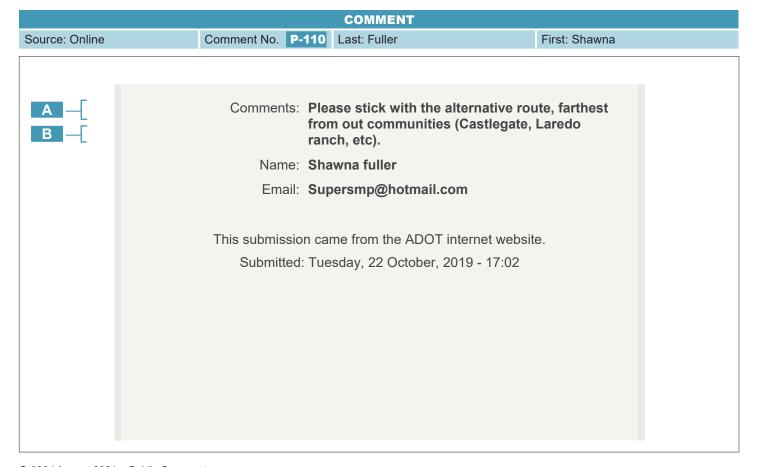
Sent from my Verizon, Samsung Galaxy smartphone

Comment No. P-108 Page 1 of 1

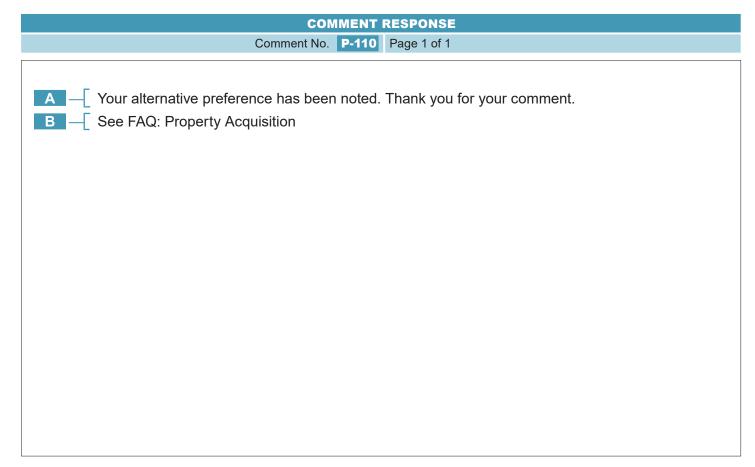
Your alternative preference has been noted. Thank you for your comment. See FAQ: Growth and Traffic Congestion See FAQ: Pinal Regional Transportation Authority Alignment See FAQ: Funding

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

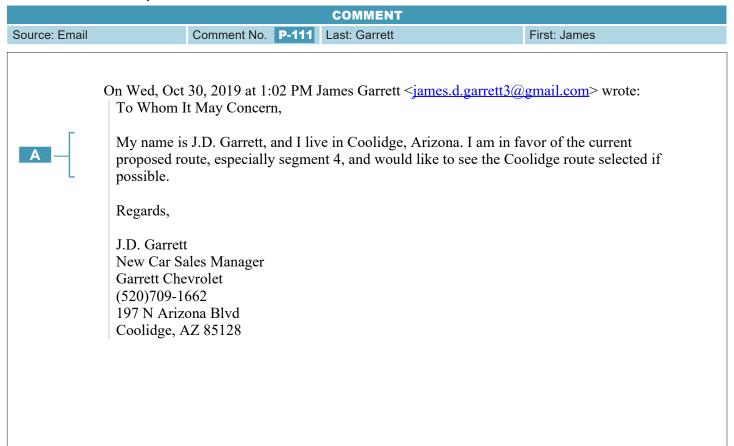
	COMMENT	
Source: Email	Comment No. P-109 Last: Fox	First: Juletta
A — [On Fri, Oct 18, 2019 at 11:03 AM Juletta Fox < juletta.fox To whom it may concern:. I am a resident of QC in the Pegasus Airpark Communic Currently it takes approximately 20 min depending on the proposal for the North South Corridor recently presente continues to push a freeway further from us than we had original plan. We are asking for this to be re-reviewed and go back to Segment 1 ". Thank you for your time Juletta and Brian Fox	ty located at Ellsworth and Empire. raffic for us to get to a freeway. The d is very saddening to us as it d originally anticipated based on the

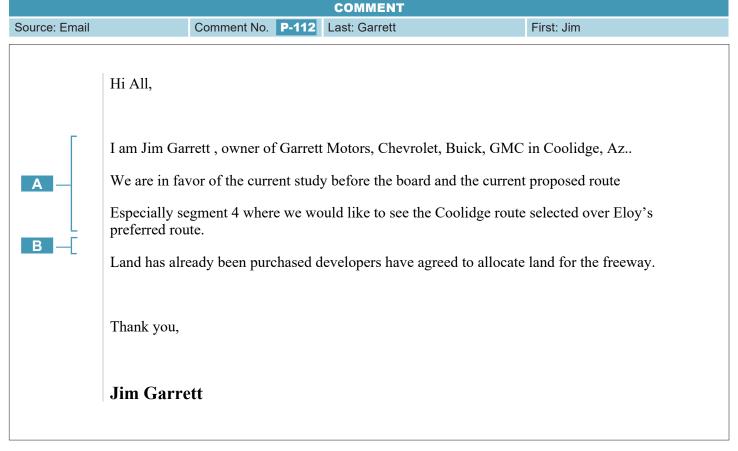


COMMENT RESPONSE
Comment No. P-109 Page 1 of 1
A — See FAQ: Existing Development
Your alternative preference has been noted. Thank you for your comment.
Tour alternative preference has been noted. Thank you for your comment.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

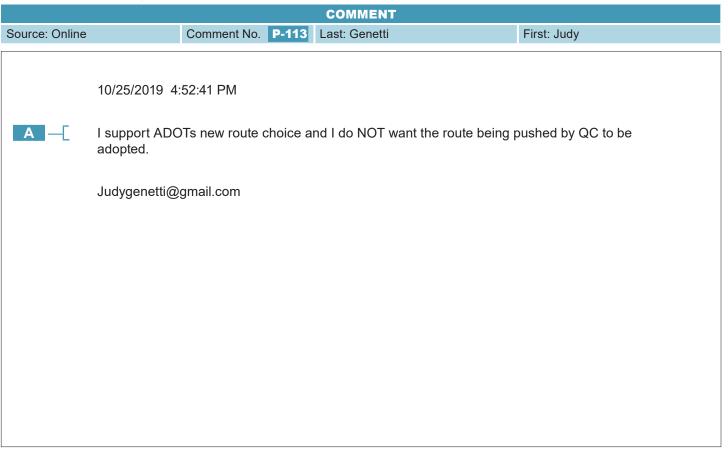


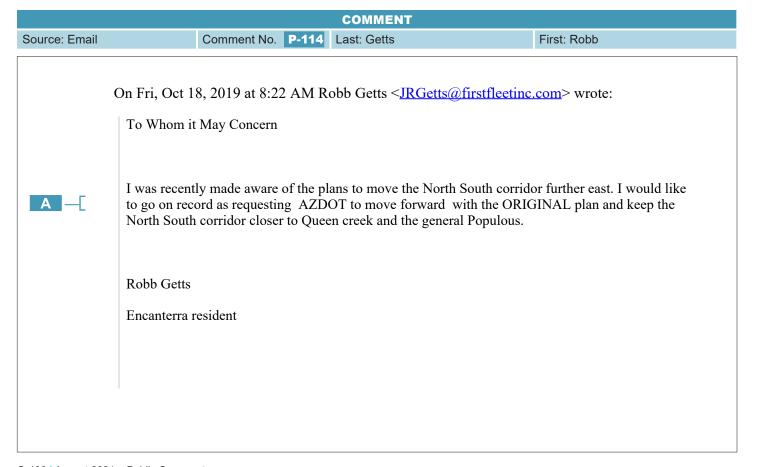


	,
COMMENT RESPONSE	
Comment No. P-111 Page 1 of 1	
- Johnnon Ho. 1 ago 1 of 1	
Your alternative preference has been noted. Thank you for your comment.	
Toda dicinative preference has been noted. Thank you for your comment.	

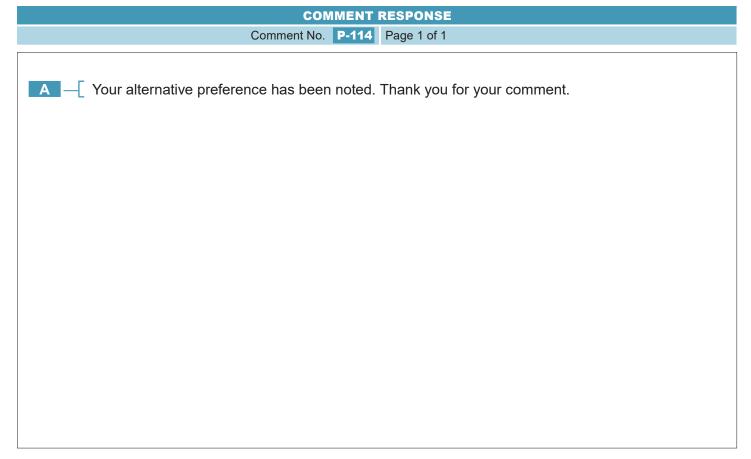


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

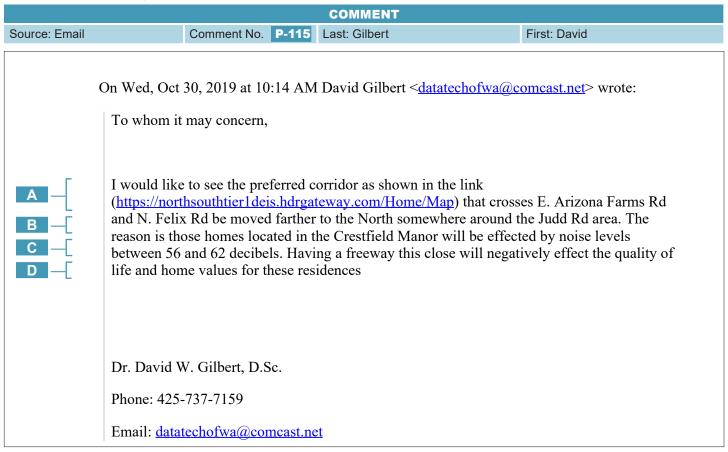


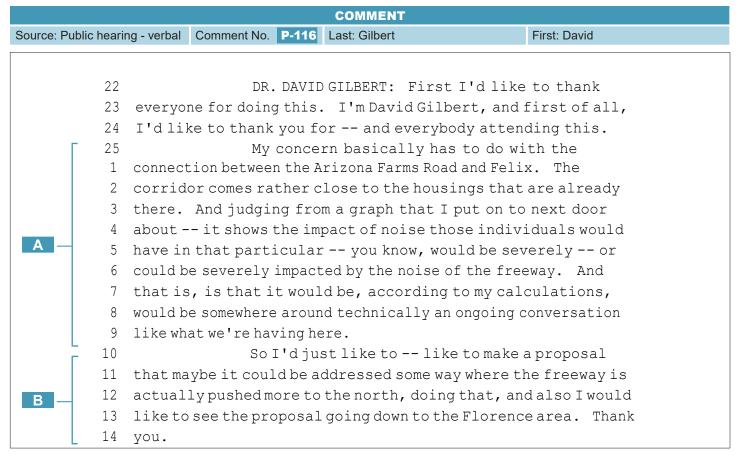


COMMENT RESPONSE
Comment No. P-113 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.

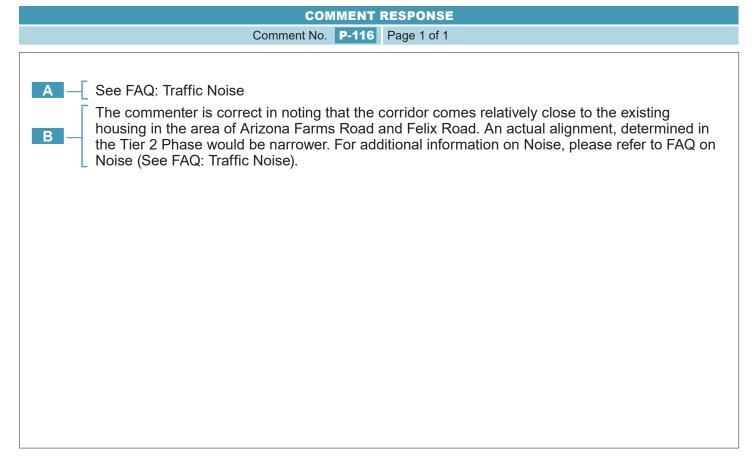


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





Comment No. P-115 Page 1 of 1 The western edge of the Preferred Corridor Alternative is located approximately one-quarter mile east of the Crestfield Manor development. At the Tier 2 phase, an actual alignment would be defined and engineering developed to assess what, if any, noise mitigation would be necessary for existing residential development. B — See FAQ: Traffic Noise C — See FAQ: Community Character D — See FAQ: Property Acquisition



Source: Email

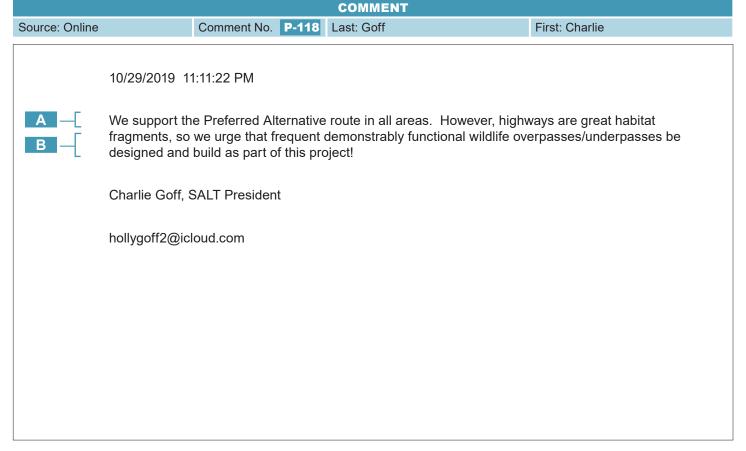
Comment No. P-117 Last: Godfrey

First: Skylar

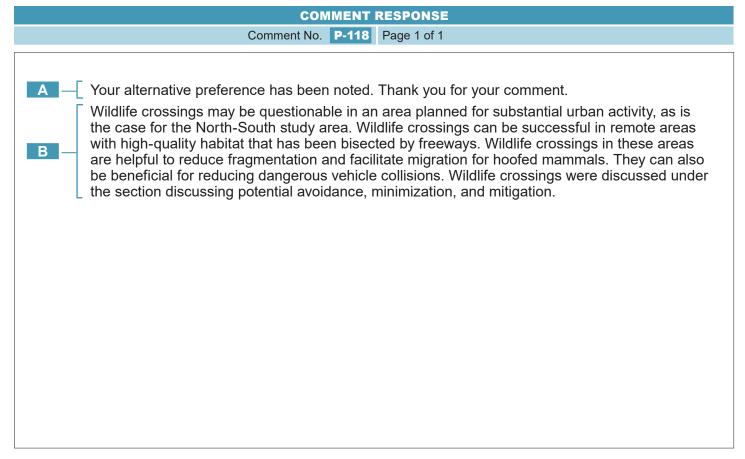
On Tue, Oct 22, 2019 at 6:08 PM Skylar Godfrey < squeaks 125@gmail.com > wrote:

Please stick to the original plan and go with the W1a/b alignment in segment 1. This will be much lore beneficial for all those that live here in the queen creek, stv, and encanterra area. The other proposals won't help at all with traffic congestion coming thru queen creek to get to the outer areas.

Thanks!



Comment No. P-117 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion

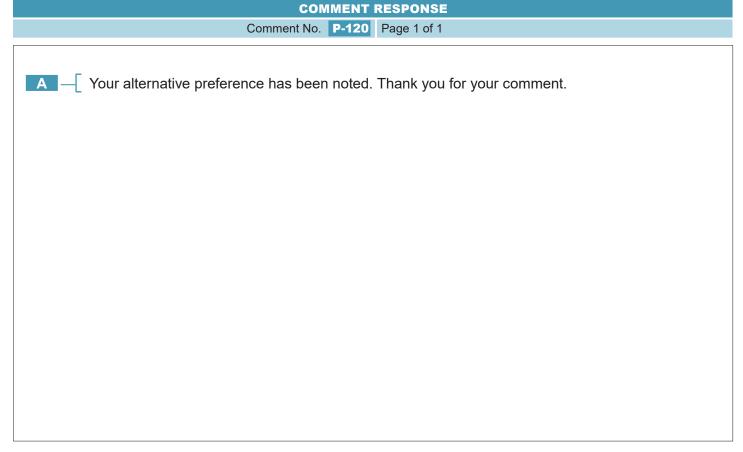


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	Last: Gomez	First: Jim	
A — [Comments:	relief from San Tan Va disagree with the prop	moved west to support	
	Name:	Jim Gomez		
	Email:	Jim3148mesa@cox.ne	t	
	This submissio	n came from the ADOT i	nternet website.	
	Submitted:	Thursday, 10 October, 2	019 - 09:41	



COMMENT RESPONSE
Comment No. P-119 Page 1 of 1
A — See FAQ: Growth and Traffic Congestion B — Your alternative preference has been noted. Thank you for your comment.



Source: Comment form Comment No. P-121 Last: Grant First: Allen

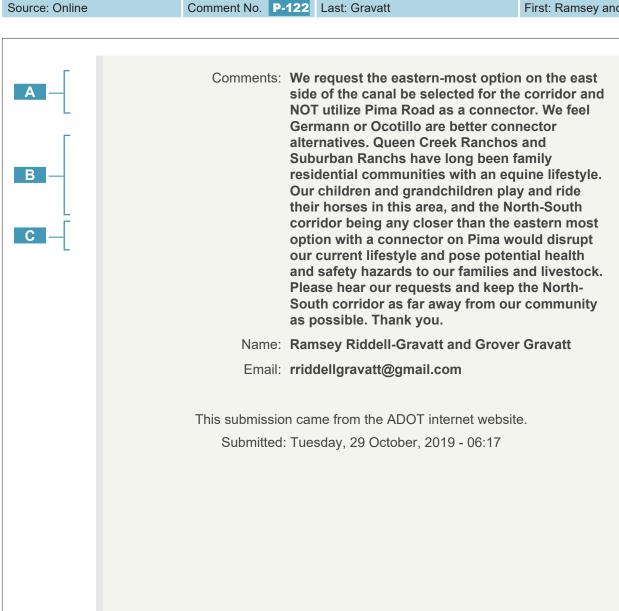
Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative). When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly. **Contact Information (optional)** Phone: _ **Email Address:** Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007 Submit comments by: \$\bigcirc\$ 1.855.712.8530 | Parthsouth@azdot.gov | Azdot.gov/NorthSouthStudy Completion of this form is completely voluntary and helps the project team keep an accurate record of comments.

O-408 | August 2021 - Public Comments

Comment No. P-121 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. Potential impacts on the water system would be evaluated during Tier 2 studies, and mitigation would be proposed, should impacts be identified. C — See FAQ: Property Acquisition

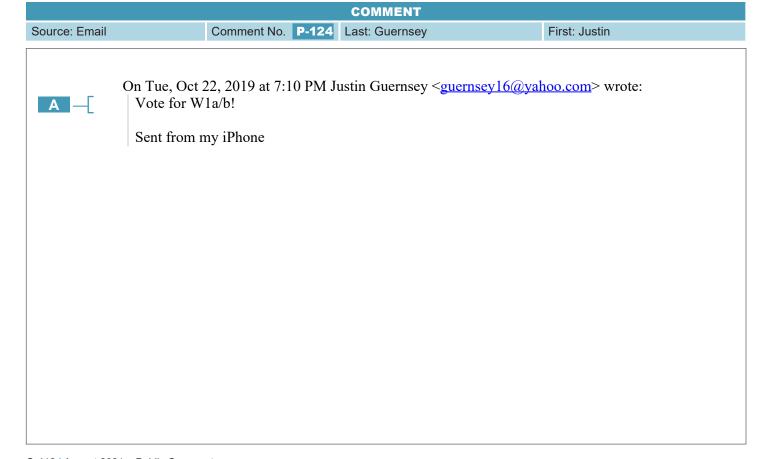
	,		
		COMMENT	
Source: Online	Comment No. P-1	22 Last: Gravatt	First: Ramsey and Grover



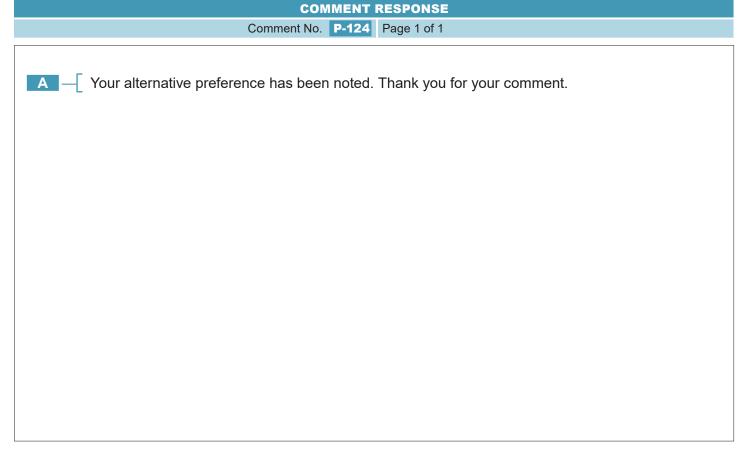
Comment No. P-122 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. See FAQ: Community Character C ACC1

		COI	MMENT	
Source: Email	Comment N	lo. P-123 Last:	Green	First: A.
A — [B — [On Mon, Oct 28, 2019 a	8:17 AM A Gre	en < <u>agreenstories@yaho</u> ridor I believe purple on	



Comment No. P-123 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion



	COMMENT	
Source: Email	Comment No. P-125 Last: Guernsey	First: Justin
A —[On Tue, Oct 22, 2019 at 7:11 PM Guernsey, Justin < just wrote: Vote for w1a/b for the new placement for the freeway Sent from my iPhone	

Comment No. P-125 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

COMMENT				
rce: Email	Comment No. P-126 Last: Guerrero	First: Carolyn		
A[B[On Tue, Oct 22, 2019 at 8:00 PM Carolyn Guerrero < carol To Whom It May Concern: This is my official request to pursue the previously adopted and will prove of greatest benefit to the tens of thousands of commu Valley, Apache Junction and Mesa that have very limited freewa	agreed upon W1a/b alignment since it ters from Queen Creek, San Tan		
	 quality of life due to unreasonably long commutes. The proposed alignment differs from the alignment incorporate Transportation Authority (PRTA) Plan as approved by the voters. The proposed corridor may not provide a reasonable benefit to 	ed into the Pinal Regional s on November 7, 2017.		
	mechanism (PRTA tax). We believe an analysis of the intended of the next 20 years, would show a significantly greater return o alternative. The economic development impact would be much more subs	transportation impacts over the course f investment for the western "preferred"		
■ -[alignment due to population growth and anticipated projections Studies, such as the San Tan Valley Special Area plan, appro-	for the 2020 Census.		
	been taken into consideration in the ADOT proposal.	vod in 2010, de not appear te nave		
	Sincerely, Carolyn Guerrero, RN 22271 E Tierra Grande Ct Queen Creek, AZ 85142-5982			

Comment No. P-126 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment.	
B — See FAQ: Existing Development	
See FAQ: Growth and Traffic Congestion	
See FAQ: Pinal Regional Transportation Authority Alignment	
See FAQ: Funding	
See FAQ: Economic Development	
G — See FAQ: Consistency with San Tan Valley Special Area Plan	

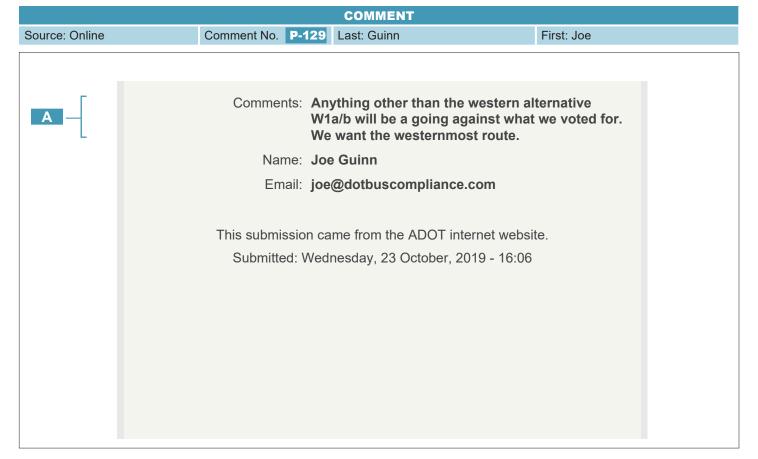
			CO	MMENT	
rce: Email		Comment No.	P-127 Last	: Guerrero	First: Eugene
	To Whom I This is my of will prove of y Valley, Apacl	t May Concer ficial request to greatest benefit he Junction and	n: pursue the pre to the tens of t Mesa that hav	viously adopted a housands of comi re very limited free	guerreromd@gmail.com> wrote: and agreed upon W1a/b alignment since it muters from Queen Creek, San Tan eway access today and suffer from a lesser
	· The propos Transportatio · The propos mechanism (on Authority (PR ed corridor may PRTA tax). We	fers from the a TA) Plan as ap not provide a believe an ana	lignment incorpor proved by the vot reasonable benefi llysis of the intend	rated into the Pinal Regional ters on November 7, 2017. it to the voters who approved the funding led transportation impacts over the course in of investment for the western "preferred"
	alignment du	e to population	growth and an	ticipated projection	ubstantial with the selection of the western ns for the 2020 Census.
_ [Sincerely, Eugene Gue 22271 E Tier	nto consideratio rrero, MD ra Grande Ct k, AZ 85142-598		proposal.	

Comment No. P-127 Page 1 of 1

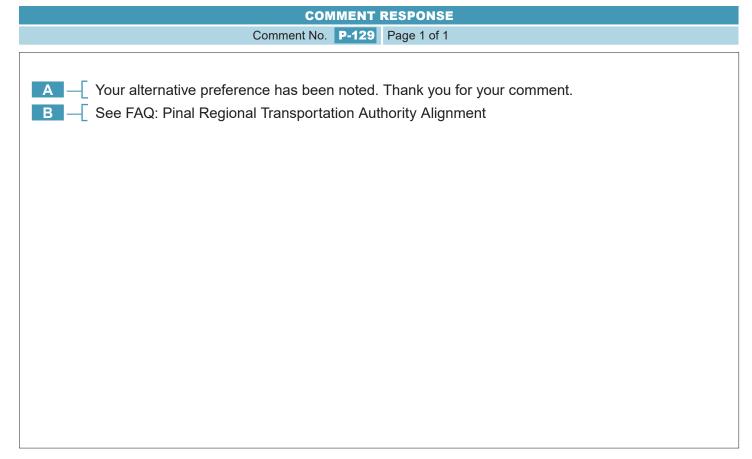
Your alternative preference has been noted. Thank you for your comment.
-
See FAQ: Pinal Regional Transportation Authority Alignment
See FAQ: Funding
See FAQ: Economic Development
G — See FAQ: Consistency with San Tan Valley Special Area Plan

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No. P-12	8 Last: Guerrero	First: Mauricio	
A -	Γ ν		er mobility here in Tucson, ry fast. The last thing we red .	
	Name: N	Mauricio F Guerrero		
	Email: r	ng6778@gmail.com		
	This submission	came from the ADOT in	nternet website.	
	Submitted:	Thursday, 3 October, 20	019 - 15:47	



Comment No. P-128 Page 1 of 1 A — See FAQ: Transportation Network Connectivity



Source: Email Comment No. P-130 Last: H. First: Landry

From: Landry H. < le.heatr58@gmail.com>

Date: Mon, Sep 9, 2019 at 9:12 AM

Subject: North-South Corridor Number (If it gets built)
To: northsouth@azdot.gov

Hello North-South Corridor team,



While it's very early in the planning stages, what number could the North-South Corridor have? Would it get a State Route Number, like SR-65, or could it get an Interstate-like Number, such as I-111 or I-910 (seeing that it will intersect I-10 and possibly I-11 once both freeways are complete)? Could it also be an extension to I-19, provided that I-19 does not get fully replaced by I-11? Any feedback would be appreciated, and thank you for your time.

- Landry H.

Comment No. P-130 Page 1 of 1

Thank you for your question. A number has not been assigned at this time. For your information, an Arizona Department of Transportation blog post covered the topic of numbering Arizona's highways back in 2014. Visit: https://azdot.gov/adot-blog and search for "Numbering Arizona's highways."

COMMENT

Source: Letter attachment

Comment No. P-131 Last: Haas

First: Andrew

ARIZONA WATER COMPANY

3805 N. BLACK CANYON HIGHWAY, PHOENIX, AZ 85015-5351 • P.O. BOX 29006, PHOENIX, AZ 85038-9006 PHONE: (602) 240-6860 • FAX: (602) 240-6874 • TOLL FREE: (800) 533-6023 • www.azwater.com

October 29, 2019

Asadul (Asad) Karim, P.E., Project Manager Arizona Department of Transportation 205 S. 17th Ave., MD 605E Phoenix, AZ 85007

> Tier 1 Draft Environmental Impact Statement for the North-South Corridor Re:

Dear Mr. Karim:

As stakeholders in the North-South Corridor ("NSC"), Arizona Water Company ("Company") would like to thank Arizona Department of Transportation ("ADOT") for the opportunity to review and comment on the NSC Tier 1 Draft Environmental Impact Statement ("EIS") dated September 2019. The Company is eager to work with ADOT to make certain the needs of both the Company and ADOT are met. The Company submits the following comments on the NSC EIS dated September 2019:

Existing Water Mains

Based on our preliminary review, the Company has identified existing water mains installed that are in the NSC preferred alignment, including a 36-inch water main north of the Baseline Road alignment along Mountain View Road in Apache Junction. The Company requires access to these water mains for operations, maintenance, and replacement in the event that the water main is damaged, leaking, or requires replacement. The Company cases its water mains buried underneath critical roadways and freeways in a steel carrier pipe to maintain access to the water mains and to prevent damage to roadways from maintenance and leaks. Without a casing, leaking water mains damage roadways as the leaked water reaches the roadway surface, creating sinkholes and roadway damage. In addition, the leaking main requires repair, often resulting in trenching to repair the leak. The cost of installing a water main casing using a trenching method, which is possible prior to construction of the NSC, is less expensive than using boring post construction. The existing pipes along the NSC are not cased. It is critical for ADOT to include funding for the necessary work and work with the Company throughout the planning, design, and construction stages to make certain the Company's water mains are encased, protecting the roadway and reducing project costs.

Proposed Water Mains

Based on our preliminary review, the Company has identified proposed water mains in the NSC that will allow for future water system connectivity and development. The proposed

E-MAIL: engineering@azwater.com

Α

В

Comment No. P-131 Page 1 of 5

Appendix L, Utility Information, of the Draft Environmental Impact Statement identifies utilities crossed by the action corridor alternatives, including facilities belonging to the Arizona Water Company. The Draft Environmental Impact Statement provides a high-level overview of potential utility conflicts. Subsequent analyses as part Tier 2 studies would identify the location and extent of specific conflicts. The potential utility conflicts associated with each action corridor alternative В are routine in nature, and the Arizona Department of Transportation is well-qualified to manage such issues during construction.

COMMENT						
Source: Letter attachment	Comment No. P-131	Last: Haas	First: Andrew			

October 29, 2019 Page 2

water mains cross the NSC preferred alignment and range in size from 16-inch to 36-inch and occur at least at every section line in both the north/south and east/west directions in the Company's Certificate of Convenience and Necessity ("CCN"), as shown on Attachment A. It is critical for ADOT to include the Company throughout the planning, design, and construction stages to make certain the Company's water mains are encased, protecting the roadway and reducing project costs.

Property Access

Based on our preliminary review, the Company has identified Company properties east of the NSC along Storey Road, as shown in Attachment A and labeled "Arizona Water Company Recharge and Recovery Site." The Company requires access to its properties for operations, inspections, and use. Access to these properties is required prior to, during, and after construction of the NSC.

In addition to the property along Storey Road, the Company operates and maintains a water system east of the NSC, labeled as "Coolidge Airport" on Attachment A. The Company requires access to the water system for operations, inspections, and use. Access to this property is required prior to, during, and after construction of the NSC. It is critical that the Company and ADOT communicate throughout the planning, design, and construction stages to maintain sufficient access to the Company's property and water system with the NSC project.

Radio Communications

The Company's Pinal Valley and Superstition divisions utilize radio communication to maintain and operate the water systems. Radio communication requires line of sight between radio antennas. Based on our preliminary review, the Company has identified locations along the NSC that will potentially affect the existing line of sight communications between facilities. It is critical for ADOT to include the Company throughout the planning, design, and construction stages to make certain the Company's radio communication is maintained prior to, during, and after construction of the NSC.

Future Invitations

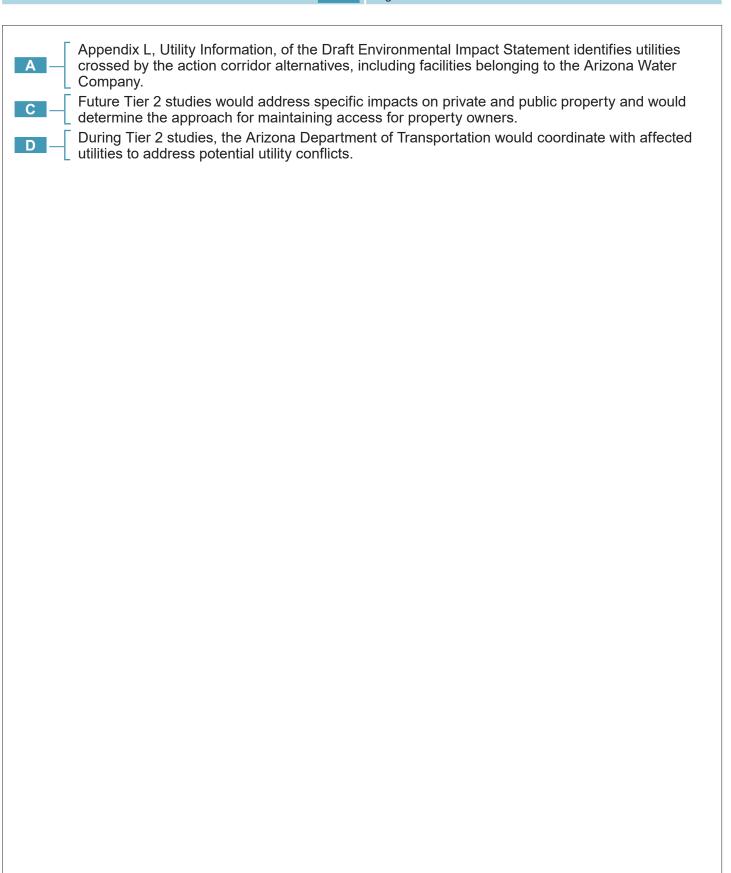
As stakeholders in the NSC, the Company requests that ADOT include the Company in all future invitations, including but not limited to:

- 1. Invitations to request for technical assistance
- 2. Scoping and coordination meetings
- 3. Joint field reviews
- 4. Substantive and early input on issues of concern
- 5. Review agreements for issues and required technical studies
- 6. Review lead agency-approved draft and final environmental documents

С

D

Comment No. P-131 Page 2 of 5



Source: Letter attachment Comment No. P-131 Last: Haas First: Andrew

October 29, 2019 Page 3

7. Please add the Company to all contact lists ADOT maintains or will create for the NSC.

In addition to the comments above, please contact me to coordinate the use of Company water for ADOT construction purposes on this project. The Company is looking forward to working with ADOT from project design through construction completion.

Very truly yours,

Andrew J. Haas, P.E.

Vice President - Engineering

ahaas@azwater.com

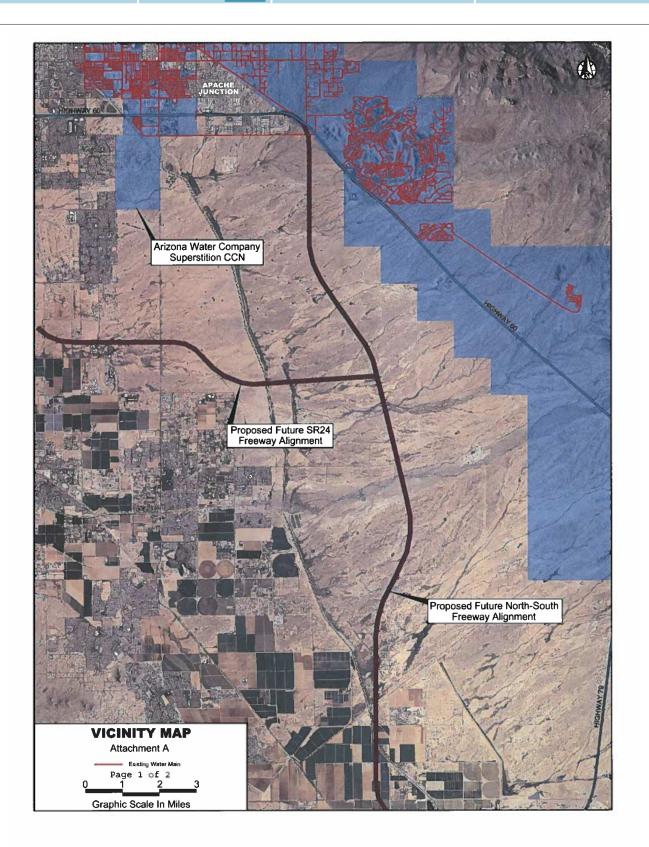
sla Enclosure

Comment No. P-131 Page 3 of 5 Comments to this letter have been addressed on previous pages.

COMMENT RESPONSE

COMMENT

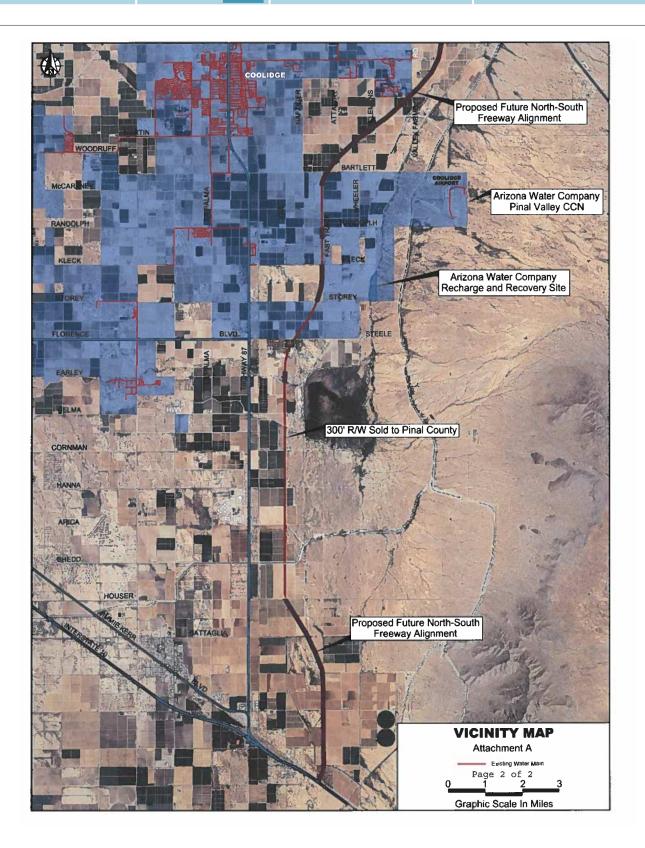
Source: Letter attachment Comment No. P-131 Last: Haas First: Andrew



COMMENT RESPONSE Comment No. P-131 Page 4 of 5 Comments to this letter have been addressed on previous pages.

COMMENT

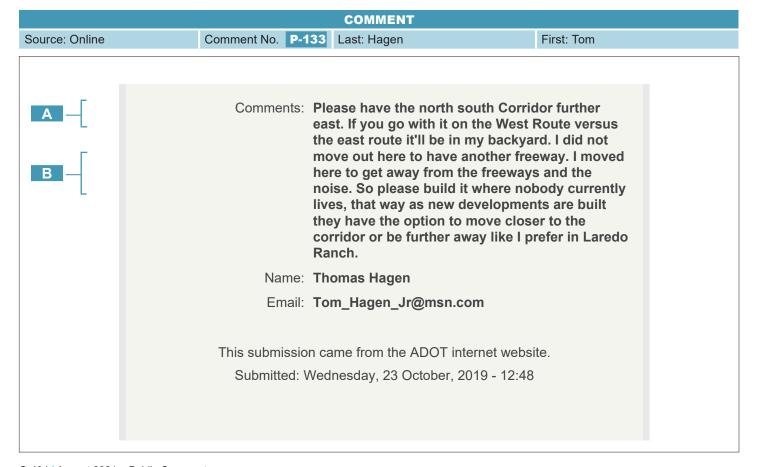
Source: Letter attachment Comment No. P-131 Last: Haas First: Andrew



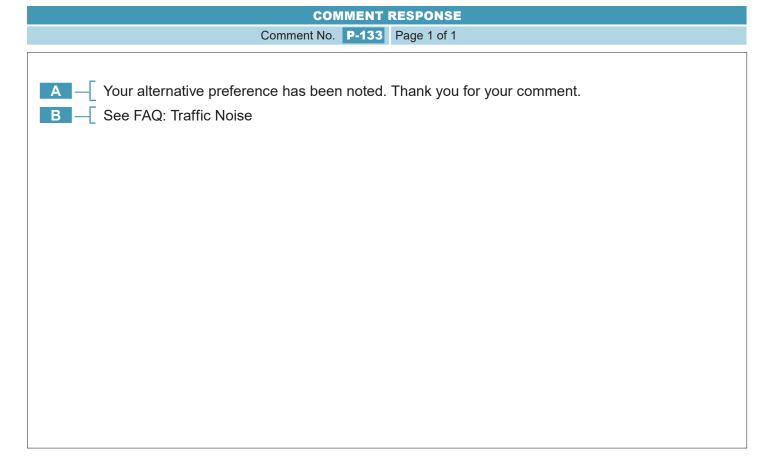
COMMENT RESPONSE Comment No. P-131 Page 5 of 5 Comments to this letter have been addressed on previous pages.

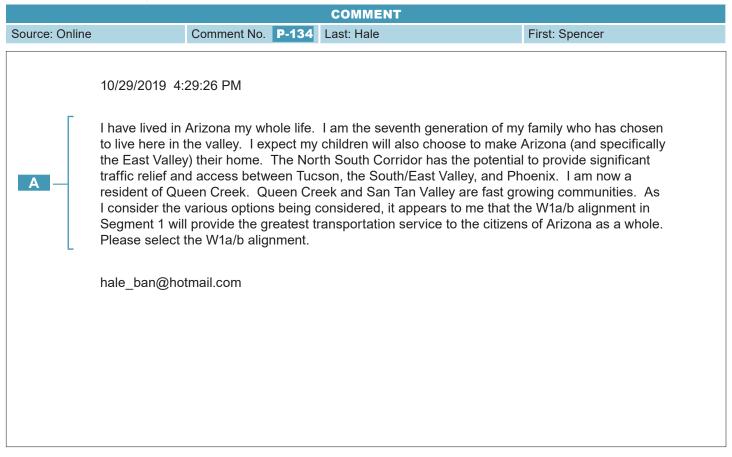
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

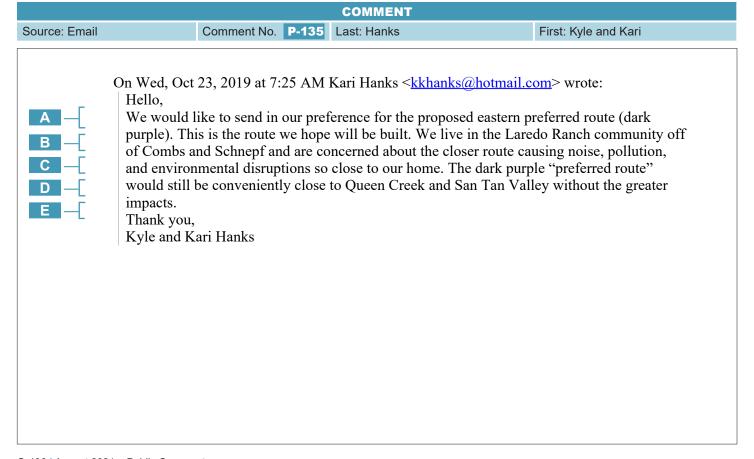
		COMMENT		
Source: Online	Comment No. P-1	Last: Hagen	First: Kalie	
A —		Please go with the secon for the sake of safety of advertised. Please go fu	the community being	
	Name:	Kalie Hagen		
	Email:	rossie15.kh@gmail.com		
	This submission	came from the ADOT into	ernet website.	
	Submitted: W	ednesday, 23 October, 20	19 - 13:52	



COMMENT RESPONSE
Comment No. P-132 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.







Comment No. P-134 Page 1 of 1

A — See FAQ: Growth and Traffic Congestion

B — Your alternative preference has been noted. Thank you for your comment.

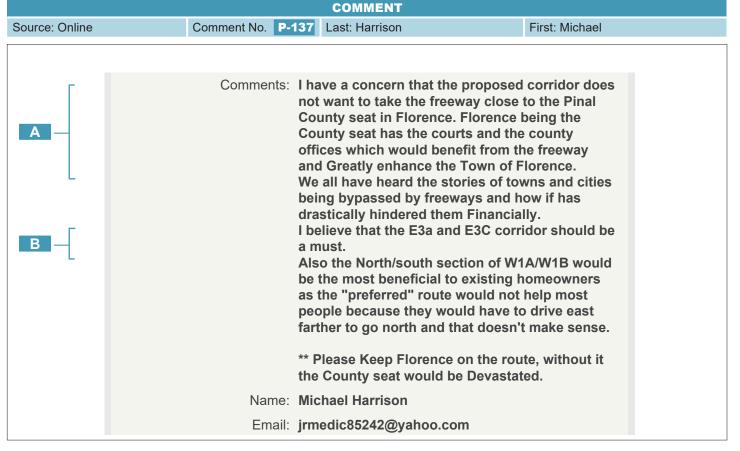
COMMENT RESPONSE

Comment No. P-135 Page 1 of 1

- A Your alternative preference has been noted. Thank you for your comment.
- B See FAQ: Traffic Noise
- C See FAQ: Air Quality
- D See FAQ: Freeway Design
- See FAQ: Existing Development

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Email	Comment No. P-13	6 Last: Hanna	First: Sam
Hi, I live in Pin noticed that species" in corridor will proposed an impact on t	nal County in Apach t specific snake spec a general sense was Il likely have a dran rea. Consideration so the snakes habitat an the of the desert ecos	e Junction. I was reading ies were not mentioned made on page 3-119. The natic effect on the habitation ould be given and a stud potential side effects	na@gmail.com> wrote: Ing through the Tier 1 DEIS and It. Only a reference to "many snake this concerns me because the proposed at of the various snake species in the ady should be conducted regarding the on snake populations. Snakes are a



Comment No. P-136 Page 1 of 1



While we are sensitive to your concerns regarding the proposed action's potential impacts on snakes and their habitat, for the purposes of this Tier 1 Environmental Impact Statement, we are limited in scope to focus on federally protected species; none of which occur within the proposed project corridor. We agree that snakes are a critical piece of the desert ecosystem and appreciate your concern.

Snakes that are Arizona "species of greatest conservation need" listed in the Arizona Game and Fish Department's review tool as potentially occurring in the study area include variable sandsnake, Tucson shovel-nosed snake, Sonoran whipsnake, and Sonoran coralsnake. This information is contained in the Final Environmental Impact Statement, in Appendix A, Agency Coordination.

COMMENT RESPONSE

Comment No. P-137 Page 1 of 1



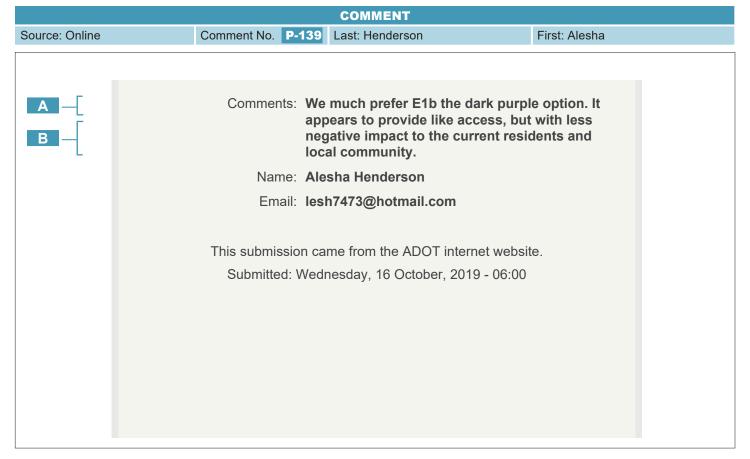
An eastern action alternative was selected for Segment 3, which includes Florence. While another eastern action alternative would have been closer to Florence, the selected alternative would provide convenient access to Florence and serve the town's future growth.



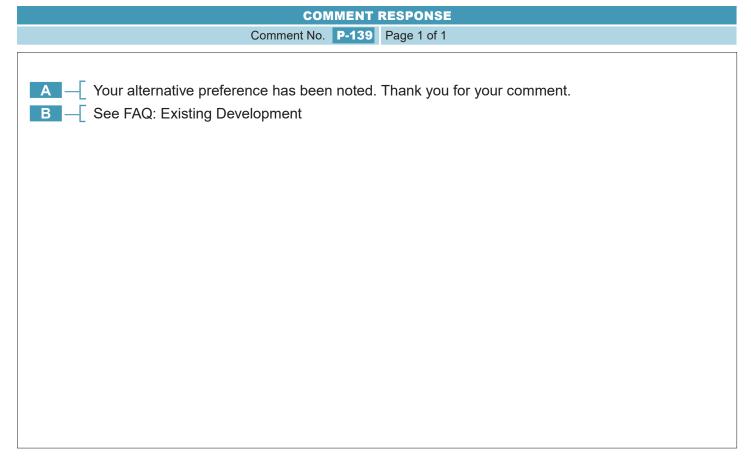
B — Your alternative preference has been noted. Thank you for your comment.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT	
Source: Email Comment No. P-138 Last: Hawkins First: Tammy	
On Fri, Oct 18, 2019 at 9:38 AM Tammy Hawkins tammy.hawkins44@icloud.com wrote I am very disappointed in this proposal. Too far away from Anyone using this as a way of transportation. Costs of land sure more expensive, but just think about lives saved by less traffic and just maybe all the time that will be saved to spe with family with a more convenient way to work. Please think of the residents of Queen Creek and San Tan Valley and surrounding areas. Sent from my iPhone Sent from my iPhone	;



COMMENT RESPONSE
Comment No. P-138 Page 1 of 1
See FAQ: Transportation Network Connectivity
B — See FAQ: Funding
See FAQ. Fullding



COMMENT

Source: Comment form Comment No. P-140 Last: Henderson First: Linda

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly.

confinent forms as needed. Please print clearly.
Moise Parrier wanted near
Wheeler Rd.
Contact Information (optional)
Name: Sinda Henderson Address: 3515 N. Wheeler Rd. Covlid gr 47 Phone: 480-313-4740 Email Address: Lindah 14245 @yuhio. Lom
Address: 05/3/V. Whele Ica - COULAGE/+7
Phone: 480-313-4140
Email Address: Lindah 19245 QUUNID. Lom
Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007
Submit comments by: 1.855.712.8530 Properties of the propertie
Completion of this form is completely voluntary and helps the project team keep an accurate record of comments

Under state law, any identifying information provided will become part of the public record and, as such, must be

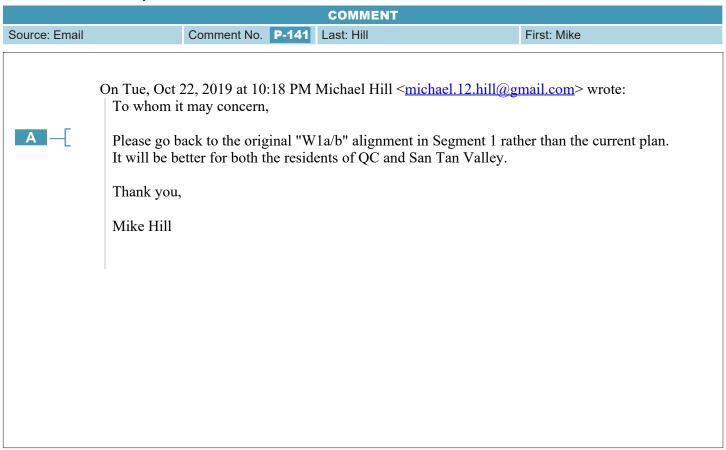


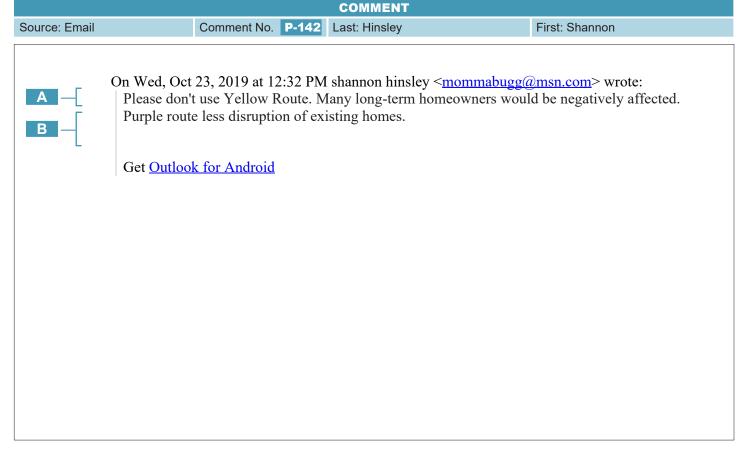
released to any individual upon request.

ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

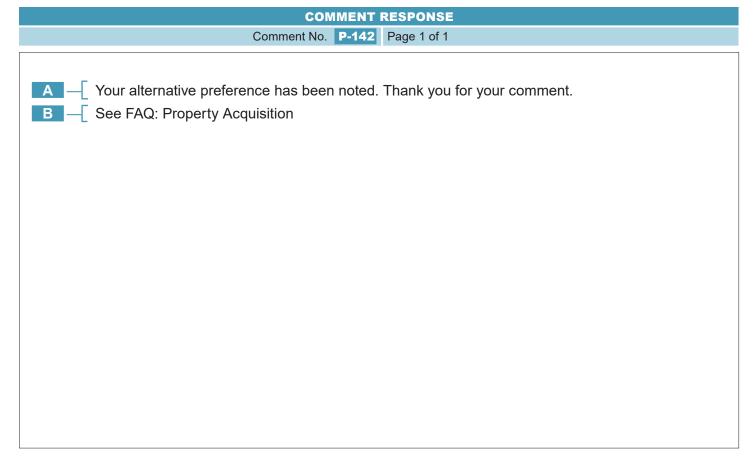
Comment No. P-140 Page 1 of 2

A — See FAQ: Traffic Noise	





COMMENT RESPONSE
Comment No. P-141 Page 2 of 2
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Existing Development
E doc 17 tq. Existing Bovelopmont



Comment No. P-143 Last: Hoeltje First: Lora Comments: ADOT's proposed plan for the NS Corridor is one that is favorable to the neighborhoods that would be impacted by a closer freeway. I currently live in the Laredo Ranch community with my husband, mother and two year old daughter. Our neighborhood as well as our neighbors, Castlegate, will be impacted greatly by noise, pollution and potential risk of rising crime by moving the freeway any closer than currently proposed. If kept in the area originally proposed by ADOT, it will be beneficial to all, even if it is a few miles away. The current established neighborhoods get to keep their peace that they strove for by moving out in a more remote location as well as benefit from having a highway close(r) by. Property values would potentially soar from keeping the ADOT proposed plan and have less of a negative
that is favorable to the neighborhoods that would be impacted by a closer freeway. I currently live in the Laredo Ranch community with my husband, mother and two year old daughter. Our neighborhood as well as our neighbors, Castlegate, will be impacted greatly by noise, pollution and potential risk of rising crime by moving the freeway any closer than currently proposed. If kept in the area originally proposed by ADOT, it will be beneficial to all, even if it is a few miles away. The current established neighborhoods get to keep their peace that they strove for by moving out in a more remote location as well as benefit from having a highway close(r) by. Property values would potentially soar from keeping the ADOT proposed plan and have less of a negative
impact. I am by no means wanting to be difficult or rude, but those pushing for a closer plan would be cushioned by the distance from the freeway and not have to deal with the noise and pollution and having to walk out their front door to see a large freeway.
Name: Lora G Hoeltje
Email: lorahoeltje@gmail.com
This submission came from the ADOT internet website.
Submitted: Wednesday, 23 October, 2019 - 14:48

Comment No. P-143 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. See FAQ: Property Acquisition ─ See FAQ: Community Character

	COMMENT	
Source: Email	Comment No. P-144 Last: Hoff	First: Hailey
A —	On Fri, Oct 18, 2019 at 7:50 AM Hailey Hoff < haileyh2015@ou To whom it may concern: I am proposing you to go back to the W1a/b alignment for Nor Proposed New Transportation Route in Pinal County. Draft Tie Hailey Hoff Queen Creek	th-South Corridor Study:
	Get <u>Outlook for iOS</u>	

Comment No. P-144 Page 1 of 1

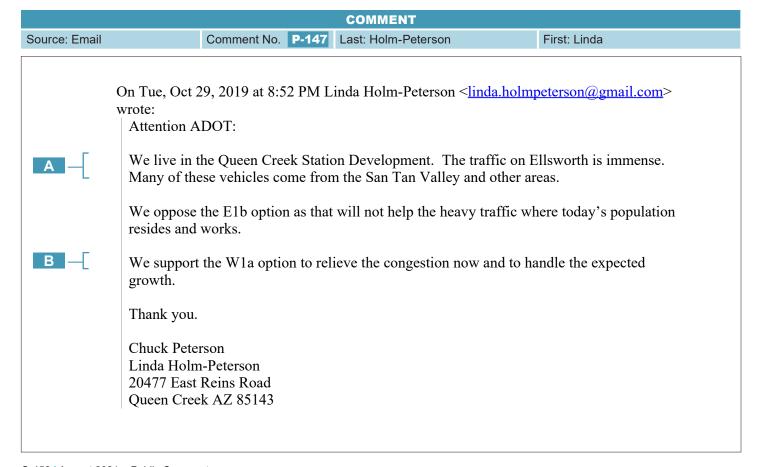
A — Your alternative preference has been noted. Thank you for your comment.	

On Fri, Oct 18, 2019 at 8:43 PM Donna Hogg donna.hogg.ab/@gmail.com wrote: To Whom It May Concern: I am a homeowner in Queen Creek and am writing in relation to the future North/South Freeway. ADOT must reconsider going back to the original W1a/b alignment in Segmen 1. As residents of Queen Creek and surrounding area, this original alignment will serve the population that currently reside here and the rapidly growing population - taking into consideration the avoidance of an additional 14 miles per day per driver/employee should the latest suggested alignment be chosen. While it does not seem to be a huge variance on paper, it can be obtrusive to those of us ware depending on this freeway. Why would we go East first and then retrace those miles back to access the North/South corridor - this makes no sense for the current constituents and the ever growing population of the Queen Creek and San Valley areas. Please reconsider returning to the original W1a/b alignment of Segment 1. With regards, Donna Hogg 1639 E Hesperus Way Queen Creek, AZ 85140	COMMENT			
To Whom It May Concern: I am a homeowner in Queen Creek and am writing in relation to the future North/South Freeway. ADOT must reconsider going back to the original W1a/b alignment in Segmer 1. As residents of Queen Creek and surrounding area, this original alignment will serve the population that currently reside here and the rapidly growing population - taking into consideration the avoidance of an additional 14 miles per day per driver/employee should the latest suggested alignment be chosen. While it does not seem to be a huge variance on paper, it can be obtrusive to those of us ware depending on this freeway. Why would we go East first and then retrace those miles back to access the North/South corridor - this makes no sense for the current constituents and the ever growing population of the Queen Creek and San Valley areas. Please reconsider returning to the original W1a/b alignment of Segment 1. With regards, Donna Hogg 1639 E Hesperus Way Queen Creek, AZ	rce: Email	Comment No. P-145 Last: Hogg	First: Donna	
Donna Hogg 1639 E Hesperus Way Queen Creek, AZ	I -[To Whom It May Concern: I am a homeowner in Queen Creek and am writing in r Freeway. ADOT must reconsider going back to the or 1. As residents of Queen Creek and surrounding area, this population that currently reside here and the rapidly greensideration the avoidance of an additional 14 miles p the latest suggested alignment be chosen. While it does not seem to be a huge variance on paper, are depending on this freeway. Why would we go East back to access the North/South corridor - this makes no and the ever growing population of the Queen Creek and the service of the control of the population of the Queen Creek and the ever growing population of the Queen Creek and the service of the control of the Queen Creek and the ever growing population of the Queen Creek and the service of the control of the Queen Creek and the ever growing population of the Queen Creek and the service of the control of the Queen Creek and the service of the control of the Queen Creek and the service of the control of the Queen Creek and the service of the control of the Queen Creek and the service of the control of the Queen Creek and the service of the control of the Queen Creek and the control of the Queen C	relation to the future North/South riginal W1a/b alignment in Segment soriginal alignment will serve the owing population - taking into per day per driver/employee should it can be obtrusive to those of us who at first and then retrace those miles to sense for the current constituents and San Valley areas.	
		Donna Hogg 1639 E Hesperus Way Queen Creek, AZ		

Comment No. P-145 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion

COMMENT					
€					

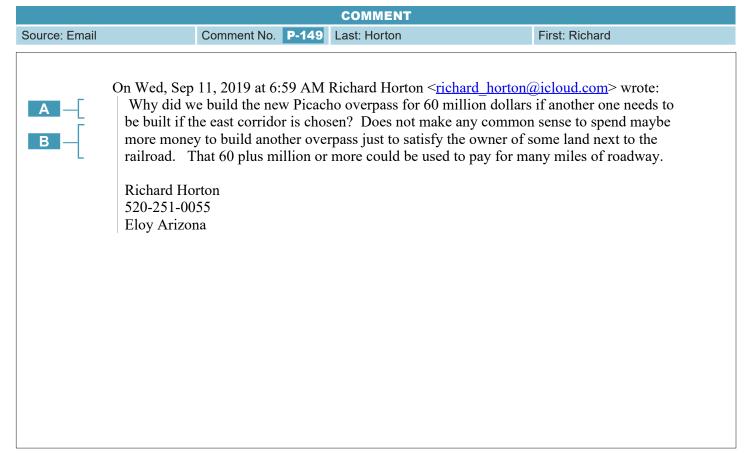


COMMENT RESPONSE
Comment No. P-146 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion

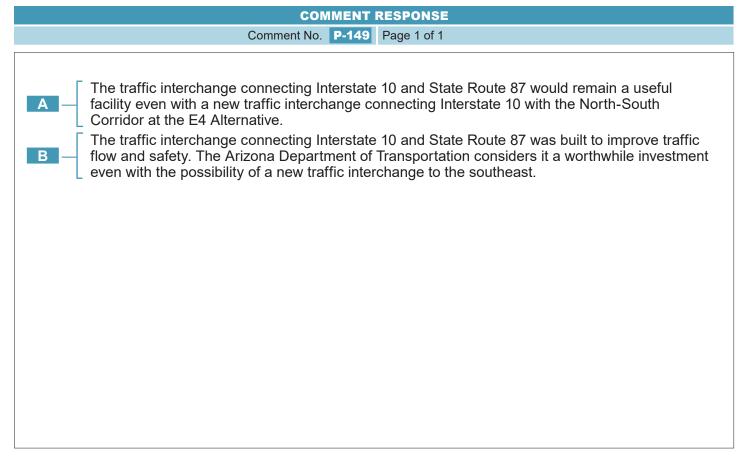


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

				COMMENT			
Source: Online	Co	omment No.	P-148	Last: Hon		First: Cassey	
A	moved out to this would impact my is not an option. F the land exists fur	er that would area for hea health in a ve Putting a free rther over. No	Ith reas ery bad way rig ot only v	sons, and the road way. I do not see tht up against our will the car exhau	d ending up direct why the purple neighborhoods st impact my sev	promoted currently. I ctly behind my house route, 3 miles further east is such a bad idea when were breathing problems,	
В —	but due to chronic pain issues I have odd sleep patterns and it will be hard to get the sleep I need when I am up listening to cars all day long. I know we need more ways in and out of this area, that is not what I am arguing. But for me personally the more eastern route/the purple route needs to be the one chosen or I will have to try and sell my house and move, again, in order to preserve my health.						
C	Again, not arguing on top of our neig		r the ro	oute, just promotir	ig the more east	ern route that is not right	
	I have not met an for this route. We				g with the freewa	ay right behind us that is	
	case_726@yaho	o.com					

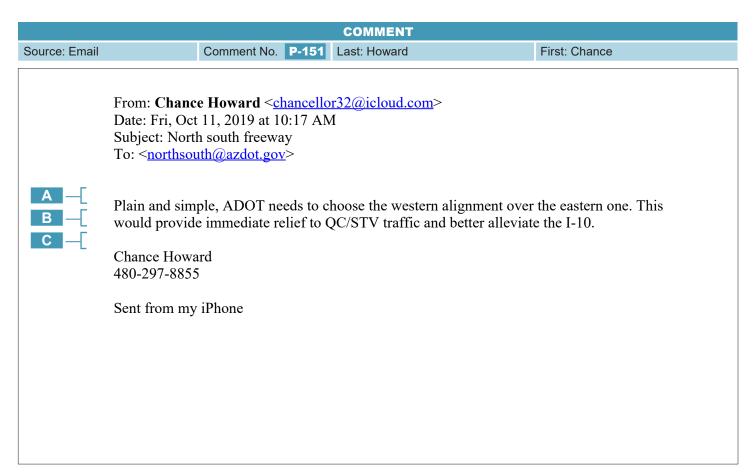


Comment No. P-148 Page 1 of 1 See FAQ: Air Quality B — See FAQ: Traffic Noise C — Your alternative preference has been noted. Thank you for your comment.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	-150 Last: Howard	First: Amber	
A —	Comments	Corridor. My home is I and would be rather of depending on which ro (and many other home neighborhood) am in s route. The yellow route right next to my neighborhood in our ar	oute is selected. As such, I owners in my	
		Thank you!		
	Name	: Amber Howard		
	Email	: Howard.amber17@gm	ail.com	
		on came from the ADOT in Wednesday, 23 October,		



Comment No. P-150 Page 1 of 1 A — See FAQ: Property Acquisition B — Your alternative preference has been noted. Thank you for your comment.



COMMENT				
Source: Email	Comment No. P-1	52 Last: Howell	First: Griffin	

On Fri, Sep 6, 2019 at 4:15 PM Griffin Howell griffinhowell@yahoo.com> wrote:

Just wanted to say I'm 100% in favor of this. It's very much needed to relieve traffic on I-10. And now is the time to build it before development occurs in this area.



The only thing I think is a missed opportunity is the connection to I-10 at Picacho. I think it would make better sense to connect it further south between Red Rock and Marana where it could seamlessly connect with the proposed I-11. They already have a small sliver proposed to connect I-11 to I-10. Might as well use that new segment to connect to the North/South freeway.

I-11 Recommended Corridor Alternative Wickenburg Recommended Corridor Alternative Study Area Surprise Phoenix Buckeye Goodyear Rainbow Valley Maricopa Gila Bend Casa Grande Hidden Valley 85 Eloy North/South 10 reeway to the new I-11. Marana Picture Rocks **Oro Valley** Tucson South Tucson Sahuarita Nogales

Comment No. P-152 Page 1 of 1

The area along Interstate 10 south of the Picacho Mountains was part of a corridor "opportunity Α area" considered early in the study, but was dropped from consideration because of low development potential. The proposed Interstate 11 is currently under study, and an alternative has not been selected. Planning for the North-South Corridor connection to Interstate 10 did not consider the В connection to Interstate 11; however, for both of the alternatives, the concept that Interstate 10 could be continued farther to the south was considered.

COMMENT				
Source: Email	Comment No. P-153	Last: Howell	First: Griffin	

From: Griffin Howell <griffinhowell@yahoo.com>

Date: Tue, Oct 22, 2019 at 4:00 PM Subject: North South Corridor Comment

To: <<u>northsouth@azdot.gov</u>>



I just wanted to say I'm 100% fully behind this new North-South Corridor.

However I think its a missed opportunity for ADOT to have it dead end in Eloy or Picacho. It should seamlessly link with the proposed I-11 corridor further south near Marana so drivers/commercial vehicles have an opportunity to get to I-11 too.

Here is a pic I think of where it should go.

Proposed Interstate-11 route

A proposed route for Interstate 11, a 280-mile-long highway stretching from Nogales to Wickenburg, is causing serious anxiety among some stakeholders. Locals say they are concerned about water, wildlife corridors, destruction of critical habitats and the impact on the local economy.

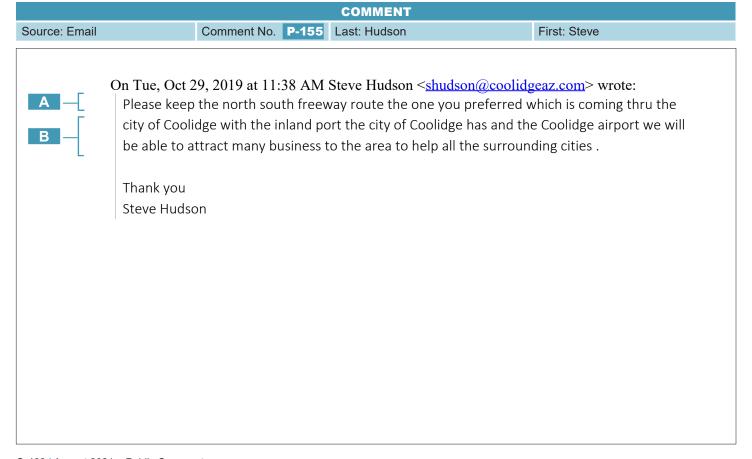


Comment No. P-153 Page 1 of 1

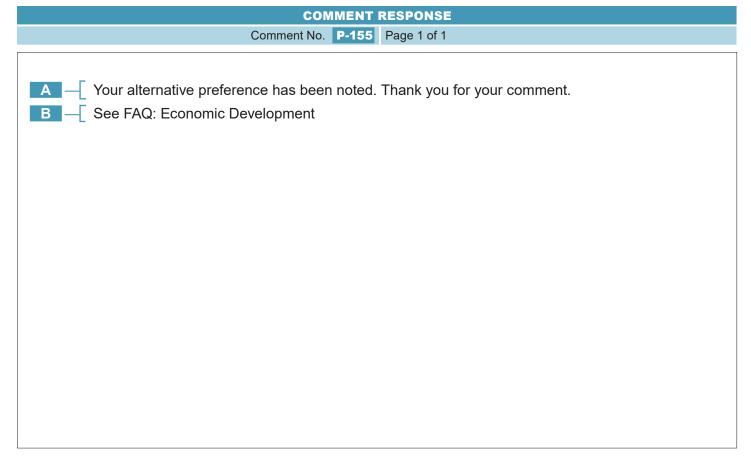
A — Your comment has been noted and is appreciated. Since there is no current design or funding for Interstate 11, connectivity with Interstate 11 was not a consideration in the development of alternatives, although it is recognized that either the E4 or W4 Alternatives would be able to connect with a future interstate. The Arizona Air National В Guard Picacho Stagefield operation is more than 2 miles south of the E4 Alternative connection with Interstate 10. Continuation of the North-South Corridor route to the south is possible without affecting the Arizona Air National Guard facility, should this be the selected alternative.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-154 Last: Hudson First: Donna	
	Comments: I am adamantly opposed to the West proposal of	
	the North South corridor. Please go with the 'East' proposal.	
	Name: Donna R Hudson	
	Email: oceanbabie2501@msn.com	
	This submission came from the ADOT internet website.	
	Submitted: Thursday, 17 October, 2019 - 13:50	

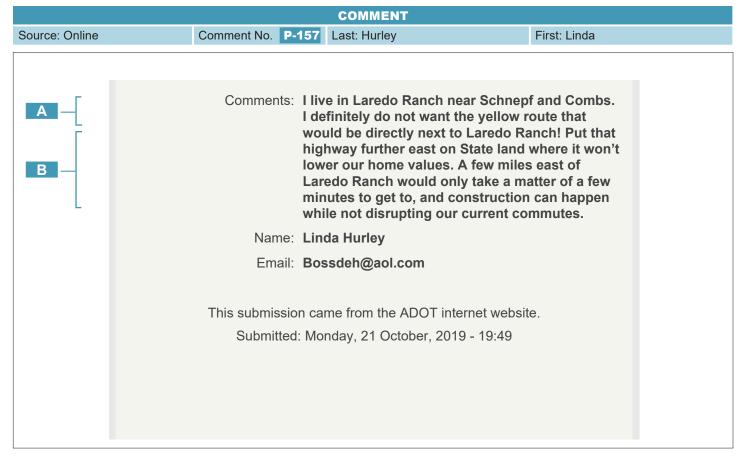


Comment No. P-154 Page 1 of 1 A Vour alternative preference has been noted. Thank you for your comment.

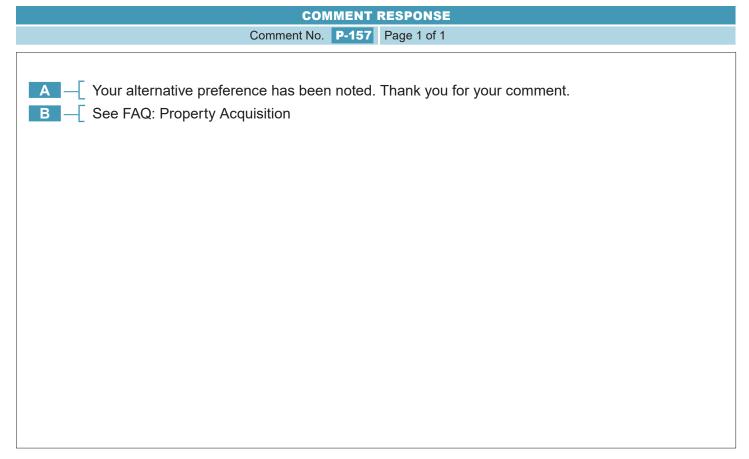


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-1	56 Last: Hunt	First: Lewis
A — [As a Queen Creek resident we the W1a segment. The further would not benefit the incredit seen and would not be utilized the W1a segment in getting to Valley and Johnson Ranch. The growth has led to severe and amounts of traffic on Ellswork be alleviated with a W1a segment.	r east segments cole growth QC has cold as frequently as cold and from San Tan che incredible at times dangerous th road which can
	Name:	Lewis Hunt	
	Email:	lewishunt@live.com	
		n came from the ADOT internet : Friday, 18 October, 2019 - 12:	

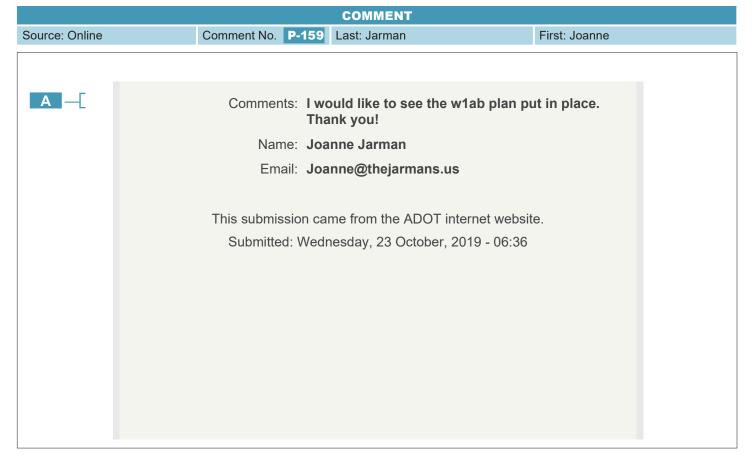


COMMENT RESPONSE
Comment No. P-156 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Growth and Traffic Congestion



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

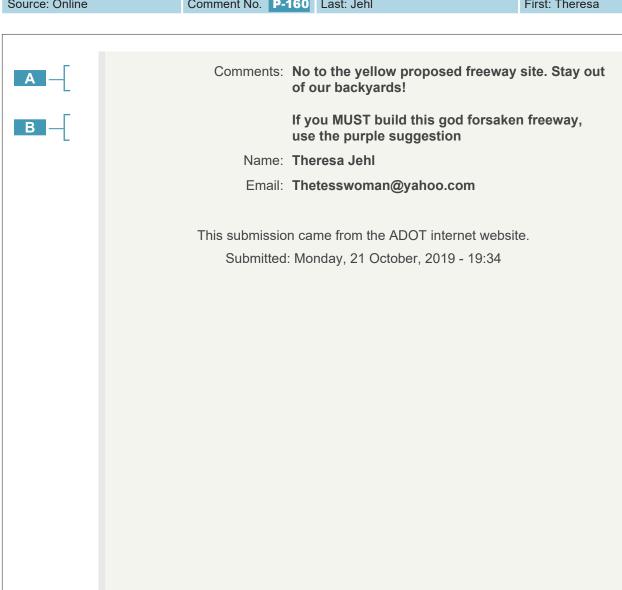
		COMMENT		
Source: Online	Comment No.	-158 Last: Hurst	First: Jackson	
A — B —	Comments:	-	d Eastern alternative Iternative and Western oid going through part of	
	Name:	Jackson Hurst		
	Email:	ghostlightmater@yaho	oo.com	
	This submission	on came from the ADOT in	nternet website.	
	Submitted:	Monday, 9 September, 2	019 - 12:24	



COMMENT RESPONSE
Comment No. P-158 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — Your comment has been noted and is appreciated.
E real serimient has been meter and to approximate.



		COMMENT	
Source: Online	Comment No. P-160	Last: Jehl	First: Theresa



Comment No. P-160 Page 1 of 1

B — See FAQ: Property Acquisition B — Your alternative preference has been noted. Thank you for your comment.

COMMENT Comment No. P-161 Last: Jennings First: Dave and Julie Source: Email On Thu, Oct 17, 2019 at 10:47 AM JJ < bellej70@gmail.com > wrote: Good Day, My husband and I own a home in Gold Canyon. We are in favor of the bypass to help traffic avoid US 60 east bound during the Renaissance Fair. It would also allow trucks coming from the mines to avoid the US 60 around Gold Canyon. With the new development of the homes to the east of Gold Canyon, it would also help the flow of that traffic heading west. We also feel that 60 should continue to be at least three lanes in both directions all the way to the 79 Florence exit. US 60 is is need of repair near Gold Canyon. The highway is only going to get more traffic with the winter visitors arriving. We definitely do not want more traffic on Sleepy Hollow or Kings Ranch roads. Hopefully things can be done sooner rather than later. Thank you. Dave & Julie Jennings Sugar Creek Dr Gold Canyon AZ 85118

Comment No. P-161 Page 1 of 1



The North-South Corridor Study purpose and need identifies the need for the corridor as addressing regional connectivity throughout eastern Pinal County. While traffic conditions in Gold Canyon and the area of U.S. Route 60 were evaluated as part of the traffic analysis (refer to the Draft Environmental Impact Statement, Appendix B, Traffic Information, for additional information), addressing traffic issues on U.S. Route 60 through Gold Canyon is not a primary purpose of the North-South Corridor. Solutions for this issue have been evaluated through the US 60 Alignment Study: Superstition Freeway to Florence Junction Environmental Assessment (prepared by the Arizona Department of Transportation). This study and its recommendations were considered in the development of alternatives for a north-south facility.

					COMMENT		
Source:	Public hearing	- verbal	Comment No.	P-162	Last: Jimenez		First: Frank
	- ·				_		_
	4					Sometimes my vo	oice gets low
	5	so th	_		ited a mic		
	6		I,	Iy nam	e is Frank	Jimenez, and	I live in
	7	Arizo	na City.	I was	born in Fl	orence a few y	ears ago and
	8	have k	oeen in Pi	nal C	ounty most	of my life. I	did go away
	9	to Ca	lifornia	for s	everal yea	ars, but I'm b	ack.
	10		I	Anyway	, I have b	een intereste	d in county
	11	gover	nmenteve	en whe	n I was gone	e and have stay	edintouch
	12	with E	Pete Rios,	Super	rvisor Rios	s, and we compar	re notes about
	13	issue	s. And th	nis is	one of the	em. And I told	lhim I'd come
	14	tonig	ht becaus	se I wa	inted to kn	ow what was goi	ing on and what
A	15	I saw	in the ne	wspap	ers and so	me comments th	at I had had.
	16		I	and wh	at I'm try	ing to say here	e tonight is
	17	this:	This is	a grea	atidea. Y	You know, we th	nought this
	18	would	happen s	ometi	mein our l	ifetime, but i	t seemed like
	19	it's	going to	get cl	ose to the	end for some	of us that we
	20	might	not see	Lt. I	was told i	t might be deca	ades. I heard
	21	that	from Mr.	Lopez	Z .		
	22		I	and th	at just do	esn't seem lik	e it would be
	23	right	. And I'	ll do e	everything	g I can to find	out where tax
	24	monie	sare. An	nd peo	ple like m	yself, and so	many others

like people in this community, I'm sure, will also try

25

Comment No. P-162 Page 1 of 2

A — Your alternative preference has been noted. Thank you for your comment.

				COMMENT			
Source: Public h	earing - verbal	Comment No.	P-162 La	ast: Jimenez		First: Frank	
	1 thei	r best to c	ome toge	ther and mak	ethisar	eality sooner	
		it's plar	_	, o	10 01110 01 1	332237 3331132	
	3	-		cular, I spe	ak to you	about two	
	4 area	s:	_	_	_		
Г	5	E	conomic	development.	As you	lookat	
	6 Flor	ence and yo	ou look a	at Coolidge,	and you l	ook at Eloy,	
		_			-	dthishighway	
		-				-I'm looking	
В —						labout, which	
		-		There is			
		_	_			s E3a. And I'm	
				that was dis		which I tried	
	13 to ge 14			LLER: 20 se		uetaii.	
	15			ENEZ: 20 se		, gosh. I	
		so much					
	17		_	the road tha	t goes to	Eloy, that	
	18 free	way needs t	to be clo	oser to 87.	Okay? The	e alternative	
C —	19 to Fl	orence ne	eds to be	e the one tha	at I mentio	oned not only	
	20 fore	conomic de	evelopme	ent reasons,	butalsob	pecause of the	
		_	-			s that travel	
		_		ty, coming o		-	
			-		oe that wa	y. And that's	
_	-	-	-	ou tonight.			
	25	T	hank yo	u.			

Comment No. P-162 Page 2 of 2

B — See FAQ: Economic Development See FAQ: Transportation Network Connectivity Source: Email

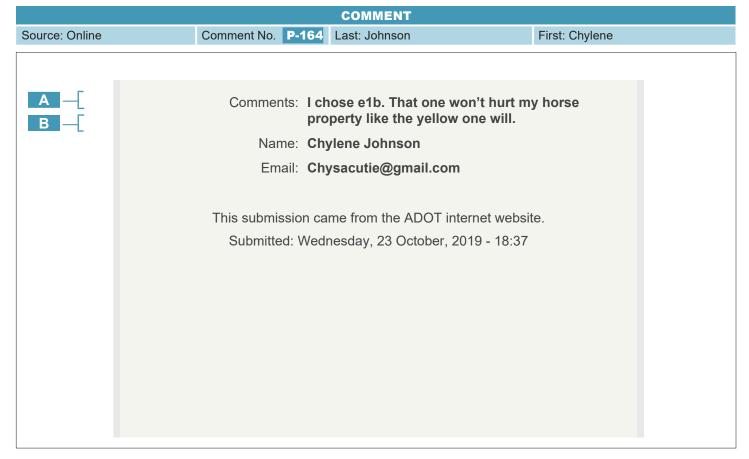
Comment No. P-163 Last: Johanningsmeier

On Thu, Oct 17, 2019 at 7:26 PM Dwight Johanningsmeier

dwightjohanningsmeier@yahoo.com wrote:

To whom It may concern, in regards to the proposed north south corridor, the E1A proposed route makes no sense for the relief needed for Ironwood road and the community's that need relief from It. That alignment will do no good for anyone other than those who wont pay for it. The W1A will improve traffic flow for the already over burdened north south Ellsworth and Ironwood road up to sixty. I strongly urge you to abandon E1A for this reason. Sincerely Dwight Johanningsmeier

Resident and homeowner of Queen Creek AZ.

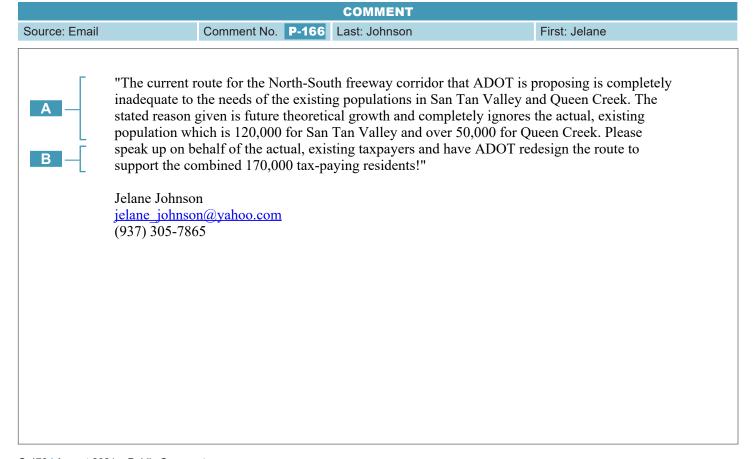


Comment No. P-163 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-165 Last: Johnson	First: Doug
A —	Comments: I chose e1b. This could be	
В —	my community if you go wi	th the yellow line.
	Name: Doug Johnson	
	Email: Doug@levelframing.com	
	This submission came from the ADOT intern-	et website.
	Submitted: Wednesday, 23 October, 2019	- 18:36



Comment No. P-165 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character

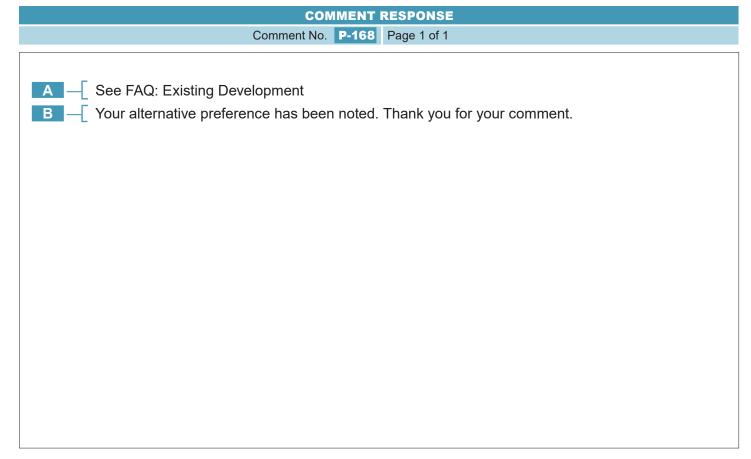


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-1	67 Last: Johnson	First: Jelane
A — B — [This plan leaves San Tan Valley (es 100,000 residents) without access. Valley has more people than Queetime to admit that it exists and plar as San Tan Valley is projected to c grow rapidly.	San Tan n Creek. It's n accordingly
	Name:	Jelane Johnson	
	Email:	jelane.johnson@gmail.com	
		n came from the ADOT internet websi aturday, 21 September, 2019 - 20:47	te.



Comment No. P-167 Page 1 of 1 A — See FAQ: Existing Development B — See FAQ: Growth and Traffic Congestion



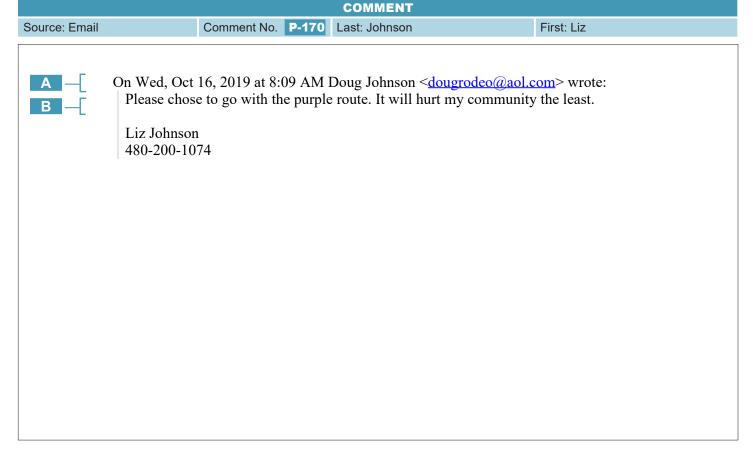
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Email

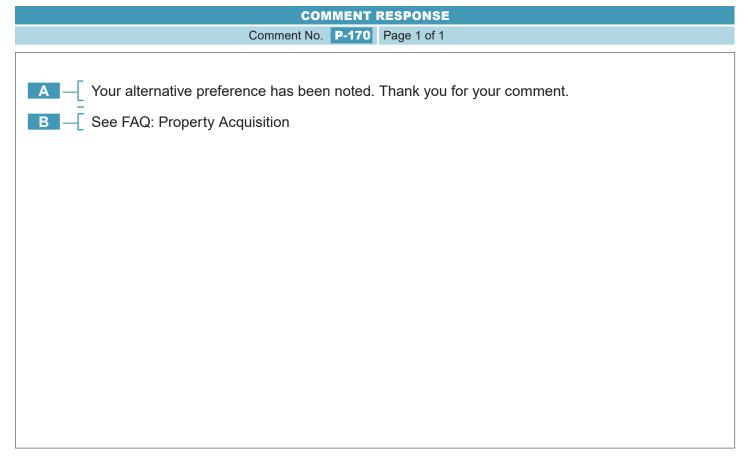
Comment No. P-169 Last: Johnson First: Jennifer

On Wed, Oct 23, 2019 at 3:28 PM Jennifer Johnson < iichicagoca@yahoo.com > wrote:

Please consider going back to the original W1a/b alignment in Segment 1

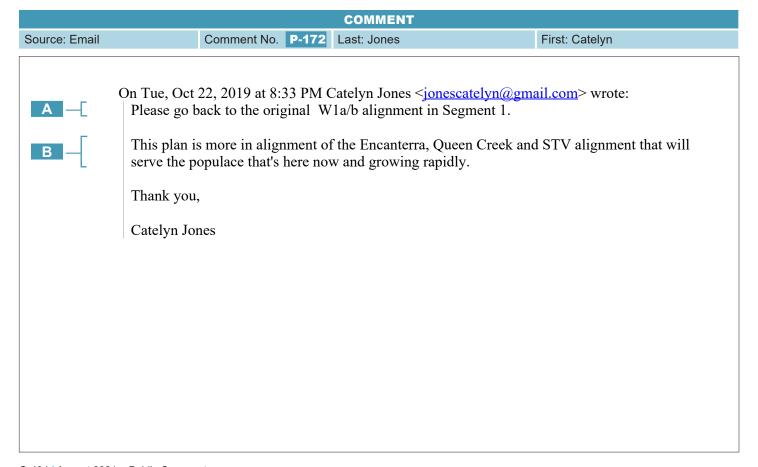


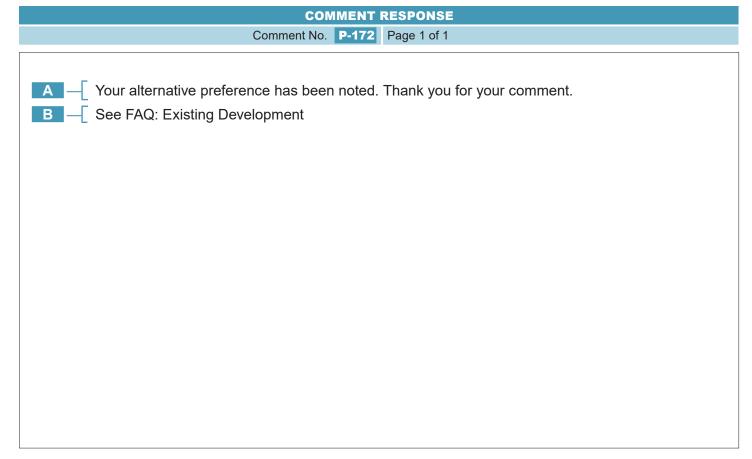
COMMENT RESPONSE						
Comment No. P-169 Page 1 of 1						
A — Your alternative preference has been noted. Thank you for your comment.						



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT						
Source: Online	Comment No. P-171 Last: Johnson	First: Liz				
A —[B —[Comments: I would prefer the purp impact to our homes.	ple route. It has less				
	Name: Liz Johnson					
	Email: Dougrodeo@aol.com					
	This submission came from the ADOT i	nternet website.				
	Submitted: Wednesday, 16 October,	2019 - 08:10				





	COMMENT	
ource: Email	Comment No. P-173 Last: Jones	First: Jacqueline
	On Wed, Oct 23, 2019 at 4:07 AM Jacqueline Juhay Jones	<iaci.iones@live.com> wrote:</iaci.iones@live.com>
	Good Morning,	guerrenes (martines)
A — L	I believe that routes W1A/W1B will be most beneficial to	
В —[Valley and Queen Creek areas NOW and in the future. The efficient commuting and easier access to the greater number	
C —	efficient commuting and easier access to the greater number	bei of people.
Γ	I predict that this route will also get more pushback from	the "Not in my backyard crowd"
	due to it's proximity to some current developments. Howe	
<u> </u>	development will follow, and some people are going to en	
D —	the other (including me if my preferred route is chosen.) I community of the more proximal route leads me to say W	
	community of the more proximal route leads me to say w	1A/ W 1B are the preferable foures.
	Please do what you can to help the greater number of residual	dents.
	Thoulescon	
	Thank you.	

Comment No. P-173 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Growth and Traffic Congestion See FAQ: Property Acquisition

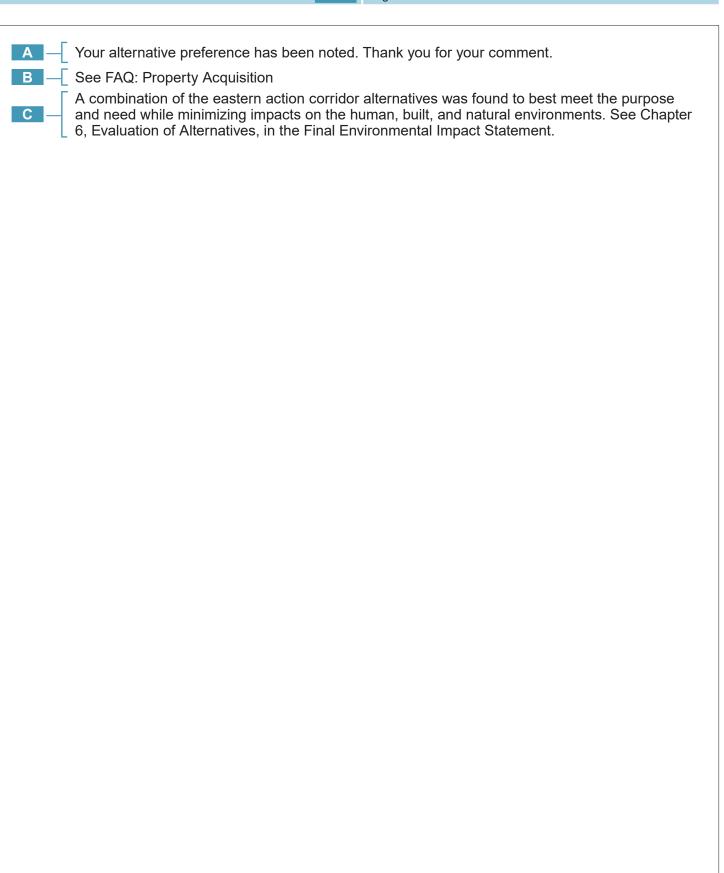
				COMMENT	
Source: Email		Comment No.	P-174	Last: Jones	First: John
-	From: John Jo Date: Fri, Oct Subject: DEIS To: < <u>northsou</u>	4, 2019 at 12:3	84 PM	acom.net>	
,	Comments on Se	gment 3:			
	E3a provides the consistently supp				r. City of Coolidge and Town of Florence have
<u> </u>	Land Use Planni	ng E3a			
В —	• Positive:	nost consistent	with Cit	y of Coolidge and To	own of Florence General Plans
	• Positive:	most consistent	with lan	d use planning in the	area
	• Positive:	closest to a subst	tantially	high number of exis	ting activity centers
<u> </u>	• Positive:	would provide a	ccess to	large planned comm	nercial and industrial centers in the area
:	_				ticipated sand and gravel mining operations ffecting the western end of the Florence
	structural integri	y of foundations	s and pic	ers of the Gila River	Process. This process may have an impact on the Bridge due to corrosion and land subsidence. Copper Mine will eliminate the potential for
E _	should be noted the north bank ar	that the E3a cross of by the Town of that right of wa	sing of of Flore	the Gila River is on l	River and less impact on ephemeral streams, it and owned by the United States of America on k. It would appear from the Pinal County y been designated on land owned by the Town
				e ephemeral streams ander the roadway.	to the north of Alternative E3a. The Corridor

Comment No. P-174 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. It is recognized that the E3a Alternative is preferred by both the City of Coolidge and Town of Florence (refer to the Final Environmental Impact Statement's Appendix A, Agency В Coordination). However, because of environmental concerns, the E3b Alternative was identified as the preferred option. Refer to Chapter 6, Evaluation of Alternatives, for the rationale. The Draft Environmental Impact Statement acknowledges that the E3a Alternative is closest to existing and planned activity centers in Florence. In considering the environmental impacts C of the alternatives across the Gila River in this area, it was determined that the E3b Alternative would have fewer impacts while still providing reasonable access to existing and planned activity centers in downtown Florence. Future Tier 2 studies would develop a specific design for the freeway facility; potential land D subsidence and corrosion concerns would be considered and addressed in the design plans as needed. The commenter's point about land ownership is noted; however, the fact of public entity land ownership is not itself a catalyst for development. Depending on the circumstances specific to each case, this may be detrimental to the development of a transportation facility. For example, the proposed use of a park for transportation use is referred to as a Section 4(f) impact and would require a thorough assessment and consideration of alternatives to such use. Land ownership entities and impacts are addressed in Section 3.2.3.1, Land Ownership and E Management. The issue regarding the Gila River, which the commenter correctly notes has a more direct crossing of the Gila River, is an important one. The skewed crossing of the Gila River and floodplain impacts are largely avoided with the more direct crossing provided by the E3b Alternative. Additionally, the E3b Alternative further avoids sensitive cultural sites in the area.

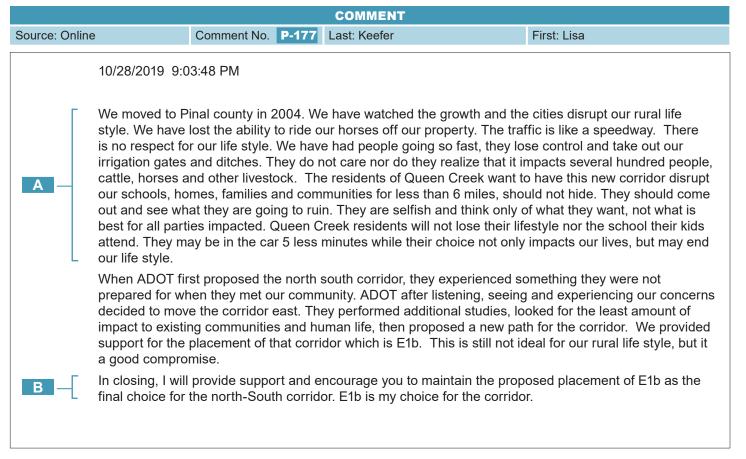
Comment No. P-175 Comments: I support the preferred, easternmost corridor alternative (in purple; I believe it's labelled E1b) for segment 1. The western alternative (in yellow) comes too close to existing housing as it's shoe-horned between subdivisions and the CAP canal; it also encroaches on the Rittenhouse Army Airfield. I understand that there were a lot of comments in favor of the western corridor at the public hearing on Oct 15, on the grounds that the eastern corridor was too far easy; however, I think these concerns are overblown. The eastern corridor is only 2 miles further east and apparently has smaller environmental and archeological impacts. Further, I think the topology of the area suits the eastern corridor better. Name: Stephen Kalandros Email: steviek@q.com This submission came from the ADOT internet website. Submitted: Tuesday, 15 October, 2019 - 23:26	Comments: I support the preferred, easternmost corridor alternative (in purple; I believe it's labelled E1b) for segment 1. The western alternative (in yellow) comes too close to existing housing as it's shoe-horned between subdivisions and the CAP canal; it also encroaches on the Rittenhouse Army Airfield. I understand that there were a lot of comments in favor of the western corridor at the public hearing on Oct 15, on the grounds that the eastern corridor was too far easy; however, I think these concerns are overblown. The eastern corridor is only 2 miles further east and apparently has smaller environmental and archeological impacts. Further, I think the topology of the area suits the eastern corridor better. Name: Stephen Kalandros Email: steviek@q.com This submission came from the ADOT internet website.		COMMENT	
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Email: steviek@q.com This submission came from the ADOT internet website.	Email: steviek@q.com This submission came from the ADOT internet website.	C —	in favor of the western conhearing on Oct 15, on the eastern corridor was too f think these concerns are corridor is only 2 miles fur apparently has smaller en archeological impacts. Fur topology of the area suits	rridor at the public grounds that the far easy; however, I overblown. The eastern rther east and vironmental and rther, I think the
This submission came from the ADOT internet website.	This submission came from the ADOT internet website.		Name: Stephen Kalandros	
			Email: steviek@q.com	
Submitted: Tuesday, 15 October, 2019 - 23:26	Submitted: Tuesday, 15 October, 2019 - 23:26		This submission came from the ADOT intern	net website.
			Submitted: Tuesday, 15 October, 2019	- 23:26

Comment No. P-175 Page 1 of 1



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT
Source: Email Comment No. P-176 Last: Kasanneni First: Veera
On Mon, Oct 28, 2019 at 12:39 AM Veerabhadrarao Kasanneni < vkasanneni@gmail.com> wrote: North-South Corridor Team, I am in very much support of proposed alignment of North-South Corridor preferred route with E4 option. Pinal country is in need of this as county is growing in industrial and residential. Requesting all responsible parties to speed up this to get some funding and materialize this as early as possible. Thanking you, Veera Kasanneni Sent from my iPhone



COMMENT RESPONSE Comment No. P-176 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

B — See FAQ: Growth and Traffic Congestion

COMMENT RESPONSE

Comment No. P-177 Page 1 of 1

A — See FAQ: Community Character

B — Your alternative preference has been noted. Thank you for your comment.

		NT	

Source: Email Comment No. P-178 Last: Keeler First: Seth

On Wed, Nov 6, 2019 at 5:53 PM Seth Keeler <<u>sethk@wholdings.com</u>> wrote:

Hello ADOT-

The north south freeway has one of the options (labeled W1b and W1a) going through our property located at Bella Vista Road and Quail Run Lane. The property is called Bella Vista 23 and is a zoned PAD development in Pinal County that is planned for 1840 dwelling units. The 2 commercial outparcels on Bella Vista Rd are owned by a different company. The approved land plan is attached.

I did a screen shot below that is highlighted in yellow showing our property and this branch of the freeway.

Please shift the freeway off of our property!



Thank you.

Seth Keeler

W Holdings

1121 West Warner Road, Suite 109

Tempe, Arizona 85284

В

Comment No. P-178 Page 1 of 2

See FAQ: Existing Development B — Your alternative preference has been noted. Thank you for your comment.

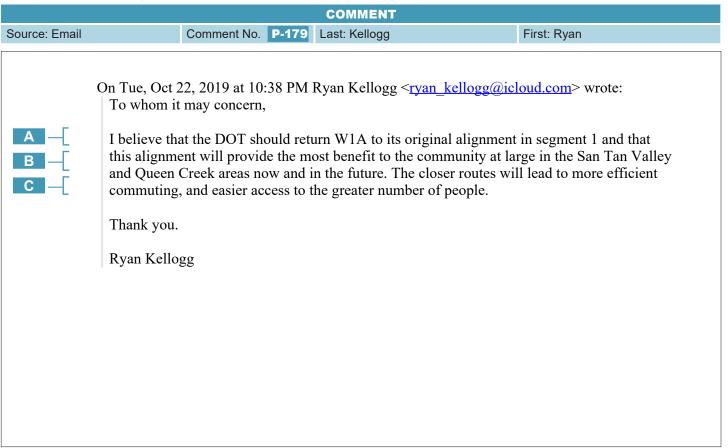
COMMENT Source: Email Comment No. P-178 Last: Keeler First: Seth BELLA VISTA RD LOTTING LEGEND 45'X110' AND 50'X115' 2 55'X120' 1 60'X125' AND 65'X120' 70'X125'
UNCHANGED LOTS AQUATIC CENTER / ACTIVE PARK PARCEL DESCRIPTION
 Parcel #
 Product Type
 Unit Count

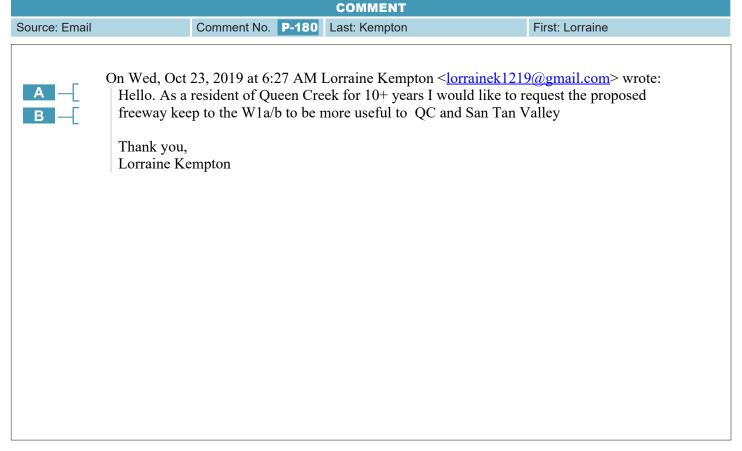
 1
 Commercial
 0
 12 SCHOOL SITE Commercial Worship Site 50x115 SIERRA VISTA 45x110 153 151 45x110 50x115 45x110 121 Α 45x110 100 137 50x11 55x120 55x120 73 10A 10B 109 88 60x125 50x115 School/Park 45x110 65x120 57 128 70x125 70x125 70x125 Total 1840 LOTTING REVISION 7 BELLA VISTA 23 VANDERBILT FARMS

Comment No. P-178 Page 2 of 2 Comments to this letter have been addressed on previous pages.

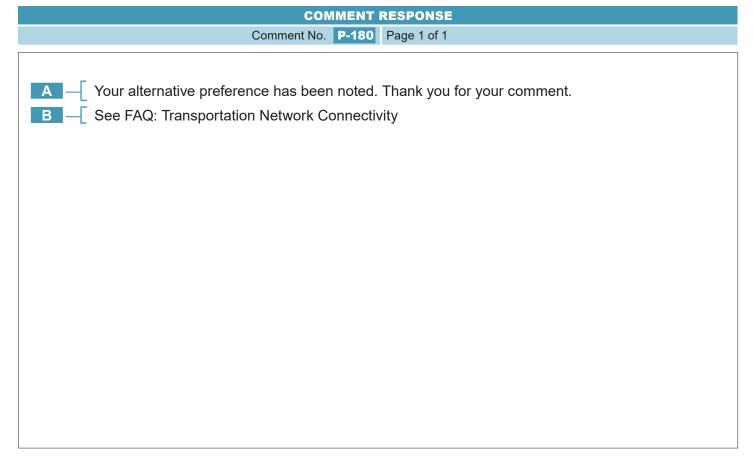
COMMENT RESPONSE

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





Comment No. P-179 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Transportation Network Connectivity



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Email Comment No. P-181 Last: Klco First: Gary



On Tue, Oct 22, 2019 at 6:18 PM Gary Klco < giklco@gmail.com > wrote:

I would encourage AZDot to use the W1a/b alignment in Segment 1 in this study. This will best serve the people of Queen Creek.

Thank you for your consideration.

Gary J. Klco 20990 East Arroyo Verde Court Queen Creek, AZ 85142 612-910-0280 Sent from my iPad

COMMENT				
Source: Email	Comment No. P-182	Last: Lake	First: Patricia	



On Wed, Oct 23, 2019 at 8:40 AM Patricia Lake <<u>valleylake2004@yahoo.com</u>> wrote:

PLEASE!! - go back to the original W1a/b alignment in Segment 1 Plan. I'm a commuter and this plan is best for people like me who live off Ellsworth Road and Queen Creek Road.

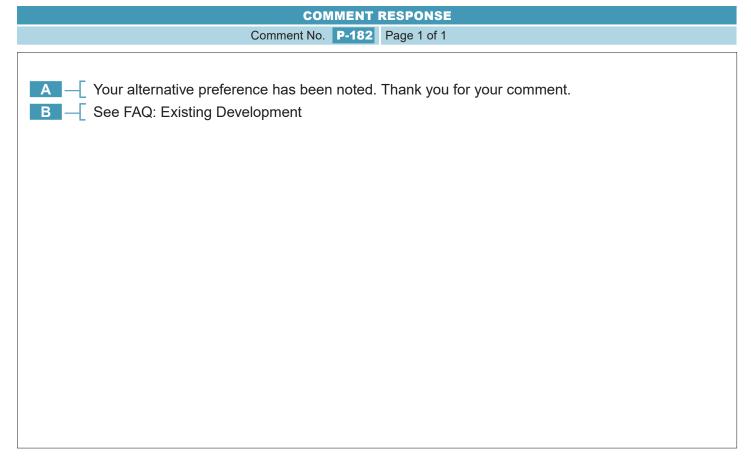
Thanks for your consideration!

Patricia Lake

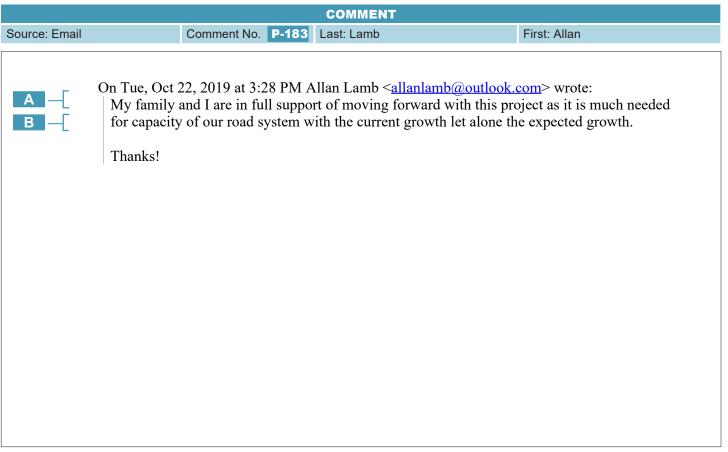
20306 E. Mockingbird Dr.

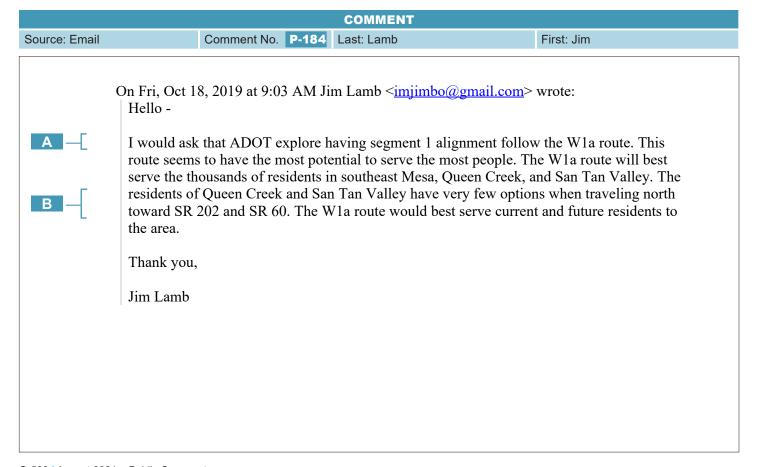
Queen Creek, AZ 85142

COMMENT RESPONSE
Comment No. P-181 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
_
B — See FAQ: Existing Development

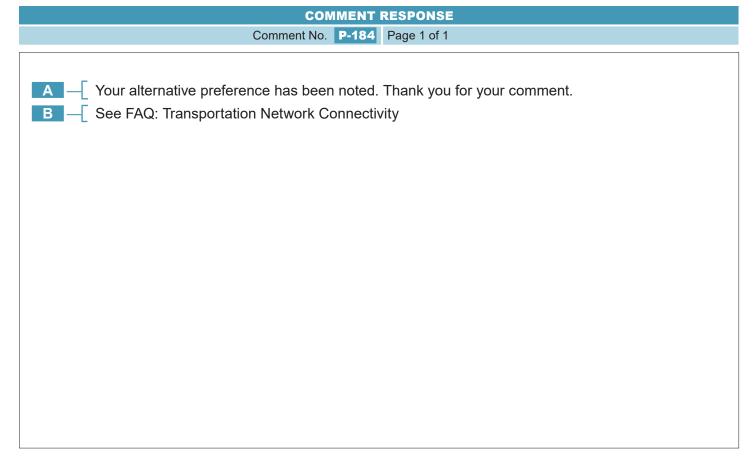


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

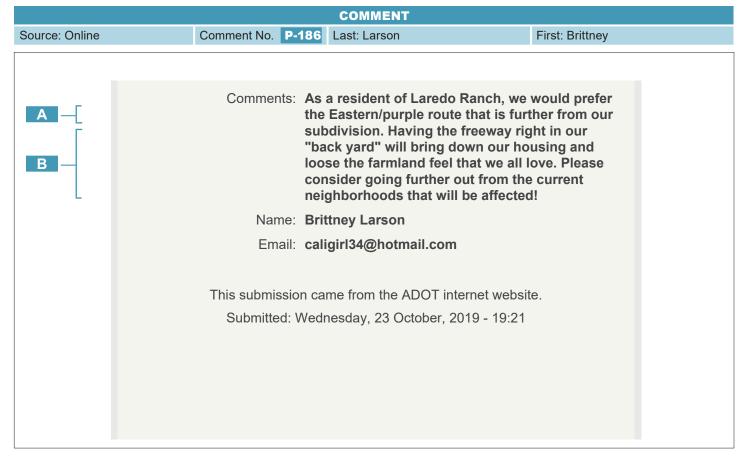




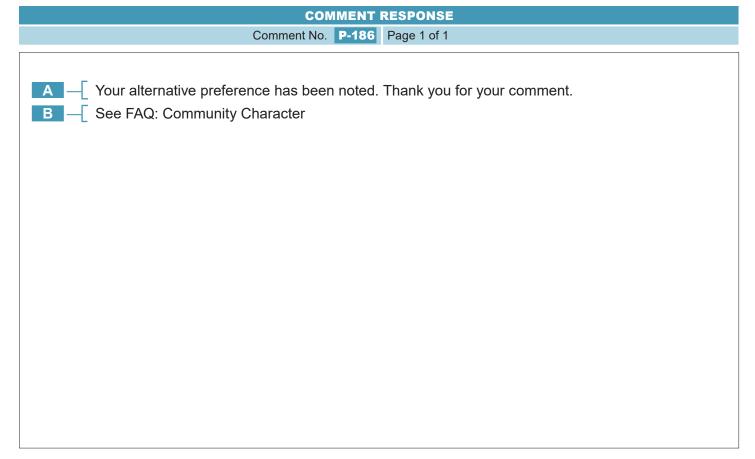
COMMENT RESPONSE
Comment No. P-183 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Growth and Traffic Congestion
_ coo 17 tg. crowth and frame congestion



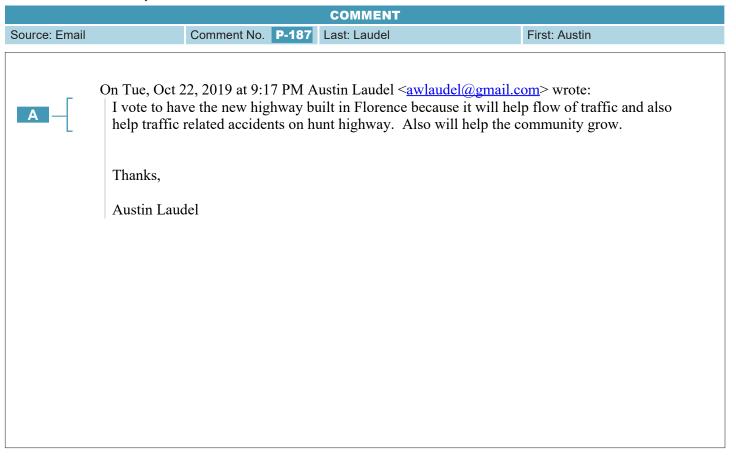
North-South Corr	idoi Otady		COMMENT			
Source: Online	Comment No.	P-185		First: Britt and Camalee		
	10/26/2019 10:57:23 AM					
A —[B —[Please keep freeway east of CAP canal. A couple of miles further east isn't going to make a difference to travelers but will protect our rural way of life. Thank you.					
	Britt and Camalee Larson					

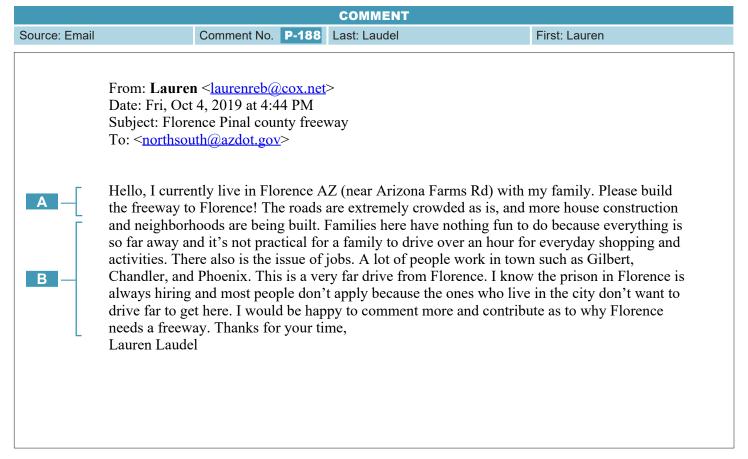


COMMENT RESPONSE
Comment No. P-185 Page 1 of 1
·
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Community Character
E 333 17 tq. 331 manay 31 arasis.

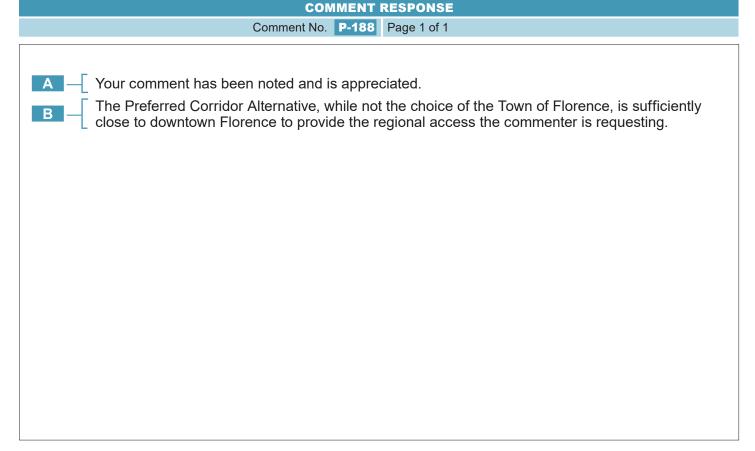


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





Comment No. P-187 Page 1 of 1 An eastern action alternative was selected for Segment 3, which includes Florence. While another eastern action alternative would have been closer to Florence, the selected alternative would provide convenient access to Florence and serve the town's future growth.



	COMMENT	
Source: Online	Comment No. P-189 Last: Lawrence	First: Anne
	10/29/2019 10:56:58 AM	
A —	I would prefer a public transportation system before we add more roads	to the area.
	reinadelcentro@yahoo.com	

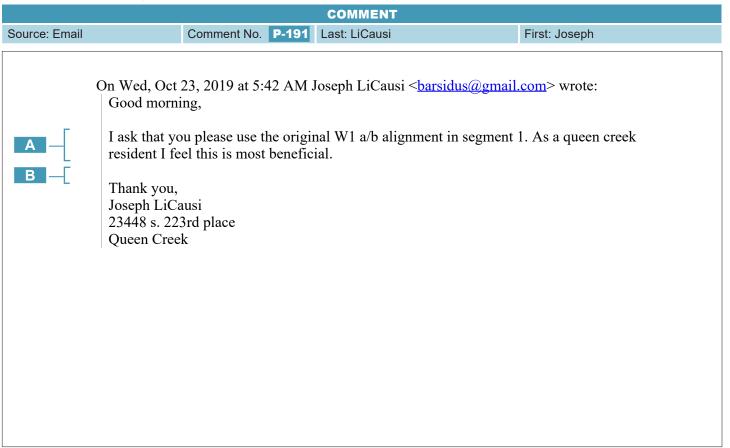
Comment No. P-189 Page 1 of 1

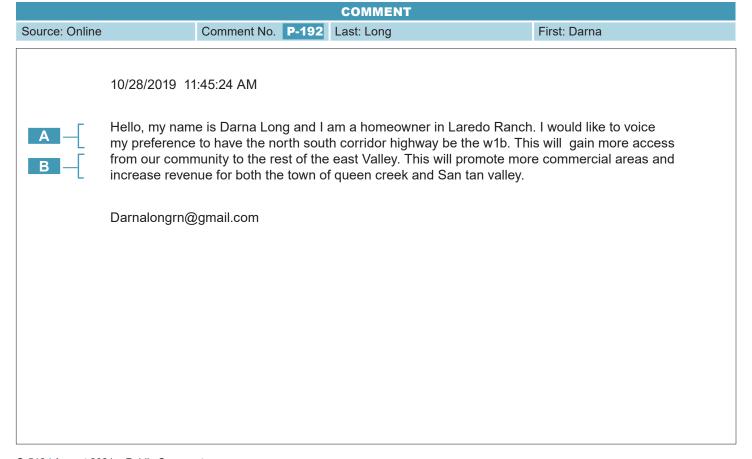
A See FAQ: Multimodal Transportation

ce: Email	Comment No. P-190 Last: Lee	First: Kameron
o. Lilidii	Comment No. P-190 Last. Lee	i iist. Nameion
	On Fri, Oct 18, 2019 at 10:00 AM Kameron Lee < kamero	nlee83@gmail.com> wrote:
	To Whom it May Concern,	
	As a San Tan Valley Resident, I'm asking you (ADOT)	to go back to the original W1a/b
L	alignment in Segment 1.	
Г	This is related to the future North/South Freeway. Now,	understand that I'm asking you to
	do this for my children and grandchildren	
_	That said, it's our (my) responsibility to plan these thing	S
	That said, it's our (my) responsionity to plan these thing	
	The new ADOT proposed alignment differs from the ali	
	Regional Transportation Authority (PRTA) Plan. Pinal of municipalities located within it, endorsed route W1a/b in	
_		-
_	Of note, studies such as the San Tan Valley Special Areappear to have been taken into consideration in the draft	
	population of San Tan Valley is projected to be near 120	
L	than 155,000 in 2050.	
	-Kameron	
	Tameron	

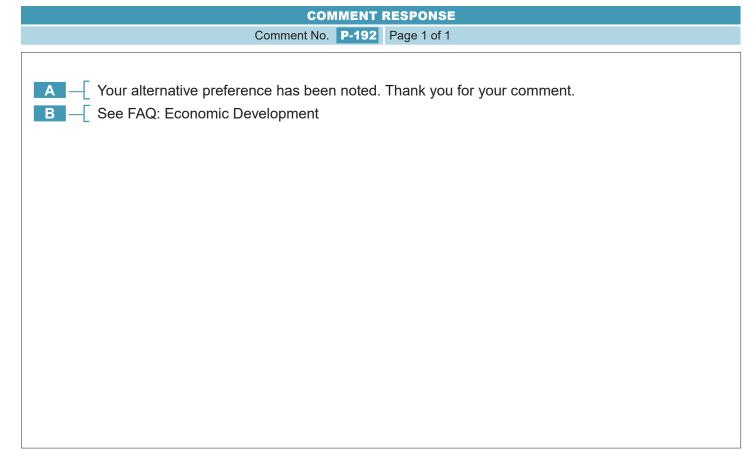
Comment No. P-190 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Timing of Freeway Construction See FAQ: Consistency with San Tan Valley Special Area Plan





COMMENT RESPONSE
Comment No. P-191 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
, ,



COMMENT						
Source: Public	c hearing - verb	al Comment No.	P-193	Last: Lopez		First: Gilbert
	-	-				
		(GILBER	T LOPEZ: So	unds good.	Mv name is
	23 Gi				-p-e-z. 851	=
		olidge.			1	, 1
	24	_	nd iusi	t generally	. I want to t	hank you for
			_			eprocess from
		-				edprocess. I
	25 (11)	e beginning	, and i	KIIOWIC 5 a	veryinvorv	eu process. r
г	1 co	uncil membe	er in C	oolidge sir	nce '98 to 2	016.
A —	2 .					as been a dream
_	2 of	oursior al	long ti ers of	lme, ever si the City of	.nce, the sto	ory was, you cided that the
	3 fr	eewav wasn't	impor	tant, and it	could ão son	newhere else.
	4 fa:	d aiter that rming and eve	t, we w ervthi	ere the y	you know, we	were still nity just kind
_	of	started dyi	ngout	. And it ge	ts smaller a the other ar	and smaller
	5 wh	ile Casa Gr	ande ai And so	nd some of t it was alwa	ine other ar avs our drea	eas grew. m to have the
	6 fr	eeway go thro	ough to	help us eco	nōmic develo	pment-wise.
	7 wo	st really no uld the a	ow, wne ridloc	en working i ek was trvin	n Glendale, g to get dowr	Imean, we Ifrom the
	g Ya	lley. So th	įsisr	eally good,	for the Vall	n from the ey and for. he economic
	8 Tû 9 de i	elopillelle.				
	D:					ic Development
	10 So	rector. I'm we're worki	na on t	he regional	transit. W	es and Transit. Te run the CART
	Sy	stem for our	partne	ers here, wh	ıch ıs Pınal	County, CAC,
	11 and	aeverybody lutions for	else, a transi	and so we're t that incli	working on s ide Elovand	some regional Casa Grande,
	12 Co	olidae, Flor	cence,	and some of	the others.	So the freeway
	13 tr	stem, of com	urse, on team	ıs very ımp nto do that	ortant for and we're c	that, loing grants.
В —			But we	currently	I Looked	at all the
	14 env	/ironmental - City of Gl	ıssues endale	. I used to for all the	do the envir - federal mo	conmentals for ney, and so I
	15 ma	de comments	on thos	se. Andwed	do support th	ne current
	16 ap	ignment that proval becau	: you na ise eve	ave througho rvbody want	out the North s one thing o	Superior or the other.
	Bu	t we do belie	eve tha	it the curre:	ntalignment	: is showing
	17 pro	uth of this	est pot sarea.	tential rout	es that we ca	an support
	18		So I wa	ant to say t	hat for the	record and
	19 52	t on counci l	₩- 1	ised to have	the nublic	our job I : input and
	pe	ople look at	us, ar	ıd except	ours were no	ot as cordial.
	20 Th	ese are thin me these quv	igs tha 's don '	t people on t answer who	TV WOULD Wat en thev're to	ot as cordial. chandsay, how elling you all the public
	21 th	ese things?	But we	ecan't. It	's part of	the public
	2 ₹6	us. so ci	idlik ye	ou for being	so pattent a	and listening
				MILLER: Th	_	1
	23 24		(пеагт	ing concrude	dat 7:30 p.m	•)

Comment No. P-193 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Economic Development

COMMENT

Source: Email Comment No. P-194 Last: Lopez First: Sasha

On Sun, Oct 27, 2019 at 11:58 AM Sasha Lopez < sasha@sizzlinghomes.com > wrote:



Please consider the alignment closer to Queen Creek as it would be better for future development in our area.

Sasha Lopez, SRS Keller Williams Legacy One SizzlingHomes.com Sasha@SizzlingHomes.com 480-442-7584

Source: Online	Comment No. P-195 Last: M	First: Ryan
A —	Comments: In reviewing the proposal I woul reconsider and focus on targeting populated areas and service the	ng the larger
	Name: Ryan M	
	Email: rhinobp@gmail.com	
	This submission came from the ADOT internet we	bsite.
	Submitted: Thursday, 17 October, 2019 - 20:1	9

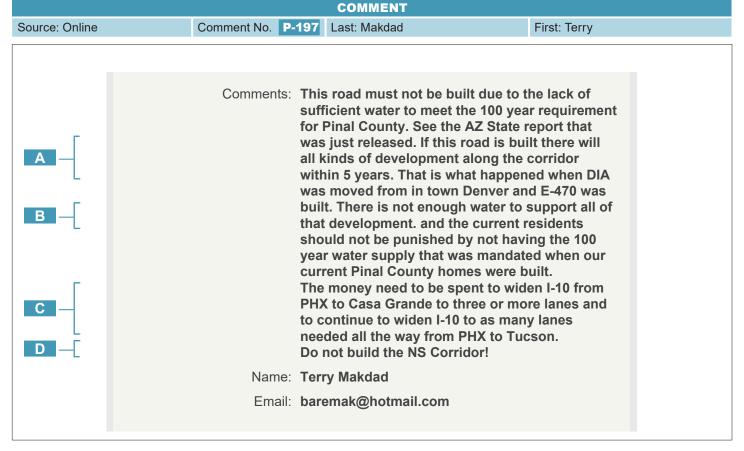
COMMENT

COMMENT RESPONSE
Comment No. P-194 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Economic Development

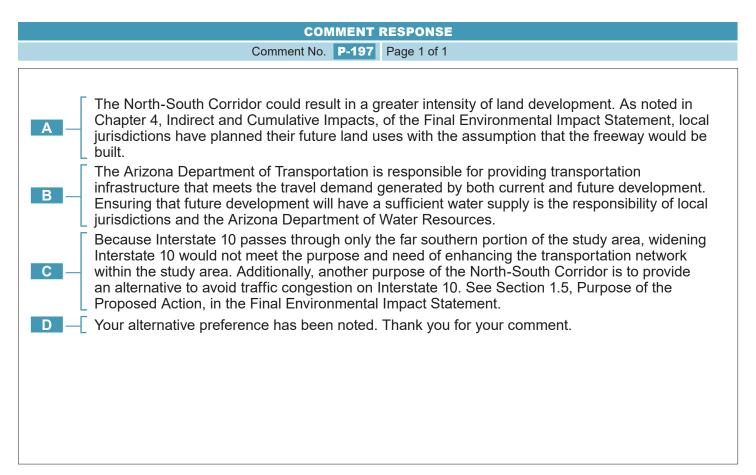


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No.	196 Last: MacDougall	First: Dave and Julia
A —[B —[Comments:	We own property at 42729 N support the eastern alignme is in the better interest of the area, and the existing infras	ent (purple). We feel it e residents of the
	Name:	Dave & Julia MacDougall	
	Email:	dnj_spr@msn.com	
	This submissio	n came from the ADOT interne	et website.
	Submitted: \	Wednesday, 16 October, 2019	- 08:42

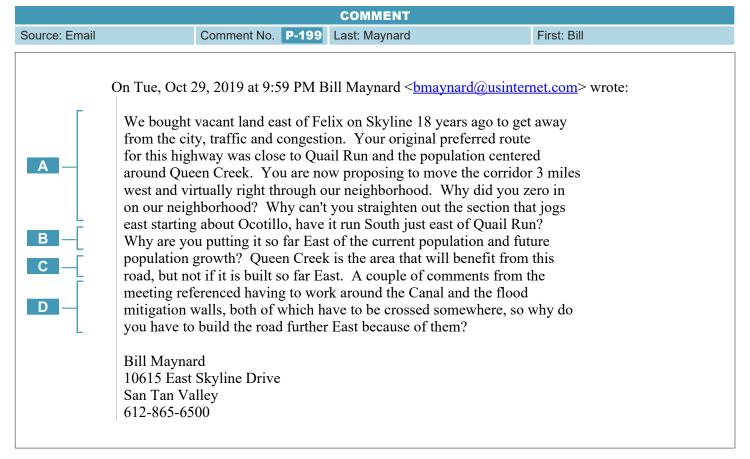


Comment No. P-196 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

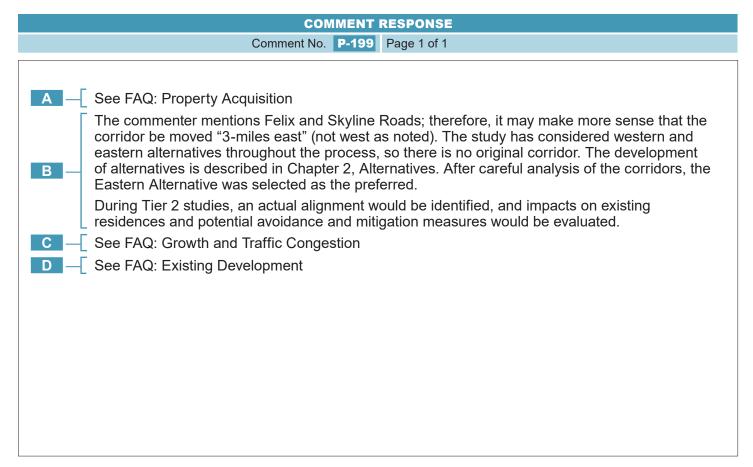


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT						
Source: Email	Co	omment No.	-198 Last:	Manganaro	First: Mark	
A — [B — [Hi, I am a Queen Omoving further I would like yo	Creek resident r east. ou to reconsidueen Creek an apidly.	t and want er the more d STV alig	to voice my cond western "W1a nment that will s	cern about the North South Corridor /b alignment in Segment 1 " close to serve the populace that's here now	

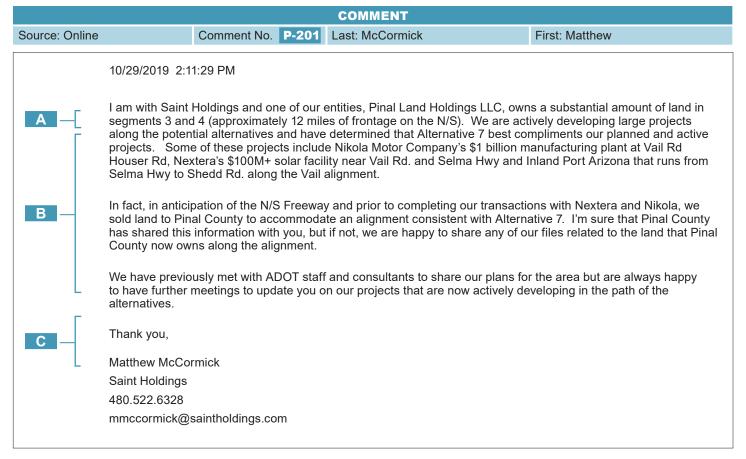


Comment No. P-198 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion

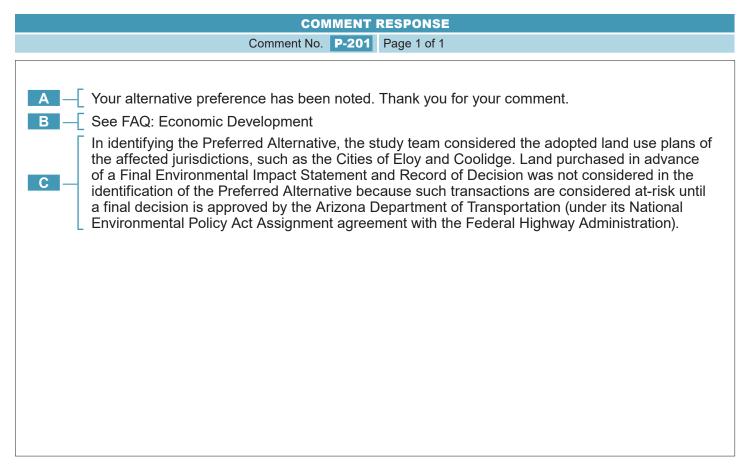


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

				COMMENT		
Source: Email		Comment No.	P-200	Last: Mazzocco		First: Jauna
	I am writing North South complete dis The future of thousands.	may concerning out of concerning out of concerning out of concerning concerning out of concerning control of that area be Please reconsty in the East V	rn for the cher aware east value on ider you	ne current and future from San Tan Valley. We deserve sidered is yet to be	re traffic infrast Valley and Quee to have easier a e seen, and we a the ever growin	acox.net> wrote: tructure. Moving the n Creek would be a necess to the roadway. re here now by the ng and desparate need for

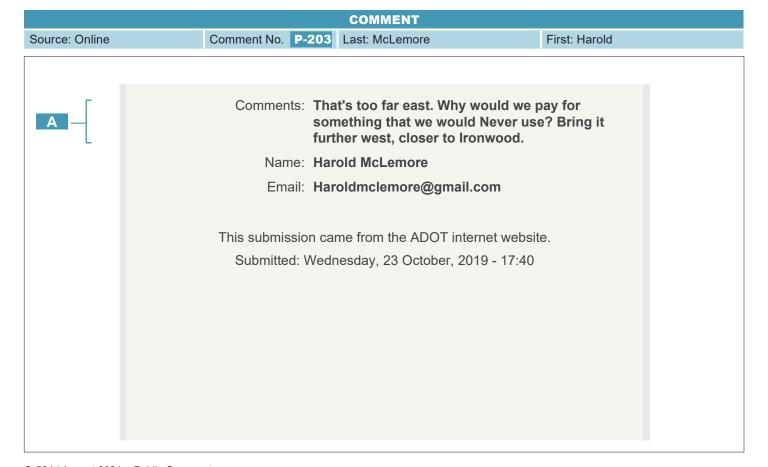


Comment No. P-200 Page 1 of 1 A — See FAQ: Existing Development B — Your alternative preference has been noted. Thank you for your comment. C — See FAQ: Existing Development

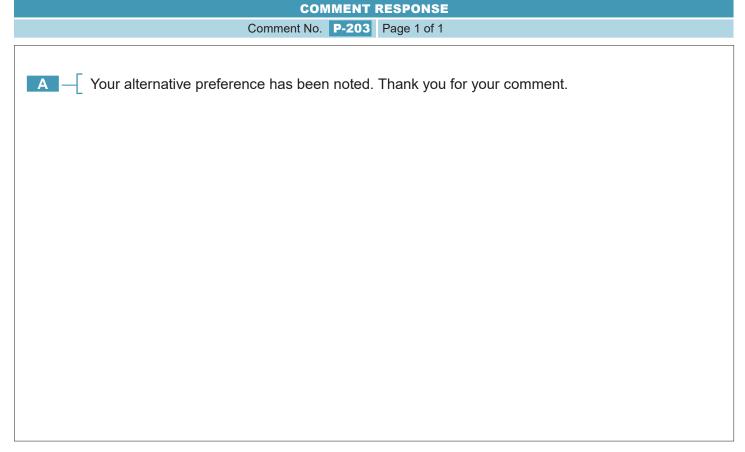


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

			COMMENT	
Source: Online	Comment No	P-202	Last: McGowan	First: Jared
В —[preferred root seem to have with possibly some adjustm freeway should not be mov	e the least i ents made ed further v ds. Please t because	this freeway for the future. The primpact on current home so I believe down by Florence per the town's west as the town of queen creek we leave it where it is and do not let they annexed the land.	eve this should be kept recommendation. The wants due to then cutting

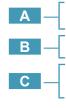


COMMENT RESPONSE
Comment No. P-202 Page 1 of 1
A — See FAQ: Property Acquisition B — Your alternative preference has been noted. Thank you for your comment.



COMMENT				
Source: Email	Comment No. P-204 Last: Mendoza	First: Martha		

On Wed, Oct 23, 2019 at 10:34 AM Martha Paola Mendoza <<u>marthapao@live.com</u>> wrote: To whom it may concern,



As a Queen Creek resident I would like to request that you please keep the original W1 a/b alignment in segment 1. I think it would benefit us by having it closer so it can relieve some of the commuter traffic from San Tan Valley. If it's set too far away San Tan Valley commuters will not use it and we'll still have extreme traffic and accidents in Queen Creek. I sell auto insurance so I know our rates in Queen Creek are some of the highest in the country. A big part of our high rates is the amount of accidents and traffic.

Thank you,

Martha Mendoza

Comment No. P-204 Page 1 of 1

		COMMENT	
Source: Email	Comment No. P-205	Last: Merritt	First: Justin

From: Justin Merritt < jmerritt@swvp.com >

Date: Fri, Oct 25, 2019 at 3:17 PM

Subject: North-South Freeway Alignment Comments To: northsouth@azdot.gov>

To whom this may concern:

SWVP-GTIS MR LLC hereby wishes to provide comment on the proposed North-South Freeway. We own approximately 4,239 acres of property that is both within and adjacent to the proposed freeway alignment within portion of the freeway located north of the Gila River in Florence, AZ (see attachment for list of parcel numbers and exhibit generally outlining property boundary in red).

We support and agree with the comments made by the Town of Florence relating to locating an interchange at the extension of Merrill Ranch Parkway on our property, versus the alignment shown on Hunt Highway approximately ½ mile south for the Preferred E3b and E3d alignment. Locating the interchange at the extension of Merrill Ranch Parkway will facilitate better access to the freeway, and will alleviate the impact to the Copper Basin railroad that runs adjacent to Hunt Highway.

Thank you for your consideration.

JUSTIN MERRITT

Α

DIRECTOR - REAL ESTATE INVESTMENT

SOUTHWEST VALUE PARTNERS

7600 E. Doubletree Ranch Rd, Ste 210

Scottsdale, AZ 85258

480-363-7814

Comment No. P-205 Page 1 of 3



Your comment has been noted. This option has been discussed with Town of Florence staff. The Tier 1 Draft Environmental Impact Statement identifies potential traffic interchange locations (refer to Table 2.3-4) based on what Pinal County has identified as routes of regional significance (see Figure 2.1-1). The County's vision for these routes is to (1) provide continuity across Pinal County and through urban areas and (2) connect to adjacent counties and state highways. The potential interchanges were based on this information, guidance for the spacing of interchanges provided by the Federal Highway Administration, and coordination with affected jurisdictions. When a Tier 2 study advances a project alignment and design, interchange locations and their impact on the environment would be further evaluated.

	COMMENT	
Source: Email	Comment No. P-205 Last: Merritt	First: Justin

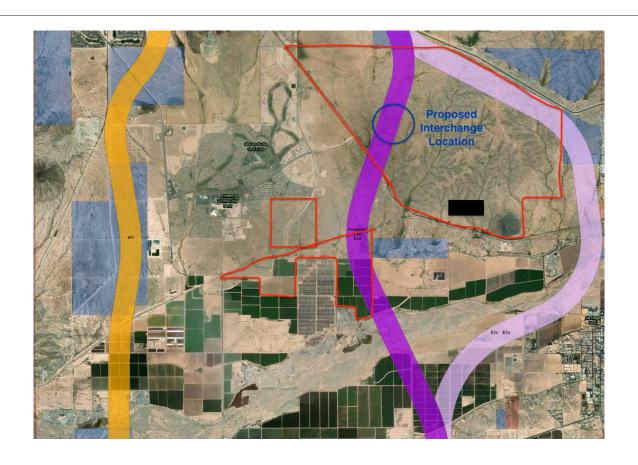
APN	Owner
200-31-015A	SWVP-GTIS MR LLC
200-31-016A	SWVP-GTIS MR LLC
200-31-018B	SWVP-GTIS MR LLC
200-31-018E	SWVP-GTIS MR LLC
200-31-018G	SWVP-GTIS MR LLC
200-31-018H	SWVP-GTIS MR LLC
200-31-018N	SWVP-GTIS MR LLC
200-31-018P	SWVP-GTIS MR LLC
200-31-018S	SWVP-GTIS MR LLC
200-31-022C	SWVP-GTIS MR LLC
200-31-0230	SWVP-GTIS MR LLC
200-31-0240	SWVP-GTIS MR LLC
200-31-036A	SWVP-GTIS MR LLC
200-31-054B	SWVP-GTIS MR LLC
200-31-056C	SWVP-GTIS MR LLC
200-31-056D	SWVP-GTIS MR LLC
200-31-056G	SWVP-GTIS MR LLC
200-31-056H	SWVP-GTIS MR LLC
200-35-002B	SWVP-GTIS MR LLC
200-35-0030	SWVP-GTIS MR LLC
200-35-006A	SWVP-GTIS MR LLC
200-35-006B	SWVP-GTIS MR LLC
200-37-0010	SWVP-GTIS MR LLC
200-37-013A	SWVP-GTIS MR LLC

Comment No. P-205 Page 2 of 3 Comments to this letter have been addressed on previous page.

COMMENT RESPONSE

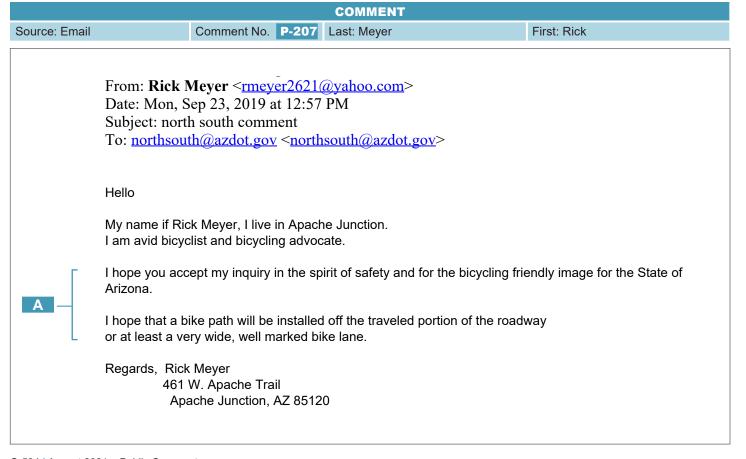
COMMENT

Source: Email Comment No. P-205 Last: Merritt First: Justin

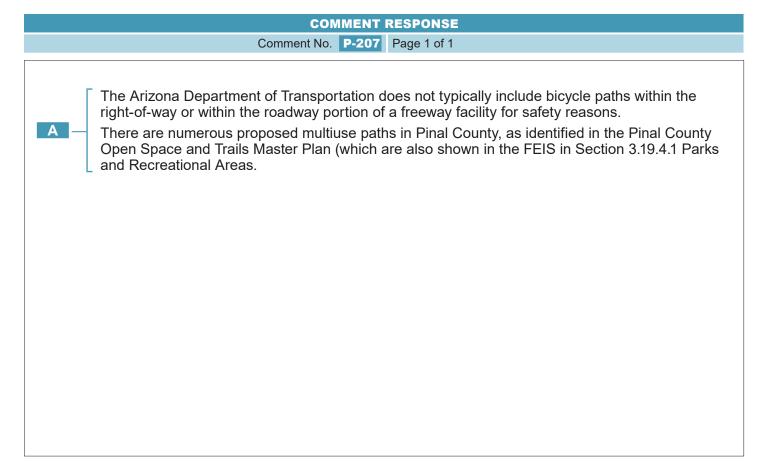


COMMENT RESPONSE Comment No. P-205 Page 3 of 3 Comments to this letter have been addressed on previous page.

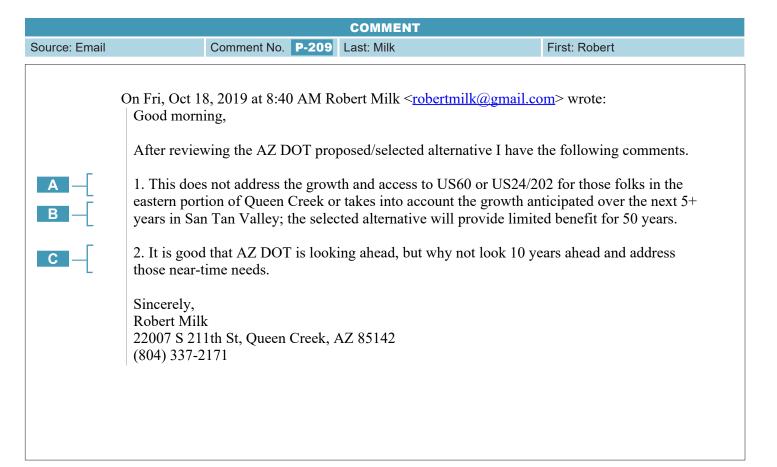
	COMMENT	
Source: Email	Comment No. P-206 Last: Messer	First: Mike
	On Fri, Oct 18, 2019 at 9:35 AM < rng.messer@gmail.com > Hello, I'm sending this Email to ask that AZDOT go back to new freeway closer to QC, please go back to the original "W Thank you for your consideration. Mike Messer Town of Queen Creek Resident.	wrote: the original plan that brought the



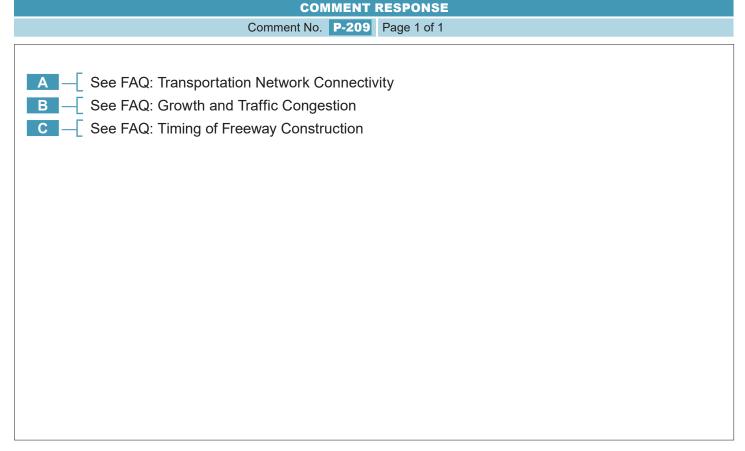
COMMENT RESPONSE
Comment No. P-206 Page 1 of 1



	COMMENT	
Source: Email	Comment No. P-208 Last: Mick	First: Tom
A — [B — [C — [On Sat, Oct 26, 2019 at 2:48 PM T67jm < t67jm@aol.co The east proposed road does not service the San Tan Valley west proposed road is better but there are better choices. We need an express road that will service our area now. I su Road, at rush hours, there is bumper to bumper trafic now. We nee more years. The proposed road may service proposed developement tha Get us a road now, there are to many people driving on our I state/federal road money here in the east valley and not spel year study and build a road with that money that will give tho Sincerely, Tom Mick	y, Queen Creek, Florence areas, The aggest that you take a look at Ironwood and something now not in the next 10 or at may happen in 30 to 50 or more years limited roads, Maybe spend some of the not it all in the west valley. Stop this 20



Comment No. P-208 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. Ironwood Drive is identified as a Pinal County Regionally Significant Route (RSR), and is ultimately planned as a 6-lane arterial. By not locating the North-South Corridor along Ironwood, the facility will augment the capacity on Ironwood Drive. C — See FAQ: Growth and Traffic Congestion D — See FAQ: Timing of Freeway Construction



ce: Public bearing	a - Verbal	Comment No. P-210 Last: Miller First: Rick
oc. I ubile ficality	a - vernar	Comment No. 1270 Last. Willies Tilst. Nick
	20	RICK MILLER: Thank you for being here
		tonight. I really appreciate it.
	22	My name is Rick Miller. I'm the City Manager
		for the City of Coolidge, formerly Planning Director/City
		of Eloy and Planning Director/City of Casa Grande. So I'm
	25	very familiar with the area. Been here for, oh, about 39
	1	years.
	2	I would like to applaud ADOT for the very
	3	complex process that you've been through and for the
	4	transparency and the open meetings you've held.
	5	I do appreciate the comments that have been
	6	made prior to me, Frank Jimenez. He's this is a great
	7	idea. We need this freeway. You know, it's going to be
	8	about economic development. It's going to help the region
	9	significantly. It's really going to help us with the
	10	gridlock we're going to see on I-10 if this freeway is not
	11	built.
	12	We do disagree I do disagree with him on
	13	the location of the East E4 alternative versus the W4
	14	alternative. I think he would like to see the alternative
	15	a little closer to Highway 87 or on Highway 87.
	16	Representing the City of Coolidge, our City Council passed
	17	a resolution expressing their desire to have the route on
	18	the E4 alignment like the NEPA study recommends as the
	19	preferred alternative.
L F	20	We believe that the West Alternative on the
	21	87 does impact low-income housing. It does impact historic
	22	structures down near the interchange. And I'm not
	23	absolutely sure that the interchange is designed as it is
		today to be a system-to-system interchange if it is a
		freeway someday. So I think in saying that that may save a
L		

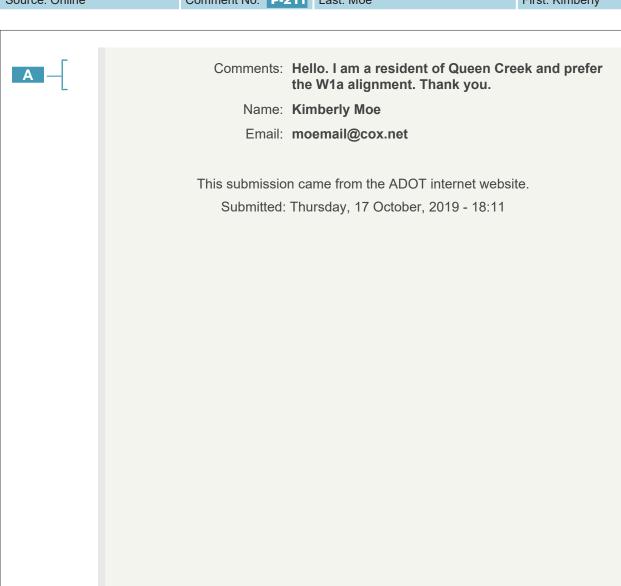
Comment No. P-210 Page 1 of 2

A — See FAQ: Economic Development B — Your alternative preference has been noted. Thank you for your comment.

				COMMENT		
Source: Public hearing	- verbal	Comment No.	P-210	Last: Miller		First: Rick
1	lot,	it could sa	ave so	me, but I thin	nk the other	alternative,
2	you k	now, havir	ng an i	nterchange 2	2 miles to t	he west of the
3	exist	ing inter	chang	e might work	better as	a
4	syste	m-to-syst	em int	erchange ratl	her than a H	ighway 87 to an
5	inte	rstate int	ercha	inge.		
6		M	ish we	could have	a meeting l	ike this in
7	Cooli	dge. I kno	ow you	can't. Ith	ink we requ	ested that in
8	some	other meet:	ings p	reviously. I	think that	we had a lot
9	of co	mmunity me	mbers	from Coolid	geatameet:	ing similar to
10	this	. But just	spea	king on beha	lf of our Ma	ayor and
11	Counc	cil, we app	reciat	te your time.	Appreciat	e the outcome
12	of th	e study.	We're	very much in	favor of the	e alignment to
13	the C	oolidge ar	ea tha	at'spreferre	ed, and we re	ecommend that
14	you i	follow tha	at pla	n.		
15		T.	hank y	ou.		

COMMENT RESPONSE Comment No. P-210 Page 2 of 2 Comments to this letter have been addressed on previous page.

		COMMENT	
Source: Online	Comment No. P-211	Last: Moe	First: Kimberly



Comment No. P-211 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

Source: Email Comment No. P-212 Last: Molling First: Ralph

Good Morning:

I would like to add a comment about the NorthSouth freeway addition.

My comment is more about what is used for landscaping here on our freeways.

Now with a new 50 mile mile stretch being planned, I think AZDOT should consider redesigning their landscaping.

I would like to response to an article about the water here in Arizona.

I am really upset when I read an article in any paper out here concerning the conservation of our water.

As I do a lot of traveling to our neighbor to the north, Nevada, I see that they are doing the right thing on the freeways, by putting large rocks and metal objects any of which is not using any water for this.

Now we have Arizona, with their trees and bushes, which have a drip system needed for them to survive. WHY

The trees have to be watered, trimmed, leaves all over the freeway and they look terrible have of the time.

So in concluding, I just want to say that I will not be conserving water until the State of Arizona comes to their senses and start taking out those stupid trees and put in other items that do not need water.

THINK ABOUT IT ITS A NO BRAINER

Ralph Molling

Α

Comment No. P-212 Page 1 of 1

The Arizona Department of Transportation strives to provide low-water-use landscaping along its facilities to conserve water and to reduce maintenance costs associated with irrigation systems.

COMMENT

Source: Comment form Comment No. P-213 Last: Moore First: Larry

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly.

I Live one Street East of Felix on Arizona Farmo. I do Het
Want To Have The Freeway Next To Felix. My Family and I Moved
Here To Be Away From Street Heise + Lights.

I would be Ok with it Coming Jown Attaway Road. I
Realize that Growth Is Giving to Happen and the Need For
More Freeways. I Just Won't wan't A Free way light
In Front of Mey House.

Contact Information (optional)

Name: Lary Moore

Address: 26607 N. Hoyden Drive, Florence Az 85132

Phone: 928-327-6907

Email Address: Impore KBLind @ gmail. com

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by: 1.855.712.8530 | Phoenix and azdot.gov/NorthSouthStudy

Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

A

В

Comment No. P-213 Page 1 of 1

See FAQ: Community Character B See FAQ: Growth and Traffic Congestion (See FAQ: Growth and Traffic Congestion)

	COMMENT	
Source: Email	Comment No. P-214 Last: Morawski	First: Conrad
A —[On Thu, Oct 24, 2019 at 4:17 PM Conrad M < conrad.morawsk I'm writing to publicly comment on the proposed future Nort populations of Queen Creek and San Tan Valley are growing alignment would best serve the needs of both areas. As a resi	h/South freeway. The grapidly and the original W1a/b

alignment would best serve the needs of both areas. As a resident of Queen Creek, my family as well as others will benefit more from the original W1a/b segment than from the proposed alternate.

Please consider the original W1a/b proposal.

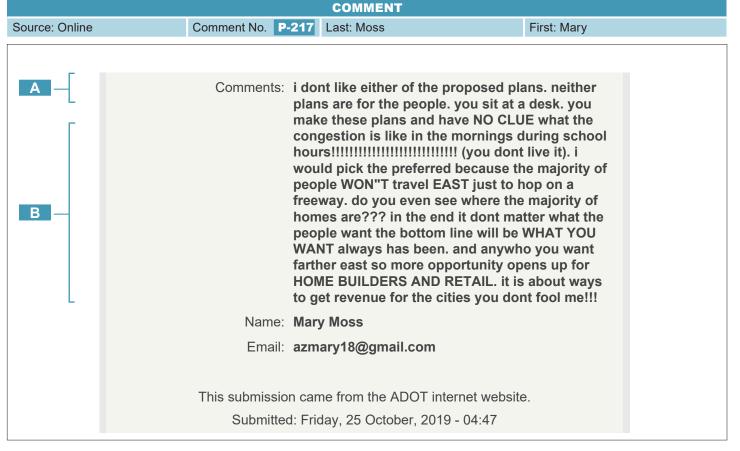
Thank you, Conrad Morawski

On Sat, Oct 19, 2019 at 6:54 PM Marsha Morien mmorien@cox.net wrote: Dear Department of Transportation, I am Marsha Morien, a full-time resident of Pinal County residing at 1629 E. Alegria Rd. in Encanterra. I request that the Department of Transportation go back to the original W1a/b alignment in Segment 1. The W1a/b alignment is closer to Queen Creek, Encanterra, and San Tan Valley and will better serve the population that is here now and growing rapidly for the future. Thank you for your consideration.
Dear Department of Transportation, I am Marsha Morien, a full-time resident of Pinal County residing at 1629 E. Alegria Rd. in Encanterra. I request that the Department of Transportation go back to the original W1a/b alignment in Segment 1. The W1a/b alignment is closer to Queen Creek, Encanterra, and San Tan Valley and will better serve the population that is here now and growing rapidly for the future.
Respectfully submitted, Marsha Morien 1629 E Alegria Rd. Queen Creek AZ 85140 mmorien@cox.net 402-319-7053

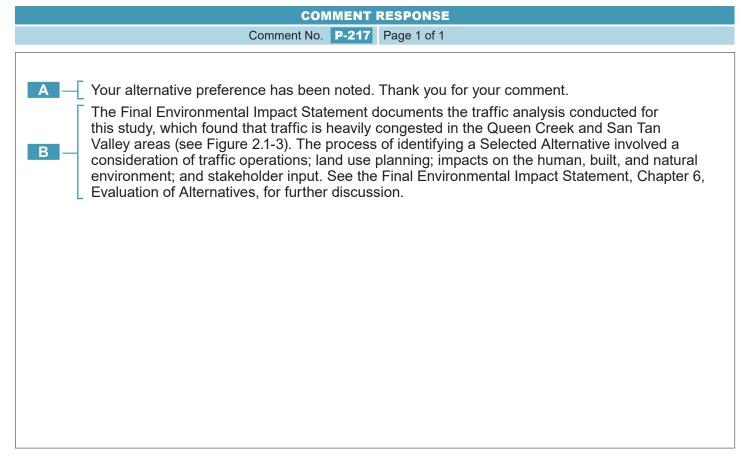
Comment No. P-214 Page 1 of 1 A — See FAQ: Growth and Traffic Congestion B — Your alternative preference has been noted. Thank you for your comment.



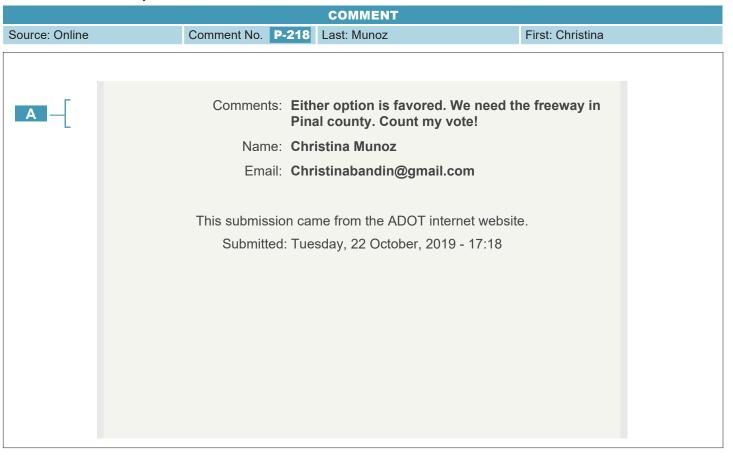
		COMMENT		
Source: Online	Comment No.	P-216 Last: Mortensen	First: Gordon	
A — B — C — D — [Comments:	I am a citizen of Queen Cro Council member; and keep transportation proposals to appears ADOT is leaning to North South Corridor from Eloy. It's too far East to be population and future grown decade. We need a freewa It has a significant econom with tax dollars for town go Please reconsider the W12 the town is supporting.	o a plus on those hat affect the town. It oward an Easterly I-60 down to I-!0 near Ilp the existing with over the next y near the population! nic impact that helps rowth and healthiness.	
	Name:	: Gordon Mortensen		
	Email:	: glmorty@gmail.com		
		on came from the ADOT interr Wednesday, 23 October, 2019		

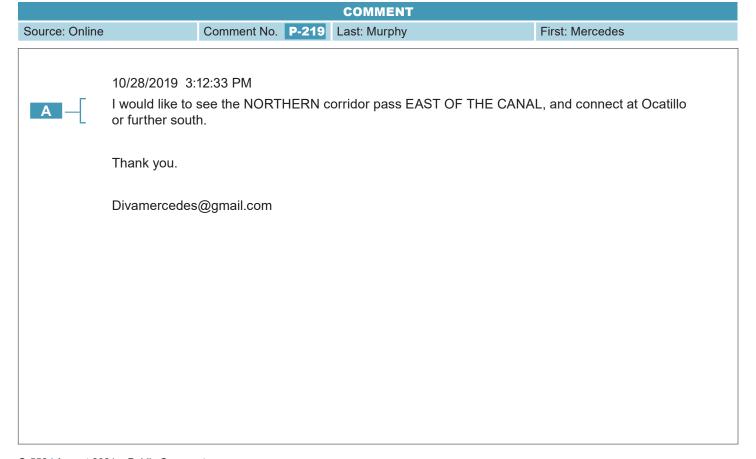


Comment No. P-216 Page 1 of 1 A — See FAQ: Existing Development B — See FAQ: Growth and Traffic Congestion C — See FAQ: Economic Development D — Your alternative preference has been noted. Thank you for your comment.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





COMMENT RESPONSE
Comment No. P-218 Page 1 of 1
A — Your comment has been noted and is appreciated.



Comments: I would just like to say that putting the freeway so Far East of San Tan Valley/Queen Creek will not help those of us in these areas. You would be making people backtrack several miles east just to get to the same points (E-24 or 60) which makes NO SENSE! Please reconsider moving the freeway to at least Ironwood Rd so that a majority of the population out here will be able to use it. I lived by Ironwood and Ocotillo for nearly 10 years and now I live by Hunt Hwy and Ellsworth. Both areas have huge traffic problems and it's only going to get worse with the 20+ new home building sites out here. I know you must	Comments: I would just like to say that putting the freeway so Far East of San Tan Valley/Queen Creek will not help those of us in these areas. You would be making people backtrack several miles east just to get to the same points (E-24 or 60) which makes NO SENSE! Please reconsider moving the freeway to at least Ironwood Rd so that a majority of the population out here will be able to use it. I lived by Ironwood and Ocotillo for nearly 10 years and now I live by Hunt Hwy and Ellsworth. Both areas have huge traffic problems and it's only going to get worse with the 20+ new home building sites out here. I know you must know how bad it is out here, which is why I am hoping you will take into consideration moving it to a more accessible area for us residents. Thank you. Name: Sharla Mwinyelle Email: smwinyelle@gmail.com This submission came from the ADOT internet website.
So Far East of San Tan Valley/Queen Creek will not help those of us in these areas. You would be making people backtrack several miles east just to get to the same points (E-24 or 60) which makes NO SENSE! Please reconsider moving the freeway to at least Ironwood Rd so that a majority of the population out here will be able to use it. I lived by Ironwood and Ocotillo for nearly 10 years and now I live by Hunt Hwy and Ellsworth. Both areas have huge traffic problems and it's only going to get worse with the 20+ new home building sites out here. I know you must know how bad it is out here, which is why I am hoping you will take into consideration moving it to a more accessible area for us residents. Thank you. Name: Sharla Mwinyelle Email: smwinyelle@gmail.com This submission came from the ADOT internet website.	So Far East of San Tan Valley/Queen Creek will not help those of us in these areas. You would be making people backtrack several miles east just to get to the same points (E-24 or 60) which makes NO SENSE! Please reconsider moving the freeway to at least Ironwood Rd so that a majority of the population out here will be able to use it. I lived by Ironwood and Ocotillo for nearly 10 years and now I live by Hunt Hwy and Ellsworth. Both areas have huge traffic problems and it's only going to get worse with the 20+ new home building sites out here. I know you must know how bad it is out here, which is why I am hoping you will take into consideration moving it to a more accessible area for us residents. Thank you. Name: Sharla Mwinyelle Email: smwinyelle@gmail.com This submission came from the ADOT internet website.
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Name: Sharla Mwinyelle Email: smwinyelle@gmail.com This submission came from the ADOT internet website.	Name: Sharla Mwinyelle Email: smwinyelle@gmail.com This submission came from the ADOT internet website.
Email: smwinyelle@gmail.com This submission came from the ADOT internet website.	Email: smwinyelle@gmail.com This submission came from the ADOT internet website.
This submission came from the ADOT internet website.	This submission came from the ADOT internet website.

Comment No. P-220 Page 1 of 1

B — See FAQ: Growth and Traffic Congestion B — Your alternative preference has been noted. Thank you for your comment.

Source: Email Comment No. P-221 Last: Nicholas First: John

On Fri, Oct 25, 2019 at 12:19 PM John Nicholas <<u>jnicholas494@yahoo.com</u>> wrote:

Comment on North-South Corridor Tier 1 Environmental Impact Statement

A —

В

I attended your meeting at Florence High School on October 1st and have a few comments.

Over the years I have traveled across the country and have observed highways that were built without taking into consideration the towns and cities close to them. When I ask residents about it, they would say that the people that built the highway did not want to spend the money needed to help them. This is exactly what you are proposing today.

In your Environmental Impact Statement in Table 3.2-7 the Town of Florence said they did not like E3b/E3d and preferred E3a/E3c. But, in your wisdom, you ignored their request and chose the cheaper route across the Gila River (page 3-24). This information came out during my conversation with your people while studying your maps. They said, "it would cost more money to build the highway across the Gila River closer to the town …".

Please rethink your choice and work with the Town of Florence.

John Nicholas

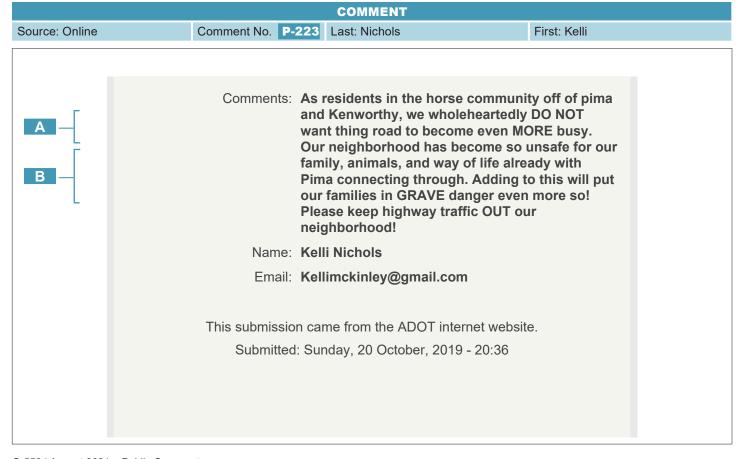
<u>Jnicholas494@yahoo.com</u> 623-546-3113

Comment No. P-221 Page 1 of 1

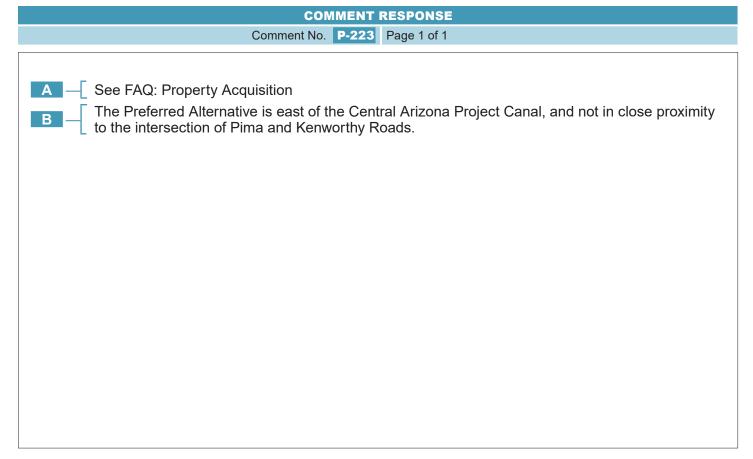
A See FAQ: Funding The Town of Florence has been an active participant throughout the planning process for the North-South Corridor Study, and its input through the scoping process and subsequent development of alternatives has been a consideration in the development of a Preferred В Alternative. The decision to select the E3b Alternative across the Gila River was based on a number of factors, including environmentally sensitive sites (involving potential impacts on cultural resources and floodplains).

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-2	222 Last: Nichols	First: Kamron
	Comments:		the freeway traffic stays
B —[C —[Pima it will absolutely of this neighborhood. T	to protect our children is passed through using destroy the peacefulness his is an equine e people riding horses up the streets daily would
	Name:	Kamron Nichols	
	Email:	NICHOLSTRANSPORTI	_LC@gmail.com
	This submission	n came from the ADOT in	ternet website.
	Submitted	: Sunday, 20 October, 20	19 - 20:43



A potential location for a service traffic interchange for the North-South Corridor is shown at Ocotillo Road; there is no potential traffic interchange shown for Pima Road because it is not consistent with the guidance described in the Draft Environmental Impact Statement that was used to determine potential locations for service traffic interchanges (see Table 2.3-4 in the Final Environmental Impact Statement). Considerations such as the final location of traffic interchanges would be addressed during Tier 2 studies, when an alignment is identified and specific design issues are addressed. The Preferred Alternative is east of the Central Arizona Project Canal, and not in close proximity to Pima Road. Routes providing access to the North-South Corridor would be arterial streets, which Pima Road is not. C — See FAQ: Community Character



COMMENT

Source: Email Comment No. P-224 Last: Nielsen First: Mary

On Tue, Oct 29, 2019 at 6:09 PM Mary Nielsen < NIELSEN 76@msn.com wrote:

MEMO

FROM: MARY NIELSEN

RE: NORTH SOUTH CORRIDOR FREEWAY

DATE: October 29, 2019

As a resident of San Tan Valley I find the preferred route (Purple Route) is the best alternative as it will have less impact on the communities that border the Yellow Route. It makes so much more sense to use the State Trust Land instead of targeting communities on the Yellow Route that will only be a ¼ mile from the freeway.

I would further suggest that the main arteries off the freeway be Germann Rd. and Combs Rd. Ocotillo Rd. has eight established communities that will be negatively impacted by the traffic. Germann is wide open to the north and the ranchettes and high school on the south side can be more easily isolated by a wall than the communities of Ocotillo Rd.

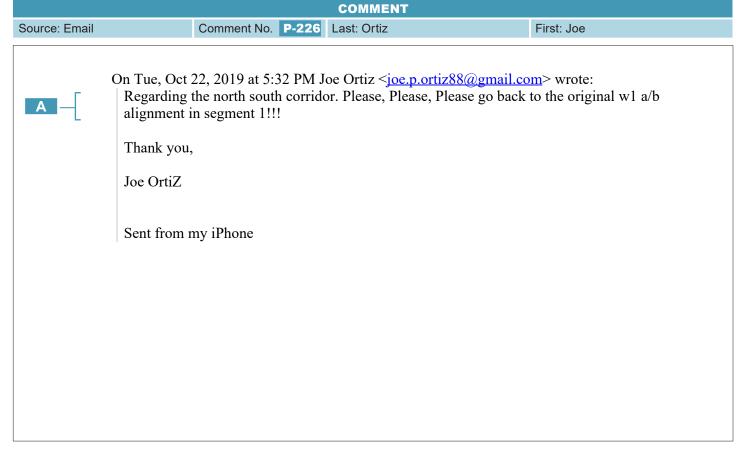
Thank you for reaching out to the communities asking for their input on the growth of San Tan Valley.

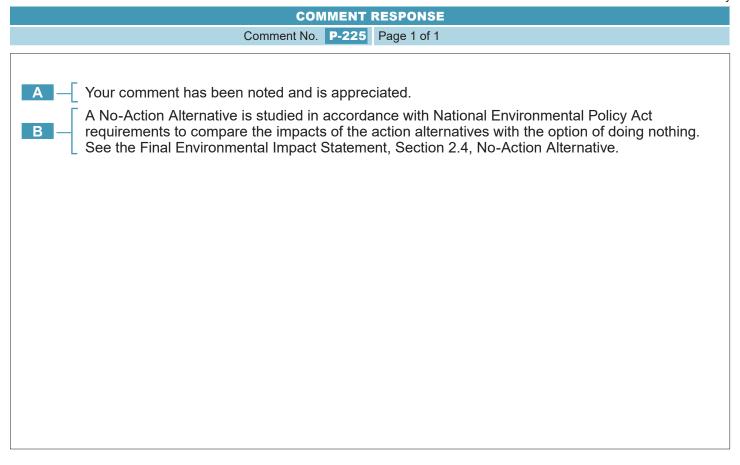
Comment No. P-224 Page 1 of 1

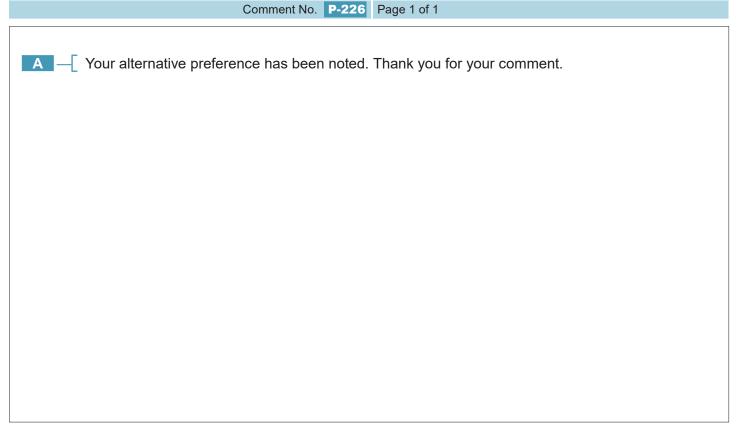
A — Your alternative preference has been noted. Thank you for your comment. Your comment has been noted. The Draft Environmental Impact Statement identified potential traffic interchange locations based on Pinal County's routes of regional significance, В guidance for the spacing of interchanges provided by the Federal Highway Administration, and coordination with affected jurisdictions. The actual location and design of traffic interchanges would be determined at the Tier 2 stage.

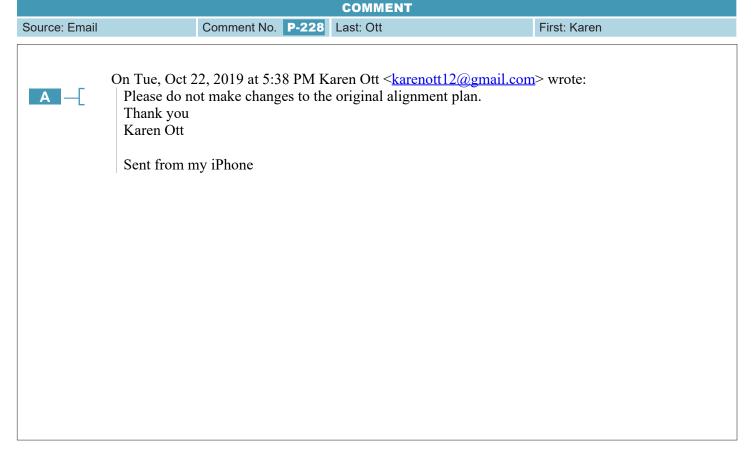
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-	225 Last: Niles	First: David
A — [B — [Comments:	David Niles 623.385.2114, would li freeway. He is a taxpayer and says this corridor. He cannot believe the nothing is an option listed on the	s they need at doing
	Name:	David Niles	
	Email:		
	This submission	on came from the ADOT internet webs	site.
	Submitted:	Monday, 16 September, 2019 - 15:57	

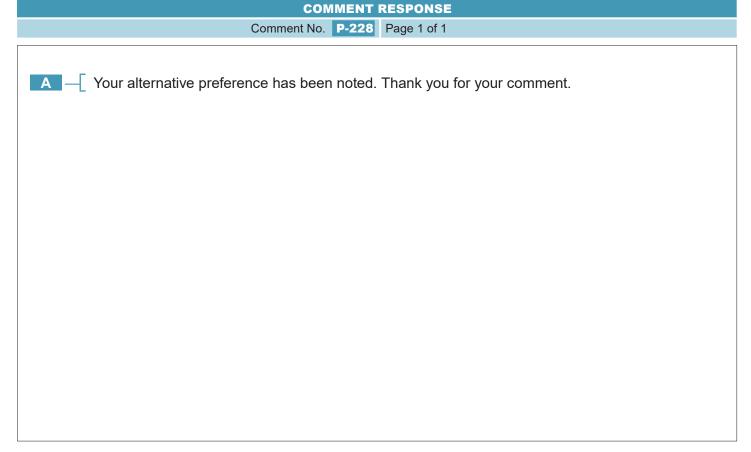




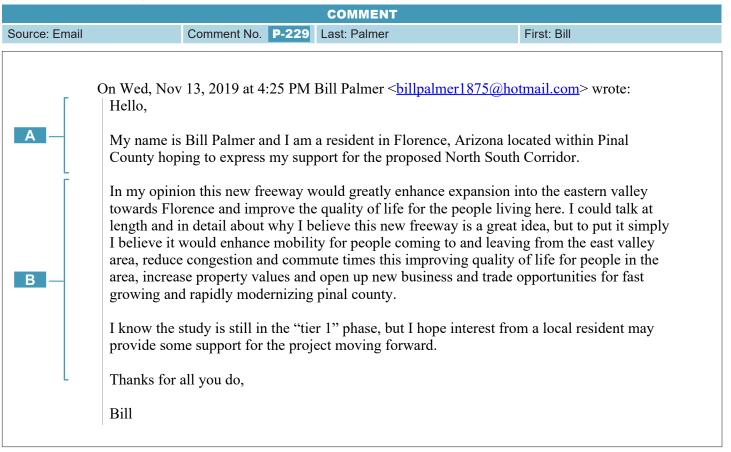


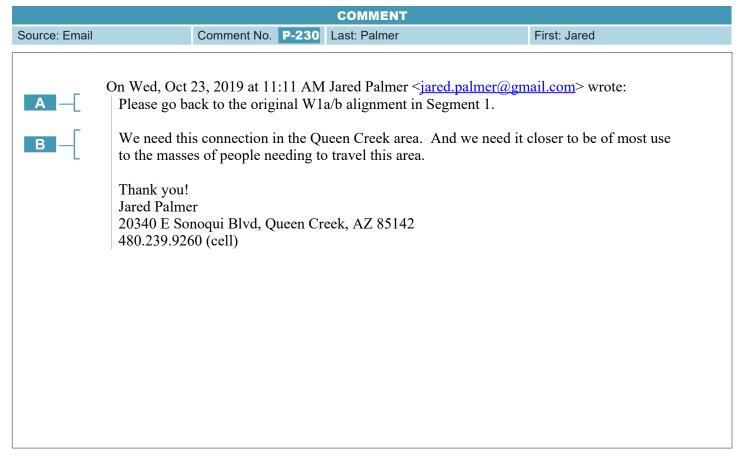


COMMENT RESPONSE
Comment No. P-227 Page 1 of 1
The area along Interstate 10 south of the Picacho Mountains was part of a corridor "opportunity area" considered early in the study, but was dropped from consideration because of low development potential.

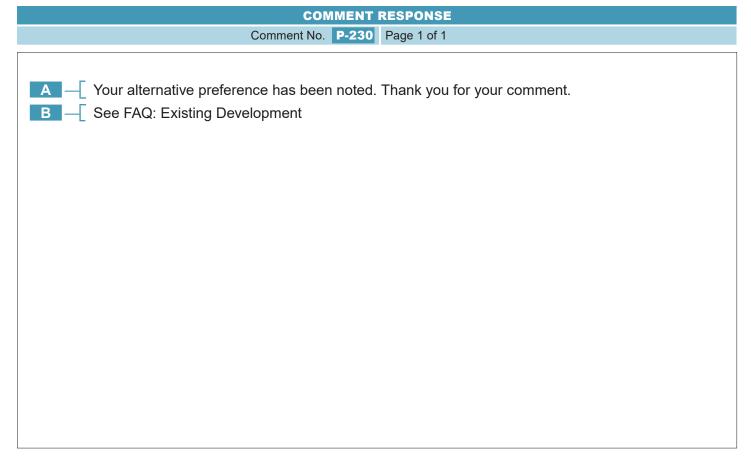


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study



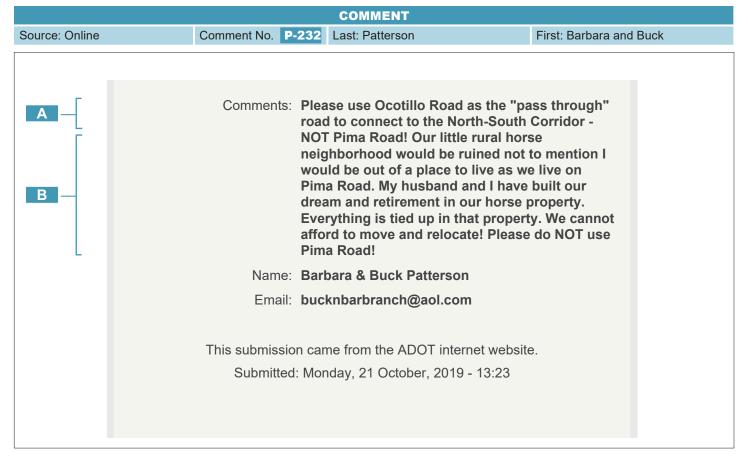


Comment No. P-229 Page 1 of 1 A — Your support for the corridor has been noted. Thank you for your comment. B — See FAQ: Transportation Network Connectivity

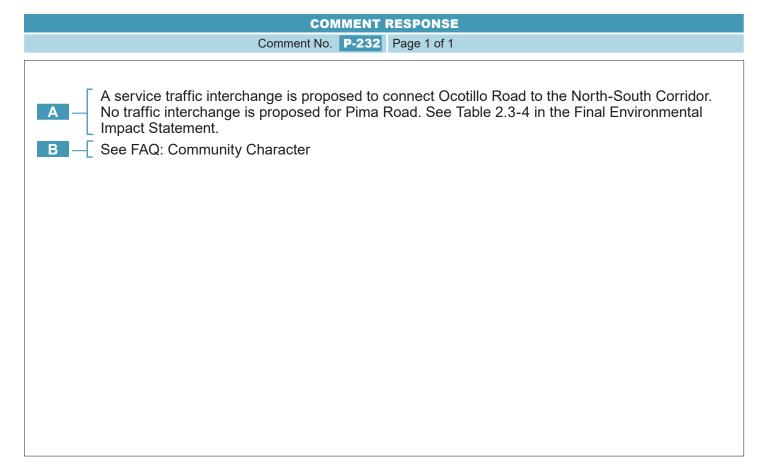


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT							
Source: Online		Comment No.	P-231	Last: Parsons		First: Lynn	
Source: Online Comment No. P-231 Last: Parsons First: Lynn 10/29/2019 12:15:33 PM Coolidge Chamber of Commerce is in support of the alternative 7 (for Coolidge, South of Hwy 287) is the preferred route. We feel this would be best for the local area. Lparsons@coolidgechamber.org							



Comment No. P-231 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment.



COMMENT						
Source: Email	Comment No. P-233	Last: Payne	First: Jamie			

On Wed, Oct 23, 2019 at 12:52 PM azdixielee82 <a dixielee82@aol.com wrote: Hello, Please keep it where it is planned. Do not redirect where the town of Queen Creek wants to put it. If QC gets their choice it is closer to a group of homes even the pinal county sherriff's call the dog patch. Which already is known for drug smuggling etc.. Which potentially can bring more crime and drugs to the area. Thank you. Jamie Payne Sent via the Samsung Galaxy S10, an AT&T 5G Evolution capable smartphone

Comment No. P-233 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. Your comment and concern are noted. The Selected Alternative is consistent with the Preferred Alternative shown in the Draft Environmental Impact Statement.						

COMMENT

Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky



402 W. Main Street Superior, Arizona +1 (520) 689 9374

October 29, 2019

Arizona Department of Transportation North-South Corridor Team c/o ADOT Communications 1655 W. Jackson St, Mail Drop 126F Phoenix, AZ 85007

Subject: Tier 1 Draft Environmental Impact Statement / North-South Corridor Study

To Whom It May Concern,

This comment letter is transmitted on behalf of Resolution Copper Mining LLC and Magma Arizona Railroad Company (MARRCO) Inc., in response to ADOT's Tier 1 Draft Environmental Impact Statement for the North-South Corridor Study (Draft EIS). Enclosed you will find a marked up pdf of the Draft EIS where Resolution Copper has specific comments.

Specifically, Resolution Copper through the MARRCO is the owner/operator of the MARRCO rail line that is identified in Figure S-3 on page S-7 of the draft EIS. Overall, Resolution Copper is pleased to see that ADOT incorporated Resolution Copper's future operation on the MARRCO line. Resolution Copper and MARRCO note that the MARRCO rail corridor will be active with commercial activity through the life of the North-South transportation corridor. As such Resolution Copper and MARRCO specifically request that the grade separate crossing (North-South Corridor overpass over the MARRCO) be incorporated as a measure in the Final EIS and final North-South Corridor design.

Resolution Copper looks forward to working with ADOT in the future to ensure the success of both ADOT's and Resolution Copper's development plans.

Should you have any questions or require further information please do not hesitate to contact me at 520-689-3313.

Sincerely,

Vicky Peacey,

Ticky Times

Senior Manager, Permitting and Approvals; Resolution Copper Company, as Manager of Resolution Copper Mining, LLC

Α

Comment No. P-234 Page 1 of 16

A — See FAQ: Freeway Design					

COMMENT						
Source: Letter attachment	Comment No.	P-234	Last: Peacey	First: Vicky		



402 W. Main Street Superior, Arizona +1 (520) 689 9374

Enclosure(s): Select Pages from Tier 1 Draft Environmental Impact Statement for the North-South Corridor Study

Comment No. P-234 Page 2 of 16

Comments to this letter have been addressed on previous and following pages.

COMMENT Comment No. P-234 Last: Peacey First: Vicky Source: Letter attachment Tier 1 Draft Environmental Impact Statement North-South Corridor Study Figure S-6 Preferred corridor: Alternative 7, with the E1b and E3b options Apache Junction Flore Rel Queen Creek Opptito Bill Charder Heights Rd Stage Str. Ensine Blvd T Gila River Indian Community Resolution Copper Oct 29 Reply × 87 Resolution Copper would like any alternative that crosses the Magma В Coolidge Arizona Railroad to be an overhead 37 pass so as not to impact future rail operations and allow for continued flow of traffic. approved alignment Segment lines North-South Corridor Arizona City study area DATA SOURCE: ADVAIL Prof County S-30 | September 2019

Comment No. P-234 Page 3 of 16

See FAQ: Freeway Design В

Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

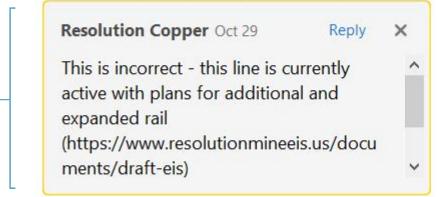
1.2.5 Freight Rail

UPRR has rail lines carrying freight through the study area. In the study area, UPRR is currently double-tracking its transcontinental Sunset Route, which parallels I-10, and a second line that runs north from the Sunset Route along SR 87 into Coolidge, where it turns northwest toward Phoenix. UPRR is working with the Arizona State Land Department (ASLD) and appropriate government entities to construct a new classification rail yard in the southern end of the study area near Picacho Peak State Park (UPRR 2010). UPRR currently intercently in

1.2.6 Passenger Rail

Using UPRR rail tracks in the study area, Amtrak provides passenger rail service on its Sunset Limited route, which begins in Orlando, Florida, and ends in Los Angeles, California. Currently, it makes no stops in the study area—the closest stops are in Tucson and Maricopa (Amtrak 2016).

Together with local governments and planning organizations in Maricopa, Pinal, and Pima Counties, ADOT and the Federal Railroad Administration (FRA) have proposed a passenger rail line between Tucson and Phoenix, with several stops between the two termini. To support the planning effort, a pr 1 FEIS has been completed (ADOT 2015a), and FRA signed the Record of Decision (ROD) in 2016. One of the routing options for the passenger rail selected route is concurrent with the North-South Corridor through much of the study area, between I-10 and the Magma Arizona Railroad. Figure 1.2-2 shows the relationship of the two passenger rail alternative routing options approved in the ROD. The rail passenger demand, primarily intercity travel to and from Phoenix or Tucson, would be accommodated with the proposed passenger rail service, and a north-to-south transportation facility proposed in the NSCS would not preclude any future expansion if necessary.



1-10 | September 2019

C

Comment No. P-234 Page 4 of 16

C — "Dormant" was deleted from the text in Section 1.2.5, Freight Rail.	

COMMENT

Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

1.2.5 Freight Rail

UPRR has rail lines carrying freight through the study area. In the study area, UPRR is currently double-tracking its transcontinental Sunset Route, which parallels I-10, and a second line that runs north from the Sunset Route along SR 87 into Coolidge, where it turns northwest toward Phoenix. UPRR is working with the Arizona State Land Department (ASLD) and appropriate government entities to construct a new classification rail yard in the southern end of the study area near Picacho Peak State Park (UPRR 2010). UPRR currently intercently in

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Resolution Copper Oct 29

Reply

>

Does the proposed passenger rail alternative routing options cross over the Magma Arizona Rail or cross outside of the right of way? Resolution Copper has future plans to rail concentrate on the Magma Arizona Rail and connect to the Union Pacific Line - how will the passenger rail alternative cross affect existing and planned commercial rail traffic onto the union pacific line.

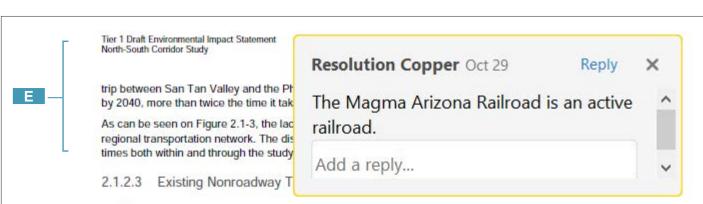
D

1-10 | September 2019

Comment No. P-234 Page 5 of 16

The Arizona Passenger Rail Corridor Study Tier 1 Final Environmental Impact Statement and Record of Decision were completed in 2016. One of the routing options for the passenger rail selected route is concurrent with the North-South Corridor through much of the study area, D between Interstate 10 and the Magma Arizona Railroad. Like the North-South Corridor Study, the rail study was a Tier 1 effort; no funding has been identified to advance this project to Tier 2. At Tier 2, alternative alignments may be considered within the Selected Corridor, and design decisions would be made at that future date.

Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky



Railroads

UPRR has rail lines carrying freight in the study area. The UPRR east-to-west Sunset Route crosses the entire state of Arizona, passing through Cochise, Benson, Tucson, Picacho, Eloy, Casa Grande, Maricopa, Gila Bend, Wellton, and Yuma.

Traffic on the Sunset Route ranges from 44 to 49 trains per day. This is UPRR's main line, connecting southern California with Texas and the south-central United States. In the study area, the Sunset Route runs parallel to I-10. Amtrak provides passenger service on the Sunset Route. The Sunset Limited service route begins in Orlando, Florida, and ends in Los Angeles, California, but it does not have stops in the study area (the closest stops are in Tucson and Maricopa).

UPRR has a second line in the study area, the Phoenix Subdivision, which runs north from the Sunset Route along SR 87 into Coolidge, where it turns to the northwest and serves the Phoenix metropolitan area. UPRR intercanges with three railroads on its Phoenix Subdivision: Copper Basin Railway at Magma Junction, and BNSF Railway at Phoenix.

The Copper Basin Railway extends 55 miles from its interchange with UPRR at Magma Winkelman. The line is owned by ASARCO, LLC, a copper mining, smelting, and refining company. The Magma Arizona Railroad is a 28-mil bing line owned by BHP Billiton and connects UPRR do Copper Basin Railway at Magma with the BHP Superior mine. This copper mine closed in 1995. The Magma Arizona Railroad is out of service, although it is expected to be reactivated when the Superior mine reopens.

Transit Facilities

Public transit service in Pinal County is limited. No countywide services exist, and most available services are for senior citizens and disabled residents. Limited Amtrak passenger rail service operates along UPRR (paralleling I-10); however, the closest stops are in Tucson and Maricopa.

The City of Coolidge operates a local circulator bus system, The Cotton Express, which provides deviated fixed-route bus service and on-demand service throughout central Coolidge (extending approximately 3 miles).

Bicycle and Pedestrian Facilities

Pedestrian and bicycle facilities in the study area are largely limited to sidewalks in existing residential subdivisions and in the central cores of the established communities of Queen Creek, Florence, Coolidge, and Eloy.

Pinal County's Subdivision & Infrastructure Design Manual requires minimum 8-foot-wide sidewalks on major and minor arterial streets developed in the county. Major and minor collector streets include progressively narrower sidewalk requirements. However, sidewalks are not required for residential subdivisions with lots 1 acre and greater in size. Pinal County also requires bicycle lanes on both sides of all arterial and major collector streets; however, because most of these routes are not improved, bicycle lanes do not exist on most routes.

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Comment No. P-234 Page 6 of 16

"Dormant" was deleted from the text in Section 2.1.2.3, Existing Nonroadway Transportation Facilities.

COMMENT			
Source: Letter attachment	Comment No. P-234	Last: Peacey	First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

trip between San Tan Valley and the Phoer by 2040, more than twice the time it takes t

As can be seen on Figure 2.1-3, the lack of regional transportation network. The discontimes both within and through the study are

2.1.2.3 Existing Nonroadway Tran

Resolution Copper Oct 29

Reply

oly

The Magma Arizona Railroad is owned by Resolution Copper Mining LLC, which is a limited liability company comprising 55% ownership by Rio Tinto and 45% ownership by BHP.

Railroads

F

UPRR has rail lines carrying freight in the study area. The UPRR east-to-west Sunset Route crosses the entire state of Arizona, passing through Cochise, Benson, Tucson, Picacho, Eloy, Casa Grande, Maricopa, Gila Bend, Wellton, and Yuma.

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The Copper Basin Railway extends 55 miles from its interchange with UPRR at Magma Winkelman. The line is owned by ASARCO LLC, a copper mining, smelting, and refining company The Magma Arizona Railroad is a 28-mil bong line owned by BHP Billiton and connects UPRR to Copper Basin Railway at Magma with the BHP Superior mine. This copper mine closed in 1995. The Magma Arizona Railroad is out of service, although it is expected to be reactivated when the Superior mine reopens.

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Comment No. P-234 Page 7 of 16

In Section 2.1.2.3, Existing Nonroadway Transportation Facilities, in the fourth paragraph, ownership information was revised to reflect the information provided in these comments.

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Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

trip between San Tan Valley and the Pf by 2040, more than twice the time it tak

As can be seen on Figure 2.1-3, the lac regional transportation network. The dis times both within and through the study

2.1.2.3 Existing Nonroadway T

Railroads

UPRR has rail lines carrying freight in t entire state of Arizona, passing through Maricopa, Gila Bend, Wellton, and Yun

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route begins in Orlando, Florida, and ends in Los Angeles, California, but it does not have stops in the study area (the closest stops are in Tucson and Maricopa).

45% BHP ownership.

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Public transit service in Pinal County is limited. No countywide services exist, and most available services are for senior citizens and disabled residents. Limited Amtrak passenger rail service operates along UPRR (paralleling I-10); however, the closest stops are in Tucson and Maricopa.

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2-8 | September 2019

G

Resolution Copper Oct 29

Reply

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"BHP Superior mine" is incorrect. this should state:

Proposed Resolution Copper mine (https://www.resolutionmineeis.us/docu ments/draft-eis) owned by Resolution Copper Mining LLC, a limited liability company comprising 55% Rio Tinto and

Comment No. P-234 Page 8 of 16

G — The mine title was changed to "proposed Resolution Copper Mine."

	COMMENT	
Comment No. P-234	Last: Peacey	First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

Resolution Copper Oct 29

Reply

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trip between San Tan Valley and the P by 2040, more than twice the time it ta

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2.1.2.3 Existing Nonroadway

Railroads

Source: Letter attachment

H

UPRR has rail lines carrying freight in entire state of Arizona, passing through The railroad is active and in service and additional and expanded use is planned for transportation of copper concentrate from the Resolution Copper mine (https://www.resolutionmineeis.us/documents/draft-eis).

entire state of Arizona, passing through Cocnise, Benson, Tucson, Picacno, Eloy, Casa Grande, Maricopa, Gila Bend, Wellton, and Yuma.

Traffic on the Sunset Route ranges from 44 to 49 trains per day. This is UPRR's main line, connecting southern California with Texas and the south-central United States. In the study area, the Sunset Route runs parallel to I-10. Amtrak provides passenger service on the Sunset Route. The Sunset Limited service route begins in Orlando, Florida, and ends in Los Angeles, California, but it does not have stops in the study area (the closest stops are in Tucson and Maricopa).

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In Section 2.1.2.3, Existing Nonroadway Transportation Facilities, the fourth paragraph was revised to note that the railroad is active and in service and that additional and expanded use is planned for transport of copper concentrate from the Resolution Copper mine.

COMMENT				
Source: Letter attachment	Comment No. P-	234	Last: Peacey	First: Vicky

2.3 Action Corridor Alt

As indicated in the previous section, all corridor refinements, eight full-length a 40 continuous action corridor alternative study area, including the segments and Chapter 3, Affected Environment and Leach of the eight full-length action correscreening, provides further information

2.3.1 Action Corridor Altern

The purpose of the proposed action is the growing communities in central Pir currently connects with SR 202L (Sant corridor alternatives would be accesswould not preclude future passenger re Resolution Copper Oct 29

W1a, W1b and W2a are located near the intersection of the Magma Arizona Railway and Union Pacific railroads. How could these alternatives impact potential transfer station and rail car staging for transportation of copper concentrate from the Magma Arizona railway to the Union Pacific line?

Tier 1 Draft Environmental Impact Statement

Reply

The study area is divided into four segments that incorporate transition areas to allow the action corridor alternatives to shift east to west or west to east and to facilitate the evaluation of proposed action-related impacts (see Figure 2.2-5). Table 2.3-1 identifies the approximate limits of the four segments. The ability to shift east to west or west to east allows each segment to be studied separately, facilitating the avoidance of sensitive resources as necessary while maintaining a continuous north-to-south freeway corridor.

Table 2.3-1. Approximate limits of study area segments

Segment	Northern limit	Southern limit
1	U.S. Route 60	1 mile north of Arizona Farms Road
2	1 mile north of Arizona Farms Road	1.5 miles south of Arizona Farms Road
3	1.5 miles south of Arizona Farms Road	1 mile south of Storey Road
4	1 mile south of Storey Road	Interstate 10

To facilitate the evaluation of the action corridor alternatives by segment, they are named according to their location to the east (E) or west (W) and their segment (1, 2, 3, or 4). Letters are added to the name if multiple options are under consideration (a, b, c, or d). Table 2.3-2 lists the action corridor alternatives.

Table 2.3-2. Action corridor alternatives, by segment

Segment	Eastern Alternative	Western Alternative	
1	E1a Alternative E1b Alternative	W1b Alternative	
2	E2a Alternative E2b Alternative	W2a Alternative W2b Alternative	
3	E3a Alternative E3b Alternative E3c Alternative E3d Alternative	W3 Alternative	
4	E4 Alternative	W4 Alternative	

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Comment No. P-234 Page 10 of 16

The North-South Corridor Study is a Tier 1 Environmental Impact Statement. At the Tier 2 phase, alternative alignments may be considered within the Selected Corridor, and design decisions would be made at that future date.

COMMENT Comment No. P-234 Last: Peacey Source: Letter attachment First: Vicky Tier 1 Draft Environmental Impact Statement Resolution Copper Oct 29 Reply × Table 3.5-1. Park and trails map ide Resolution Copper has stated plans for expanded use of the currently active Little League Park Magma Arizona Railway for shipment of Phelps Drive Open Space J copper concentrate to the Union Pacific Ironwood Cove Retention Basi Renaissance Point Trail and O line and as such a trail along the Magma Arroyo Verde Trail and Open 5 Arizona Railroad is not safe and should Royal Palm Road Open Space not be a part of a current plan. Please Sheep Drive Multiuse Trail omit the Magma Arizona Railroad "Trail" Goldfield to Florence Historic 1 from all tables disclosing a planned trail. 9 Superstition Shadows Park Palmas del Sol East Neighborl 10 11 Apache Creek Golf Course Existing 12 La Casa Blanca Neighborhood Parks Existing 13 Desert Harbor Neighborhood Parks Existing Silly Mountain Park and Trails 14 Existing/Planned Planned 15 Apache Junction Community Parks 16 Apache Junction Community Parks Planned 17 Crest Trail Planned Mountain Brook Golf Club 18 Existing Gold Canyon RV & Golf Resort 19 Existing 20 Apache Sun Golf Club Existing 21 Links at Queen Creek Existing 22 Castlegate Neighborhood Parks Existing 23 Laredo Ranch Neighborhood Parks Existing 24 Florence Community Park #8 Planned Florence Magma Dam Basin Community Park and Open Space Planned Magma Ranch Neighborhood Parks Existing 27 Magma Arizona Railroad Trail 1, 2 Planned Copper Basin Railroad Trail 1.2.3 Planned None City of Apache Junction, Proposed Future Trail Link Planned 29 Florence Dobson Farms Community Park Planned 30 Florence Skyview Farms Community Park Planned 31 Poston Butte Golf Club Existing 32 Anthem at Merrill Ranch Neighborhood Parks Existing September 2019 | 3-65

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The Magma Arizona Railroad Trail is not a part of the North-South Corridor Environmental Impact Statement; the trail is part of Pinal County's proposed trail system. As such, the North-South Corridor Study is obligated to consider potential impacts on existing and planned recreational resources. Concerns regarding the appropriateness of a trail adjacent to the railway should be addressed to Pinal County, which has identified the Magma Arizona Railroad Trail as a Pinal County Proposed Multi-Use Trail Corridor.

COMMENT						
Source: Letter attachment	Comment No. P-234	Last: Peacey	First: Vicky			

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

planned public recreational facility. All other potential impacts in Segment 1 would be related to existing or planned trails, where such impacts may be avoided through local agency coordination and/or design modifications to avoid or minimize impacts. These measures would be determined during the subsequent Tier 2 analysis.

- In Segment 2, all potential direct impacts are related to existing or planned trails, where such direct
 impacts may be avoided through local agency coordination and/or design modifications to avoid or
 minimize impacts. These measures would be determined during the subsequent Tier 2 analysis.
- In Segment 3, the W3 Alternative would potentially directly affect the Coolidge Parks, which are
 planned recreation facilities. All other potential direct impacts in Segment 3 are related to existing or
 planned trails, where such direct impacts may be avoided through local agency coordination and/or
 design modifications to avoid or minimize impacts. These measures would be determined during the
 subsequent Tier 2 analysis.
- In Segment 4, all potential direct impacts are related to existing or planned trails, where such direct
 impacts may be avoided through local agency coordination and/or design modifications to avoid or
 minimize impacts. These measures would be determined during the subsequent Tier 2 analysis.

Table 3.5-2. Parks and recreation facilities within 0.5 mile of action corridor alternatives

Action corridor alternative	Parks and recreation facilities within 0.5 mile	Potential Impact			
	Segment 1	2			
	Sheep Drive Multiuse Trail	Direct			
	Silly Mountain Park and Trails	Direct			
	Magma Ranch Neighborhood Parks	Indirect			
	Goldfield to Florence Historic Trail	Indirect			
E1a	Crest Trail (planned)	Indirect			
	Magma Arizona Railroad Trail (planned)	Direct			
	Florence/Casa Grande Canal Corridors	Direct			
	Pinal County Other Existing and Proposed Multi-Use Trail Corridors	Direct			
	Sheep Drive Multiuse Trail	Direct			
	Silly Mountain Park and Trails	Direct			
	Magma Ranch Neighborhood Parks	Indirect			
	Goldfield to Florence Historic Trail	Indirect			
E1b	Crest Trail (planned)	Indirect			
	Magma Arizona Railroad Trail (planned)	Direct			
	Florence/Casa Grande Canal Corridors	Direct			
	Pinal County Other Existing and Proposed Multi-Use Trail Corridors	Direct			

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Comment No. P-234 Page 12 of 16

The Magma Arizona Railroad Trail is not a part of the North-South Corridor Environmental Impact Statement; the trail is part of Pinal County's proposed trail system. As such, the North-South Corridor Study is obligated to consider potential impacts on existing and planned K recreational resources. Concerns regarding the appropriateness of a trail adjacent to the railway should be addressed to Pinal County, which has identified the Magma Arizona Railroad Trail as a Pinal County Proposed Multi-Use Trail Corridor.

COMMENT						
Source: Letter attachment	Comment No. P-234	Last: Peacey	First: Vicky			

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

Table 3.5-2. Parks and recreation facilities within 0.5 mile of action corridor alternatives

Action comidor alternative	Parks and recreation facilities within 0.5 mile	Potential Impac			
	Superstition Shadows Park	Indirect			
	Palmas Del Sol East Neighborhood Parks	Indirect			
	Apache Creek Golf Course	Direct			
	La Casa Blanca Neighborhood Parks	Indirect			
	Desert Harbor Neighborhood Parks	Indirect			
1828	Castlegate Neighborhood Parks	Indirect			
W1a	Laredo Ranch Neighborhood Parks	Indirect			
	Florence Community Park #8 (planned)	Direct			
	Magma Arizona Railroad Trail (planned)	Direct			
	Copper Basin Railroad Trail (planned)	Indirect			
	Florence/Casa Grande Canal Corridors	Direct			
	Pinal County Other Existing Multi-Use Trail Corridors	Direct			
	Sheep Drive Multiuse Trail	Direct			
	Silly Mountain Park and Trails	Direct			
	Castlegate Neighborhood Parks	Indirect			
	Laredo Ranch Neighborhood Parks	Indirect			
	Florence Community Park #8 (planned)	Direct			
W1b	Goldfield to Florence Historic Trail	Indirect			
	Crest Trail (planned)	Indirect			
	Magma Arizona Railroad Trail (planned)	Direct			
	Copper Basin Railroad Trail (planned)	Indirect			
	Florence/Casa Grande Canal Corridors	Direct			
	Pinal County Other Existing and Proposed Multi-Use Trail Corridors	Direct			
	Segment 2				
E2a	Florence/Casa Grande Canal Corridors	Indirect			
	Magma Arizona Railroad Trail (planned)	Indirect			
E2b	Copper Basin Railroad Trail (planned)	Indirect			
	Florence/Casa Grande Canal Corridors	Indirect			
	Florence Dobson Farms Community Park (planned)	Indirect			
W2a	Magma Arizona Railroad Trail (planned)	Indirect			
	Copper Basin Railroad Trail (planned)	Direct			
M/26-	Copper Basin Railroad Trail (planned)	Direct			
W2b	Florence/Casa Grande Canal Corridors	Indirect			

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Comment No. P-234 Page 13 of 16

The Magma Arizona Railroad Trail is not a part of the North-South Corridor Environmental Impact Statement; the trail is part of Pinal County's proposed trail system. As such, the North-South Corridor Study is obligated to consider potential impacts on existing and planned recreational resources. Concerns regarding the appropriateness of a trail adjacent to the railway should be addressed to Pinal County, which has identified the Magma Arizona Railroad Trail as a Pinal County Proposed Multi-Use Trail Corridor.

COMMENT						
Source: Letter attachment	Comment No. P-234	Last: Peacey	First: Vicky			

changed. Because the Class III parcels their ratings also should not need to be

All action corridor alternatives would reas temporary vegetation removal, distu operation. These temporary disruptions project and are not considered substan

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All action corridor alternatives have the removal of existing elements of the buil built environment would vary, all action neighborhoods, schools, religious institu result in acquisitions and displacements displacements cannot be determined una a specime angument of accounts

Resolution Copper Oct 29

Reply



Resolution Copper requests that an overhead bypass be constructed where the road crosses the railway if this option is selected to allow commercial use of the railroad and uninterrupted flow of traffic and maintain acceptable level of service.

Potential Impacts by Segment

As noted previously, static viewsheds, such as for residents, would depend on the nearness of the viewer to the proposed action, while dynamic viewsheds, such as for travelers, would depend on the location of the viewer along the proposed action and the corresponding view of the surrounding landscape from that location. Views would also vary by action corridor alternative, depending on whether the viewshed includes an at-grade freeway main line, depressed freeway main line, or elevated features, such as an overpass or system traffic interchange, as described previously, or an elevated railroad or canal crossing. Table 3.9-4 summarizes locations where elevated features may be included if the proposed action is not a depressed freeway. As shown in Table 3.9-4, all action corridor alternatives have the potential to introduce new features to the study area. Table 3.9-4 is followed by a discussion of the potential impacts by landscape unit.

Table 3.9-4. Potential locations of features in the study area^a

Action corridor alternative	Potential location of feature
	Segment 1
E1a	system traffic interchanges at U.S. Route 60, U.S. Route 60 bypass, State Route 24 service traffic interchanges at Elliot Road, Ocotillo Road, Riggs/Combs Road, Skyline Drive, Bella Crossing at Magma Arizona Railroad crossing at Central Arizona Project Canal
E1b	 system traffic interchanges at U.S. Route 60, U.S. Route 60 bypass, State Route 24 Location of the Company of the C
W1a	system traffic interchange at U.S. Route 60 Laurice traffic interchanges at Riggs/Combs Road, Skyline Drive, Bella Vista Road crossing at Magma Arizona Railroad crossing at Central Arizona Project Canal
W1b	 system traffic interchanges at U.S. Route 60 and U.S. Route 60 bypass Louise traffic interchanges at Elliot Road, Riggs/Combs Road, Skyline Drive, Bella Vista Road crossing at Magma Arizona Railroad crossing at Central Arizona Project Canal

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M — See FAQ: Freeway Design	

COMMENT Comment No. P-234 Last: Peacey Source: Letter attachment First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

The proposed action would affect utilities belonging to the following entities:

- Canals: Central Arizona Irrigation and Drainage District, CAP, Hohokam Irrigation and Drainage District, New Magma Irrigation and Drainage District, and San Carlos Irrigation Project
- Communication lines: AT&T, COX, Level 3, Media Com, MCI (Verizon), and Sprint Nextel Corp.
- Electrical transmission lines: Arizon Salt River Project, San Carlos Irriga Administration
- Natural gas and petroleum pipelines Southwest Gas
- Railroads: Copper Basin Railway, N
- Sewer lines: City of Coolidge, Supe Florence
- Water lines: Arizona Water Compar Town of Gilbert

Resolution Copper Oct 29

Resolution Copper would like to coordinate with ADOT on future construction to ensure mutual benefit for both use of the Magma Arizona Railroad and final alternative for the North-South corridor.

Reply

Table 3.18-2 lists the number of existing Additional details regarding the potential

analysis as part of the Tier 2 study would identify the location and extent of specific conflicts. Relocations of utilities such as pipelines and communication lines would be permanent impacts, but such relocations would be accomplished with minimal service disruptions to utility customers and would maintain previous

Table 3.18-2. Potential utility impacts

levels of service.

	Segment 1				Segment 2			Segment 3				Segment 4			
Utility type	ETa	E1b	W1a	W1b	E2a	E2b	WZa	WZb	E3a	E3b	E3c	E3d	W3	*	W4
Canals	2	2	2	2	1	1	0	0	2	2	2	2	3	3	2
Communication lines	3	3	3	4	4	4	2	3	5	5	5	5	5	2	5
Electrical transmission lines	3	3	5	5	1	1	3	3	21	18	19	16	14	11	10
Natural gas and petroleum pipelines	0	0	2	2	1	1	1	1	5	5	5	5	4	3	4
Railroads	1	1	1	1	0	0	1	1	1	1	1	1	0	0	1
Sewer main	0	0	1	0	0	0	0	0	2	1	3	2	3	0	0
Water main	1	1	4	4	0	0	0	0	0	0	0	0	1	1	1
Total	10	10	18	18	7	7	7	8	36	32	35	31	30	20	23

Source: research by Kimley-Horn and Associates, Inc., 2018

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Comment No. P-234 Page 15 of 16



When Tier 2 studies advance to the design phase, ADOT will coordinate with impacted utilities and infrastructure owners.

COMMENT

Source: Letter attachment Comment No. P-234 Last: Peacey First: Vicky

Tier 1 Draft Environmental Impact Statement North-South Corridor Study

Southern Pacific Railroad – Wellton-Phoenix-Eloy Line: Segments of Southern Pacific Railroad's Wellton-Phoenix-Eloy railroad line intersect with the W3 and W4 Alternatives. The railroad was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA], April 2, 2018), for listing on the NRHP under Criterion A for its important historical associations with the development of Arizona's railroad network. Because the railroad can be clear spanned, there is a low risk of impacts on the Southern Pacific Railroad – Wellton-Phoenix-Eloy Line Section 4(f) property with the W3 and W4 Alternatives.

Southern Pacific Railroad – Mesa-Winkelman Line: The Mesa-Winkelman Line of the Southern Pacific Railroad crosses the W2a, W2b, E3a, E3b, E3c, and E3d Alternatives. The railroad was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA], April 2, 2018), for listing on the NRHP under Criterion A for its associations with the development of Arizona's railroad network and mining economy. Because the railroad can be clear spanned, there is a low risk of impacts to the Southern Pacific Railroad – Mesa-Winkelman Line Section 4(f) property with the W2a, W2b, E3a, E3b, E3c, and E3d Alternatives.

Magma Arizona Railroad: The Magma Arizona Railroad crosses the E1a, E1b, W1a, and W1b Alternatives. The railroad line extends for 30 miles from Magma Junction, where it connects with the Wellton-Phoenix-Eloy and Mesa-Winkelman lines, to Superior. The railroad was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA], April 2, 2018), for listing on the NRHP under Criteria A and D for its associations with the development of Arizona's railroad network and mining economy. Because the railroad can be clear spanned, there is a low risk of impacts on the Magma Arizona Railroad Section 4(f) property with the E1a, E1b, W1a, and W1b Alternatives.

North Side Canal: The North Side Canal intersects with the E3a, E3b, E3c, and E3d Alternatives. The canal was constructed in 1930 as part of the San Carlos Irrigation Project. It extends for approximately 19 miles, delivering water to land north of the Gila River. The North Side Canal was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA]. April 2, 2018), for listing on the NRHP under

Criteria A and C for its associations v irrigation systems in the middle Gila risk of impacts on the North Side Car E3d Alternatives.

Pima Lateral Canal: The Pima Later W3 Alternatives. The 23-mile-long ca Irrigation Project. The Pima Lateral C [SHPO] to Petty [FHWA], April 2, 20 component of the San Carlos Irrigationisk of impacts on the Pima Lateral C W3 Alternatives.

Resolution Copper Oct 29

Resolution Copper supports the clearspan option to cross the Magma Arizona Railroad.

Reply

Casa Grande Canal: The Casa Grande Canal intersects the E4 and W4 Alternatives. The Florence Canal Company constructed the canal between 1886 and 1889 to irrigate land south of the Gila River. The property was acquired by the federal government in 1920 and subsequently was integrated into the San Carlos Irrigation Project. The Casa Grande Canal was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA], April 2, 2018), for listing on the NRHP under Criteria A and D for its associations with the San Carlos Irrigation Project. Because the canal can be clear spanned, there is a low risk of impacts on the Casa Grande Canal Section 4(f) property with the E4 and W4 Alternatives.

Florence-Casa Grande Canal Extension: The Florence-Casa Grande Canal intersects the E4 and W4 Alternatives. The canal was built between 1923 and 1928 as an extension of the Florence-Casa Grande Canal and as part of the San Carlos Irrigation Project. The Florence-Casa Grande Canal Extension was determined eligible, with SHPO concurrence (Jacobs [SHPO] to Petty [FHWA], April 2,

3-222 | September 2019

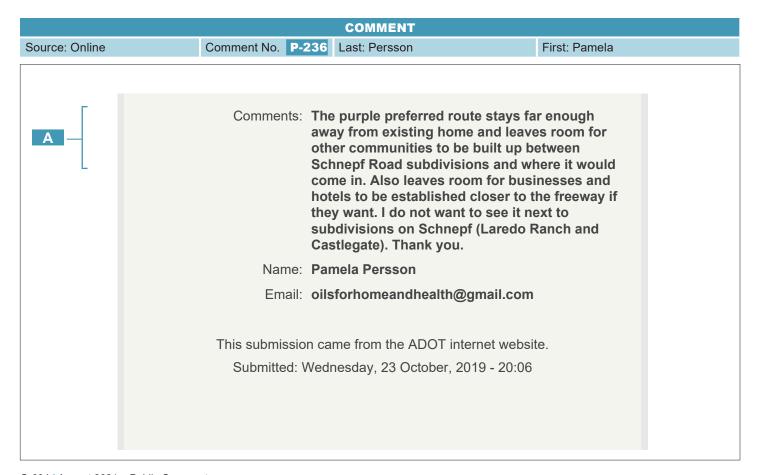
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Comment No. P-234 Page 16 of 16

See FAQ: Freeway Design

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT							
Source: Email	Comment No. P-235 Last: Peck	First: Maurice					
A —	To Whom it may concern, I am writing this to express my opinion to go back to the of Segment 1" plan of the north/south corridor. This makes much more sense to accommodate the resident community. Thank you for the consideration!						
	Maurice "Jay" Peck, Pinal County Resident						



	morar obtain comider etady
COMMENT RESPONSE	
Comment No. P-235 Page 1 of 1	
A — Your alternative preference has been noted. Thank you for your comment.	
Total disornative preference has been neted. Thank year or year definitions.	

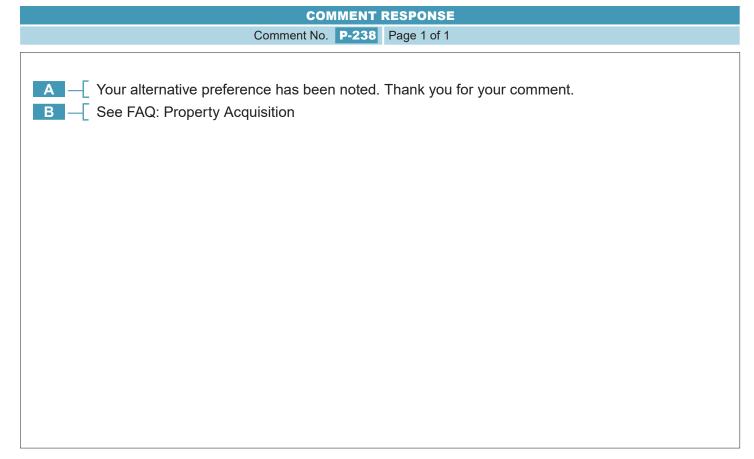


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

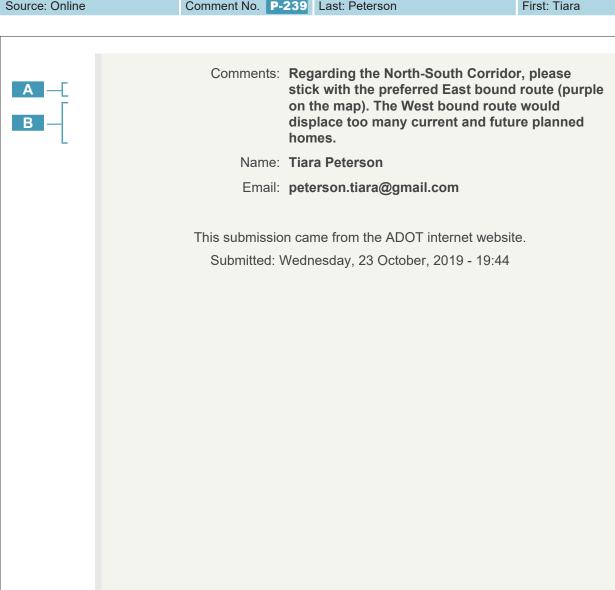
On Tue, Oct 29, 2019 at 7:06 PM GAYLE PETERS < gayle.peters@comcast.net> wrote: I attended the recent AZDOT meeting recently. Its obvious a tremendous amount of work has already been accomplished and I hope that work will not need to wait 20 years! My husband. Jamey, and I live in San Tan Valley and see all the development happening here and enormous population growth in this beautiful part of Arizona.
I attended the recent AZDOT meeting recently. Its obvious a tremendous amount of work has already been accomplished and I hope that work will not need to wait 20 years! My husband. Jamey, and I live in San Tan Valley and see all the development happening here and energous population growth in this heautiful part of Arizona.
We've lived here for ten years and have seen traffic congestion continue to increase. It is amazing to think that Pinal county is the approximate size of Connecticut. We need the infrastructure to support future growth. Our preference is for the Eastern route which will provide needed access for growth. Thank you for the opportunity to submit our thoughts on the route of the North South corridor, and for the important work you are doing for our future. Sincerely, Gayle Peters



Comment No. P-237 Page 1 of 1 A — See FAQ: Timing of Freeway Construction B — See FAQ: Growth and Traffic Congestion C — Your alternative preference has been noted. Thank you for your comment.



		COMMENT	
Source: Online	Comment No. P-239	Last: Peterson	First: Tiara



Comment No. P-239 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

COMMENT								
Source: Email		Comment No.	P-240	Last: Pham	First: Alyssa			
	From: Alyssa Pham < mrs.alyssa.pham@gmail.com > Date: Mon, Oct 21, 2019 at 1:32 PM Subject: North-South Corridor To: < northsouth@azdot.gov >							
A — [Please use the original plan for this highway. If the decision was made to create a highway where you have highlighted in yellow, you will be ruining all of the natural beauty that helped me pick this property. Not only does my community deal with literal poop water near by (sewage treatment facility in front of our community), we also have a train that runs through the front of our community as well. Adding a highway directly behind our community and my house specifically will just contribute to the stress that we already have to suffer through for dealing with Johnson Utilities. For these reasons along with the thought that this could be destroying property value for many folks who could really use that value should compell you to reconsider your placement of this portion of the highway.							
C —	Though the preferred route is a little further out, it does a fantastic job of avoiding the properties of many residents out this way and I fully support this plan. Please please reconsider placing the highway so close to magic ranch, we already suffer enough. I have added a screenshot of this segment to make it perfectly clear which portion of highway I am speaking of.							
	Sincerely, Alyssa Pham							

Comment No. P-240 Page 1 of 2

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character See FAQ: Property Acquisition

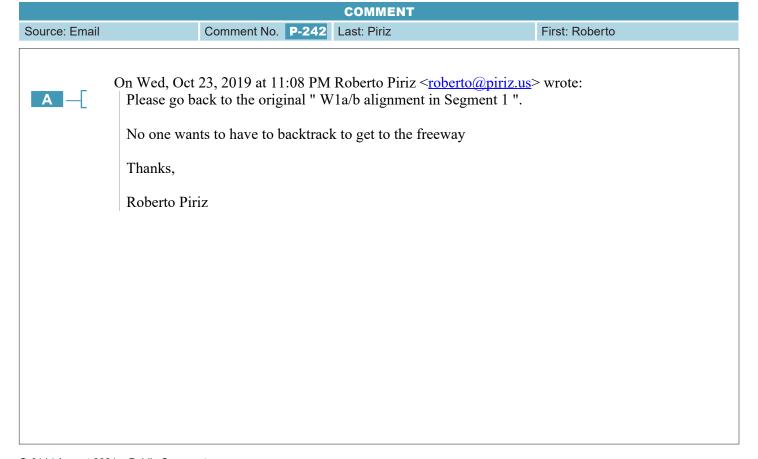
Source: Email Comment No. P-240 Last: Pham First: Alyssa

1:19 ★ ★ 場 訓 53% 🛢 northsouthtier1deis.hdrgateway.c... North South DEIS Find address or place W2a W₂b W3 USDA FSA, DigitalGlobe, CNES/Airbus DS | Esr... Powered by Esri <

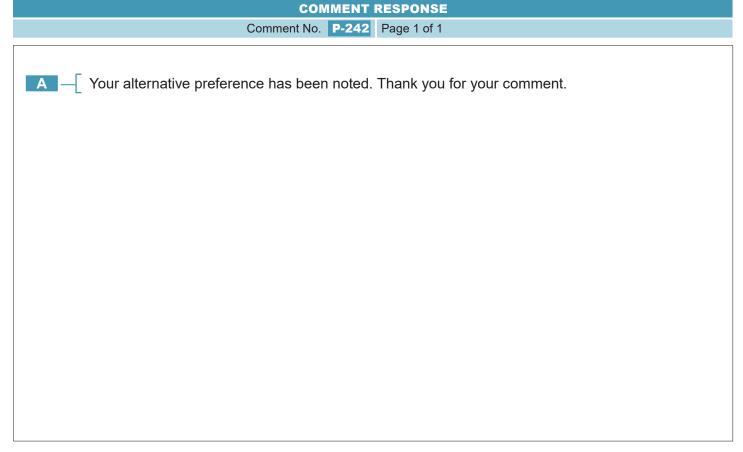
COMMENT RESPONSE Comment No. P-240 Page 2 of 2 Comments to this letter have been addressed on previous page.

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT					
Source: Email	Comment No. P-241 Last: Pina	First: Daniel			
A —[B —	On Tue, Oct 22, 2019 at 4:35 PM Daniel Pina < danping Dear ADOT, I'd like to include WWD countermeasures to the Nor The North-South corridor should include I-17's wron enhanced signing countermeasures (i.e., FREEWAY assemblies). These are necessary measures to ensure safe freeway. —Daniel P.	th-South corridor. g-way detection system and the ENTRANCE [D13-3] sign			

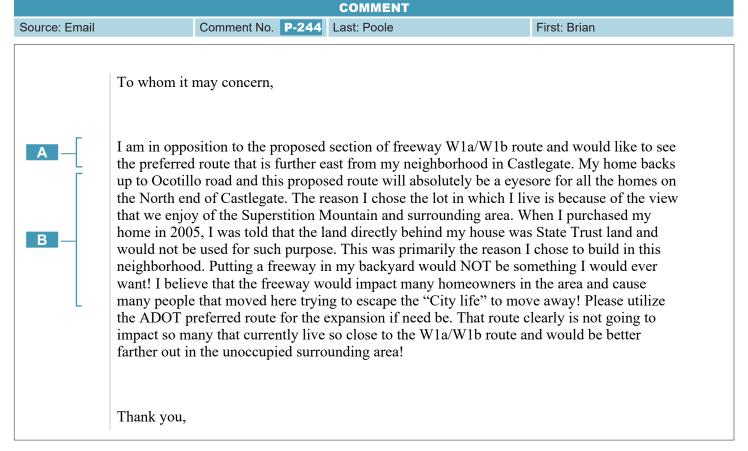


Comment No. P-241 Page 1 of 1 As a new freeway, the North-South Corridor would be designed according to current state and national standards. Following such standards would reduce the potential for wrong-way traffic. Should wrong-way traffic become an issue, the Arizona Department of Transportation would evaluate the need for countermeasures. B — See FAQ: Freeway Design

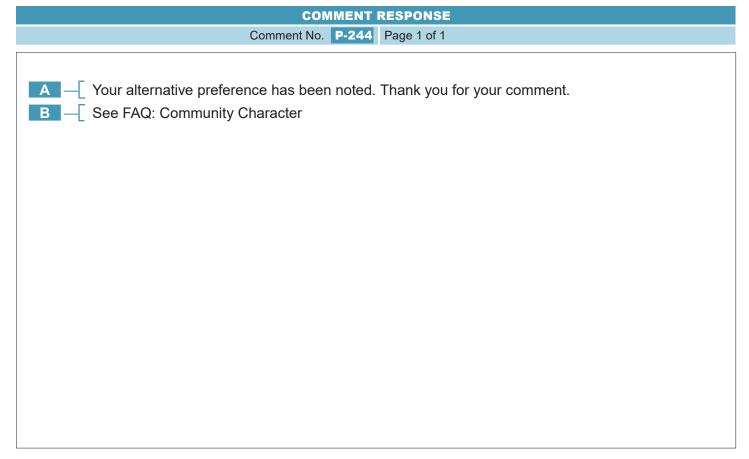


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	243 Last: Pollack	First: Rachel	
A — [Comments:	would serve people in would take the San Ta		
	Name:	Rachel Pollack		
	Email:	rachel.pollack@gmail.	com	
	This submissio	n came from the ADOT i	nternet website.	
	Submitted:	Wednesday, 2 October, 2	2019 - 15:19	

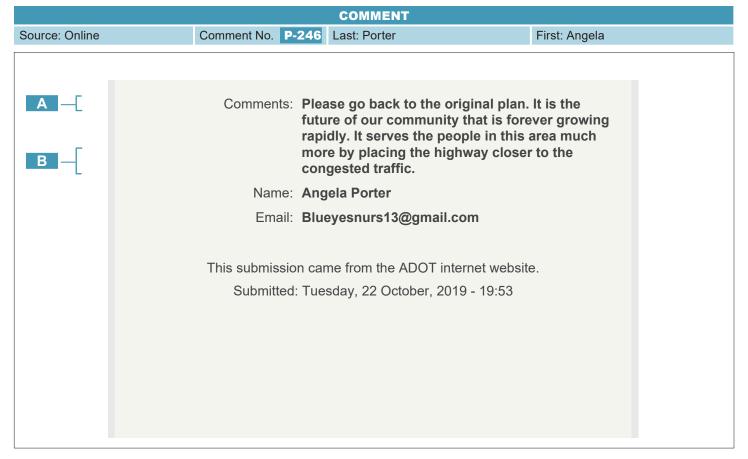


COMMENT RESPONSE				
Comment No. P-243 Page 1 of 1				
A — Your alternative preference has been noted. Thank you for your comment.				
B — See FAQ: Transportation Network Connectivity				
E Goo Trig. Handportation Notwork Connectivity				

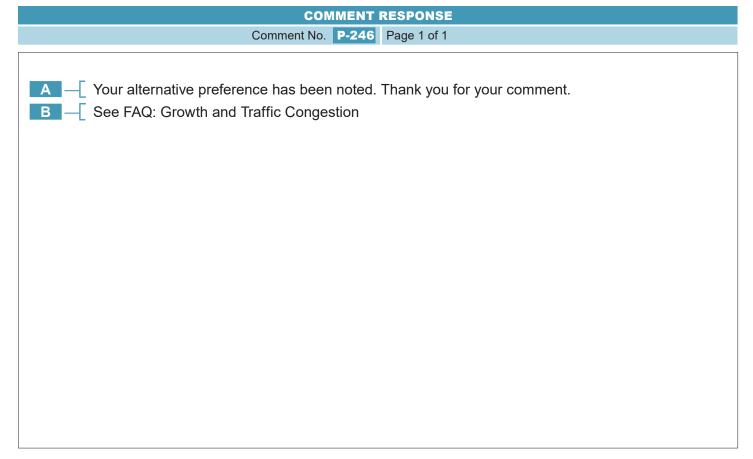


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Email	Comment No.	P-245 Last: Pope	First: Alissa
A —[gnment that will put the f	ssapope@gmail.com> wrote: Preeway closer to growth and queen creek.



COMMENT RESPONSE	
Comment No. P-245 Page 1 of 1	
Tage 10. 1	
A — Your alternative preference has been noted. Thank you for your comment.	
Toda dicinative preference has been noted. Thank you for your comment.	



			COMMENT	
Source: Email	Comme	ent No. P-24 7	Last: Pound	First: James and Peg
	Attention ADOT:		I Peg Pound <ppound< td=""><td></td></ppound<>	
A —	Ellsworth Road and Ellsworth (south), a heavy traffic on Ell South of Ellsworth	I Fulton Park as well as tra sworth Road Road. The i	tway. We live and briffic going north on E is for residents livin mpact needs to be ad	reathe traffic exiting off SR24 onto llsworth Road to the 202. Much of the g in San Tan Valley or further East and ldressed now, not later.
В —	option. As taxpay W1a option will ad and accommodate timmediate needs for	ers of Queen dress the iminate expected for where the p	Creek, we recommediate traffic conge growth. The propose population is today.	nend and prefer the W1a option. The stion, where the population currently is, d E1b option does not address the
<u>C</u> —	Please reconsider the option.	ne proposed	North-South Freeway	y Corridor in Pinal County with the W1a
	Thank you.			
	James & Peg Pound	d		
	Residents of Queen	Creek		
	20591 E Arrowhea	d Trail		

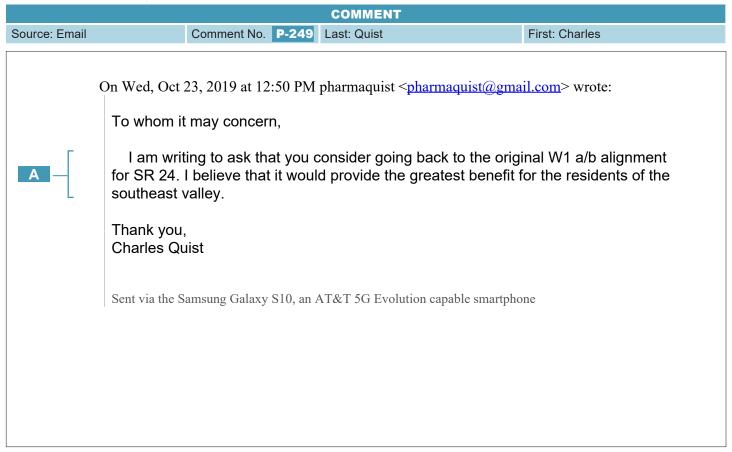
Comment No. P-247 Page 1 of 1

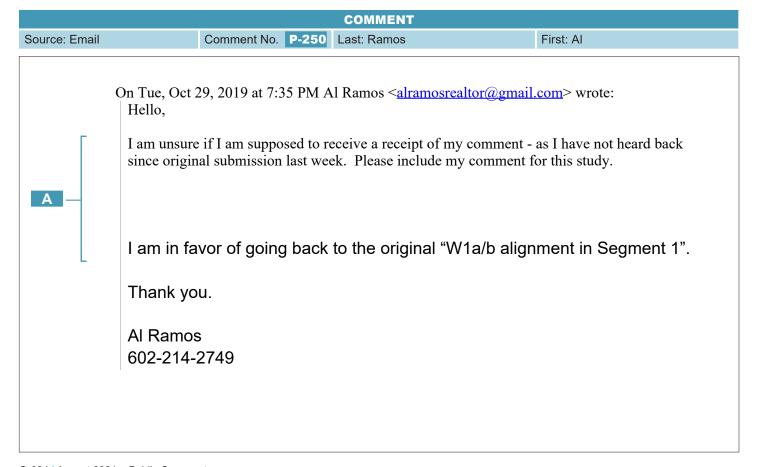
A — See FAQ: Growth and Traffic Congestion B — Your alternative preference has been noted. Thank you for your comment. C — See FAQ: Growth and Traffic Congestion

Comment No. P-248 Page 1 of 1

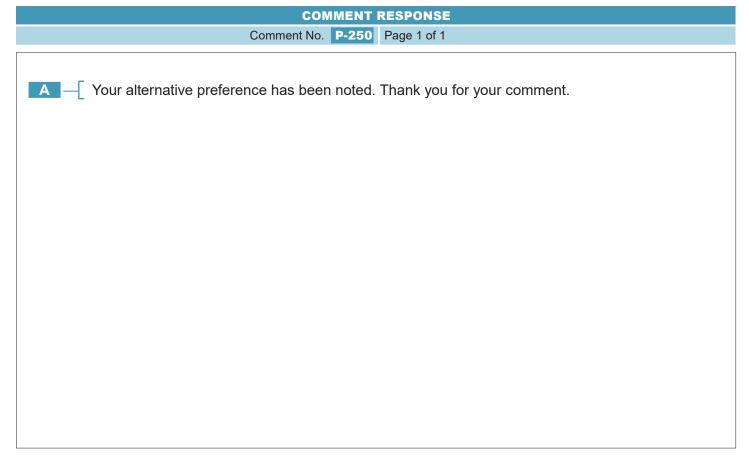
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study





СОМ	MENT	RESPONSE
Comment No.	P-249	Page 1 of 1
A — Your alternative preference has been	noted.	Thank you for your comment.



COMMENT					
Source: Pul	blic hearin	ng - verbal Comment No. P-251 Last: Rankin First: Tom			
-	- 10	TOM DANKIN, T.L. T. D. 1.1. 05100 T.			
	17	TOM RANKIN: I'm Tom Rankin, 85132. Florence,			
	18	Arizona. R-a-n-k-i-n. Here I am again. You look to happy to			
	19	see me.			
Α —	20	I'm very I'll still upset about the alignment.			
	21	You didn't take in consideration the voters of Pinal County.			
	22	The voters of Pinal County voted for the RPA and the alignment			
	23	that we picked out and chose. ADOT come in and they said, okay,			
L	24	we're following all these federal regulations and everything.			
	25	That's fine. There's not going to be all the federal money that			
В —	1	you all are talking about building that freeway. There's			
	2	private money. There's going to be state money. There's going			
	- 3 - 1	to be federal money involved in that.			
	- 4 5	The alignment right through the middle of			
	6	Superstition Vista is one of the dumbest things that ADOT could			
	_	do. You did not take into consideration the people of Florence,			
	7 8	Coolidge, Eloy, San Tan Valley, Apache Junction. I don't know why well, I do know why. Because you're looking for the			
	_	State to make money off that freeway by selling selling the			
	9 10				
	11	state land to the highway, period. Would be a lot of money made by the State off of that.			
	12	Folks, you've got to realize that you need to			
	13	listen to the people who live out here. I don't know how many			
	14	ADOT people are at this meeting tonight that actually live in			
C _	15	Pinal County. Do you have I don't know. I doubt if there's			
	16	very many. You guys have come out of Phoenix or wherever you			
	17	come out of and tell Pinal County this is the way you're going			
	18	to do it whether you like it or not. So we've wasted our time.			
	19	I wish you would take the money that you've spent on these three			
	20	meetings, in Eloy, Florence and here, and put it towards the			
	21	construction, because that's where the money needs to go, not			
	22	paying your guys' salary and coming out posting these meetings.			
	23	It's very advisable to the public see what's going on.			
	24	When we voted on that alignment, all the			
	25	communities at that time agreed on it. You guys, because the			
	_	Tou gayb, because the			
_	_				

Comment No. P-251 Page 1 of 2

A — See FAQ: Pinal Regional Transportation Authority Alignment B — See FAQ: Funding C Your alternative preference has been noted. Thank you for your comment.

Comment No. P-251 Page 2 of 2

D — See FAQ: Economic Development				

		COMMENT	
Source: Public	hearing	- verbal Comment No. P-252 Last: Rankin First: Tom	
_	0.5		
	25 1	TOM RANKIN: My name is Tom Rankin. I live here in Florence.	
	2	Back in 2010 when I started yelling at the	
	3	Department of Transportation Board about the need for a	
	4	north-south corridor, I'm glad to see we got it this far.	
Α —	5	I'm upset to see where the alignment that ADOT chose to	
	6	take is not in where the voters, when we did the RTA,	
	7	approved it. You guys moved it. You moved it down here in	
	8	the Valley or by Florence. You moved it to the west of	
	9	where we planned it with the City of Coolidge, Florence,	
ļ Ļ	10	Apache Junction, Pinal County, and Queen Creek.	
	11	But it was moved. So your study, I don't	
	12	understand why that was done. It came farther east than	
	13	where it was supposed to go, but there was no stopping ADOT	
	14	because ADOT wanted to get it done.	
	15	Folks, let's take a look at Willcox, Arizona.	
B —	16	Go down and look at it. When you move that freeway two and	
	17	a half to three miles out of town Willcox, one of the	
	18	oldest towns in the state, is a ghost town downtown.	
	19	They're having heck. All the new construction went out	
	20	and you know it as well I do growth by where the freeway	
L	21	interchanges are.	
	22	And that's what you're doing. You're taking	
	23	this freeway. You put it two miles out, two and a half	
	24	miles west of downtown Florence, and you're going to do the	
	25	same thing to Florence.	

Comment No. P-252 Page 1 of 2

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Economic Development

COMMENT								
Source: Pu	ublic hearing	- verbal	Comment N	o. P-252	Last: Rankin		First: Tom	
	[1 But ADOT has taken a look at this, and							
	2	they're taking a look at cost effective. We don't know						
	3	when	thisfre	ewayis	going to be	the north-sc	outh corridor.	
	4	It's	going to	be 20 y	ears down t	he road. Hed	ck, Imight	
	5	live	to see i	t. I do	oubt it, bu	ıt I might.		
	6			But wh	en we're lo	oking at ecc	onomic	
	7	deve	lopment	of comm	unities, it	's very impor	rtant to have	
В —	8	trans	sportatio	n route:	s. Without	transportati	on routes, you	
	9	don'	t have eco	onomicd	levelopment	. And we've	got to have	
	10	that	•					
	11			As Rep	resentativ	e Cook talked	d about the	
	12	amount of employees that drive out in the Maricopa County						
	13	and the Pima County area to work here in Florence, they'd						
	14	have to come 879, or they call it 79, use to be 80, 89, is						
	L 15	horr	ible.					
	16					at use so		
	17					-	er east than	
	18						and north of	
	19					=	ace. But ADOT	
	20		-		-	_	the study in	
C —	21						ouncils from	
	22				-	nem coming ou	_	
	23		_				at they wanted	
	24						eds to go back	
	25	and t			_	the proper p		
	1			I thank	you very mu	uch for liste	ening to me.	

Comment No. P-252 Page 2 of 2

ADOT is following the NEPA process, which identified a purpose and need and then alternatives that met the purpose and need were evaluated for environmental impacts, as discussed in Chapter 3 of the DEIS. The rationale for the Selected Alternative is found in Chapter 6.

COMMENT				
Source: Email	Comment No. P-253	Last: Ray	First: Aaron	



On Tue, Oct 22, 2019 at 6:30 PM Aaron Ray aray300@cox.net> wrote:

I am writing to suggest that the freeway stay with the previously adopted and agreed upon w1 a/b alignment.

Thank you!

Aaron Ray San Tan Valley 4808611485

Sent from my Verizon, Samsung Galaxy smartphone Get <u>Outlook for Android</u>

COMMENT					
Source: Email	Comment No. P-254	Last: Rea	First: Perry		

On Tue, Oct 29, 2019 at 9:26 PM Rea, Perry < prea@queencreekolivemill.com > wrote:

Mr. Lopez,

My name is Perry Rea and along with my wife, we are the owners of the Queen Creek Olive Mill in Queen Creek.

We are neighbors to Schnepf farms and together we attract over 750,000 to 800,000 people per year to our Agritainment venues. My plans are to expand operations and expect more visitors over the next two years and into the future. As you know there is a tremendous need for a North-South corridor sooner than later.

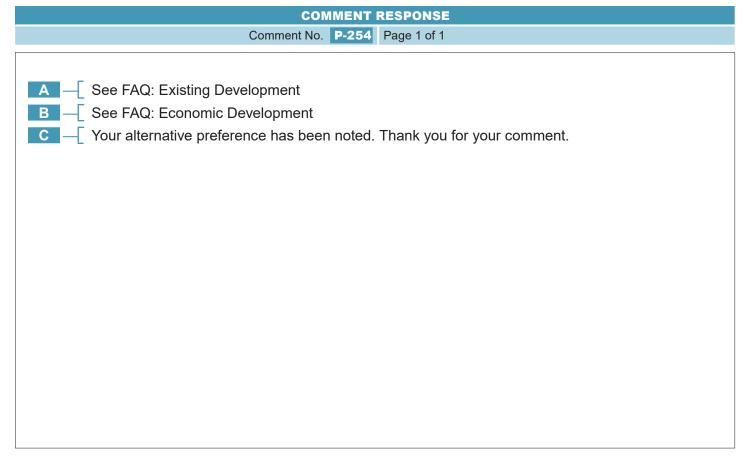
I strongly urge ADOT to adopt the western alternative corridor for the North-South Freeway. If the western alternative is chosen, once it is built, it will put the freeway several miles closer to where it is needed today where it could make a positive impact. Thank you for your consideration.

Sincerely,

C

Perry J Rea | President | Queen Creek Olive Mill | Owner Main: (480) 888-9290 | Fax: (480) 626-6799 | Cell: (602) 418-8029 25062 South Meridian Road, Queen Creek, AZ 85142 prea@queencreekolivemill.com www.QueenCreekOliveMill.com

COMMENT RESPONSE
Comment No. P-253 Page 1 of 1
Your alternative preference has been noted. Thank you for your comment.
E com morning process that a control of the process of the control



COMMENT

Comment No. P-255 Last: Redding Source: Comment form First: Valerie & Norman

> Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

Th	There way to be built would prefer
E	1B (Purple) to be built.
	Thank you.
	Vallrie & Noman
	Redding
Contact Name:	Information (optional)
Address	: 4030 E Brighton Way STV Az 85140
Phone:	480 209 9004
	ddress: NVRRANCH (W (), Com
	nk you for your participation. Send in comments or completed form by mail by October 29, 2019

released to any individual upon request.



ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

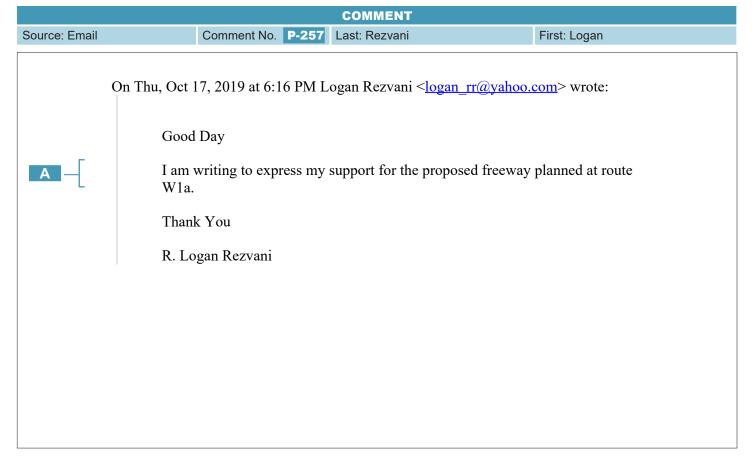
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Comment No. P-255 Page 1 of 1

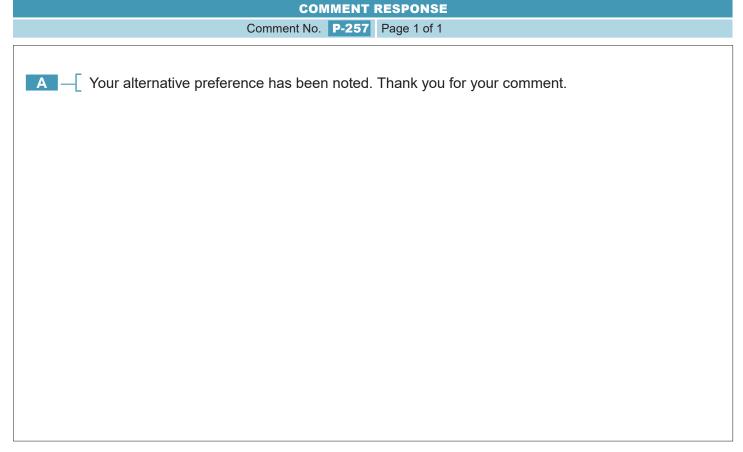
A — Your alternative preference has been noted. Thank you for your comment.	

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

COMMENT					
Source: Email	Comment No. P-256 Last: Redding	g First: Valerie & Norman			
	On Wed, Oct 23, 2019 at 6:43 PM Valerie Redd To Whom It May Concern, I currently live in the Castlegate Subdivision (prior to that my family and I lived in the subdifor 19 yrs. We are in favor for the preferred route (E 1b) to Poston Butte High School. I feel that putting the would be troublesome with congestion, traffic I also know that the Town of Queen Creek is a Please listen to those of us that will have to de Town of Queen Creek, they don't have our bestimeters.	ing <nvrranch@q.com> wrote: Schnepf Rd. & Ocotillo Rd) for the past 3 yrs. Evision at Hash Knife Draw Rd. & Schnepf Rd that was outlined to us at the meeting held at he freeway any closer to our subdivision noise and air quality. Asking for route W 1a/1b to be built instead. all with noise and air pollution and not the st interest in mind.</nvrranch@q.com>			
	Valerie & Norman R	Redding			
	Sent from my iPad				

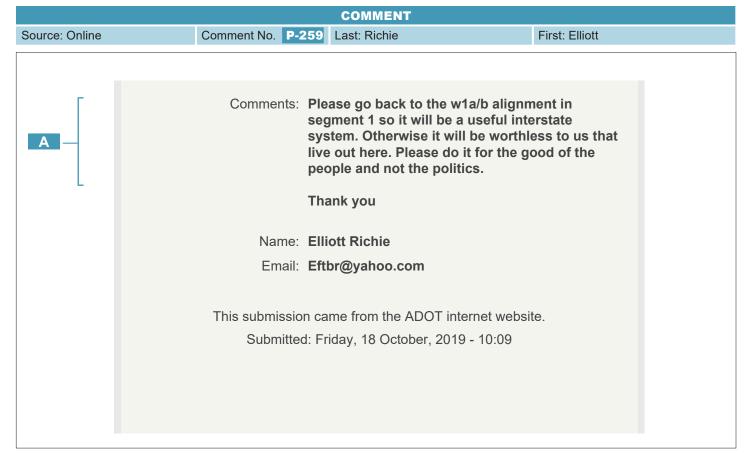


COMMENT RESPONSE
Comment No. P-256 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Traffic Noise C — See FAQ: Air Quality

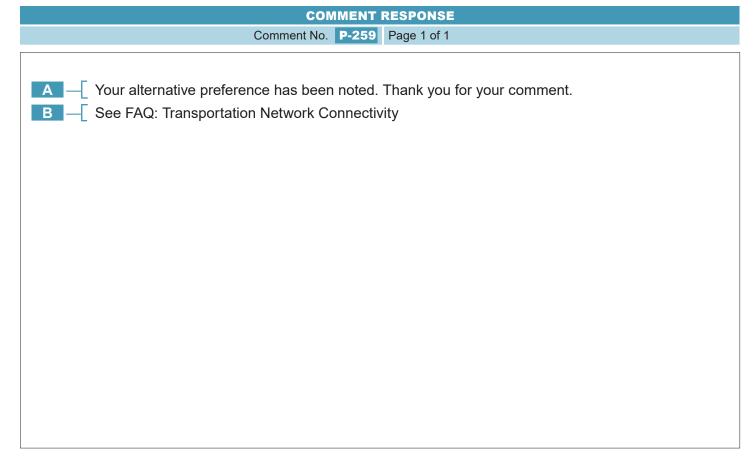


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

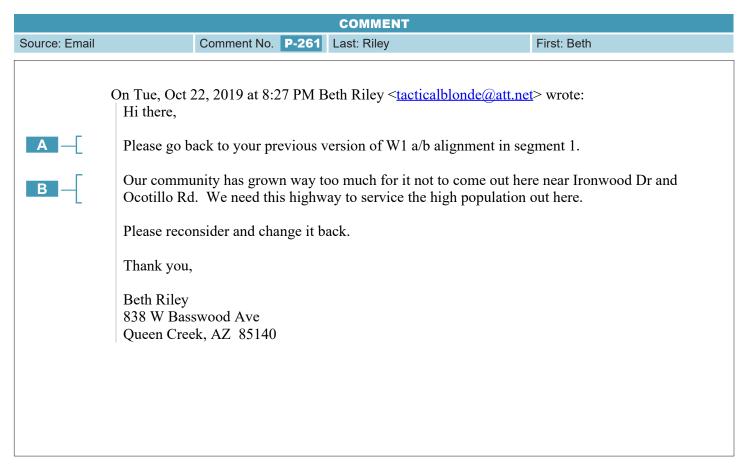
	COMMENT	
Source: Email	Comment No. P-258 Last: Rhoton	First: Cynthia
A —	On Mon, Oct 21, 2019 at 7:41 AM Cindy Rhoton < cindy I would like to see the w1 a/b implemented. I think it varea. Cynthia Rhoton	
	Sent from my iPhone	



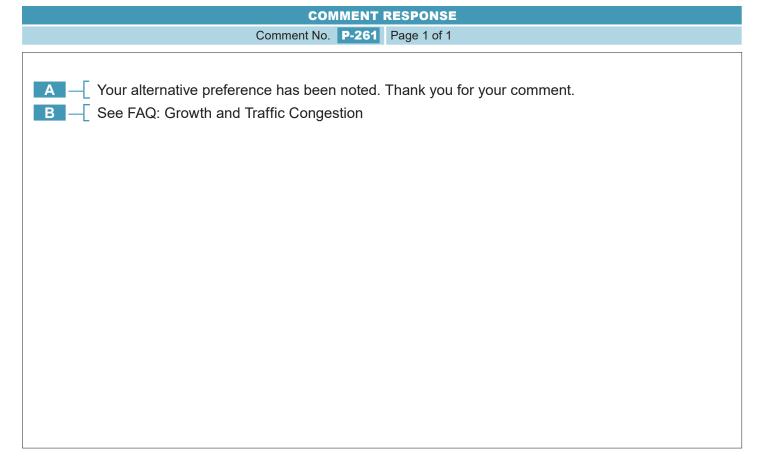
COMMENT RESPONSE
Comment No. P-258 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.



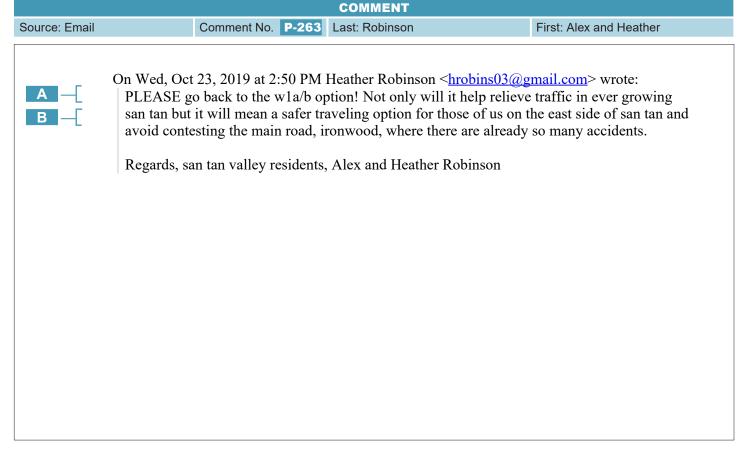
Source: Email Comment No. P-260 Last: Richie First: Elliott On Fri, Oct 18, 2019 at 10:08 AM effbr <effbr@yahoo.com> wrote: Please go back to the w1a/b alignment in segment 1 so it will be a useful interstate system. Otherwise it will be worthless to us that live out here. Please do it for the good of the people and not the politics. Thank you Elliott Richie 480-987-9088 Sent from Samsung tablet.



Comment No. P-260 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Transportation Network Connectivity



COMMENT								
Source: Email	Comment No. P-262 Last: Rober	son	First: Zachary					
A — Sug Wh sou inp The it h Thi still This	Ved, Oct 23, 2019 at 11:33 PM Zachary Regestion: here SR-88 ends southbound at Idaho Roath and adjust the corridor of the North/Sout it as an extension of SR-88 so you would freeway portion would start/end just soule ads through Apache Jct. and the mountals would connect people along SR-88 with involve a freeway-freeway interchange wank you! Schary Robertson	d and the US-60, you uth freeway to align aldn't need to make a th of US-60 and then ns.	should extend it slightly with it (You could even new highway number). I stay a normal highway as					



Comment No. P-262 Page 1 of 1

Α —

This issue is addressed in the Draft Environmental Impact Statement in Chapter 2, Alternatives. A system traffic interchange at Idaho Road may require collector-distributor roads to route traffic from Ironwood Drive to U.S. Route 60, since a service traffic interchange at Ironwood Drive would be close to the system traffic interchange at Idaho Road, and Ironwood Drive is a busier route than Idaho Route, with through traffic.

COMMENT RESPONSE

Comment No. P-263 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.

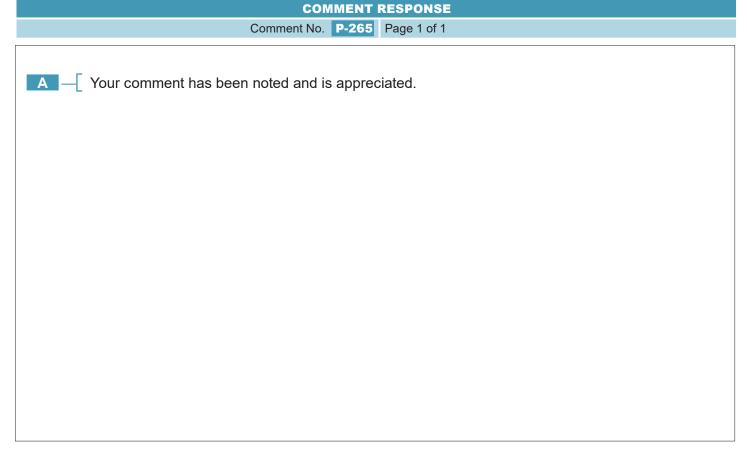
B See FAQ: Growth and Traffic Congestion

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-26	4 Last: Robinson	First: Kyle
A —	Comments: I fully support the North-South Corridor. I believe it will be in the best long term interest of the residents of Arizona and those that are passing through our state. Ref. Draft Tier 1 Environmental Impact Statement for the North-South Corridor Study.		
	Name: K	yle Robinson	
	Email: k	rtrw@yahoo.com	
	This submission	This submission came from the ADOT internet website.	
	Submitted: Sunday, 8 September, 2019 - 20:42		

				COMMENT				
Source: Email		Comment No.	P-265	Last: Rodrigues		First: Nancy and Tom		
	From: Nancy Date: Fri, Sep Subject: Publi To: <northsou< th=""><th>20, 2019 at 3 c comment</th><th>:45 PM</th><th>mail.com></th><th></th><th></th></northsou<>	20, 2019 at 3 c comment	:45 PM	mail.com>				
A —	My husband & I are completely for this project to connect the 60 freeway to the 10 running north south next to our town of Florence. It's about time! Nancy & Tom Rodrigues							

COMMENT RESPONSE
Comment No. P-264 Page 1 of 1
A — Your comment has been noted and is appreciated.



	COMMENT					
ource: Email	Comment No. P-266 Last: Rodrigues	First: Nancy and Tom				
	On Sat, Nov 2, 2019 at 8:32 AM Nancy Sue < nancyortom@	gmail.com> wrote:				
My husband and I vote for the Preferred route shown on the map.						
_						
	Nancy & Tom Rodrigues					
	Historical Florence residents					

Comment No. P-266 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.	

ce: Public hearin	g - vorbol	Comment No		OMMENT st: Rodriguez		First: Benjamin
e. Fublic fleafin	y - verbal	Comment No	. 1-201 Las	si. Nouriguez		riisi. Denjaniii
2			ENITAMEN DO		Oleone IIIlo	
3					Okay. Th	ank you. , B-e-n-j-a-m-i-n
Γ 5	R-0-d-		-	-		nere for almost 4
6		=	=	_		ommunity that's
7	=	=		_	=	ince the beginning
8	-		-			od burst into wha
9	-	_		_		forth. So whenw
10	weres	eeing that	t ADOT was	consider	ring to thi	s expansion with
11	you kn	ow, the 60	and the 10	O, we too	kit very s	eriously. We're
A — 12	very ve	ested. Th	nis is our	chome.		
13		А	nd so just	a couple	e of issues	s I want to bring t
14	the par	nel's atte	ntion. On	e, your	two alterr	natives on the
15						nich are your
16	-				= :	literally right c
17		_				ble. We've been
18		_		_	_	ding the county, a
19 20	_		suggest to	o put tna	at right on	our doorstep is
Γ 21	very a	larming. T	wo is wa!r	a hazzina	water icen	es. It was just :
22	the Ar			_		es. It was just . Der one issue Pina
B — 23		=	_			t has to lease our
24	_	_	-			he 200 people tha
25						ears. So I'm ver
	-	•			_	

Comment No. P-267 Page 1 of 2

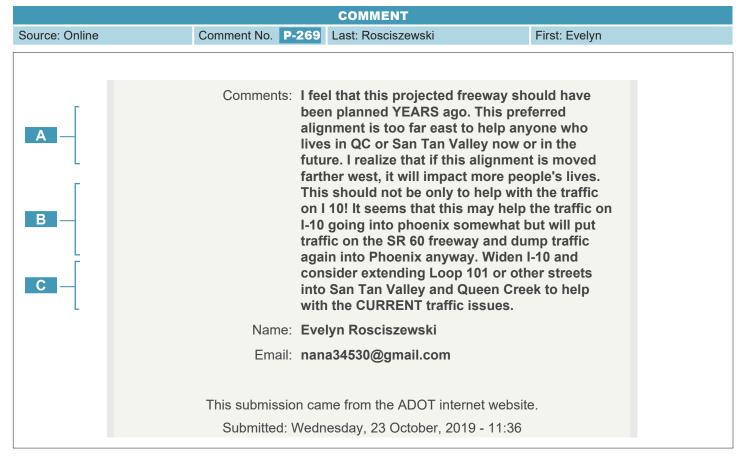
A — See FAQ: Property Acquisition The study area is part of the Phoenix and Pinal Active Management Areas. The management plans for these areas are part of Arizona's 1980 Groundwater Management Act, which controls the use of groundwater in five areas in the state: Phoenix, Pinal, Prescott, Santa Cruz, and В Tucson. Developments in the area that meet certain criteria are required to demonstrate an adequate water supply. The Arizona Department of Transportation is responding to existing and anticipated development, consistent with the general and comprehensive plans of the jurisdictions and county, respectively.

		COMMENT	
Source: Public	c hearir	ng - verbal Comment No. P-267 Last: Rodriguez First: Benjamin	
B —	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	concerned that this extension's going to bring uncalculable growth, if you guys'numbers I was reading is true. It's going to impact our groundwater supply, and further, it's going cause issues with, you know, the local supply here that we're we're kind of struggling with right now. The other big thing I was just kind of concerned about is that our community is part a lot of older people. They've been like I said, they've been out here forever. Some of them couldn't make it today because they're either not very computer literate, by admission. I'm not just not saying that as a slight. They told me that themselves. That's why I'm here tonight, kind of a representative. Even though I'm the only one here, part of our ZIP code, there are a greater number of people in our community that are concerned about that. And the only other thing, I'm really more hopeful that you guys are seeing the data and you're taking all the people's comments into consideration. I don't think that the eastern corridor is going to be very relevant to the people that are in this area. More people, as Mr. Mayor commented, are going through Queen Creek, going through Ironwood. Nobody's going to take the eastern route other than for transport and freight, and how is that going to benefit us, the taxpayers? So I appreciate your time, and I really do appreciate you guys opening this forum to the public so we can kind of toss these issues about. Thank you.	

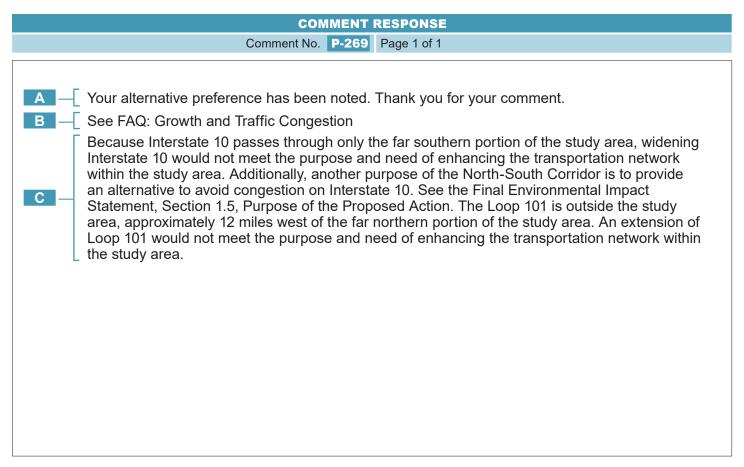
Comment No. P-267 Page 2 of 2

The study area is part of the Phoenix and Pinal Active Management Areas. The management plans for these areas are part of Arizona's 1980 Groundwater Management Act, which controls the use of groundwater in five areas in the state: Phoenix, Pinal, Prescott, Santa Cruz, and Tucson. Developments in the area that meet certain criteria are required to demonstrate an В adequate water supply. The Arizona Department of Transportation is responding to existing and anticipated development, consistent with the general and comprehensive plans of the jurisdictions and county, respectively. C — Your alternative preference has been noted. Thank you for your comment.

			COMMENT	
Source: Email	Comment No.	P-268 La	ast: Romano	First: Connie
Good After in fav that's I've I but th Thank Conn 21155 Quee	reviewing both optic for of the proposal the double the distance.	ons present at's only 3 for nearly	ited for the north soutl 3.85 miles east of Que v 15 years. I'm thankfo	h freeway near Queen Creek, I'm een Creek as opposed to the one ul for the improved infrastructure make sense to most commuters.



Comment No. P-268 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion



COMMENT

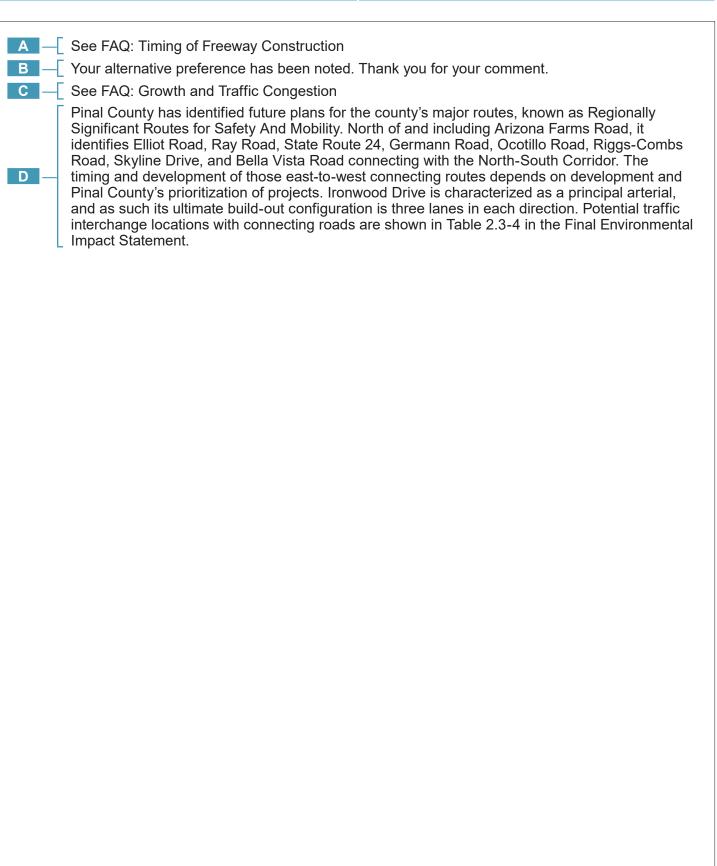
Source: Comment form Comment No. P-270 Last: Rosciszowski First: Evelyn

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative). When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly. C will rougest to this carridar D Contact Information (optional) Phone: Email Address: __na.ua Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007 Submit comments by: \$\tilde{\mathbb{C}}\$ 1.855.712.8530 | Porthsouth@azdot.gov | Azdot.gov/NorthSouthStudy Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.

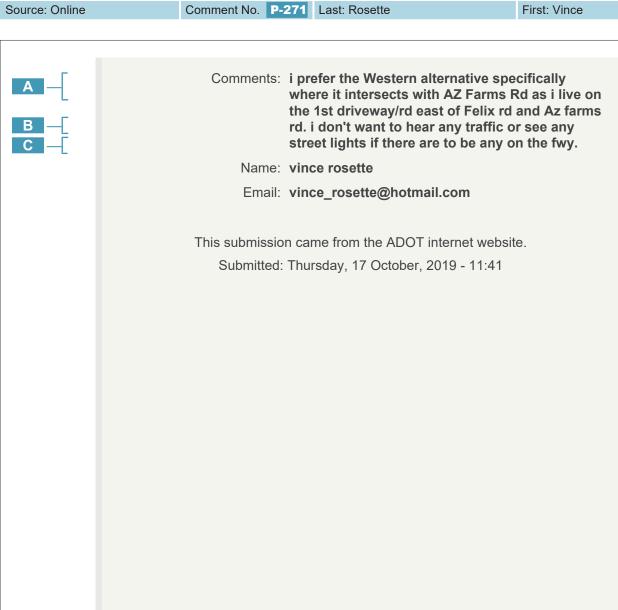
ADOT

ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

COMMENT RESPONSE Comment No. P-270 Page 1 of 1



COMMENT				
Source: Online	Comment No. P-271	Last: Rosette	First: Vince	

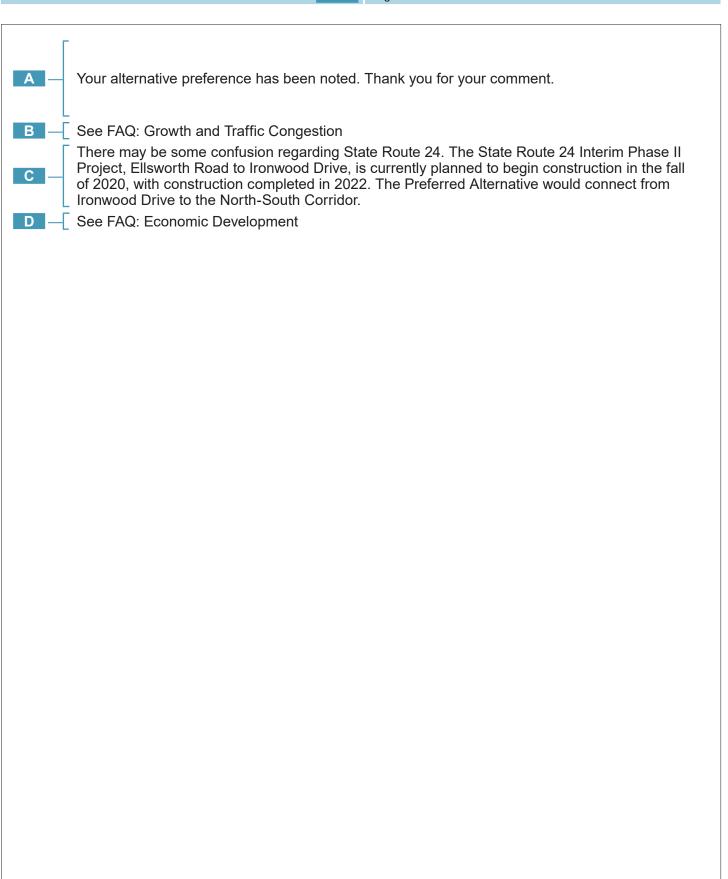


Comment No. P-271 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Traffic Noise The Arizona Department of Transportation strives to ensure that freeway lighting does not spill over onto adjacent properties.						

orth-South Corndor Study		COMMENT	
Source: Online	Comment No. P-2	272 Last: Roth	First: Daniel
Source: Online B -		The connector needs Valley and not just so the time on a mornin Valley is spent drivin With approximately of Tan Valley, and yet we kind of traffic relief for community. The trafff Elsworth makes getti immpossible some of any kind of accident delays of fractions of Stopping the connect be the biggest dissers since the Johnson U	to extend to San Tan top in Queen Creek. Half of g commute out of San Tan g THROUGH Queen Creek. 100,000 people living in San we have yet to receive any or the ihhabitants of my fic on Hunt Highway and ing out of San Tan Valley hornings, and you throw in and we are looking at f hours, not minutes. tor in Queen Creek would evice to San Tan Valley tilities water quality and
C —		way to get to the maj currently a 4 lane, 45 only way in or out of 100000 people trying 45mph surface street doesn'tseem to add to Queen Creek, especi Queen Creek is much SR-24, which connect brought a huge ecco surrounding it. Seem comparrison to what	up to end the connector in ally since the population of a lower than San Tan Valley. Sted Queen Creek to 202 has nomic boom to the region as this would pale in ecconomic growth and ctor to San Tan Valley
L	Name:	Daniel Roth	Jillillullity.
		Daroth36@yahoo.com	m

Comment No. P-272 Page 1 of 1



Source: Email Comment No. P-273 Last: Roth First: Jesse



On Tue, Oct 29, 2019 at 9:13 AM Jesse Roth < jesserroth@gmail.com > wrote:

My name is Jesse Roth and I am a permanent resident in Queen Creek Arizona. I am writing to you to ask that you please do NOT move forward with the E1a/b plan. Please go back to the original W1a/b alignment in segment 1. This will be of GREAT value to the hundreds of thousands of residents in the San Tan Valley/Queen Creek areas, both with access and traffic, but also economic growth.

Thank you,

Jesse Roth 971-242-9487

Sent from my iPhone

COMMENT						
Source: Email	Comment No. P-274 Last: Sage	First: Doug and Sheila				
On Mon, Sep 9, 2019 at 5:55 AM Doug and Sheila Sage < travelingsages@yahoo.com > wrote:						



On Mon, Sep 9, 2019 at 5:55 AM Doug and Sheila Sage < travelingsages@yahoo.com wrote: It seems logical and cheaper to me if the north end of the proposed corridor would follow the Ironwood street alignment rather than build an entirely new corridor with a sharp turn as it leaves Hwy 60.

Comment No. P-273 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Growth and Traffic Congestion D — See FAQ: Economic Development



COMMENT						
Source: Email	Comment No. P-275 Last: Sandall	First: Pete				
	On Tue, Nov 12, 2019 at 7:22 PM Pete Sandall <pre>prsandall@s</pre> Hello	haw.ca> wrote:				
	My wife and I are writing to urge reconsideration of this tra understand I may have missed the official window for your voice be added to whatever opinions you are taking into acc north-south connector.	first study, but can I ask that my				
A	I live in the district of Encanterra (now the eastern edge of G growth of population and traffic over the past few years, and continue unabated. I look forward to the North-South confironwood road. This seems to be the only reasonable way Road where I live. At morning and afternoon rush hours, the Ironwood now let alone in the future.	d only expect that this will sector to relieve pressure on to get from US-60 to Combs				
	We believe we need to extend the new highway to Queen C accordance with the alignment incorporated into the Pinal R Authority (PRTA) Plan. Pinal County, along with many mu endorsed route W1a/b in Segment 1.	Legional Transportation				
В —	The population of the San Tan Valley region is projected to the medium term, one of the fastest growing centers in the are already clogging up. They were never intended to carry is projected.	country. Low speed local roads				
c –[We need better transportation access. Please include this al next and subsequent revisions. Thanks for your considerat					
	Sent from Mail for Windows 10					

Comment No. P-275 Page 1 of 1

See FAQ: Growth and Traffic Congestion B — See FAQ: Consistency with San Tan Valley Special Area Plan C — Your alternative preference has been noted. Thank you for your comment.

	·		COMMENT		
Source: Email	Comn	ent No. P-276	Last: Schnepf	First: Mark	
	From: Mark Schr Schnepf F schnepfm RE: The North-S Dear Mr. Lopez	arms ark@gmail.co			
	meetings held to	gather inform /es. We are	nation regarding the in the middle of ou	nd one of the public input North-South Freeway r busiest event at Schnepf	
A —	corner of Queen of Freeway. Schner nation's largest A	Creek within to of Farms is sl gritainment fa usement ride	the area served by ightly less than 300 arms. We offer U-P	in the far southeast the proposed North-South cares and is one of the ick orchards, gardens, concerts, and many	
В	expect that numb 2026. Our next d attracting about 5 according to the o	er to grow to oor neighbor 00,000 guest wner, Perry	over 400,000 by 20 The Queen Creek is per year to their Rea. I don't know	visitors to the farm. We 022 and over 500,000 by Olive Mill is currently Olive Oil retail operation what their growth spansion plans for their 90	

Comment No. P-276 Page 1 of 2

Travel modeling conducted for the North-South Corridor Study considered business-generated traffic, along with population growth. See Section 2.5, Transportation Performance of the Alternatives, in the Final Environmental Impact Statement. B — See FAQ: Growth and Traffic Congestion	
See FAQ: Growth and Traffic Congestion	
	B — See FAQ: Growth and Traffic Congestion

		COMMENT	
Source: Email	Comment No. P-276	Last: Schnepf	First: Mark

В

C

Between our two operations we are currently getting 800,000 visitors a year. At least 80% of these guests are driving from outside the Queen Creek, San Tan Valley area to visit. Transportation has been challenging to say the least as the area has grown. The Town of Queen Creek has made some impressive efforts to improve the transportation situation in the area but without a nearby freeway we will always be deficient and struggling with congestion and traffic issues unless we get a freeway nearby. So in addition to population projections you rely on, please take into consideration the business traffic that Schnepf Farms and Olive Mill create.

I strongly urge ADOT to adopt the western alternative corridor for the North South Freeway. If the western alignment is chosen, once it is built, that puts the freeway several miles closer to where we really need it TODAY, where it can have a positive impact on local residents and business' TODAY, where the voters in Pinal County, who approved the tax increase to help fund it will see some relief TODAY.

I served on MAG when I was Mayor of Queen Creek so I understand the need for long range planning. However, to push the corridor miles away to the east to plan for Superstition Vistas is simply ignoring the critical needs we have in our area today that will never be addressed if the corridor is not the western alternative.

Thank you for your consideration.

COMMENT RESPONSE Comment No. P-276 Page 2 of 2 Comment No. Thank you for your comment.

COMMENT

Source: Comment form Comment No. P-277 Last: Schnepf and Combs First: N/A

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as needed. Please print clearly.

(Schnepf & Combs)
Laredo Ranch resident - prefer the surple route
and please leave the castle + wildlife + helds?
(Schnepf & Combs) Laredo Ranch resident - prefer the purple route and please leave the cattle + wildlife + fields in between us and the highway. It's part of why we live here!
why we live here!
J
Contact Information (optional)
Name:
Address:
Phone:
Email Address:

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by:

1.855.712.8530 | Parallel and a submit comments by:

1.855.712.8530 | Parallel and a submit comments by:

2.855.712.8530 | Parallel and a submit comments by:

3.855.712.8530 | Parallel

Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

Comment No. P-277 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Email

Comment No. P-278 Last: Schweizer

First: Carl

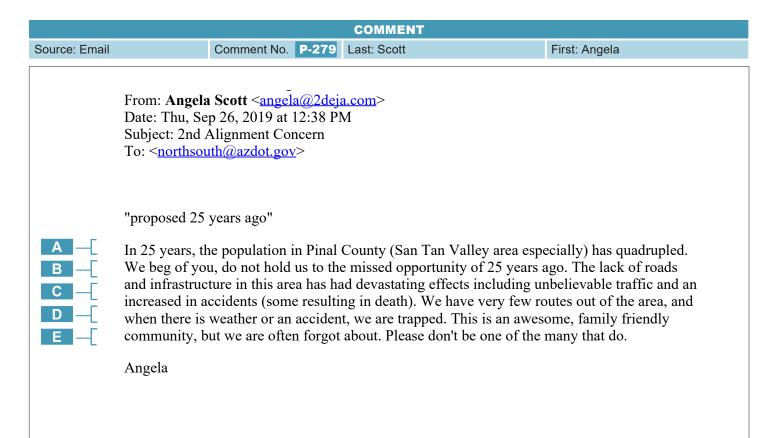
On Mon, Oct 14, 2019 at 9:14 AM Carl Schweizer cdblus@yahoo.com wrote:

I would prefer the western most route of the proposed northsouth freeway in the region of ENCANTERRA CC where I live in Queen Creek.

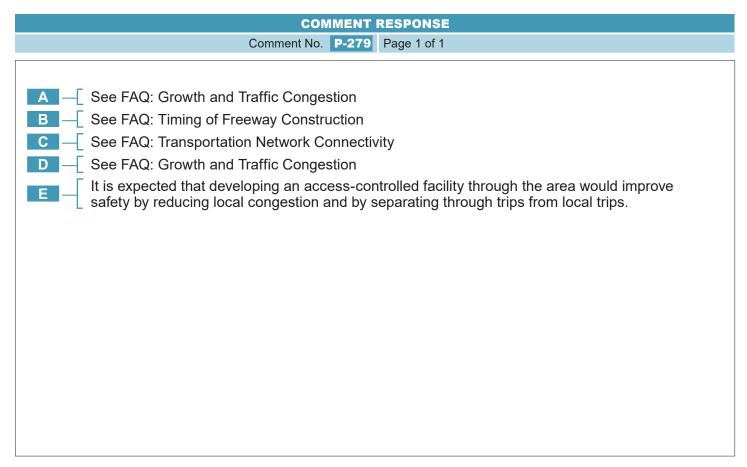
Thank you,

Carl W Schweizer

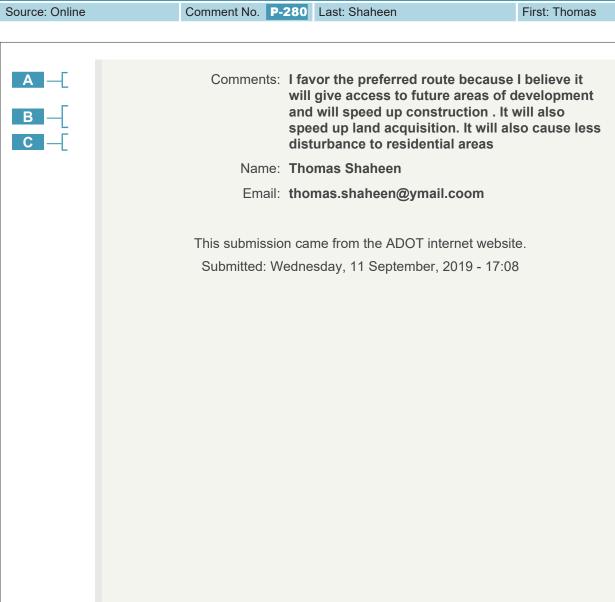
Sent from Yahoo Mail for iPad



Comment No. P-278 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment.



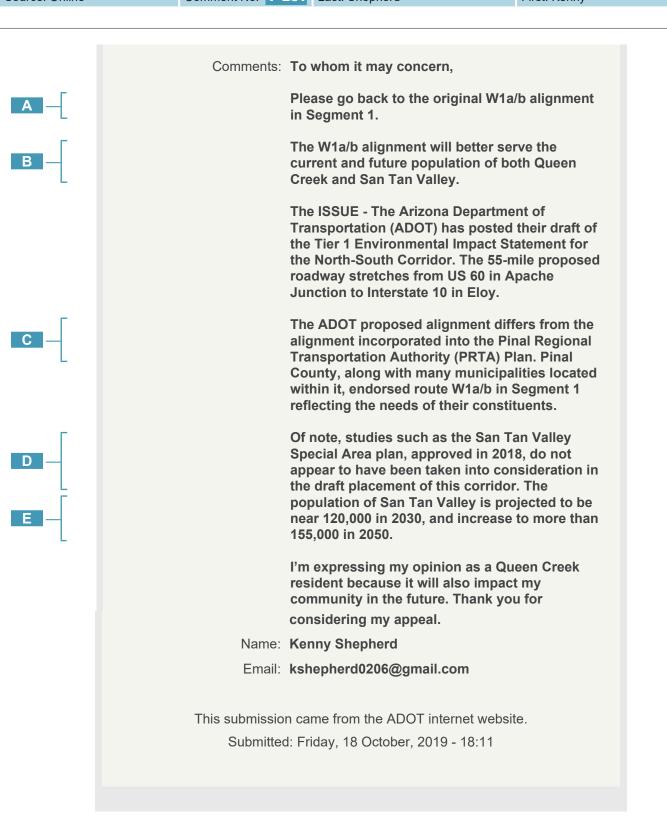
		COMMENT	
Source: Online	Comment No. P-280	Last: Shaheen	First: Thomas



Comment No. P-280 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Timing of Freeway Construction C — See FAQ: Existing Development

COMMENT	
Source: Online Comment No. P-281 Last: Shepherd First: Kenny	

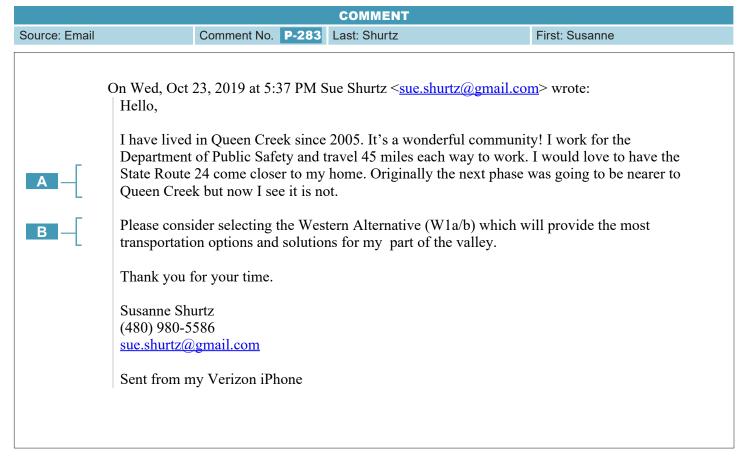


Comment No. P-281 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C See FAQ: Pinal Regional Transportation Authority Alignment □ See FAQ: Consistency with San Tan Valley Special Area Plan E See FAQ: Growth and Traffic Congestion

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Email	Comment No. P-282 Last: Shiflet	First: Ron
A	On Wed, Oct 23, 2019 at 11:51 AM rlshiflet < <u>rlshiflet@</u> Please amend the north/south study to include a fix for Festival. Every year, for 2 months, there is a 13 mile to There is already a proposed road going east/west connective 202 at Gateway airport. If your proposed north/south road added this, it would Thanks Ron Shiflet	the traffic jam at the Renaissance raffic jam. ecting the Renaissance festival with



Comment No. P-282 Page 1 of 1



The North-South Corridor Study purpose and need identifies the proposed corridor as addressing regional connectivity throughout the eastern Pinal County area. While the traffic conditions in Gold Canyon and the area of U.S. Route 60 were evaluated as part of the traffic analysis (refer to the Draft Environmental Impact Statement, Appendix B, Traffic Information, for additional information), addressing traffic issues on U.S. Route 60 through Gold Canyon was not a primary purpose of the North-South Corridor. Solutions for this issue have been evaluated through the US 60 Alignment Study: Superstition Freeway to Florence Junction Environmental Assessment (prepared by the Arizona Department of Transportation). This study and its recommendations were considered in the development of alternatives for a north-south facility.

COMMENT RESPONSE

Comment No. P-283 Page 1 of 1

A — See FAQ: Transportation Network Connectivity

B — Your alternative preference has been noted. Thank you for your comment.

		COMMENT	
Source: Online	Comment No. P-284	Last: Silverman	First: Jennifer



Comments: Please select the W1A/B route or the most

western route for freeway expansion for Queen Creek/San Tan Valley. That would me the most

needs of residents. Thank you.

Name: Jennifer Silverman

Email: benjenaz@gmail.com

This submission came from the ADOT internet website.

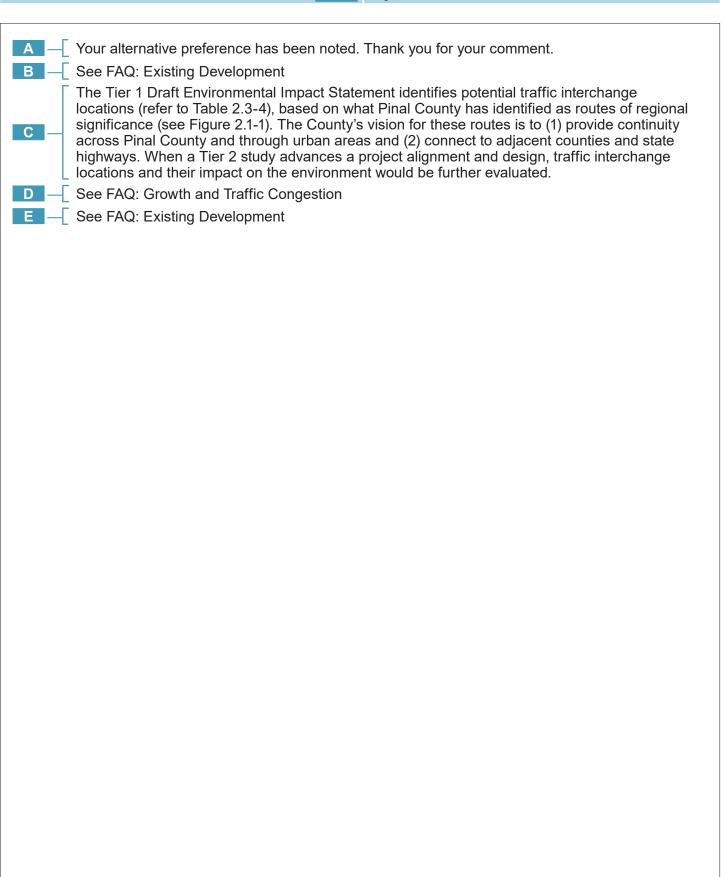
Submitted: Thursday, 17 October, 2019 - 20:57

Comment No. P-284 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development

Comments: I am against the ADOT preferred E1a,b North-South Freeway proposal for the following reasons: 1. You are planning something for the potential future development of the area where you plan the Eastern NS Route when you should be concerned with assisting the current population base in the Queen Creek/Northern STV area. I've heard numbers of 150,000 people in that geographic area. What is the population of the area you say is preferred? Not counting cows. 2. How would the above mentioned population base access the Eastern route relative to crossing the canal? 3. You probably have traffic pattern models and I would imagine they show traffic from QC/N STV flows west once it gets on a freeway. Your preferred route would force people to go East then North then West to get back to Hwy 60 at Ironwood. How does that solve any congestion issues? It will add to driver's time and frustration level; neither are good for traffic patterns and behavior. 3. There is a real need for improved road travel in the QC/N STV area NOW that is developed. Your preferred route will only benefit people that aren't there yet. I understand planning for the future, but you are neglecting a substantial population base that exists TODAY. 4. Your talking points sound good; they just don't match up with putting the freeway in the uninhabited area. For example, "Improve access to future activity centers": what about improving	Comments: I am against the ADOT preferred E1a,b North-South Freeway proposal for the following reasons: 1. You are planning something for the potential future development of the area where you plan the Eastern NS Route when you should be concerned with assisting the current population base in the Queen Creek/Northern STV area. I've heard numbers of 150,000 people in that geographic area. What is the population of the area you say is preferred? Not counting cows. 2. How would the above mentioned population base access the Eastern route relative to crossing the canal? 3. You probably have traffic pattern models and I would imagine they show traffic from QC/N STV flows west once it gets on a freeway. Your preferred route would force people to go East then North then West to get back to Hwy 60 at Ironwood. How does that solve any congestion issues? It will add to driver's time and frustration level; neither are good for traffic patterns and behavior. 3. There is a real need for improved road travel in the QC/N STV area NOW that is developed. Your preferred route will only benefit people that aren't there yet. I understand planning for the future, but you are neglecting a substantial population base that exists TODAY. 4. Your talking points sound good; they just don't match up with putting the freeway in the uninhabited area. For example, "Improve access"				COMMENT		
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to future activity centers": what about improving	to future activity centers": what about improving	-				,	
access to Existing activity centers: Elinance							

Comment No. P-285 Page 1 of 2

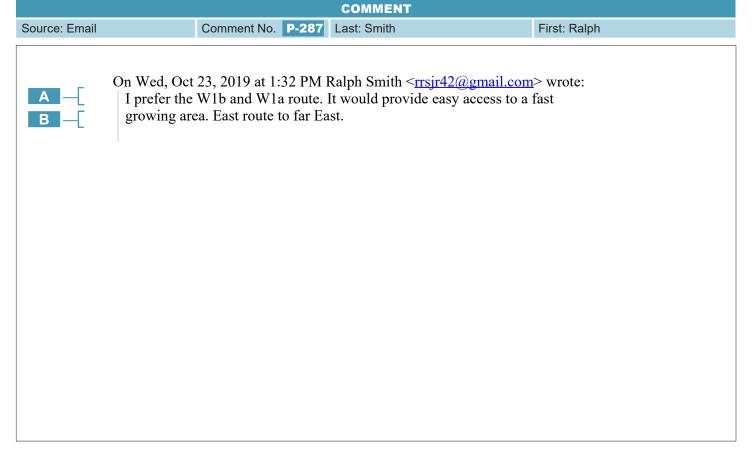


transportation system linkages": not for me or the other 100-150,000 people living in my area. I couldn't find distances on your map, but have seen distances overlaid and from Queen Creek, the Western Route is 3+ miles away whereas the Eastern Route is 7+ miles away and over the Canal. It is 11 miles from my house to Hwy 60. The Eastern Route does nothing to enhance my driving experience. "Create a more direct	Carrage Online	Comment No.	COMMENT	First Ore
the other 100-150,000 people living in my area. I couldn't find distances on your map, but have seen distances overlaid and from Queen Creek, the Western Route is 3+ miles away whereas the Eastern Route is 7+ miles away and over the Canal. It is 11 miles from my house to Hwy 60. The Eastern Route does nothing to enhance my driving experience. "Create a more direct connection to the Eastern portion": the area that has no population. 5. Is the Eastern Route the preferred route because it is easier for ADOT? PLEASE reconsider your decision and change the preferred route to the W1a,b and serve the existing population which needs your help. Name: Greg Smalley Email: gvsmalley@gmail.com This submission came from the ADOT internet website.	urce: Unline	Comment No.	Last: Smalley	First: Greg
Name: Greg Smalley Email: gvsmalley@gmail.com This submission came from the ADOT internet website.	E		the other 100-150,000 p couldn't find distances seen distances overlaid the Western Route is 3- Eastern Route is 7+ mil Canal. It is 11 miles from The Eastern Route does driving experience. "Cruconnection to the Eastern has no population. 5. Is the Eastern Route because it is easier for PLEASE reconsider you the preferred route to the	eople living in my area. I on your map, but have I and from Queen Creek, miles away whereas the es away and over the m my house to Hwy 60. Is nothing to enhance my eate a more direct ern portion": the area that the preferred route ADOT? Lur decision and change the W1a,b and serve the
Email: gvsmalley@gmail.com This submission came from the ADOT internet website.		Nama	. .	ch needs your help.
This submission came from the ADOT internet website.				
		Email:	gvsmalley@gmail.com	
Submitted: Friday, 18 October, 2019 - 10:59		This submissio	n came from the ADOT in	ternet website.
		Submitte	d: Friday, 18 October, 201	9 - 10:59

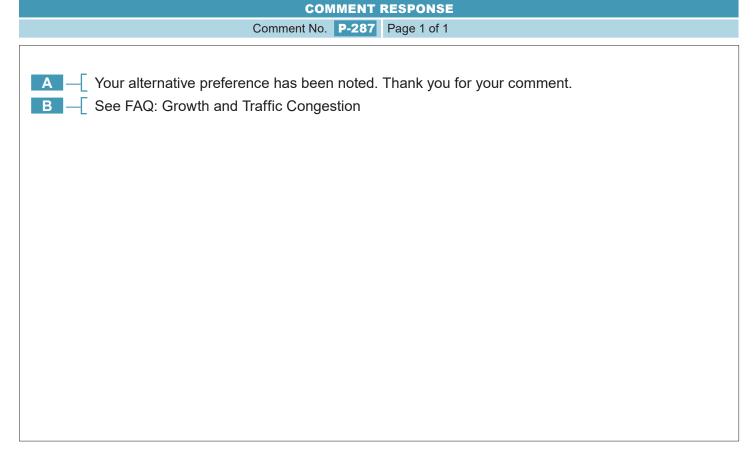
Comment No. P-285 Page 2 of 2

E — See FAQ: Existing Development A combination of the eastern action corridor alternatives was found to best meet the purpose and need while minimizing impacts on the human, built, and natural environments. See the Chapter 6, Evaluation of Alternatives, in the Final Environmental Impact Statement.

		COMMENT	
Source: Email	Comment No.	. P-286 Last: Smith	First: Aaron
A — B — [On Tue, Oct 22, 2019 at 9: Please go back to the w1 STV. Thanks, Aaron Smith		ervice to the population centers in QC and

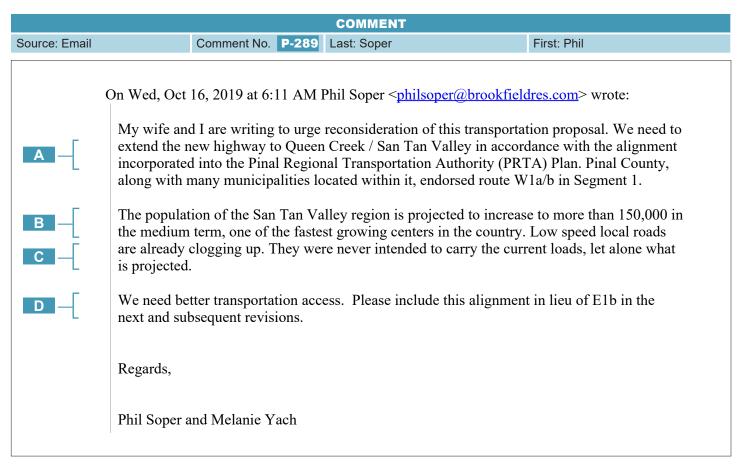


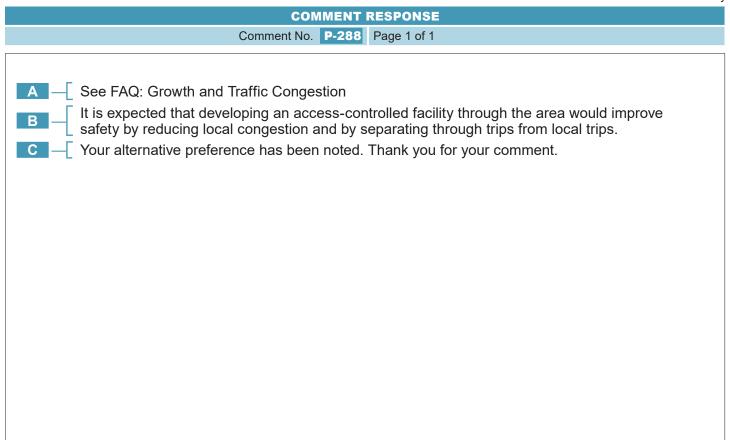
Comment No. P-286 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development

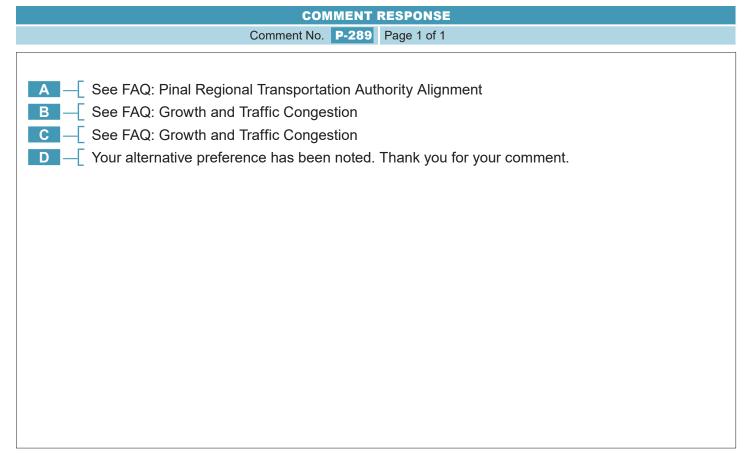


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Email	Comment No. P-2	Last: Snow	First: Dawna
B — C	As a resident of Queen Creek a from my firehouse in AJ, I hav Ironwood is a very heavily trav 24 alignment and the N/S Corr notable danger associated with that will remedy the situation. Traffic currently utilizing Ironw to the current Ironwood traffic unacceptable to me as I have p treated severely injured adults me. Fixing this over-used, over	If Dawna Snow <72dsure It Ironwood & Pima, and the looked at the maps regulated roadway and traffiction to improve and alle it. According to your mand the proposed E1a is too tood, and as such will not problem. To not solve the tersonally responded to wand children, and watch recrowded, and insufficienteds to be one that eliminated.	

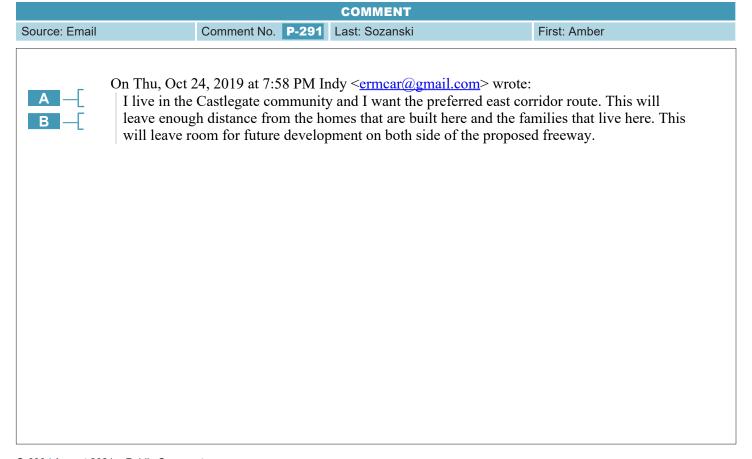




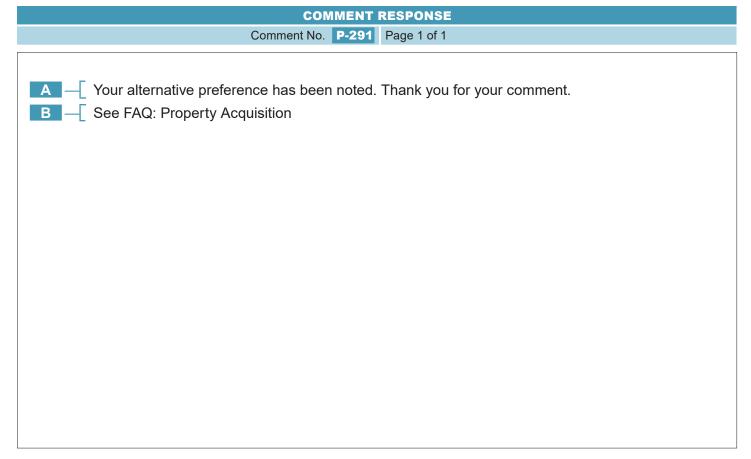


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Commont No. B 200 Losts Commolis	
Source: Email Comment No. P-290 Last: Sozanski First: Amber	
On Thu, Oct 24, 2019 at 5:52 PM Amber Sozanski <ambski89@gmail.com> wrote: To Whom It May Concern: I would like to vote against the W1a and W1b sections of the north and south corridor. Kind Regards, Amber Sozanski Sent from my iPhone</ambski89@gmail.com>	



COMI	MENT	RESPONSE
Comment No.	P-290	Page 1 of 1
Your alternative preference has been	noted.	Thank you for your comment.



	COMMENT	
Source: Email	Comment No. P-292 Last: Spall	First: Lea

On Tue, Oct 22, 2019 at 7:46 PM Lea Spall, Realtor < leaspall@ntraz.com > wrote:



I have lived and worked in Queen Creek for 18 years. Our town is in dire need of the North South corridor to be closer to QC than the revised plan. The good people here who have struggled thru the traffic congestion have waited a long time for improved roadways. Please consider going back to the original W1a/b alignment in Segment 1. This alignment would be closer to where all the current residences have been built.

Lea Spall CRS, GRI Realtor - Designated Broker, New Traditions Realty

photo

Phone: 480-250-6460
Email: LeaSpall@ntraz.com
Website: www.NTRAZ.com

Comment No. P-292 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion C — See FAQ: Existing Development

		COMMENT	
Source: Letter attachment	Comment No. P-293	Last: Spear	First: Robert

October 29, 2019

Asadul (Asad) Karim, P.E., Project Manager Arizona Department of Transportation 205 S. 17th Avenue, MD 605E Phoenix, AZ 85007

Re: Tier 1 Draft Environmental Impact Statement for the North-South Corridor

Dear Mr. Karim:

As stakeholders in the North-South Corridor ("NSC"), Rosemead Properties, Inc. ("Rosemead") would like to thank Arizona Department of Transportation ("ADOT") for the opportunity to review and comment on the NSC Tier 1 Draft Environmental Impact Statement ("EIS") dated September 2019. Rosemead is eager to work with ADOT to make certain the needs of both Rosemead and ADOT are met. Rosemead submits the following comments on the EIS.

Property Access

Based on our preliminary review, Rosemead has identified one of its properties east of the NSC along Steele Road, as shown in Attachment A. Rosemead requires access to its property for development and use. Access to this property is required prior to, during, and after construction of the NSC. It is critical that Rosemead and ADOT communicate throughout the planning, design, and construction stages to maintain or improve access to Rosemead's property during and after the NSC project.

Future Invitations

Please add Rosemead to all invitations and contact and notice lists ADOT maintains or will create for the NSC, including but not limited to:

- 1. Invitations to request for technical assistance
- 2. Scoping and coordination meetings
- 3. Joint field reviews
- 4. Substantive and early input on issues of concern
- 5. Review agreements for issues and required technical studies
- 6. Review lead agency-approved draft and final environmental documents.

11142 Garvey Avenue • P. O. Box 6010 • El Monte, California 91734 • (818) 448-6183 Please reply to: P. O. Box 29006 • Phoenix, AZ 85038-9006 • (602) 240-6860

В

Comment No. P-293 Page 1 of 3

A — See FAQ: Property Acquisition B — See FAQ: Timing of Freeway Construction Source: Letter attachment Comment No. P-293 Last: Spear First: Robert

October 29, 2019 Page 2

Rosemead looks forward to working with ADOT from NSC project commencement to completion.

Very truly yours,

E. Robert Spear Attorney-in-fact

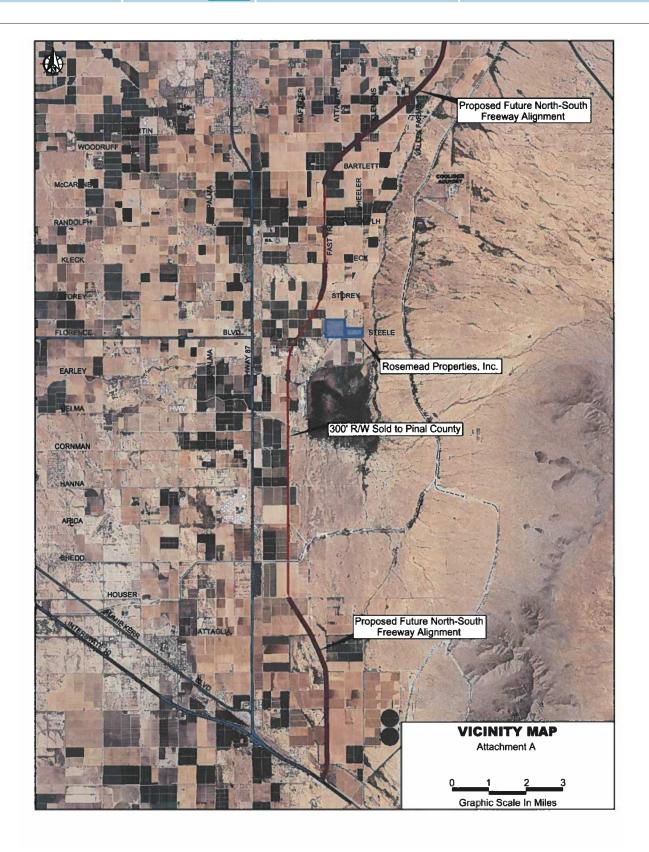
mc Enclosure

COMMENT RESPONSE Comment No. P-293 Page 2 of 3

Comments to this letter have been addressed on previous page.		

COMMENT

Source: Letter attachment Comment No. P-293 Last: Spear First: Robert



COMMENT RESPONSE Comment No. P-293 Page 3 of 3

Comments to this letter have been addressed on previous page.

COMMENT

Source: Comment form Comment No. P-294 Last: Spencer First: David

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).

When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional comment forms as peeded. Please print clearly.

Contact Information (optional)

Name: David Spercer

Address: 5188 E Pony track, STV

Phone: 480 262-9850

Email Address: alost 1 a 2 aren is booming and beau lacking. I've

Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007

Submit comments by:

1.855.712.8530 | Parthsouth@azdot.gov | azdot.gov/NorthSouthStudy

Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.



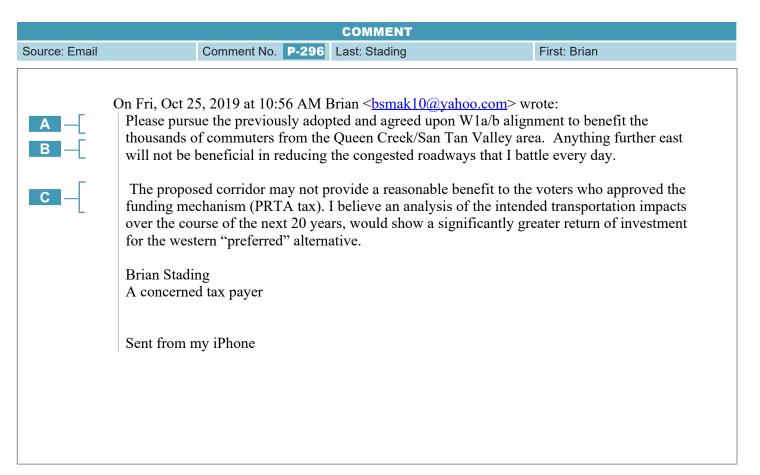
ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

Comment No. P-294 Page 1 of 1

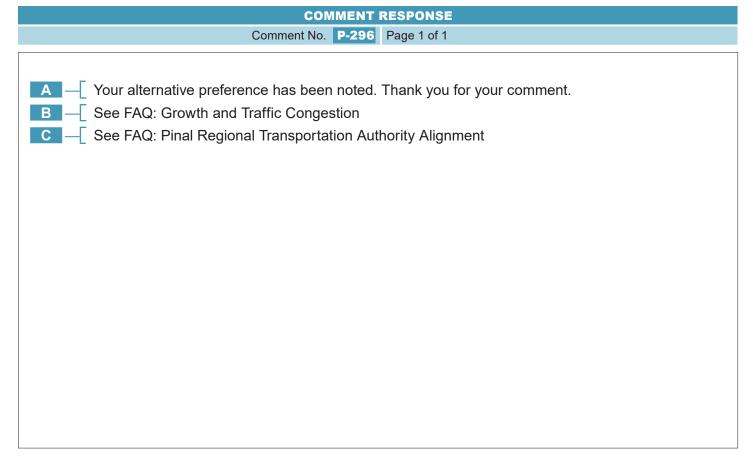
A — See FAQ: Timing of Freeway Construction

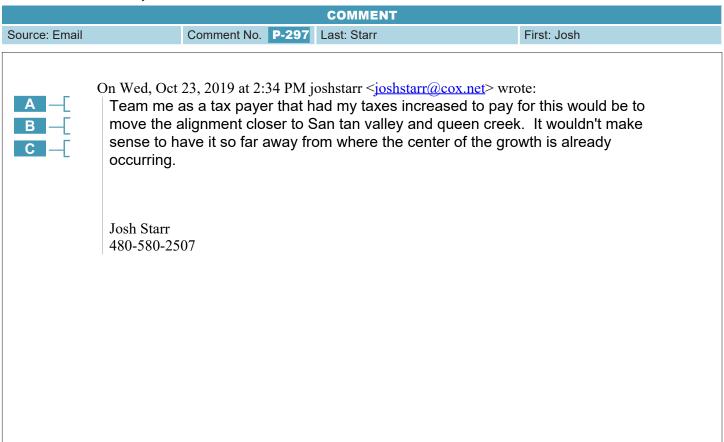
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

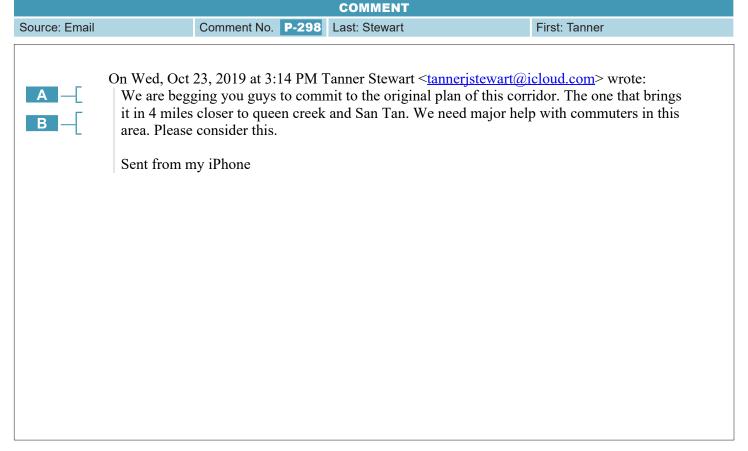
		COMMENT		
Source: Online	Comment No.	-295 Last: Spilsbury	First: Adam	
	Comments:	east valley. My biggest that takes the corridor	directly linking us to the concern is the option directly to Florence. This	
B —		option adds unnecessard adds several miles to the consumption. Bypassing west closer to Coolidge road if necessary to Flopreferred route. Thank	ne route and more fueling Florence to the far and adding an access prence would be my	
	Name	Adam Spilsbury		
	Email:	Adamjspilsbury@gmai	l.com	
		on came from the ADOT in : Thursday, 24 October, 20		



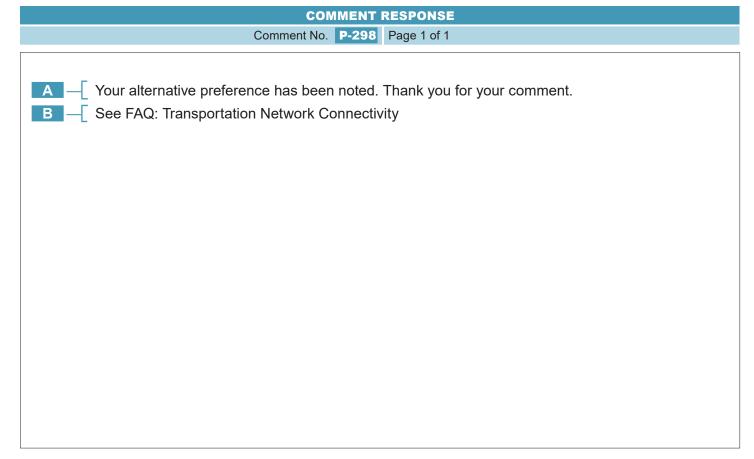
Comment No. P-295 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Funding







Comment No. P-297 Page 1 of 1 A — See FAQ: Funding B — Your alternative preference has been noted. Thank you for your comment. C — See FAQ: Growth and Traffic Congestion



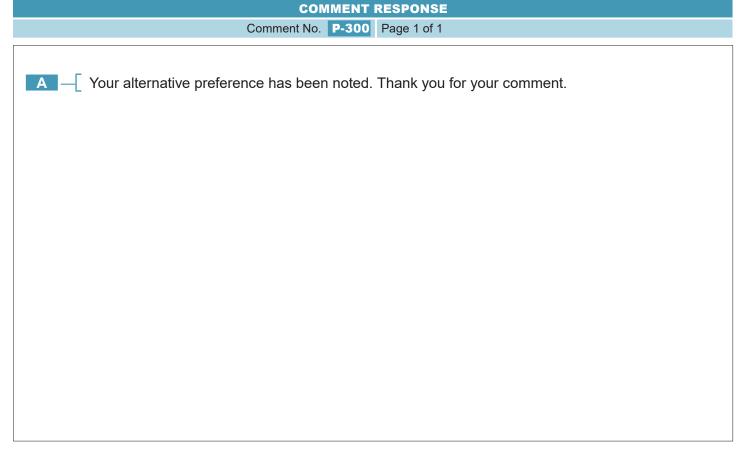
North-South Corridor Study COMMENT Comment No. P-299 Last: Stoye First: Diana Source: Email On Tue, Oct 22, 2019 at 9:45 PM Diana Stoye < diana.stoye@gmail.com > wrote: I have reviewed the map referencing the north south freeway. In my opinion, the route outlined in purple would be the preferred route. The "east" route would bring the freeway very close to my home and, in my opinion, would adversely affect property values for the neighborhoods that would be affected. I live in one of these neighborhoods, and do not like the prospect of the traffic noise and lights the east alignment would bring to my little slice of Arizona. Thank you, Diana Stoye

5147 E Lonesome Dove Trl San Tan Valley AZ 85140

Comment No. P-300 Last: Supra Source: Email First: Pablo On Tue, Oct 29, 2019 at 5:01 PM Pablo supra <thehubofficallize@gmail.com> wrote: Hello, I support W1 a/b route Thank You

COMMENT

COMMENT RESPONSE
Comment No. P-299 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition C — See FAQ: Traffic Noise



COMMENT			
Source: Email	Comment No. P-301 Last: Taylor	First: David	
		·	



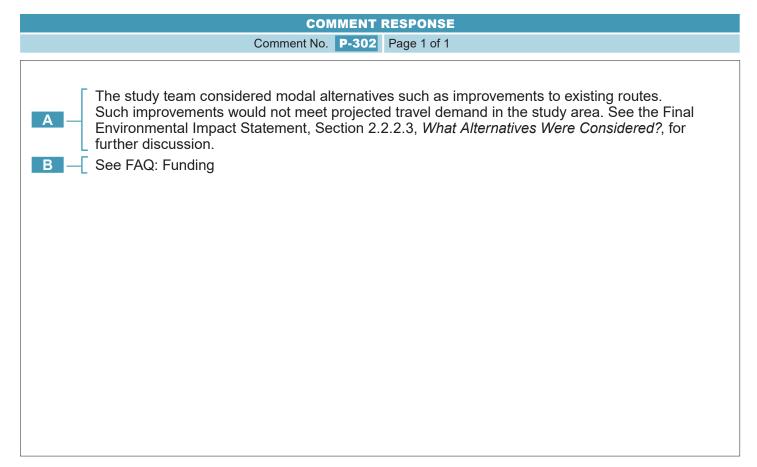
On Sat, Oct 19, 2019 at 8:52 AM David Taylor < fiestafrog@aol.com > wrote:

Please consider keeping the north south route as planned. Don't let the cities with their own agendas bully you. Don't run a freeway past all of our houses just because they want the money. Keep it out in the desert where it affects no one.

David Taylor

COMMENT				
Source: Online	Comment No. P-302	Last: Taylor	First: Gary	
A — [B — [the plac pay	northsouth roads (e. If developers wa	nd the money to upgrade 60,79,287,87) already in ant a new road let them value! Higher property inual taxes.	
	Name: GAF	RY TAYLOR		
	Email: gtth	underbird@gmail.d	com	
	This submission car	ne from the ADOT ir	nternet website.	
	Submitted: Thurse	day, 12 September,	2019 - 08:12	

Comment No. P-301 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Community Character



COMMENT			
Source: Online	Comment No. P-30	3 Last: Taylor	First: Gary

Comments: How about fixing the current highways and interstates that are in deplorable condition before building more roads when ADOT cannot maintain the ones already built. Name: Gary Taylor Email: gtayloral3l@gmail.com This submission came from the ADOT internet website. Submitted: Tuesday, 22 October, 2019 - 16:04

Comment No. P-303 Page 1 of 1

The Arizona Department of Transportation strives to maintain its existing transportation facilities in good condition while also planning for future travel needs that will be generated by the continued growth of Arizona communities and interstate commerce.	

COMMENT			
Source: Email	Comment No. P-304 Last: Temple	First: Josh	

On Tue, Oct 22, 2019 at 9:45 AM JT < josh@helix33.com > wrote: | Hello,

My name is Josh Temple, I own a house near Hunt Highway and Thompson roads. I need to drive to Scottsdale every morning for work. I've tried just about every road possible to make my journey to the 202 farily reasonable, but it still take about 30 minutes to get there. Ellsworth is not only at full capacity, but also extremely dangerous with cars barely being able to make it through intersections without getting left hanging in incoming traffic.

Anyway, I'm sure you know the hardships we are having in Queen Creek/STV at this point regarding transportation.



I am hoping that you will consider a North/South Corridor that is as close as possible to the West in order to service Queen Creek as well as STV. I see new subdivisions popping up all over the place and we can't currently handle the load and can't imagine what it's going to be like in 2 - 5 years from now if we don't get relief soon.

Please help us to have a safe drive around our city and provide an easier way to get from our homes to the freeway around us.

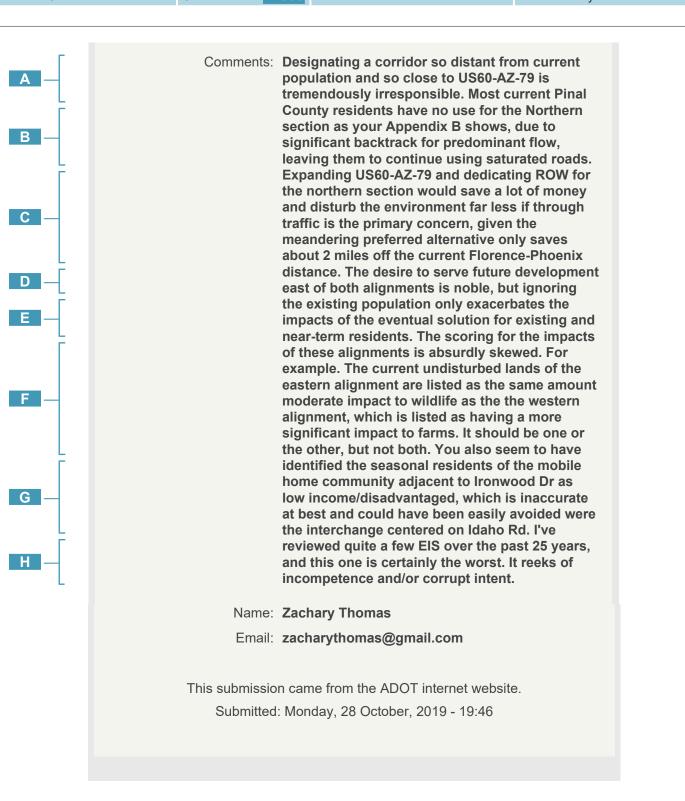
Thank you very much for your time.

Josh Temple

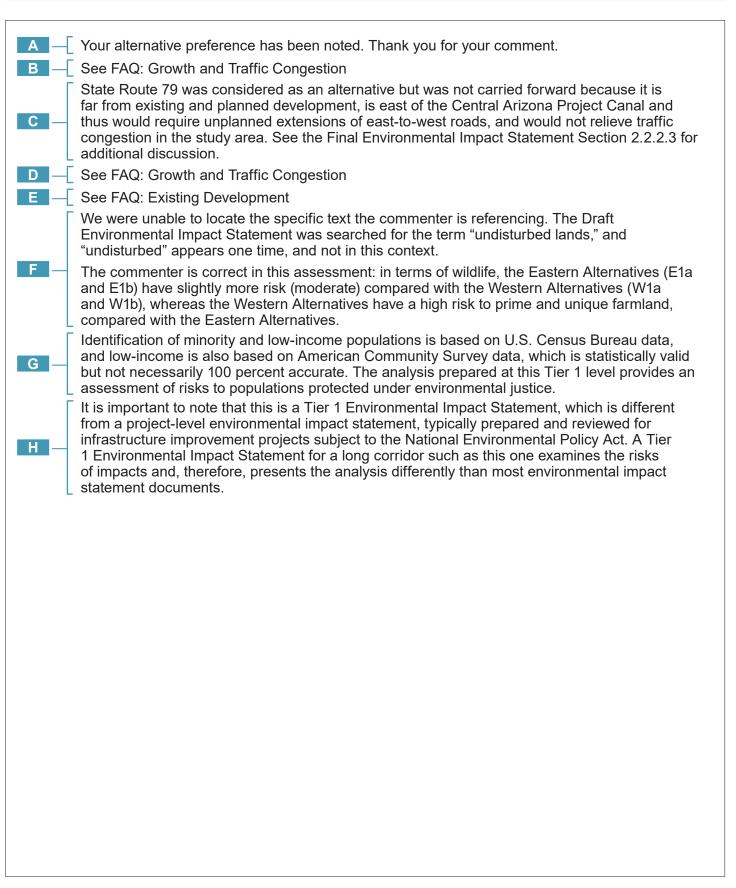
Comment No. P-304 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion		

COMMENT			
Source: Online	Comment No. P-305	Last: Thomas	First: Zachary



Comment No. P-305 Page 1 of 1



COMMENT			
Source: Email	Comment No. P-306	Last: Thompson	First: Jon

On Tue, Oct 15, 2019 at 11:58 PM JON M. THOMPSON < THOMPSON5155@msn.com wrote:

To: Study Team

I have had a chance to review the data my husband has brought home as well as the study/document itself. I find it to be very informative. I have read a number of the local news articles from the surrounding areas as there have been meetings in their towns and not in Coolidge and I see some are not pleased with the results of this study. As I read the study I noticed there were pros and cons to the proposed routes. But there appeared to be less bad options to the route the study recommended, which is the E4 Alternative corridor alternative in Segment 4. I see there were more positives in the E4 as it would better support regional land use plans, preserve historic structures, have a much lower risk of adverse impacts on the human and built environment, would not cause or contribute to violation of state water quality standards or toxic effluent standards, and would not jeopardize the continued existence of federally listed endangered and threatened species or their critical habitats, nor protected native plants. I support the route that is being proposed by this study. I realize the study can not take into account financial matters but as a tax payer in Pinal County I feel since the County has already purchased a portion of land for the freeway and developers' have indicated they well donate land that the cost to build would be less thus saving me the taxpayer money. I do not see how taking out a two lane highway that already exists and replacing it with a four land parkway/freeway gives you more lane volume to move traffic than leaving the two lane highway and adding a four lane parkway/freeway that could also act as a detour route in the event of an emergency/major accident/event on the surrounding freeways. I would think six lanes would move more than four lanes of traffic; that is why we add lanes to existing freeway, right? If not why are we trying to widen I-10 between Casa Grande and Phoenix? Anyway, I appreciate any consideration you may give this correspondence. And at the risk of it being taken the wrong way I would point out that a large portion of the N/S freeway runs through Coolidge and our population is a mobile population unlike our neighboring communities who have a great number of citizens who don't leave their residences for years at a time. So while we may have a smaller population ours utilize the roadways. Thank you.

Johnna Thompson

Sent from Mail for Windows 10

В

C

Comment No. P-306 Page 1 of 1

Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Funding See FAQ: Growth and Traffic Congestion

COMMENT			
Source: Email	Comment No. P-307	Last: Thompson	First: Shelley



On Tue, Oct 22, 2019 at 8:33 PM Shelley Thompson < thompson_trio@msn.com wrote:

I would suggest that you pursue the previously adopted and agreed upon W1a/b alignment since it will prove of greatest benefit to the tens of thousands of commuters from Queen Creek, San Tan Valley, Apache Junction and Mesa that have very limited freeway access today and suffer from a lesser quality of life.

Please note:



The proposed alignment differs from the alignment incorporated into the Pinal Regional Transportation Authority (PRTA) Plan as approved by the voters on November 7, 2017.



The proposed corridor may not provide a reasonable benefit to the voters who approved the funding mechanism (PRTA tax). We believe an analysis of the intended transportation impacts over the course of the next 20 years, would show a significantly greater return of investment for the western "preferred" alternative.



• The economic development impact would be much more substantial with the selection of the western alignment due to population growth and anticipated projections for the 2020 Census.



• Studies, such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration in the ADOT proposal.

Thank you Shelley Thompson Former Queen Creek resident Current Mesa D6 resident

Sent from Shelley's iPhone

Comment No. P-307 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Existing Development C — See FAQ: Pinal Regional Transportation Authority Alignment
D — See FAQ: Funding
E — See FAQ: Economic Development
F — See FAQ: Consistency with San Tan Valley Special Area Plan

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMEN	ІТ
Source: Online	Comment No. P-308 Last: Thornb	purg First: Meghan
A — B —		Alternative (W1a/b) will provide the tation options and solutions for
	Name: Meghan ThornI	burg
	Email: Meggie1413@a	
	This submission came from the	ADOT internet website.
	Submitted: Wednesday, 23 C	October, 2019 - 12:50
	3 ,	, , , , , , , , , , , , , , , , , , , ,

COMMENT				
Source: Email	Comment No.	309 Last: Tieman	First: Jared	

On Thu, Oct 24, 2019 at 6:27 AM Jared Tieman < itieman@streetlightsres.com > wrote:

Α —

The new road needs to stay as close to Queen Creek as possible from the Loop 202, please.

Jared Tieman | Project Manager

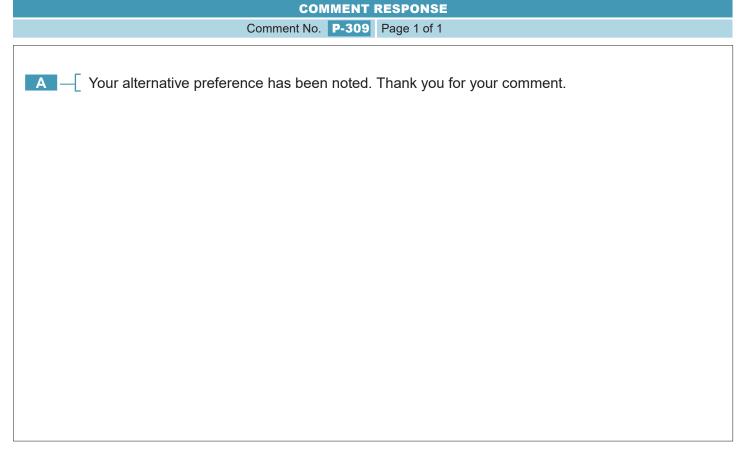
5080 N. 40th St., Ste. 475 | Phoenix, AZ 85018

C (602) 909-0974

jtieman@streetlightsres.com | www.streetlightsres.com



COMMENT RESPONSE
Comment No. P-308 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Transportation Network Connectivity
E sos i riali aportanion risanosmi



COMMENT				
Source: Email	Comment No. P-310	Last: Tilton	First: Jada	



On Fri, Oct 18, 2019 at 10:57 AM Jada Monroe < <u>jada.monroe@me.com</u>> wrote:

As a resident of STV, my family and I are requesting that this proposed freeway remain in the far east, which is your original proposal (w1 a/b). For individuals who moved to the country, moving it closer to our homes only brings a whole host of problems with it, including noise pollution.

Please don't allow politicians to bully you into thinking their view is correct. Take into consideration the people who currently reside out here, who raise animals on their property.



We will continue to aggressive oppose any additional alternatives to this. If QC wants better access to it, then they can run it through Center of town down Ellsworth. Please allow what made QC/STV an desirable place to be, desirable! Farmers are constantly pushed out. Let's leave the wide open spaces, and put the freeway on the east side is the CAC!

Thank you for your time and consideration.

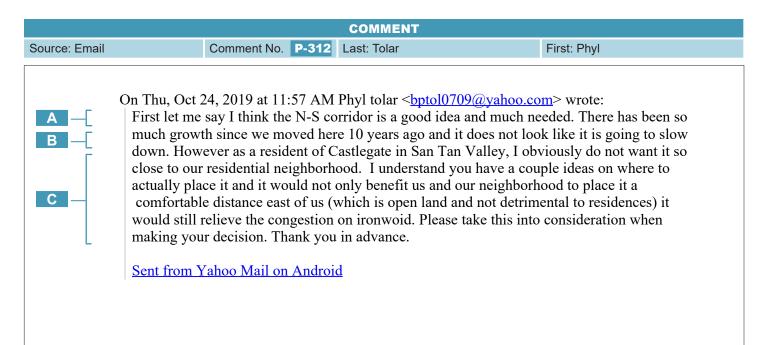
Jada Tilton

Comment No. P-310 Page 1 of 1

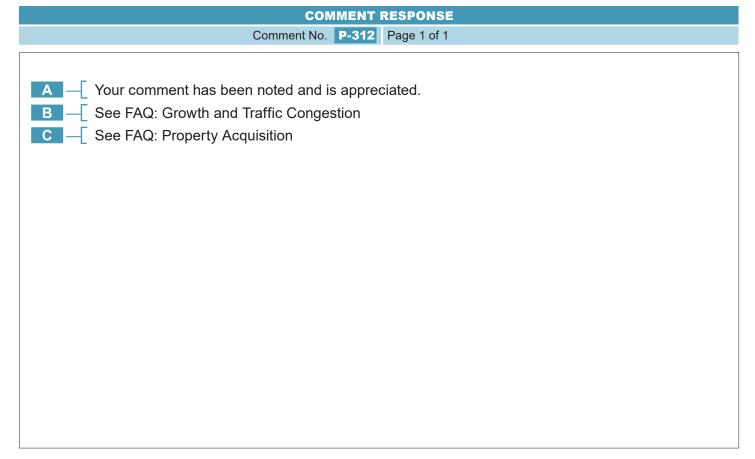
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Traffic Noise C — See FAQ: Community Character

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Email	Comment No. P-311 Last: Tinjum	First: Pat
A — [B — [On Thu, Oct 24, 2019 at 8:37 AM Pat Tinjum <pre>Pit Hello,</pre> I am writing to comment on the above captioned I think the Preferred Corridor alternative (El growth and future transportation opportunities rebuilding. The farther east road will better serve Thank you for accepting my comment. Sincerely, Pat Tinjum	d study for the North-South Corridor. (B) makes the most sense. Planning for requires this kind of forward-thinking road

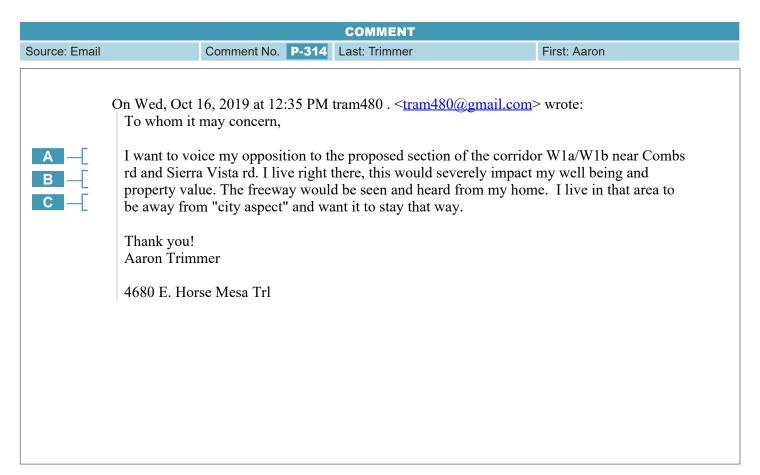


Comment No. P-311 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

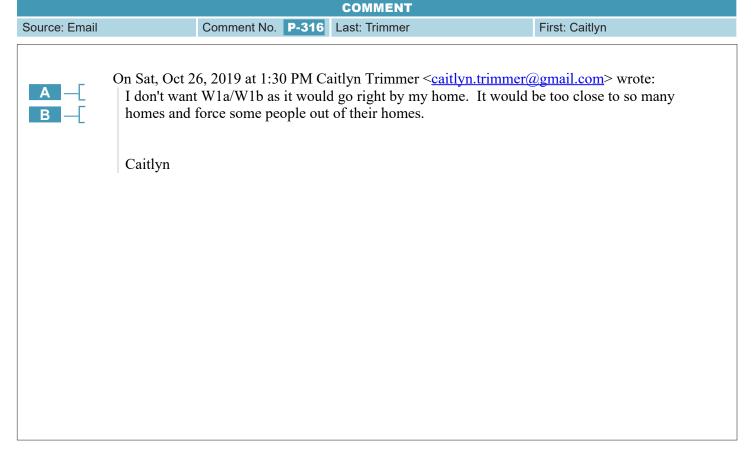
			COMMENT		
Source: Online	Comment No.	P-313	Last: Toscano		First: Ray
The ptoom The swill ju	any valuable natural res	sources a the maini	and cultural areas. tenance of its curre	ent highway sysi much better ap	



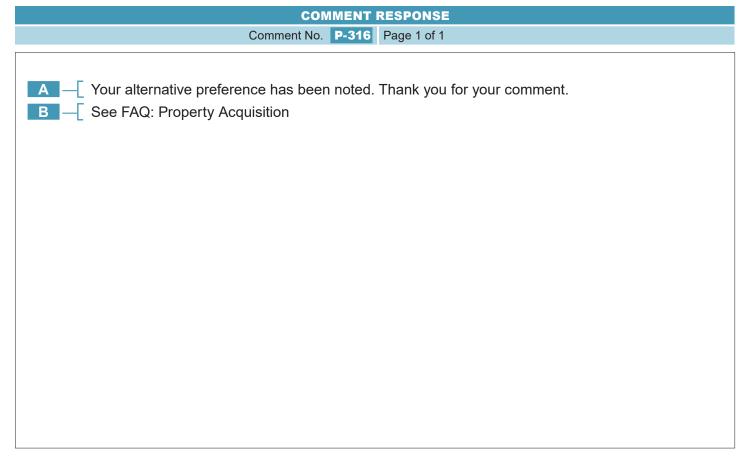
Comment No. P-313 Page 1 of 1 The North-South Corridor study area does not encompass Avra Valley or Interstate 19. Interstate 10 passes through only the far southern portion of the study area, and thus widening Interstate 10 would not meet the purpose and need of enhancing the transportation network within the study area. Additionally, another purpose of the North-South Corridor is to provide an alternative to avoid congestion on Interstate 10. See the Final Environmental Impact Statement, Section 1.5, Purpose of the Proposed Action. B — See FAQ: Multimodal Transportation



Source: Email Comment No. P-315 Last: Trimmer First: Aaron On Tue, Oct 29, 2019 at 7:40 PM Aaron Trimmer < tram480@yahoo.com> wrote: I'm very against the W1a/W1b section of the North South Corridor. It's just too close to so many homes. Keep it out in the desert away from homes. Thank you! Sent from Yahoo Mail on Android

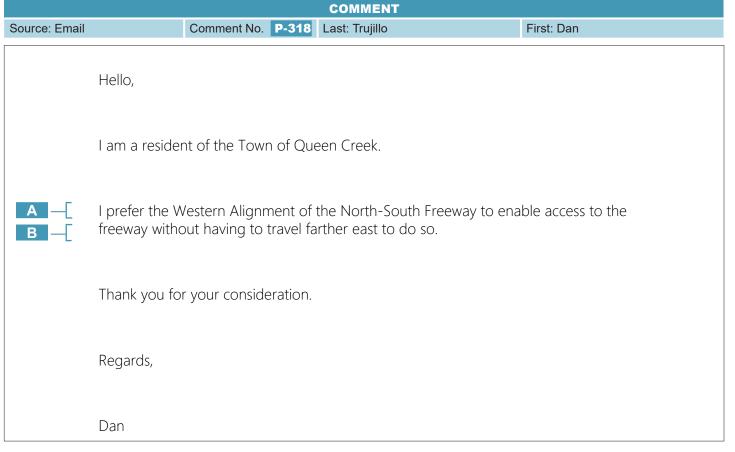


Comment No. P-315 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

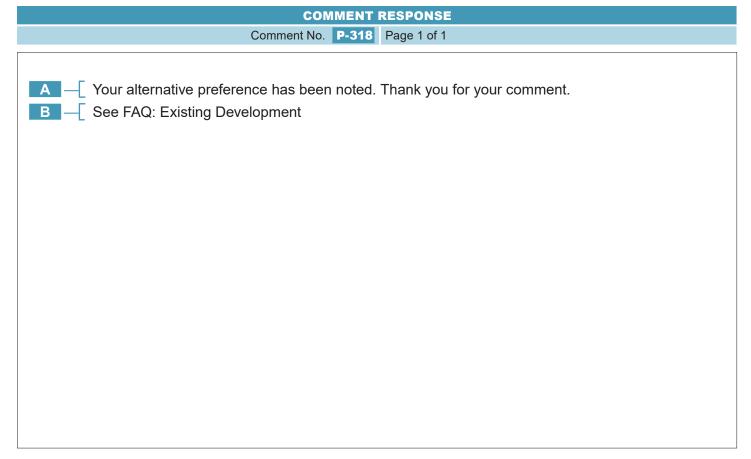


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

Source: Online	Comment No. P-317 Last: Trotter	First: Baylee	
A —[B —[Comments: It's very important to Build! Name: Baylee Trotter Email: Trotterbaylee@gmail.com	Hurry up!	
	This submission came from the ADOT internet Submitted: Wednesday, 16 October, 2019 -		



COMMENT RESPONSE
Comment No. P-317 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Timing of Freeway Construction
E ess trial timing of treeway concaración



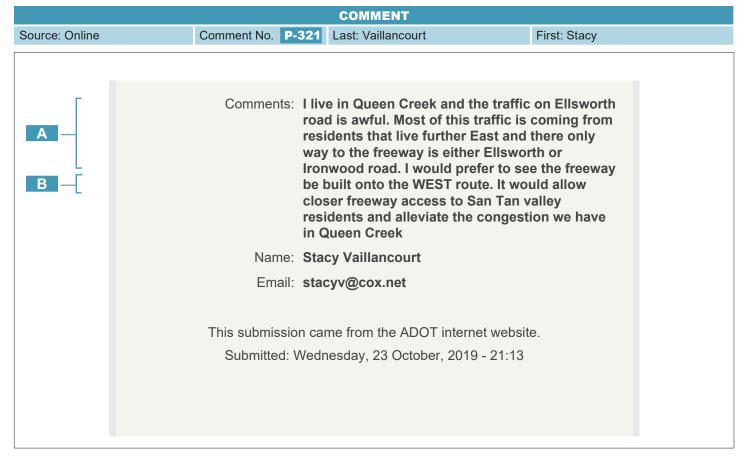
	COMMENT	
Source: Online	Comment No. P-319 Last: Tybur	First: William
A —	Comments: My comments about the N Study follow, I am in full s I am involved with Danricl company developing almo farmland west of Casa Gra miles from I-10, just 1/2 m 8. The Attesa project will I community including race and hospitality, industrial events, etc. At first blush one might th parkway would have no in new road is intended to p	k Builders, the ost four sq. miles of rande, about seven nile south of Interstate be a master-planned e tracks, entertainment l, residential, special hink this proposed mpact on us, as the
	and more efficient travel by Valley and Casa Grande, I Our property is going to a Valley is growing by leaps But if a race fan, concert-	between the far east Eloy, Florence, etc. attract visitors. The east s and bounds.
В —	Junction, Queen Creek or to come to Attesa, it's a 40 Interstate 10, OR a circuit frustrating journey over 'h be farm roads in order to which is still 20 miles awa	0-minute trip to get to cious, slow and highways' that used to get to Coolidge ay from Casa Grande.
C —	I believe this road is critic and prosperity for ALL pe will reduce the pollution f that have start and stop a making every trip shorter	eople in Pinal County. It from cars and trucks and slow down while
	Name: William P. Tybur	
	Email: william.tybur@danrickbui	ilders.com
	This submission came from the ADOT inter	rnet website.
	Submitted: Wednesday, 23 October, 201	

Comment No. P-319 Page 1 of 1

A — Your comment has been noted and is appreciated. B — See FAQ: Economic Development C — See FAQ: Air Quality

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

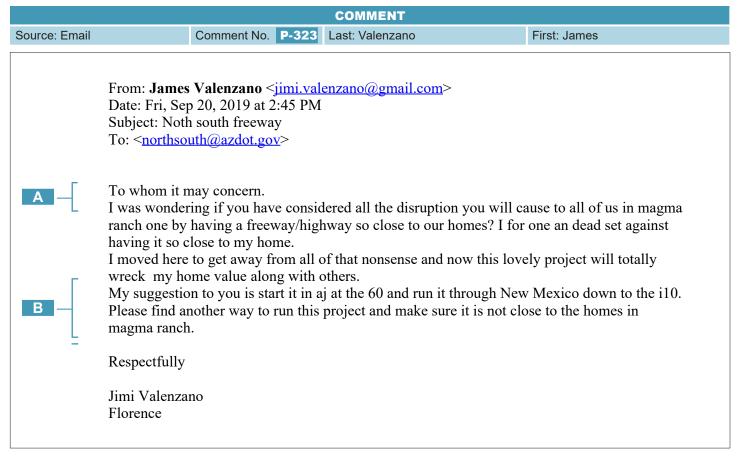
		COMMENT		
Source: Online	Comment No.	320 Last: Unstad	First: Judy	
A —	Comments:	was provided in the ne	oth freeway go through annot tell by the map that ewspaper. I would like to bosed roadways you are	
	Name:	Judy Unstad		
	Email:	jeumissy@gmail.com		
	This submission	on came from the ADOT i	nternet website.	
	Submitted: W	ednesday, 18 Septembe	r, 2019 - 21:35	

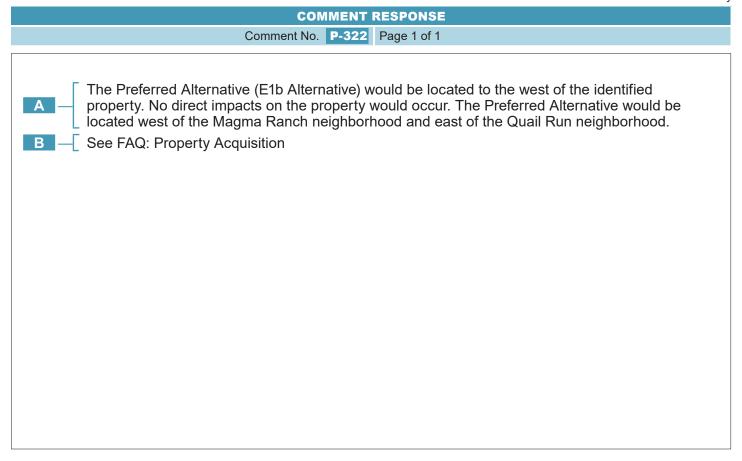


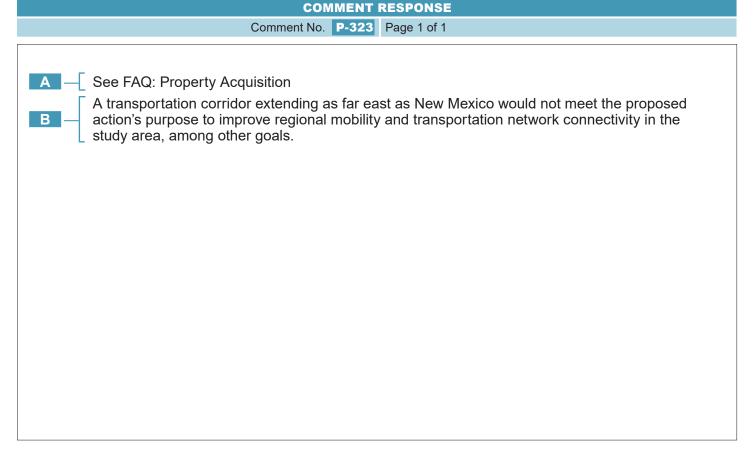
COMMENT RESPONSE
COMMENT RESPONSE
Comment No. P-320 Page 1 of 1
The North-South Corridor would pass through Apache Junction at its connection with U.S. Route 60.



COMMENT					
Source: Email	Comment No.	. P-322 Last: Valenzano	First: James		
	Date: Tue, Sep 17, 2019 at Subject: Question	<pre><jimi.valenzano@gmail.com> t 5:07 AM v <northsouth@azdot.gov></northsouth@azdot.gov></jimi.valenzano@gmail.com></pre>			
A —		ded a copy of your proposal for this impact my home? I live	or a new highway. at 11691 e lupine lane in flirence.		
В—	Some are worried that the construction will be running very close to Magma ranch and quail run. Can you please explain?				
	Respectfuly Jimi Valenzano				

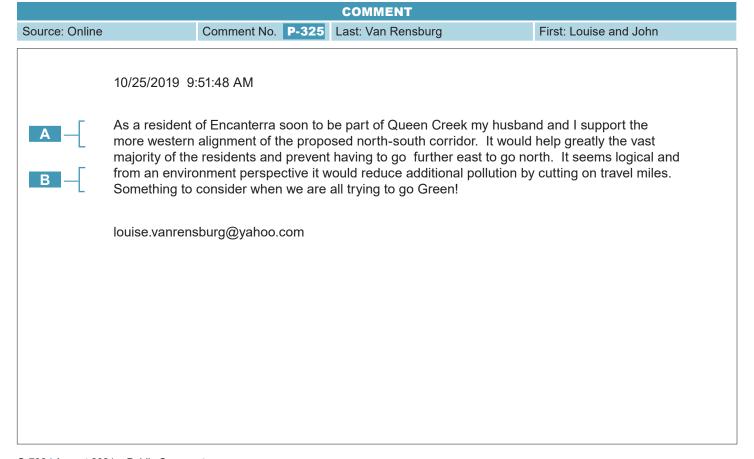




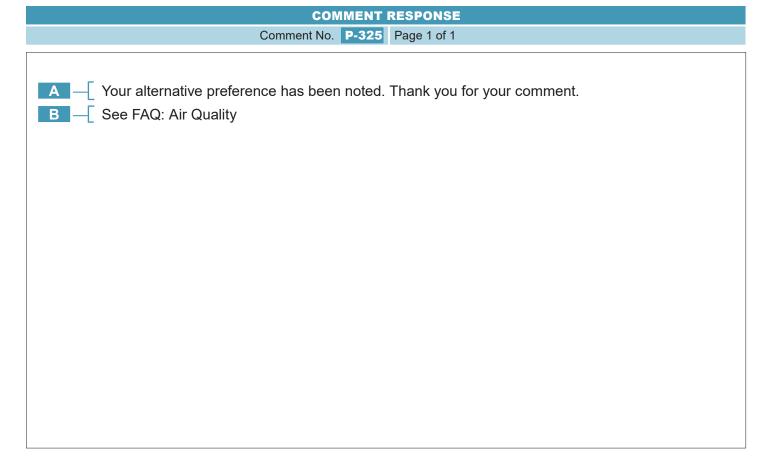


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

			COMMENT		
Source: Online	Comment No	P-324	Last: Van Gelder	First: Dennis	
	10/24/2019 10:22:29 AM				
A —	Looks good to me!				
	dnlatgr@q.com				



COMMENT RESPONSE					
Comment No. P-324 Page 1 of 1					
A — Your comment has been noted and is appreciated.					



COMMENT				
Source: Email	Comment No. P-326	Last: Vellutini	First: Joe	

On Tue, Oct 22, 2019 at 5:36 PM Jvellutini < <u>jvellutini@aol.com</u>> wrote: Hello,



As a resident of Queen Creek, I would like to request that you please build the proposed road nearer to Queen Creek and Ironwood Rd.



As you are no doubt aware, there are precious few north/south surface streets that go through town especially on the east end. And our 130,000 neighbors to the south in San Tan must use Ellsworth, Rittenhouse and Ironwood which always run in excess of capacity.



I have no doubt that someday another north south corridor even further east will be needed as it seems the developers are always a decade or two out in front of the state/AZdot. Perhaps you should just build both routes now. It is always cheaper to build in today's dollars than in future dollars, right? You could always start taxing corporations because we all know they ain't paying for jack shit as it is.

Kindest Regards, Joe Vellutini 21942 E Maya Rd Queen Creek, AZ 85142.

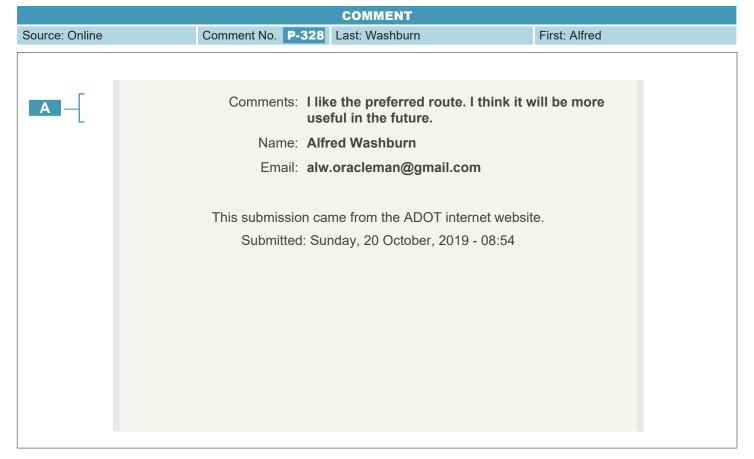
Sent from my iPhone

Comment No. P-326 Page 1 of 1

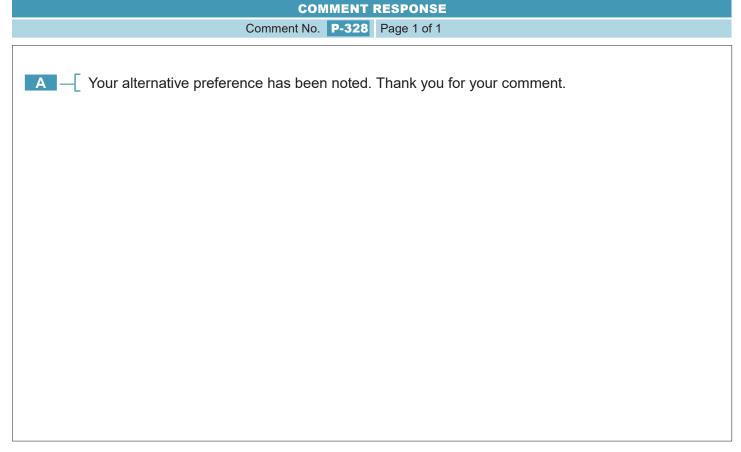
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Transportation Network Connectivity C See FAQ: Funding

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-3	27 Last: Warbington	First: Carthy
A — [B —	Comments:	Please keep the far eastern corr sure don,t need the freeway traf Pima rd. That would destroy ou Queen Creek Rancho,s. We hav more than 20 yrs, along with ma plan on staying here and do not in our neighborhood. Thank you	fic running down r neighborhood. e lived here for any others. We want the traffic
	Name:	Carthy Warbington	
	Email:	Lazywdart1@msn.com	
	This submission	n came from the ADOT internet we	bsite.
	Submitted	Sunday, 20 October, 2019 - 19:07	7



Comment No. P-327 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment.
A — Your alternative preference has been noted. Thank you for your comment.
A — Your alternative preference has been noted. Thank you for your comment.
A — Your alternative preference has been noted. Thank you for your comment.
B — See FAQ: Community Character



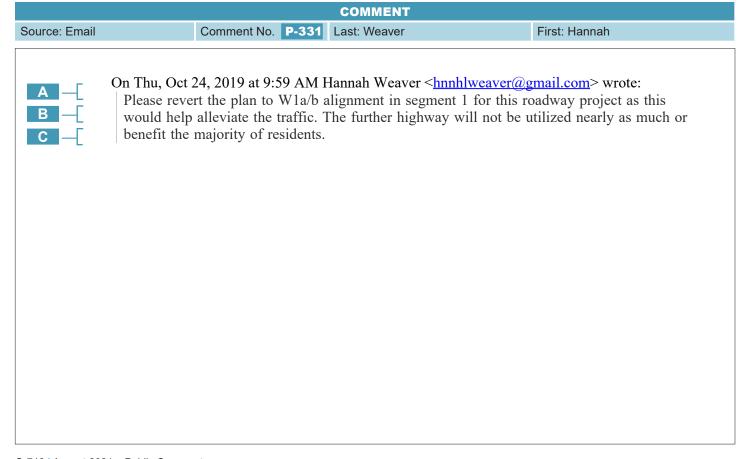
COMMENT					
Source: Public hearing	ng - verbal Comment No. P-329 Last: Washburn First: Dan				
4.5					
15	DAN WASHBURN: Thank you. I want to offer my				
16	thanks for you being here. I appreciate oh, I'm Dan				
17	Washburn. Do I need to spell the last name, too?				
18	MARSHA MILLER: No.				
19	1				
20	and I appreciate the notice that was provided.				
21	What I do want to say without with at least				
22	making a point that I think there are many San Tan Valley				
23					
24	<u> </u>				
25					
1 1	, , , , , , , , , , , , , , , , , , , ,				
2	·				
3	~ 1 11 1				
L 4	1, 1				
5	you could just, I guess, extend that additional effort to reach				
6	, , , , , , , , , , , , , , , , , , , ,				
7	further hearings to give them an opportunity. I think that				
8	would be I think you'd find there you might find more				
9	support or more direction, better direction. But right now, I				
10					
11	that's a really small fraction of what I think really would like				
Г 12	to provide their input.				
13	Truthfully, either way, I would be happy. I'm				
14	not going to be dissatisfied. I appreciate both routes that				
B — 15	were offered. I think the yellow one that was offered				
16	represents something that would benefit San Tan Valley a whole				
17	·				
L 18	Tan Valley, so that's it. Thank you.				

Comment No. P-329 Page 1 of 1

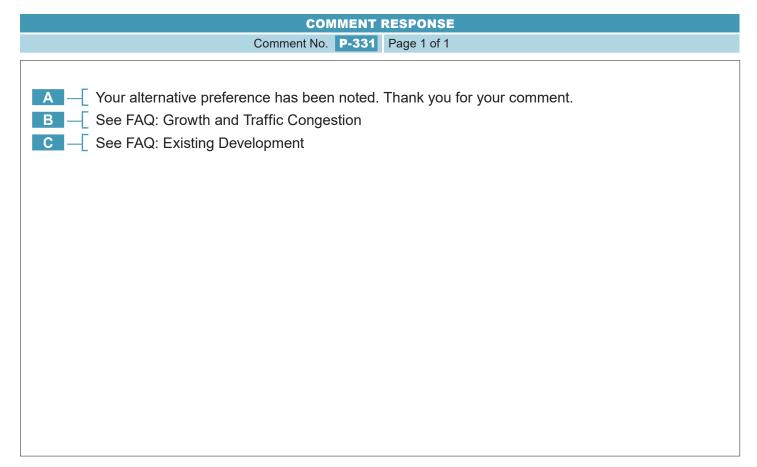
A — See FAQ: Existing Development B — Your alternative preference has been noted. Thank you for your comment.	

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

	COMMENT	
Source: Online	Comment No. P-330 Last: Washburn	First: Marcia
	Comments: I support the Prefe	
	least impactive to	feel it is most practical and the current residents.
	Name: Marcia Washburn	
	Email: mlwashburn@gma	ail.com
	This submission came from the AD	OT internet website.
	Submitted: Wednesday, 16 Octo	ber, 2019 - 15:54
	•	



Comment No. P-330 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment.



COMMENT				
Source: Email	Comment No. P-332 Last: Weight	First: Chandler		

On Wed, Oct 23, 2019 at 10:18 AM Chandler Weight < Chandler.Weight@phoenix.edu wrote:



The original plan, or the W1a/b alignment in Segment 1 is what should be used for the North South Freeway. This will accommodate the growth in Queen Creek and San Tan Valley as was the original plan.

Chandler Weight

Senior Enrollment Representative

College of Humanities and Sciences

University of Phoenix

Online Campus | 1625 Fountainhead Parkway, Mail Stop: CF-M400 Tempe, AZ 85282 | direct 602.387.5428 | toll-free 866.484.1815 ext.387.5428

COMMENT				
Source: Email	Comment No. P-333	Last: Welchman	First: Brad	

On Fri, Oct 18, 2019 at 2:36 PM bradley Welchman < juicewelchman@yahoo.com > wrote: To who is may concern,



I am disappointed that ADOT is choosing the easter most alignment or E1B. As a tax payer at the town of Queen Creek this alignment is not as beneficial to the current population and daily traffic congestion that is here in Queen Creek and San Tan Valley. If would be most beneficial for the current population in this area for ADOT to choose the W1a/b alignment. It only makes sense that those who are now paying for it will be able to benefit from this new alignment. My hope is that you would change to the alignment W1a/b.

Thank You for your time!

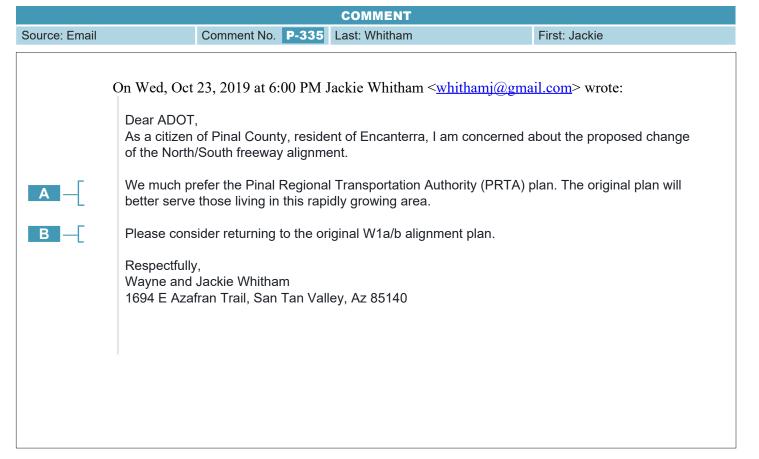
Brad Welchman 20198 E Camina Buena Vista Queen Creek 85142

Sent from Yahoo Mail on Android

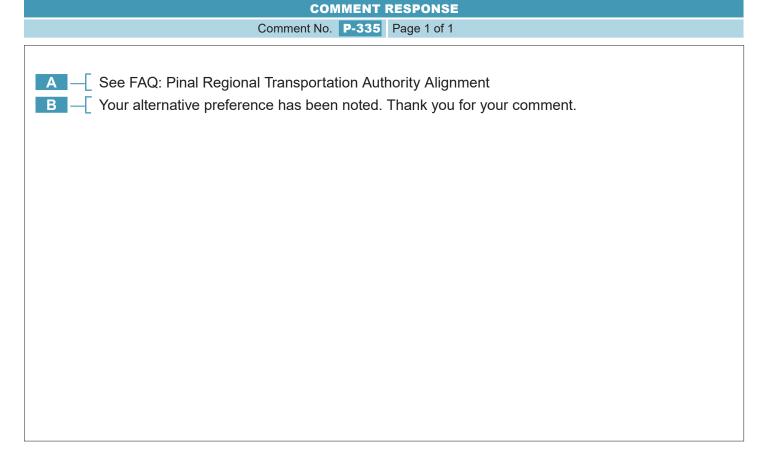
Comment No. P-332 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Growth and Traffic Congestion



	COMMENT	
Source: Email	Comment No. P-334 Last: Wackerman	First: Kent
A — [B — [On Fri, Oct 18, 2019 at 8:09 AM Kent Wackerman < wacker With regard to the North-South Corridor Study, I am in favor of W1a/b alignment in Segment 1". The proposed alignment differs from the alignment incorporat Transportation Authority (PRTA) Plan. Pinal County, along wit within it, endorsed route W1a/b in Segment 1. I believe the or the growing population of Pinal County. Thank you for the opportunity to comment. Kent Wackerman 1574 East Alegria Road San Tan Valley, AZ Sent from my iPad	of going back to the original " ed into the Pinal Regional th many municipalities located

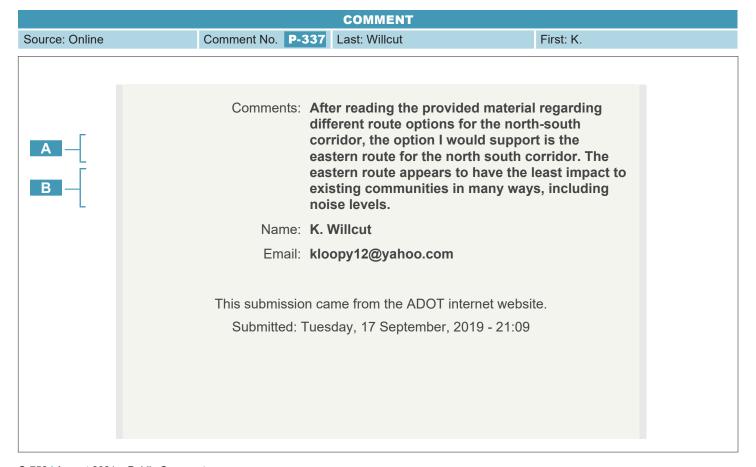


Comment No. P-334 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Pinal Regional Transportation Authority Alignment

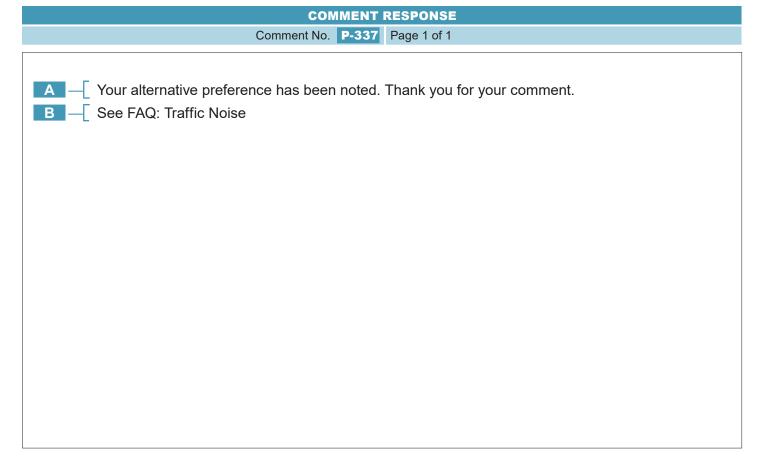


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No.	-336 Last: Wilbourn	First: Lenny	
A -	Comments	My family and I just rece the E1A & E1B look to h convenience without pu right in our backyard.	ave the same amount of	
	Name	Lenny Wilbourn		
	Email	morfeeis@hotmail.com		
	This submissi	on came from the ADOT int	ernet website.	
	Submitted	d: Tuesday, 22 October, 20	19 - 20:54	

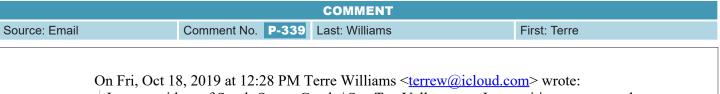


COMMENT RESPONSE	
Comment No. P-336 Page 1 of 1	
Comment No.	
A — Your alternative preference has been noted. Thank you for your comment.	



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-	Last: Willcut	First: M.
A —[B —[C —	Comments:	south corridor. It would between the freeway a community's. Not to reconstruction, and who There are some nice parts.	tern route for the north ald be nice to have a buffer and the current existing mention the noise impact of en the freeway is in place. properties out this way that mpacted by the western
	Name:	M. Willcut	
	Email:	mwtron456@yahoo.co	om
	This submissio	n came from the ADOT	internet website.
	Submitted: 1	Tuesday, 17 September,	, 2019 - 21:19



A —[

I am a resident of South Queen Creek / San Tan Valley area. I am writing to request that you revert back to the W1a/b alignment in Segment 1. I believe this will better serve the projected population of this area from 2030-2050.

Kind regards,

Terre Williams 1376 E Copper Hollow San Tan Valley, AZ 85140

Comment No. P-338 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Traffic Noise C — See FAQ: Property Acquisition



COMMENT				
Source: Letter attachment	Comment No. P-340	Last: Williams	First: Todd	

Arizona Department of Transportation c/o ADOT Communications
1655 W. Jackson St., MD 126F
Phoenix, AZ 85007
northsouth@azdot.gov

October 29, 2019

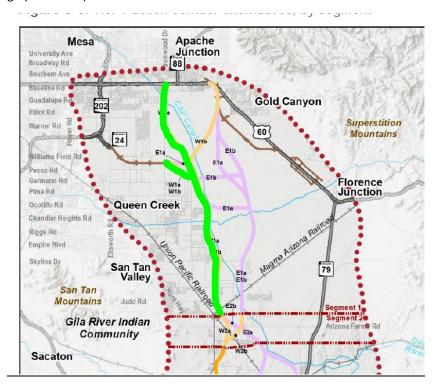
Subject: Comments on the Tier 1 Draft Environmental Impact Statement (DEIS) – North-South Corridor Study

Dear ADOT Environmental Review Team:

I have reviewed the request for comments on the Tier 1 DEIS (North-Couth Corridor Study) and would like to provide the following comments. I am a private citizen that lives in San Tan Valley, AZ and I commute daily 50 miles each way to downtown Phoenix for work. I have lived in the San Tan Valley area for over 12 years and congestion has only gotten worse over the years.

I am supportive of the North-South Corridor Study, and I do believe a highway should be built but I am in disagreement with the preferred corridor alignment proposed by ADOT (Alternative 7: p.S-30). My comments are focused specifically on segment 1 where I live. My preferred alignment is W1a that travels south from US60 through to the bottom of segment 1, including the W1a branch off of SR24 (see graphic below).





Comment No. P-340 Page 1 of 7

A — Your alternative preference has been noted. Thank you for your comment.

COMMENT			
Source: Letter attachment	Comment No. P-340	Last: Williams	First: Todd

I do believe there are some fundamental flaws with the arguments outlined in the draft EIS and would encourage ADOT to look at additional information I present below which I believe provides a stronger argument for a preferred alignment which would follow W1a in segment 1.

Currently the San Tan Valley area is the largest unincorporated area in Pinal County with a population base of approximately 100,000 residents. This area is expected to grow to 129,000 residents by 2040 (MAG forecast data). Congestion has become a bigger issue and a solution for local residents is needed now. Those traveling to Phoenix from San Tan Valley either travel up Ironwood or they work their way through Queen Creek to reach the 202, SR24 or US60. This creates more congestion. In the corridor study area, 2015 LOS conditions are shown in figure 1.4-7. As can be seen, the LOS levels for key routes such as Ironwood Drive, Hunt Highway and Ellsworth Road are already challenging (LOS D-F). If you live in the Queen Creek/San Tan Valley areas and are traveling to Phoenix or the east valley, there are only 2 main ways in and 2 ways out and those are Ironwood Drive and Ellsworth Road. As is noted with the no-action alternative (figure 2.5-1) the LOS is significantly worse in 2040 showing failing LOS grades through much of the area in table 2.5-1.

There are six key elements to the purpose and need. They are as follows:

- 1) Enhance the transportation network to accommodate existing and future populations.
- 2) Improve access to future activity centers.
- 3) Improve regional mobility.
- 4) Provide an alternative to avoid congestion on I-10.
- 5) Improve north to south connectivity.
- 6) Integrate the region's transportation network.

Other **desired outcomes** of the transportation benefits achieved by the plan would be to:

- 1) Protect and enhance the natural environment along the Corridor.
- 2) Supporting local and regional land use plans and preservation goals.
- 3) Supporting equitable economic opportunities.
- 4) Complementing other planned transportation improvements along new and established corridors in the study area.



In the DEIS, there was no reference to the San Tan Valley Special Area Plan which was finalized October 31, 2018. It discusses many of the challenges faced with transportation and economic growth in the area. The importance of a north-south freeway corridor is important to the area and consideration to moving the alignment closer to the existing population center (W1a and W1b alternatives) would be beneficial and would help to better integrate San Tan Valley within the region (items, 1,2,3,4 and 6 of the Purpose and Need).

Comment No. P-340 Page 2 of 7

B — See FAQ: Consistency with San Tan Valley Special Area Plan

COMMENT			
Source: Letter attachment	Comment No. P-340	Last: Williams	First: Todd

According to the San Tan Valley Special Area Plan, "San Tan Valley now represents over 25% of the County's population today. It is expected to increase by 54% over the next 34 years. San Tan Valley will most likely continue to attract the two largest generations, Baby Boomers and Millennials. According to studies completed by the American Planning Association, these two groups demand similar things. They want walkable neighborhoods, smaller homes, places that create unique experiences, and multiple transportation choices (p. 9 of the San Tan Valley Special Area plan)."

The large voter base located in San Tan Valley along the Western W1a alternative needs a solution now. As a registered tax payer in Pinal County, I voted to support Propositions 416 and 417 in 2017 to create a dedicated funding source for freeways. The eastern alignment as proposed ignores the will of the voters and does not provide any tangible benefit to the majority of taxpayers funding the construction. Logistically for commuters traveling to Phoenix from San Tan Valley or Queen Creek, it does not make sense for them to travel 3-8 miles to go east, then north, then west to Phoenix. It would provide little benefit to commuters from San Tan Valley and Queen Creek. As a regular commuter to Phoenix, I would not take this route if I had to drive east only to go west. The highway should be a route that services the transportation needs of San Tan Valley and Town of Queen Creek residents, it should help reduce congestion and help with the economic development of the region.

ADOT seems to focus on future population areas including: Superstition Vistas and Lost Dutchman Heights (formerly known as Portalis). These developments likely influenced the proposed eastern alignment, but near-term population projections for the area do not support this. Although projections for Superstition Vistas may be significant, they are not reflected in the 2040 planning horizon as documented in the State Demographer's projections (p.S-17). Table 4.4-1 also says construction of the project is anticipated to take place over several decades. The Superstitions Vista project is a concept, it is not a project that has reality over the next few decades. Development on State Land is often a lengthy and difficult process. As an example, the Desert Ridge area north of Phoenix has taken a long time to develop even after 40 years of planning. East of the CAP canal where the alignment is proposed there are approximately 3,200 people. That figure is only expected to increase to 27,000 people by 2040 despite plans for the development of the Superstition Vistas on State Trust lands. This is a small number relative to the predicted population base in the San Tan Valley area (129,000). The freeway should service the needs of 129,000 residents more than it should service the needs of 27,000 residents. With this being a tiered EIS, population predictions/assumptions could be better evaluated/confirmed after the 2020 census when tier 2 analyses would likely be done.

The San Tan Valley region (i.e. 100,000 people) greatly needs an improved regional transportation system and having the North-South freeway through the populated areas would greatly help this massive problem. Additionally, a new freeway in proximity to San Tan Valley would provide numerous additional needed opportunities for commercial and employment land uses which will have the potential to bolster the economy in this area (especially if San Tan Valley area becomes a municipality in the future).

The Town of Queen Creek is the largest incorporated community in the study area. They have performed numerous studies that support economic growth in the region and they highlight the importance of good transportation options in and near their community. These planning efforts include, the Queen Creek North Specific Area Plan and the Town of Queen Creek General Plan which is currently being updated. In both plans, the North-South Corridor Extension and SR24 connections are seen as

Comment No. P-340 Page 3 of 7

C — See FAQ: Pinal Regional Transportation Authority Alignment D — See FAQ: Growth and Traffic Congestion E — See FAQ: Transportation Network Connectivity F — See FAQ: Economic Development G — See FAQ: Transportation Network Connectivity	

COMMENT				
Source: Letter attachment	Comment No. P-340	Last: Williams	First: Todd	
			•	

G —

strengths and the lack of direct freeway access is a weakness. A key transportation goal in the North Area Specific Plan is to minimize cut-through traffic through Queen Creek. A western alignment would provide that.

With respect to item 2 of the purpose and need, the new corridor would benefit the study area's new activity and population centers and underdeveloped lands identified for conversion that are in various stages of the local or regional planning processes. See the 2018 Town of Queen Creek Masterplan and the Queen Creek North Specific Area Plan and the San Tan Valley Special Area Plan.

н –

In the Town's North Specific Area Plan there is a focus on reexamining the long-range plan, the investment in infrastructure, and regional cooperation to ensure the best use of resources and improve quality of life for all. This approach helps to ensure that the Town has a strong presence in the ultimate build-out of the Phoenix/Mesa Gateway region as one of the most vital employment hubs in the Phoenix metro area. This also includes access to the ASU Polytechnic Institute. These are both areas of high economic importance and growth to the region. A freeway alignment close to this area would greatly benefit the Town of Queen Creek and San Tan Valley area.



In terms of item 3, improving regional mobility, the new corridor would provide additional roadway capacity ahead of full development build-out to avoid congestion associated with anticipated growth. Although this is the case, it is not ideal as this will require the widening of major arterials on east/west axis and extending them for miles without the development needed to warrant the location. ADOT's preferred layout creates a situation where leap frog development is encouraged.



Regarding the ability to improve north to south connectivity (item 5 of the purpose and need), the new corridor would connect eastern portions of the Phoenix metropolitan area with Pinal County and destinations to the south, including Tucson. However, the preferred location is far from existing highly populated residential areas in both Queen Creek and Pinal County (i.e. "San Tan Valley" area). The freeway should be located within closer proximity to the already existing residential areas as they are the users that are currently creating the need.



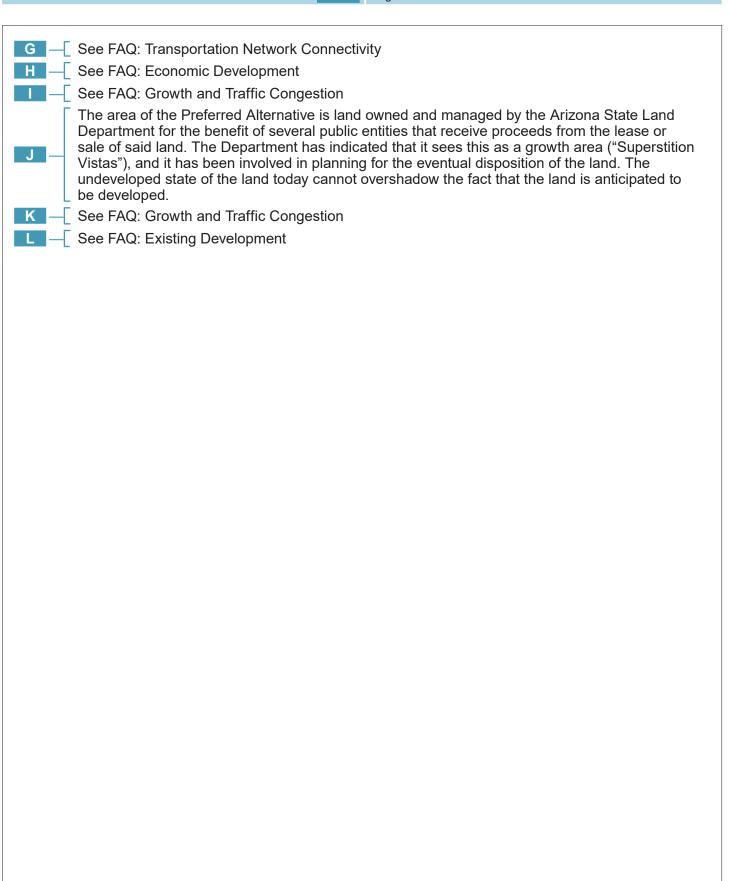
Regarding item 4 (providing an alternative to avoid congestion on I-10) and item 6 (integrating the region's transportation network), the new corridor would provide an un-fragmented alternative to I-10 to reduce traffic delays at full development build-out. The new corridor would provide a critical link missing, in the transportation network to provide regional connectivity. It is my opinion that a western alignment would better serve this purpose.

It is noted in the DEIS that it was qualitative in nature vs. quantitative (S-14). There is a concern that without quantitative information, such as accurate population projections, current population counts (particularly those areas directly east and south of Queen Creek) the most informed decisions have yet to be made.

L

In segments 3 and 4 it appears that the preferred route runs within close proximity to major residential areas (Coolidge, Florence), however in segment 1 the preferred layout is far from residential areas in Queen Creek. Queen Creek has a higher population then Florence and Coolidge combined according to 2017 numbers. The preferred layout underserves the current most populous municipality and unincorporated population in Pinal County.

Comment No. P-340 Page 4 of 7



COMMENT			
Source: Letter attachment	Comment No. P-340	Last: Williams	First: Todd

I believe that some of the flaws associated with ADOT's preferred alignment, violate FHWA policy (23 CFR § 109) and also do not adequately meet the purpose and need as outlined by ADOT.

FHWA Policy (23 CFR § 109)

M

0 —

that possible adverse economic, social, and environmental effects relating to any proposed project on any Federal-aid system have been fully considered in developing such project, and that the final decisions on the project are made in the best overall public interest, taking into consideration the need for **fast**, **safe and efficient transportation**, **public services**, and the costs of eliminating or minimizing such adverse effects and the following: (1.) air, noise, and water pollution; (2.) destruction or disruption of man-made and natural resources, aesthetic values, community cohesion and the availability of public facilities and services; (3.) **adverse employment effects**, and tax and property values losses; (4.) injurious displacement of people, businesses and farms; and (5.) **disruption of desirable community and regional growth**.

The alignment as is does not provide a fast, safe and efficient transportation network or public services. It also has the potential to create adverse employment effects and the disruption of desirable community and regional growth if we continue to have serious transportation problems that are only going to get worse.

One of the biggest gaps I noted in the DEIS is the lack of a detailed look at a multimodal economic solution to transportation. As is noted in the 2018 Town of Queen Creek General Plan, there is a focus on fostering economic development through an integrated multimodal transportation system. (p. 57 Strategy 1F: Promote multi-jurisdictional transportation planning involving the Town, adjacent municipalities, and counties that share a common transportation system and face common transportation issues). The DEIS discussion on Passenger Rail and Transit is very brief and not adequate. Based on the ROD for the Arizona Passenger Rail Corridor study, one of the three alternatives for Commuter Rail is the "yellow" alternative which uses the Union Pacific Railroad (UPRR) right of way through Queen Creek and includes one station in the vicinity of Rittenhouse and Ellsworth Loop roads. Of the three remaining alternatives, the "Yellow" alternative was identified as the preferred alternative. The potential for a commuter rail station in the Town Center, with the possibility of additional stations in Queen Creek, provides a unique opportunity for transit-oriented development. Freeway access and transit service to future passenger rail is a critical component of an effective multimodal solution. Evidence supporting a multimodal solution is exhibited in the North-South Corridor Study Alternatives Selection Report (October 2014) (Figure 26 – Modal alternatives selection). This supports a multimodal, multidimensional solution to address transportation demand in the study area. With multiple modes, TDM/TSM, transit and arterial improvements and a major transportation facility in the study area, approximately 90% of transportation needs can be met as outlined in this graphic. As written, the DEIS is lacking this multimodal approach. I would encourage ADOT to consider how Commuter Rail and Transit systems could connect to the final North-South Corridor freeway alignment. The potential

Comment No. P-340 Page 5 of 7

The Preferred Alternative is considered to meet the proposed action's stated purpose and need. The process followed National Environmental Policy Act guidelines for the evaluation of impacts on the resources cited.

N — See FAQ: Multimodal Transportation

The Draft Environmental Impact Statement discusses passenger rail in Section 1.2.6, noting that a proposed passenger rail line between Tucson and Phoenix would be concurrent with the North-South Corridor between Interstate 10 and the Magma Arizona Railroad and would address intercity demand for passenger rail service. Transit is discussed in Section 1.2.4, noting that public transit service in Pinal County is limited and discussing transit planning efforts in Pinal and Maricopa Counties. Existing transit service is further discussed in Sections 2.1.2.3 and 4.3.3.

COMME	4 7 6 4
	- 1

Source: Letter attachment Comment No. P-340 Last: Williams First: Todd

addition of commuter rail in the area has the potential to reduce freeway congestion for those that commute daily to Phoenix from the area.

With regards to the resource evaluations and the environmental consequences from the tier 1 study, observations are very preliminary and sometimes misleading. Tier 2 studies should be performed to determine the true extent of environmental consequences as the corridor is further refined. In many cases design can be influenced and effective mitigation can be achieved with minimal impact on the environment (see Apache Junction High School example. On p.3-67 it is stated that during tier 2 studies, the interchange could be designed to avoid direct impacts to the recreational facilities associated with Apache Junction High School), however, it is painted in a negative light concluding that an eastern alignment may be better. I disagree with this specifically due to the fact that many of these items can be non issues after a tier 2 evaluation. As is noted with the discussion on 4f issues, preliminary observations are misleading and not appropriate (see p. 3-214 bottom of page and p. 3-215). As described in Section 3.19.1, the Section 4(f) regulations allow for a preliminary Section 4(f) approval to be made at the time of a Tier 1 EIS [23 CFR § 774.7(e)(1)]; however, the project detail at the corridor level in this Section 4(f) overview is not sufficient to address the specific criteria for determining a Section 4(f) use. In particular, it cannot be determined if or how future design elements (for example, roadway features) would have an effect on parks or on historic properties under 36 CFR Part 800, or if and how those elements would affect the features, attributes, or activities that qualify a park, recreation area, or wildlife and waterfowl refuge for protection under Section 4(f). Moreover, there are several identified unevaluated potential historic properties that would be evaluated in subsequent Tier 2 studies; therefore, it is unknown at this time whether they would be considered Section 4(f) properties and to what extent, if at all, they would be affected by the Tier 2 alignments. For these reasons, although the regulations allow that a Tier 1 EIS may include a preliminary Section 4(f) approval, such an approval will not be made in this case for the NSCS Tier 1 EIS). If no determination can be made at this level of analysis, statements like that above should not be made.

Another misleading statement includes the discussion regarding land use compatability. Language for the eastern alignments suggests that since most land is undeveloped more opportunities may exist to design an alignment that minimizes impacts on existing development and can lessen impacts. Although it may be true there is more area to design within, impacts may in fact be more severe as you are impacting virgin lands. There are many unknowns including impacts to wildlife in the area east of the CAP canal, the number of potential archaeological sites (only 20% of the eastern alternative area has been surveyed vs. 60% for western alternatives; p.3-172), floodplains and water resources that may in fact result in greater impacts. It is too early to make this type of statement until a tier 2 analysis has been done. As is typical during all highway projects, there will be impacts. By being proactive and doing a more defined tier 2 analysis, impacted locations within the built environment can be avoided, minimized or mitigated. It is believed that with a preferred western alignment (W1a) impacts will be less than those of the eastern alignments.

Q —

Comment No. P-340 Page 6 of 7

A Tier 1 Environmental Impact Statement is primarily based on readily available data and includes an assessment of impacts within a much larger corridor than what would actually be needed for the facility. It is not appropriate to lay out a specific alignment and project footprint at this phase of project development; therefore, many of the findings related to environmental impacts are general in nature, qualitative instead of quantitative, and based on the risk of impacts. See FAQ: Pinal Regional Transportation Authority Alignment

COMMENT				
Source: Letter attachment	Comment No. P-3	340 Last: Williams	First: Todd	

In conclusion I appreciate the opportunity to comment on the DEIS. I do disagree with the preferred alignment proposed by ADOT and recommend that ADOT seriously reconsider the W1a western alignment including W1a connecting to SR24 in segment 1. I do not believe the arguments made by ADOT articulates and meets all components of the purpose and need. I do believe that the economics and population base in the Queen Creek area and San Tan Valley would be better served by the W1a western alignment for segment 1. Transportation needs are needed now for an existing population base and are not needed for a future unknown population that may not exist for many more years. I also encourage a good hard look at incorporating passenger rail and transit into the preferred alignment. A multimodal solution could be very effective at meeting the purpose and need outlined above.

Sincerely,

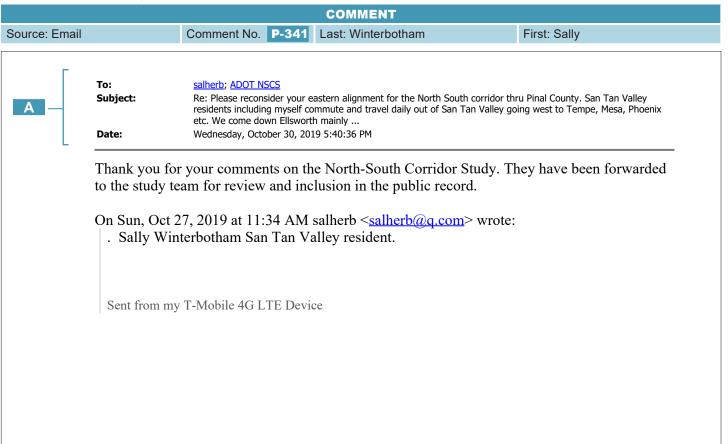
Todd G. Williams

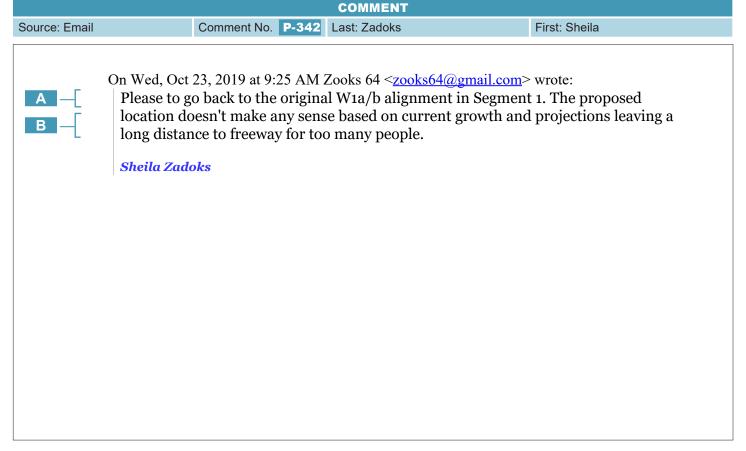
Todd G. Williams 1455 E. Baker Drive San Tan Valley, AZ 85140 toddgwaz@cox.net 602-810-0050 Cell

Comments to this letter have been addressed on previous pages.

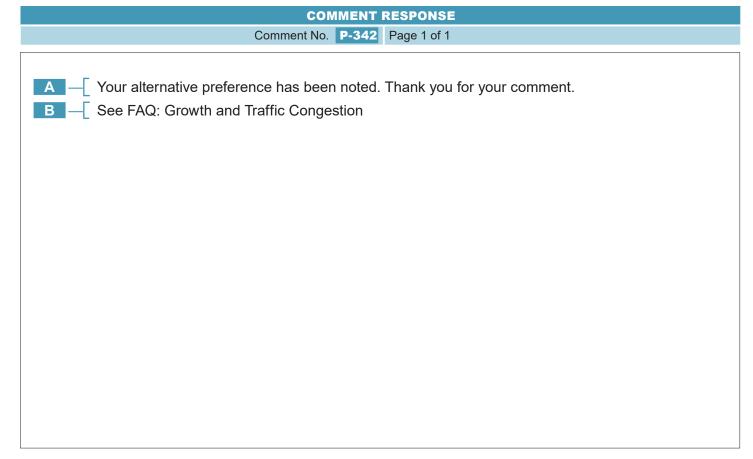
Comment No. P-340 Page 7 of 7

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

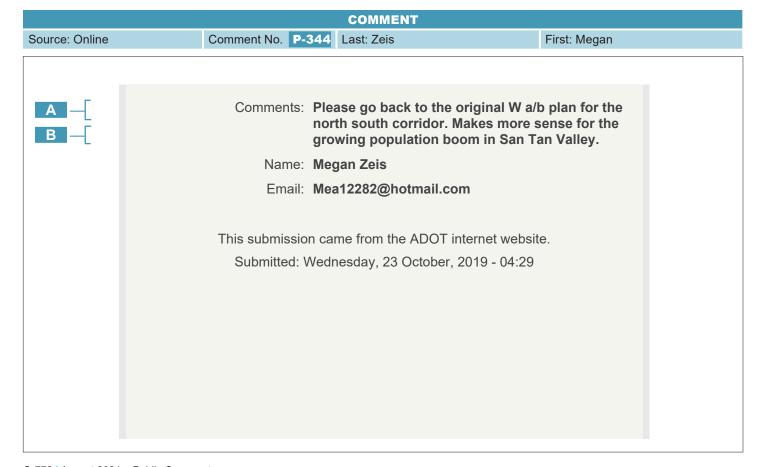




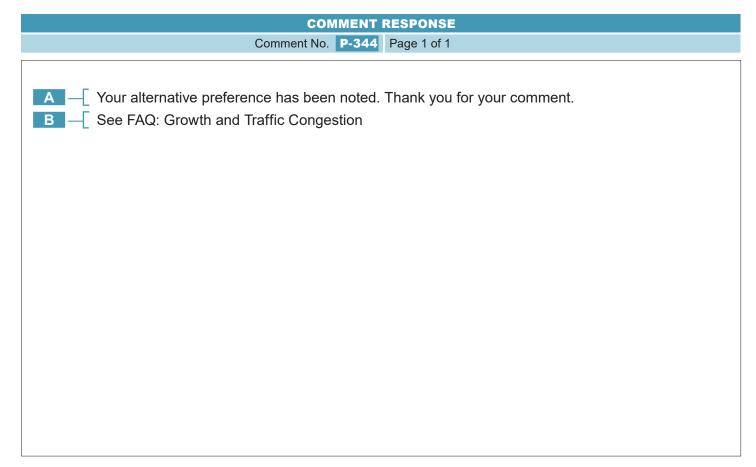
COMMENT RESPONSE	
Comment No. P-341 Page 1 of 1	
A — Thank you for your comment.	



		COMMENT	
Source: Email	Comment No. P-343	Last: Zapata	First: Fernando
A — [We have lived in San Tan Valley a time of population growth and That said, there are still only loc from San Tan Valley into areas Preferred North-South corridor, reality of the immediate need for	(southern part of important local is all street routes for north and west of in my opinion, is r highway accessore. I would hope	tte so, I am voicing my opinion here. of Johnson Ranch) these past four years, infrastructure development in the area. or the high volume of traffic traveling f San Tan Valley. The proposed s too far east to adequately address the into and out of the San Tan Valley area that ADOT would consider a preferred



Comment No. P-343 Page 1 of 1 A — See FAQ: Growth and Traffic Congestion B — Your alternative preference has been noted. Thank you for your comment.



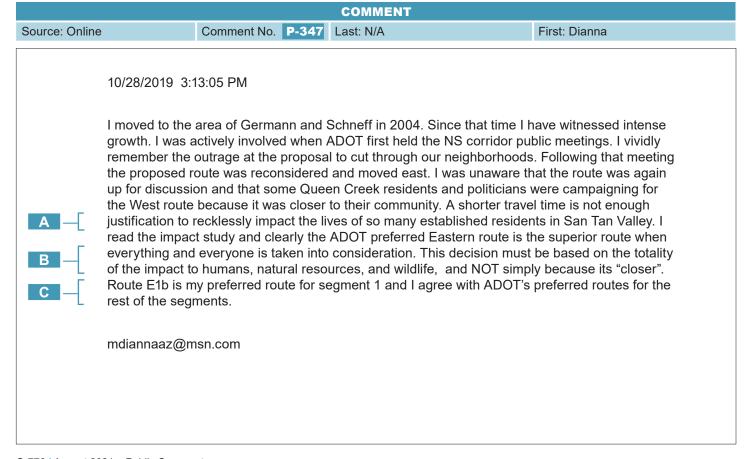
	COMMENT
Source: Email	Comment No. P-345 Last: N/A First: Carli
	On Fri, Oct 18, 2019 at 10:58 AM pbgirl1711 < pbgirl1711@yahoo.com > wrote:
	To Whom it May Concern,
A —	As a Queen Creek Resident, I'm asking you (ADOT) to go back to the original W1a/b alignment in Segment 1.
В —	This is related to the future North/South Freeway. Now, understand that I'm asking you to do this for my children and grandchildren
L	That said, it's our (my) responsibility to participate in an plan these things for the future.
C	The new ADOT proposed alignment differs from the alignment incorporated into the Pinal Regional Transportation Authority (PRTA) Plan. Pinal County, along with many municipalities located within it, endorsed route W1a/b in Segment 1.
D —[E —[Of note, studies such as the San Tan Valley Special Area plan, approved in 2018, do not appear to have been taken into consideration in the draft placement of this corridor. The population of San Tan Valley is projected to be near 120,000 in 2030, and increase to more than 155,000 in 2050.
	Thank you Carli
	Sent on my Boost Mobile Samsung Galaxy S8.

Comment No. P-345 Page 1 of 1

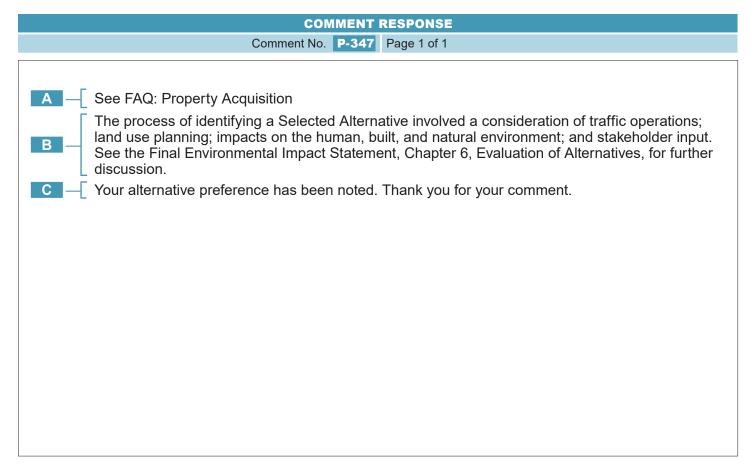
A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Timing of Freeway Construction C — See FAQ: Pinal Regional Transportation Authority Alignment D — See FAQ: Consistency with San Tan Valley Special Area Plan E — See FAQ: Growth and Traffic Congestion	

Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study



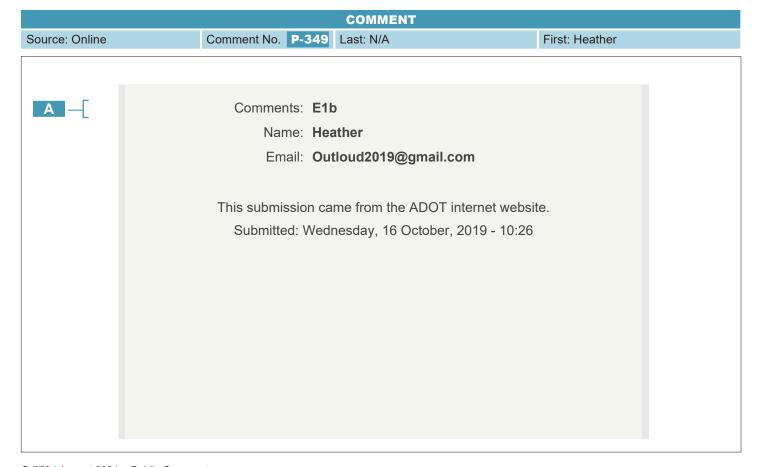


Comment No. P-346 Page 1 of 1 A — Your comment has been noted and is appreciated.

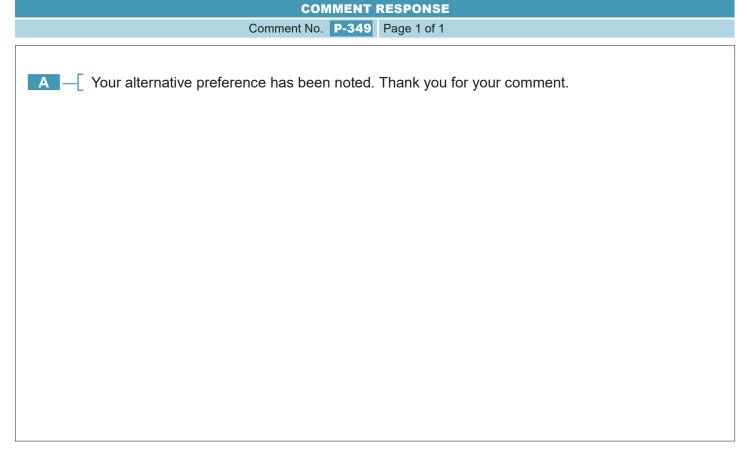


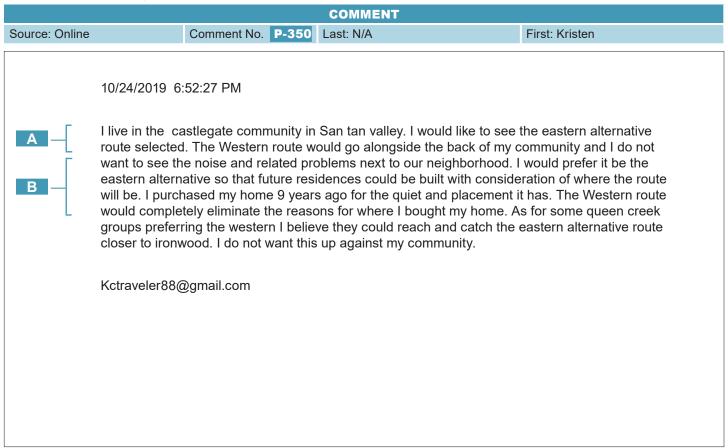
Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

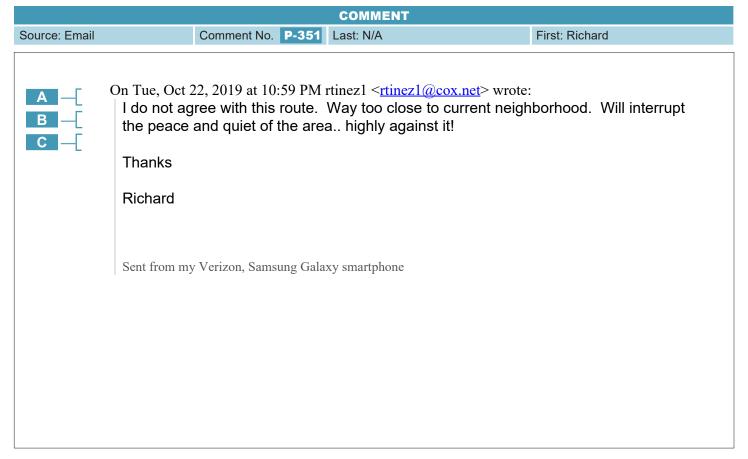
		COMMENT	
Source: Online	Comment No. P-3	Last: N/A	First: Emily
A —	Comments:	location so we can unoise and traffic to o	thing would be to know the nderstand the impact of our neighborhood. I am
_		Mini Farms on ocotil	
	Name:	emily	
	Email:	penrod	
	This submission	n came from the ADO1	internet website.
	Submitted:	Thursday, 24 October	2019 - 12:29



COMMENT RESPONSE
Comment No. P-348 Page 1 of 1
A — See FAQ: Traffic Noise





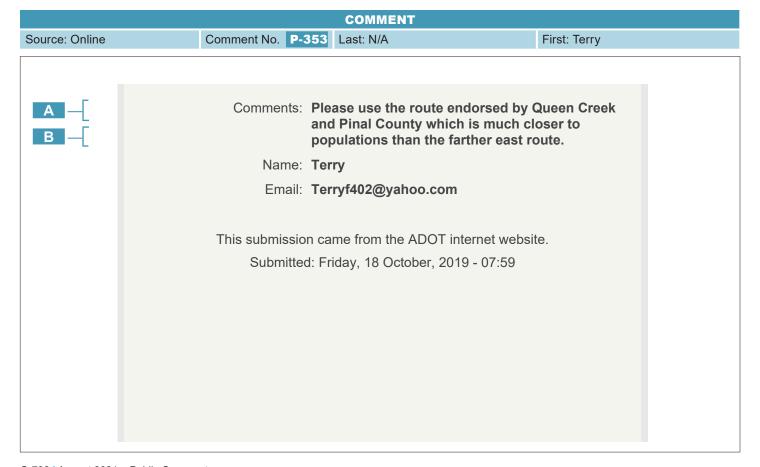


Comment No. P-350 Page 1 of 1 A — Your alternative preference has been noted. Thank you for your comment. B — See FAQ: Property Acquisition

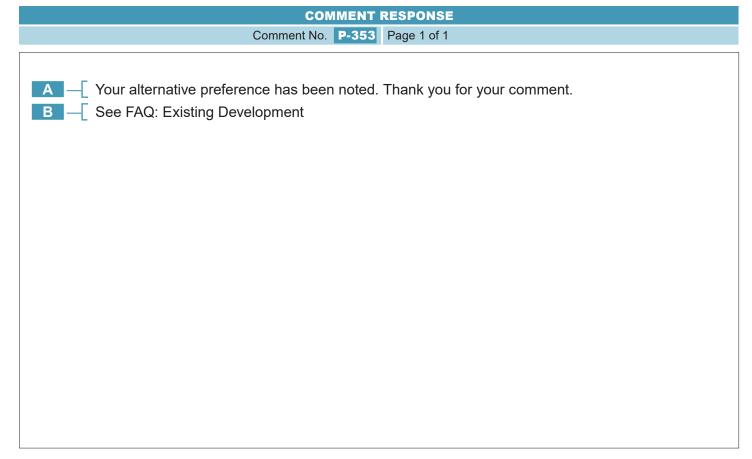


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No. P-35	2 Last: N/A	First: Roman	
A —	a s	voicemail from, Ro	ADOT Project Line received oman, 941.565.0137. He dor was a good idea for the	
	Name: F	Roman		
	Email:			
	This submission	came from the ADO	Γ internet website.	
	Submitted:	Friday, 11 October,	2019 - 15:08	

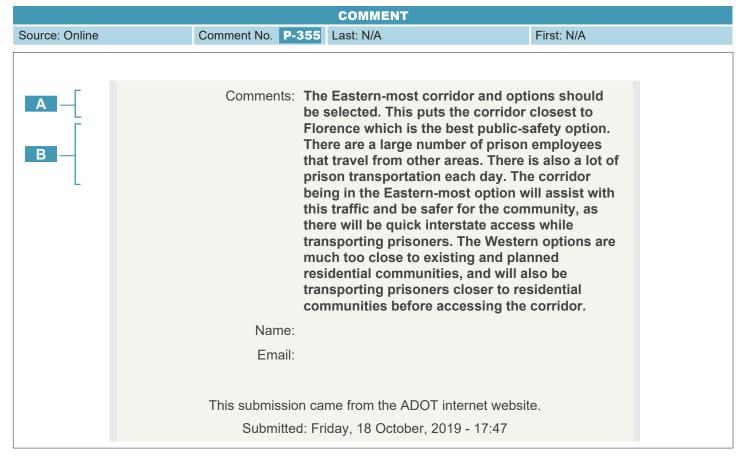


COMMENT RESPONSE
Comment No. P-352 Page 1 of 1
A — Your comment has been noted and is appreciated.



Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT	
Source: Online	Comment No. P-	354 Last: N/A	First: Vicki
A — [B — [Comments:	who has reviewed to meeting, I wish to meeting, I wish to meeting, I wish to meeting, I wish to meeting the best route(s) to concerns and served W1b&A going off of main reason is that exits to service exists be extremely difficult oute. However, if Eseriously consider to bring the remainder route that will best	the in the San Tan Valley area, the map and attended the make the following comments. alleviate future traffic the residents in the area, are the Idaho Road area. The with the CAP canal, freeway ting residents and roads, will lit with the E1b preferred 1b is selected, I ask that you the E2b/W2b interchange and of the freeway along the melp the residents that are make this freeway a
	Name:	Vicki	
	Email:	vickigeneh@yahoo	com
		n came from the ADO Wednesday, 23 Octob	



COMMENT RESPONSE Comment No. P-354 Page 1 of 1 A Your alternative preference has been noted. Thank you for your comment. This issue is addressed in the Draft Environmental Impact Statement, in Chapter 2, Alternatives. A system traffic interchange at Idaho Road may require collector-distributor roads to route traffic from Ironwood Drive to U.S. Route 60, since a service traffic interchange at Ironwood Drive would be close to the system traffic interchange at Idaho Road, and Ironwood Drive is a busier route than Idaho Road, with through traffic. В In commenting on the Draft Environmental Impact Statement, the U.S. Bureau of Reclamation noted the W1b Alternative is surrounded by Reclamation property, and that the W1a/W1b Alternatives are undesirable because of concerns about the Central Arizona Project Canal, a critical regional resource. While the Western Alternatives (W1a and W1b) provide the greatest traffic relief for the study area, other environmental impacts of the W1a and W1b Alternatives are such that the E1b Alternative was selected. The Central Arizona Project Canal does hinder access, but similar C to railroad crossings in the area, as development occurs, crossings will need to be developed (similar to elsewhere on its route where it passes populated areas; as an example, the North-South Corridor Preferred Alternative would introduce two such crossings).



COMMENT				
Source: Comment form	Comment No. P-356	Last: N/A	First: N/A	

Thank you for participating in the North-South Corridor Study Draft Tier 1 Environmental Impact Statement (EIS) public comment process. The Arizona Department of Transportation (ADOT) encourages all interested parties to submit comments on any aspect of the Draft Tier 1 EIS. ADOT will consider all comments in preparing the Final Tier 1 EIS, which will include responses to all comments received during the Draft Tier 1 EIS comment period and will identify a Selected Alternative (either a Build Alternative or the No-Build Alternative).
When submitting comments, please be as specific as possible and provide details on your concerns and recommendations. Please comment in the space provided below. You may use the back of this page or additional
comment forms as needed. Please print clearly.
The sconer the better, Only 2 roads
- our of STV/8C

Contact Information (optional)
Name:
Address:
Phone:
Email Address:
Thank you for your participation. Send in comments or completed form by mail by October 29, 2019 to: ADOT Community Relations, 1655 W. Jackson St., MD 126F, Phoenix, AZ 85007
Submit comments by: 🕊 1.855.712.8530 🔎 northsouth@azdot.gov 🚉 azdot.gov/NorthSouthStudy
Completion of this form is completely voluntary and helps the project team keep an accurate record of comments. Under state law, any identifying information provided will become part of the public record and, as such, must be released to any individual upon request.

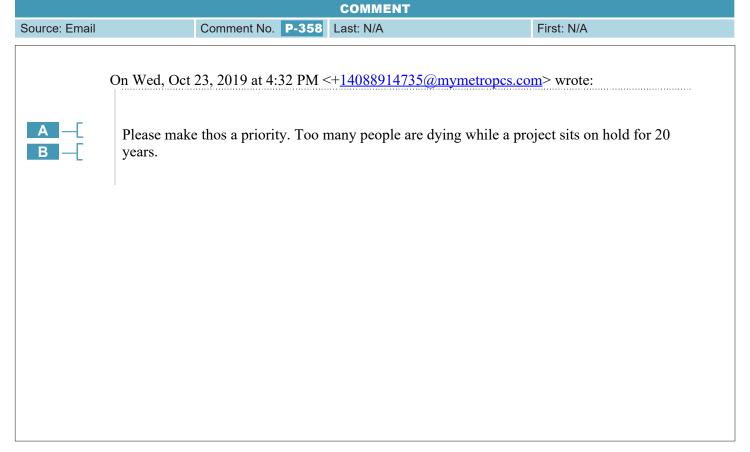
ADOT

ADOT Project No. 999 PN 000 H7454 Federal Aid No. 999-A(365)X October 2019

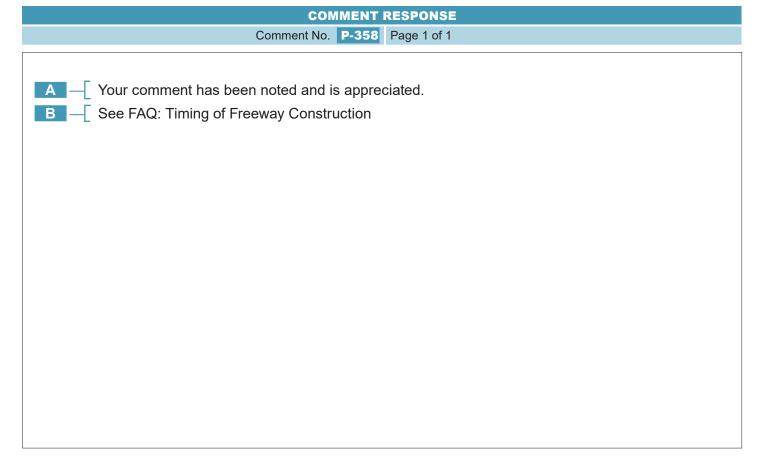
Comment No. P-356 Page 1 of 1

A — See FAQ: Timing of Freeway Construction	

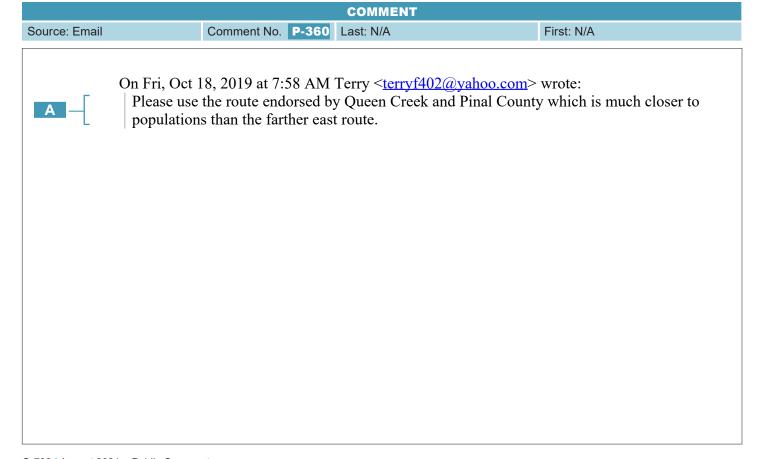
	COMMENT		
Comment No.	P-357 Last: N/A	First: N/A	
On Tue, Sep 10, 2019 at 3:4 Is there a final map yet? Sent from my iPhone	48 PM Fiestafrog < <u>fie</u>	stafrog@aol.com> wrote:	
	On Tue, Sep 10, 2019 at 3:4 Is there a final map yet?	On Tue, Sep 10, 2019 at 3:48 PM Fiestafrog < fiest Is there a final map yet?	On Tue, Sep 10, 2019 at 3:48 PM Fiestafrog < fiestafrog@aol.com > wrote: Is there a final map yet?



COMMENT RESPONSE
Comment No. P-357 Page 1 of 1



		COMMENT		
Source: Email	Comment No. P-3	Last: N/A	First: N/A	
A —[On Thu, Sep 19, 2019 at 5:16 A Do you know when they will Sent from my iPhone			

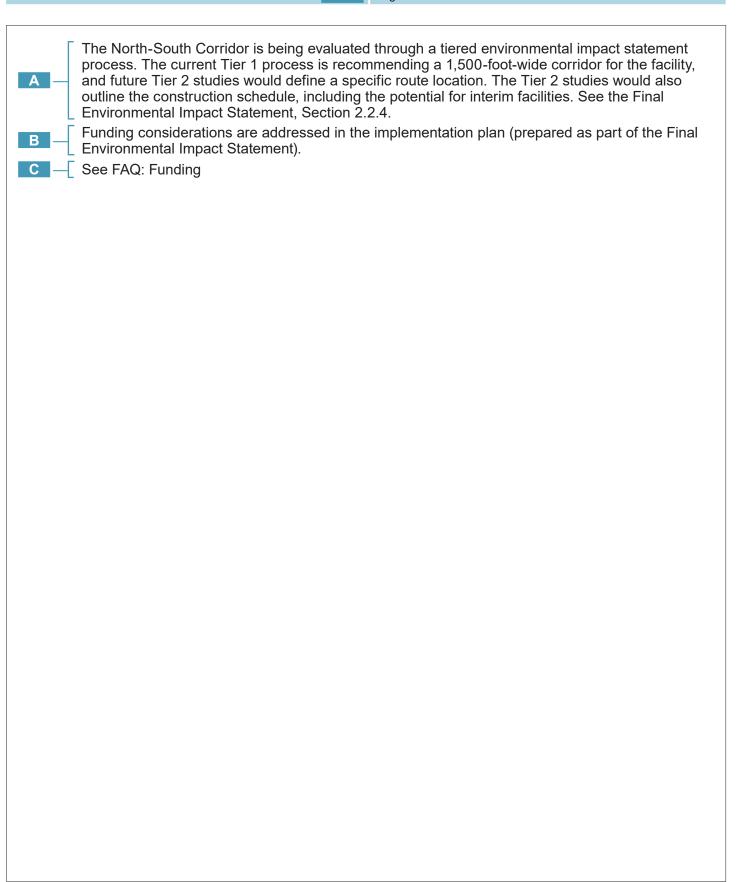


COMMENT RESPONSE
Comment No. P-359 Page 1 of 1
A — See FAQ: Timing of Freeway Construction



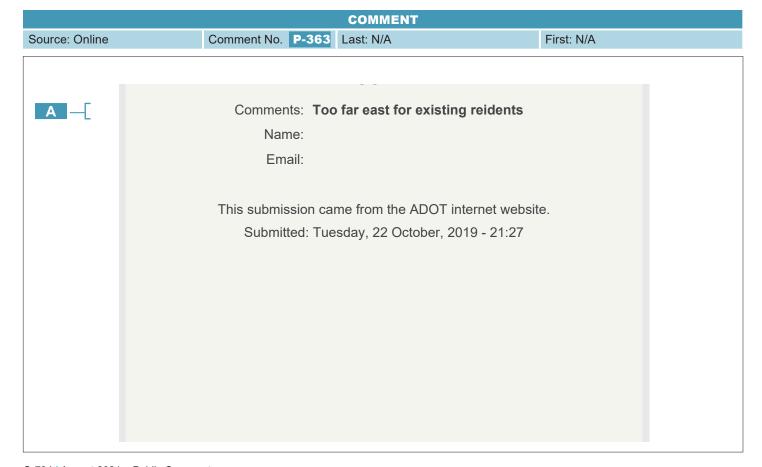
Comment No. P-361 Last: N/A Comments: The North-South Corridor is a vital transportation corridor that needs to get on the fast-track to getting at least an interim divided hwy constructed between the proposed SR 24 and SR 287, similar to what you've done with the Loop 303 between Lake Pleasant Pkwy and I-17. Another interim example is the Mountain View Corridor in the Salt Lake City valley. This interim roadway would help improve the traffic congestion in the portions of Pinal County in the San Tan Valley and soon NW Florence area to connect with the expanding southeast valley of the City of Mesa and Town of Queen Creek. If funding is the problem, then bring the State Land Department and the developers in this area on board and perhaps another private-public partnership would open up an opportunity to help connect this growing region and bring new commerce to this area. Name: Email: This submission came from the ADOT internet website. Submitted: Thursday, 24 October, 2019 - 08:01	Comments: The North-South Corridor is a vital transportation corridor that needs to get on the fast-track to getting at least an interim divided hwy constructed between the proposed SR 24 and SR 287, similar to what you've done with the Loop 303 between Lake Pleasant Pkwy and I-17. Another interim example is the Mountain View Corridor in the Salt Lake City valley. This interim roadway would help improve the traffic congestion in the portions of Pinal County in the San Tan Valley and soon NW Florence area to connect with the expanding southeast valley of the City of Mesa and Town of Queen Creek. If funding is the problem, then bring the State Land Department and the developers in this area on board and perhaps another private-public partnership would open up an opportunity to help connect this growing region and bring new commerce to this area. Name: Email: This submission came from the ADOT internet website.	Comments: The North-South Corridor is a vital transportation corridor that needs to get on the fast-track to getting at least an interim divided hwy constructed between the proposed SR 24 and SR 287, similar to what you've done with the Loop 303 between Lake Pleasant Pkwy and I-17. Another interim example is the Mountain View Corridor in the Salt Lake City valley. This interim roadway would help improve the traffic congestion in the portions of Pinal County in the San Tan Valley and soon NW Florence area to connect with the expanding southeast valley of the City of Mesa and Town of Queen Creek. If funding is the problem, then bring the State Land Department and the developers in this area on board and perhaps another private-public partnership would open up an opportunity to help connect this growing region and bring new commerce to this area. Name: Email: This submission came from the ADOT internet website.	Comments: The North-South Corridor is a vital transportation corridor that needs to get on the fast-track to getting at least an interim divided hwy constructed between the proposed SR 24 and SR 287, similar to what you've done with the Loop 303 between Lake Pleasant Pkwy and I-17. Another interim example is the Mountain View Corridor in the Salt Lake City valley. This interim roadway would help improve the traffic congestion in the portions of Pinal County in the San Tan Valley and soon NW Florence area to connect with the expanding southeast valley of the City of Mesa and Town of Queen Creek. If funding is the problem, then bring the State Land Department and the developers in this area on board and perhaps another private-public partnership would open up an opportunity to help connect this growing region and bring new commerce to this area. Name: Email: This submission came from the ADOT internet website.	Comments: The North-South Corridor is a vital transportation corridor that needs to get on the fast-track to getting at least an interim divided hwy constructed between the proposed SR 24 and SR 287, similar to what you've done with the Loop 303 between Lake Pleasant Pkwy and I-17. Another interim example is the Mountain View Corridor in the Salt Lake City valley. This interim roadway would help improve the traffic congestion in the portions of Pinal County in the San Tan Valley and soon NW Florence area to connect with the expanding southeast valley of the City of Mesa and Town of Queen Creek. If funding is the problem, then bring the State Land Department and the developers in this area on board and perhaps another private-public partnership would open up an opportunity to help connect this growing region and bring new commerce to this area. Name: Email: This submission came from the ADOT internet website.			COMMENT	
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						Submitted: The	ursday, 24 October, 2	019 - 08:01

Comment No. P-361 Page 1 of 1

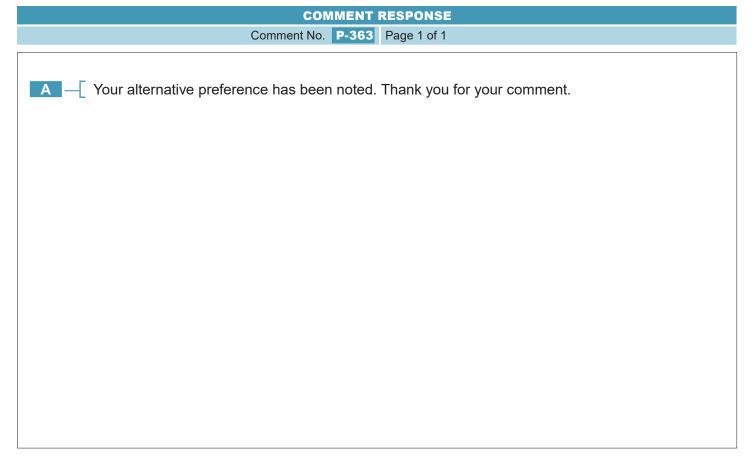


Tier 1 Final Environmental Impact Statement and Record of Decision North-South Corridor Study

		COMMENT		
Source: Online	Comment No. P-362	Last: N/A	First: N/A	
A —	Comments: Too	far west		
	Name:			
	Email:			
	This submission ca	me from the ADOT	internet website.	
		esday, 22 October,		
	Submitted. Tue	Suay, 22 October,	2013 - 21.20	



COMMENT RESPONSE
Comment No. P-362 Page 1 of 1
A — Your alternative preference has been noted. Thank you for your comment.



	COMMENT	
Source: Email	Comment No. P-364 Last: Clements	First: Robert
	On Tue, Oct 29, 2019 at 9:05 PM Haz 531 < <u>Hazard531@msn.com</u> >	wrote:
A —	I support the ADOT Proposed corridor.	
	Robert Clements	
	San Tan Valley, AZ	
	Sent from Mail for Windows 10	

Comment No. P-364 Page 1 of 1

A — Your alternative preference has been noted. Thank you for your comment.